
GasEye

Extractive

User Manual

A I R O P T I C TM

GasEye Extractive



Manufacturer:	Airoptic Sp. z o.o.
Adress:	ul. Rubiez 46B, 61-612 Poznan, Poland
Phone number:	+48 61 6272 128
E-mail address:	info@airoptic.pl
Web address:	www.airoptic.pl
Product information:	Gas analyzer
Application:	Extractive analyzer
Brand name:	GasEye Extractive GasEye Extractive Ex1 GasEye Extractive Ex1 ET

Table of Contents

1. INTRODUCTION	13
1.1. GENERAL INFORMATION	13
1.2. WARRANTY CONDITIONS.....	13
1.3. DELIVERY INFORMATION.....	13
1.4. ANALYZER DESCRIPTION	13
1.5. CALIBRATION INFORMATION.....	13
2. OPERATING PRINCIPLE.....	14
2.1. INFLUENCES ON THE MEASUREMENT	15
3. GASEYE EXTRACTIVE – GENERAL PURPOSE.....	16
3.1. BASIC REQUIREMENTS AND SAFE USE.....	16
3.2. TECHNICAL SPECIFICATION	17
3.3. COMPONENTS SPECIFICATION AND WIRING DIAGRAM.....	21
4. GASEYE EXTRACTIVE EX1 – HAZARDOUS AREAS	24
4.1. EX MARKING	24
4.2. BASIC REQUIREMENTS AND SAFE USE.....	28
4.3. TECHNICAL SPECIFICATION	30
4.4. COMPONENTS SPECIFICATION AND WIRING DIAGRAM.....	34
5. GASEYE EXTRACTIVE EX1 ET – HAZARDOUS AREAS, EXTENDED TEMPERATURE RANGE.....	39
5.1. EX MARKING	39
5.2. BASIC REQUIREMENTS AND SAFE USE.....	43
5.3. TECHNICAL SPECIFICATION	45
5.4. COMPONENTS SPECIFICATION AND WIRING DIAGRAM.....	48
6. INSTALLATION AND OPERATION OF THE ANALYZER	51
6.1. SAFETY INFORMATION	51
6.2. DESCRIPTION OF THE HOST CONNECTIONS	52
6.2.1. ELECTRICAL TERMINALS.....	55
6.3. CUSTOMER CABLE CONNECTION (OPTIONAL)	57
6.4. CUSTOMER CABLE INSTALLATION	57
6.5. ANALOG OUTPUTS AND INPUTS	61
6.5.1. ACTIVE ANALOG OUTPUTS.....	63
6.5.2. PASSIVE ANALOG OUTPUTS.....	64
6.5.3. ACTIVE ANALOG INPUTS	65
6.5.4. PASSIVE ANALOG INPUTS	66
6.5.5. DOUT	67
6.5.6. DIN 68	
6.5.7. RTD 69	
6.6. ANALYZER START-UP PROCEDURE	72
6.7. VACUUM PUMP STOP SIGNAL AND RESET	73
7. INDUSTRIAL PROTOCOLS CONNECTION	75
7.1. MODBUS RTU (RS485)	75
7.2. MODBUS TCP	111
7.3. PROFINET	111
7.4. ADD-ON MODULE.....	111
8. STARTUP PROCEDURE	115
9. HMI – FRONT PANEL DISPLAY	116
9.1. OVERVIEW	116
9.2. MENU	117
9.2.1. SETTINGS.....	119
9.2.2. ABOUT	121
9.2.3. MEASUREMENTS	122
9.2.4. ANALOG INPUT	125
9.2.5. ANALOG OUTPUT	126
9.2.6. MONITORING	127
9.2.7. FAILURE.....	127
9.2.8. OUT OF RANGE	129
9.2.9. MAINTENANCE	130

9.2.10 STARTUP	130
9.2.11 SIGNALS	132
9.3. BUTTONS	132
9.4. EDITING PARAMETERS	133
9.5. EDITING NETWORK SETTINGS	135
9.6. EDITING AIN/AOUT SCALING	135
10. WEBSERVER APPLICATION	137
10.1. ESTABLISHING COMMUNICATION WITH THE INSTRUMENT	137
10.2. USER ACCESS LEVEL	141
10.3. SELF-MONITORING	142
10.4. MEASUREMENT TAB	143
10.4.1. SHOW TABLE	144
10.4.2. SHOW GRID	145
10.4.3. SHOW PLOT	146
10.5. SETTINGS	149
10.6. MEASUREMENT GROUPS	149
10.6.1. MP1 -> PROCESS	149
10.6.2. MP1 -> CONCENTRATION	150
10.6.3. MP1 -> LASER	150
10.6.4. TEC -> TEC0	151
10.6.5. TEC -> TEC1	152
10.6.6. TEC -> TEC2	152
10.6.7. TEC -> TEC3	153
10.6.8. SYSTEM -> SYSTEM	153
10.6.9. IO -> AOUT (ANALOG OUTPUT MEASUREMENT)	154
10.6.10. IO -> AIN (ANALOG INPUT MEASUREMENT)	155
10.6.11. IO -> DIGITALINOUT	155
10.7. PARAMETERS TAB	156
10.7.1. PARAMETER GROUPS	158
10.7.2. MP1 -> PROCESS (PROCESS ENVIRONMENT CONFIGURATION)	158
10.7.3. MP1 -> GAS101	161
10.7.4. MP1 -> GAS102	162
10.7.5. MP1 -> GAS103	163
10.7.6. MP1 -> GAS104	164
10.7.7. MP1 -> GAS105	165
10.7.8. MP1 -> GAS106	166
10.7.9. MP1 -> GAS107	167
10.7.10. MP1 -> GAS108	168
10.7.11. MP1 -> GAS_SUM (ON APPLICATION REQUEST)	169
10.7.12. MP1 -> TEMP	169
10.7.13. MP1 -> DEWPOINT	170
10.7.14. IO -> DOUT (DIGITAL OUTPUT OPERATING MODE CONFIGURATION)	171
10.7.15. IO -> AOUT (ANALOG OUTPUT CONFIGURATION)	172
10.7.16. IO -> AIN (ANALOG INPUT CONFIGURATION)	176
10.7.17. IO -> RTD (RESISTANCE TEMPERATURE SENSOR CONFIGURATION)	177
10.7.18. IO -> AMB_PRESS (AMBIENT PRESSURE SENSOR CONFIGURATION)	178
10.7.19. NETWORK -> NET (SERVICE ETHERNET PORT CONFIGURATION)	178
10.7.20. NETWORK -> MODBUSRTU (MODBUS SLAVE TRANSMISSION CONFIGURATION)	179
10.7.21. NETWORK -> ANYBUS MODULE	180
10.7.22. SYSTEM -> RTC (REAL TIME CLOCK CONFIGURATION)	181
10.7.23. SYSTEM -> HMI (HUMAN-MACHINE INTERFACE CONFIGURATION)	182
10.7.24. EM -> ALARM	182
10.8. SETTINGS TAB	186
10.9. FACTOR CONFIG TAB	188
10.10. ABOUT TAB	188
11. EX ZONE 1/21	189
11.1. BASIC REQUIREMENTS AND SAFE USE	189

11.2. OVERVIEW OF THE 1/21 ZONE PURGING SYSTEM FOR THE GASEYE EXTRACTIVE SYSTEM	191
11.3. INSTALLATION OF PURGE SYSTEM FOR ZONE 1/21 OF THE GASEYE EXTRACTIVE ANALYZER.....	193
11.3.1. MANIFOLD INSTALLATION	193
11.3.2. VENT INSTALLATION	196
11.3.3. POWER SUPPLY INSTALLATION	198
11.4. FIRST START OF THE PURGE SYSTEM	205
11.5. ZONE 1 AND 21 PURGING SYSTEM ENCLOSURES MOUNTING	207
11.6. ZONE 1/21 PURGING SYSTEM ADJUSTMENT POSSIBILITIES	208
11.7. SYSTEM PRESSURIZATION FAILURE ALARM.....	209
11.8. SYSTEM ELECTRICAL CONNECTIONS – INTRINSIC SAFETY WARNINGS	210
11.9. CONNECTION AND CONFIGURATION OF THE PT100 TEMPERATURE SENSOR (OPTIONAL)	211
11.10. SYSTEM CONSERVATION FOR ZONE 1 AND 21	212
12. TROUBLESHOOTING	213
13. CONTACT INFORMATION.....	214
APPENDIX 1. AVERAGE LIFE OF THE MAIN COMPONENTS OF THE ANALYZER.....	215
APPENDIX 2. PARAMETERS LIST	216

Table of Figures

Figure 1. Schematic diagram of wavelength scanning process.....	14
Figure 2. GasEye Extractive nameplate.....	17
Figure 3. Diagram of GasEye Extractive analyzer with dimensions – bottom inlet/outlet.....	19
Figure 4. Diagram of GasEye Extractive analyzer with dimensions – side inlet/outlet.....	20
Figure 5. GasEye Extractive - outside view – bottom inlet/outlet.....	21
Figure 6. GasEye Extractive - outside view – side inlet/outlet.....	22
Figure 7. GasEye Extractive - bottom panel – bottom inlet/outlet.....	23
Figure 8. GasEye Extractive Ex1 nameplates.....	30
Figure 9. Diagram of GasEye Extractive Ex1 analyzer with dimensions – bottom inlet/outlet.....	32
Figure 10. Diagram of GasEye Extractive Ex1 analyzer with dimensions – side inlet/outlet.....	33
Figure 11. GasEye Extractive Ex1 - outside view – bottom inlet/outlet.....	34
Figure 12. GasEye Extractive Ex1 - outside view – side inlet/outlet.....	35
Figure 13. GasEye Extractive Ex1 - bottom panel – bottom inlet/outlet.....	36
Figure 14. Schematic diagram of GasEye Extractive Ex1.....	37
Figure 15. GasEye Extractive Ex1 ET nameplates.....	45
Figure 16. Diagram of GasEye Extractive Ex1 ET analyzer with dimensions.....	47
Figure 17. GasEye Extractive Ex1 ET - outside view.....	48
Figure 18. GasEye Extractive Ex1 ET - bottom panel.....	48
Figure 19. GasEye Extractive Ex1 ET - inside view.....	49
Figure 20. GasEye Extractive Ex1 ET - wiring diagram.....	50
Figure 21. Electronics interface – illustrative photo.....	52
Figure 22. Location of power supply points (24V) for the electronics of the device.....	53
Figure 23. Power connection.....	53
Figure 24. Connecting the power supply inside the analyzer cabinet to the built-in power supply.....	54
Figure 25. Electrical terminals numbering.....	55
Figure 26. Electrical terminal configuration.....	55
Figure 27. Customer cable.....	57
Figure 28. Sealing nut and claw on the customer cable.....	57
Figure 29. Gland for the customer cable – outside view.....	58
Figure 30. Gland for the customer cable – inside view.....	58
Figure 31. Connection with dry contact relay.....	59
Figure 32. Connection with dry contact relay.....	59
Figure 33. Connection with analog outputs.....	60
Figure 34. Correctly installed customer cable.....	60
Figure 35. Analog input/output dip switches.....	61
Figure 36. NAMUR NE43 Recommendation.....	62
Figure 37. EN 15267-3:2008 Recommendation.....	62
Figure 38. Exemplary usage of active analog output.....	63
Figure 39. Exemplary usage of passive analog output.....	64
Figure 40. Exemplary usage of active analog input.....	65
Figure 41. Exemplary usage of passive analog input.....	66
Figure 42. Exemplary usage of digital output.....	67
Figure 43. Exemplary usage of digital input.....	68
Figure 44. Exemplary usage of 2-wire RTD.....	69
Figure 45. Exemplary usage of 3-wire RTD.....	70
Figure 46. Exemplary usage of 4-wire RTD.....	71
Figure 47. Pump parameters available from the Web Server level.....	73
Figure 48. Pump operating status.....	73
Figure 49. Location RS-485 socket on Analyzer PCB Host 4.X.....	75
Figure 50. Elements of the ABCC-M40 module.....	111
Figure 51. ABCC-M40 slot.....	112
Figure 52. Supports inserting.....	112
Figure 53. Plugging the ABCC-M40 module.....	113
Figure 54. Putting the overlay 1/2.....	113
Figure 55. Putting the overlay 2/2.....	114
Figure 56. Front panel display.....	116
Figure 57. Welcome message with Host software version.....	116
Figure 58. Main menu overview.....	118
Figure 59. Front panel display – subcategories.....	119

Figure 60. Front panel display - network settings.	119
Figure 61. Front panel display - parameters.	120
Figure 62. Front panel display - parameters.	120
Figure 63. Front panel display - about.	121
Figure 64. Front panel display – measurements GAS 1-3.	122
Figure 65. Front panel display – measurements GAS 4-6.	122
Figure 66. Front panel display – measurements GAS 7-8, TEMCAL.	122
Figure 67. Front panel display – measurements GASSUM, Dewpoint, and Temcal.	123
Figure 68. Front panel display – measurements F1TR, F2TR, RX1G.	123
Figure 69. Front panel display – measurements RX2G, PrTemp, PrPres.	124
Figure 70. Front panel display – measurements TRANS1-3.	124
Figure 71. Front panel display – measurements TRANS4, SUP, REF1.	124
Figure 72. Front panel display – measurements REF2-4.	125
Figure 73. Front panel display – analog input AIN1-3.	125
Figure 74. Front panel display – analog input AIN4.	125
Figure 75. Front panel display – analog output AOUT1-3.	126
Figure 76. Front panel display - analog output AOUT4.	126
Figure 77. Front panel display – monitoring.	127
Figure 78. Front panel display – failure Transmission, TempSensor, PressSensor.	127
Figure 79. Front panel display – failure LoopCable, RecvDetect, RecvNotSat.	127
Figure 80. Front panel display – failure LaserOverheat, LaserTemp, LaserAmbTemp.	128
Figure 81. Front panel display – failure LaserParam, Magistrals, Voltage.	128
Figure 82. Front panel display – failure Current.	128
Figure 83. Front panel display – out of range ProcessTemp, ProcessPres, GasConc.	129
Figure 84. Front panel display – out of DevAmbTemp, Pathlength.	129
Figure 85. Front panel display – maintenance TranLow, RefGasLow.	130
Figure 86. Front panel display – startup LowLevel, DevInitMemIni, InternalComm.	130
Figure 87. Front panel display – startup CalibProced, ParamCheck, LaserTempOff.	131
Figure 88. Front panel display – startup LaserTempOn, LaserTrans, SelfCalib.	131
Figure 89. Front panel display – startup ConcMeas, NormalOper.	131
Figure 90. Front panel display – Parameter selection.	133
Figure 91. Front panel display – Password request.	133
Figure 92. Front panel display – Password confirmation.	133
Figure 93. Front panel display – Editing parameters.	134
Figure 94. Front panel display – Confirmation of new parameters.	134
Figure 95. Front panel display - Editing network settings.	135
Figure 96. Front panel display – Editing IP address.	135
Figure 97. Front panel display – IP address confirmation.	135
Figure 98. Front panel display - AIN/AOUT editing.	136
Figure 99. Front panel display – Editing analog input parameters.	136
Figure 100. Front panel display – Confirmation of analog input parameters.	136
Figure 101. Network settings icon.	137
Figure 102. Network status window.	137
Figure 103. Ethernet settings window.	138
Figure 104. Network connections window.	138
Figure 105. Ethernet connection properties.	139
Figure 106. IPv4 Internet Protocol selection.	139
Figure 107. IP address selection.	140
Figure 108. WebServer login page.	141
Figure 109. User access level – main bar 1/2.	141
Figure 110. User access level – main bar 2/2.	141
Figure 111. Self-monitoring functionalities.	142
Figure 112. Webserver application - Measurement tab.	144
Figure 113. Measurements Show table view.	145
Figure 114. Excerpt from Measurement Table.	145
Figure 115. Measurements Show grid view.	146
Figure 116. Present measurement value in separate screen.	146
Figure 117. Presented data with additional flag detected.	146
Figure 118. Plot Window.	147
Figure 119. Modal window Settings.	149

Figure 120. Process measurements window.	150
Figure 121. Concentration measurements window.	150
Figure 122. Laser measurements window.	151
Figure 123. Laser temperature control module measurements window – Laser1.	151
Figure 124. Laser temperature control module measurements window – Laser2.	152
Figure 125. Laser temperature control module measurements window - Laser3.	153
Figure 126. Laser temperature control module measurements window - Laser4.	153
Figure 127. System measurements window.	154
Figure 128. Analog output measurements window.	154
Figure 129. Analog input measurements window.	155
Figure 130. Digital input and output measurements window.	156
Figure 131. Process parameters window.	157
Figure 132. Webserver application - parameters Window.	158
Figure 133. Process parameters window.	160
Figure 134. GAS101 parameters window.	161
Figure 135. GAS102 parameters window.	162
Figure 136. GAS103 parameters window.	163
Figure 137. GAS104 parameters window.	164
Figure 138. GAS105 parameters window.	165
Figure 139. GAS106 parameters window.	166
Figure 140. GAS107 parameters window.	167
Figure 141. GAS108 parameters window.	168
Figure 142. Temperature parameters window.	170
Figure 143. Dout parameters window.	172
Figure 144. Aout parameters window.	175
Figure 145. Ain parameters window.	177
Figure 146. Resistance temperature detector window.	178
Figure 147. Ambient pressure sensor window.	178
Figure 148. Service ethernet port configuration window.	179
Figure 149. Modbus RTU configuration window.	180
Figure 150. Anybus configuration window.	181
Figure 151. Rtc parameters window.	181
Figure 152. HMI parameter window.	182
Figure 153. Alarm parameters window.	185
Figure 154. WebServer application - settings window.	186
Figure 155. Settings window.	187
Figure 156. Settings window - making changes.	187
Figure 157. Settings window – applying changes.	187
Figure 158. Settings window – applying changes.	188
Figure 159. Device information page.	188
Figure 160. Overview of the purging system for GasEye Extractive system.	191
Figure 161. Manifold block gas inlet.	193
Figure 162. Manifold installation.	194
Figure 163. Manifold supply connection block pinout.	194
Figure 164. Manifold connection block closing.	195
Figure 165. Manifold connectors – controller side.	195
Figure 166. Manifold installed.	196
Figure 167. Vent connectors – controller side.	197
Figure 168. Vent cable installed.	197
Figure 169. Analyzer supply cable.	198
Figure 170. Analyzer power supply connection – controller side.	199
Figure 171. Analyzer power supply connection – analyzer side.	199
Figure 172. Main supply power cable.	200
Figure 173. Main power supply cable installation.	201
Figure 174. Properly installed electrical connections in the purge controller.	202
Figure 175. Closing and sealing the controller.	203
Figure 176. Closing and sealing the analyzer.	204
Figure 177. Adjustment of the needle valve in the manifold block.	205
Figure 178. Mounting of the 6500 controller.	207
Figure 179. Manifold mounting holes.	207

<i>Figure 180. Alarm terminals for pressurization failure.....</i>	<i>209</i>
<i>Figure 181. Terminals for connecting the PT100 temperature sensor.....</i>	<i>211</i>

Table of Tables

Table 1. GasEye Extractive - components specification	22
Table 2. GasEye Extractive Ex1 pre-purge parameters.....	24
Table 3. Temperature class and maximum surface temperature vs medium temperature	26
Table 4. GasEye extractive Ex1 - components specification	35
Table 5. Description of the components of the GasEye Extractive Ex1.....	38
Table 6. GasEye Extractive Ex1 ET pre-purge parameters.....	39
Table 7. Temperature class and maximum surface temperature vs medium temperature	40
Table 8. List of explosion-proof equipment used in the GasEye Extractive Ex1 ET – ATEX specification	41
Table 9. List of explosion-proof equipment used in the GasEye Extractive Ex1 ET – IECEx specification	42
Table 10. GasEye Extractive Ex1 ET components specification	49
Table 11. GasEye Extractive Ex1 ET part specification.....	49
Table 12. GasEye Extractive Ex1 ET wiring specification.....	50
Table 13. Description of the electrical terminals	56
Table 14. Error codes for the pressure control system.	74
Table 15. Modbus Input register map (function 0x4).....	96
Table 16. Scaling to integer value example (0-27648).....	97
Table 17. Holding Registers (Function 0x3 0x6 0x10).	111
Table 18. Startup procedure (SUP) steps.....	115
Table 19. Startup procedure (SUP) troubleshooting steps.	115
Table 20. Front panel display – signals.....	132
Table 21. Front panel display - buttons.....	132
Table 22. Self-monitoring functionalities - description.....	143
Table 23. Measurement window functionalities.	144
Table 24. Plot Window functionalities.....	148
Table 25. Process measurement list.....	149
Table 26. Concentration measurement list.....	150
Table 27. Laser measurement list.....	150
Table 28. Laser measurement list – Laser1 temperature control module.....	151
Table 29. Laser measurement list – Laser2 temperature control module.....	152
Table 30. Laser measurement list – Laser3 temperature control module.....	152
Table 31. Laser measurement list – Laser4 temperature control module.....	153
Table 32. System measurement list.....	153
Table 33. Analog outputs measurements list.....	154
Table 34. Analog inputs measurements list.....	155
Table 35. Digital inputs/outputs measurements list.....	155
Table 36. Parameter Window functionalities.....	158
Table 37. Process parameters list.....	159
Table 38. Temperature sensor source list.....	159
Table 39. GAS101 parameters list.....	161
Table 40. GAS102 parameters list.....	162
Table 41. GAS103 parameters list.....	163
Table 42. GAS104 parameters list.....	164
Table 43. GAS105 parameters list.....	165
Table 44. GAS106 parameters list.....	166
Table 45. GAS107 parameters list.....	167
Table 46. GAS108 parameters list.....	168
Table 47. Gas_Sum parameters window.....	169
Table 48. Temperature parameters list.....	169
Table 49. Dew point window	170
Table 50. Digital outputs list	171
Table 51. Digital output operating mode list.....	172
Table 52. Analog outputs list.....	174
Table 53. Analog output select signals list.....	175
Table 54. Analog inputs parameters list.....	177
Table 55. Resistance temperature sensor parameters list.....	177
Table 56. Ambient pressure sensor parameters list.....	178
Table 57. Service ethernet port parameters list.....	179

<i>Table 58. MODBUS RTU parameters list.....</i>	<i>180</i>
<i>Table 59. Anybus module parameter list.....</i>	<i>180</i>
<i>Table 60. Real time clock parameters list.</i>	<i>181</i>
<i>Table 61. HMI parameters list.</i>	<i>182</i>
<i>Table 62. Alarm parameters list.</i>	<i>185</i>
<i>Table 63. Alarm signals list.....</i>	<i>185</i>
<i>Table 64. Settings window functionalities.....</i>	<i>186</i>
<i>Table 65. Detailed explanation of the elements in the Figure 160.</i>	<i>192</i>
<i>Table 66. Vent pressure and flow signal cable connection (6500 system).</i>	<i>196</i>
<i>Table 67. Description of power terminals on the analyzer and controller side.....</i>	<i>198</i>

1. Introduction

1.1. General information

This manual relates to an instrument that was manufactured with high attention to detail in controlled conditions. By following the description provided in this document our product will work safely and perform the intended measurements properly.

1.2. Warranty conditions

Our company guarantees a 12-month warranty period for the GasEye Extractive instrument. This period becomes valid upon delivery of the instrument and will be granted only if the product is installed, operated, and maintained according to the information provided in this manual.

1.3. Delivery information

The respective scope of delivery is listed on the shipping documents – enclosed with the delivery – in accordance with the valid sales contract. When opening the packaging, please observe the corresponding information on the packaging material. Check the delivery for completeness and overall condition. In particular, you should compare the Order No. on the rating plates with the ordering data. If possible, please retain the packaging material, since you can use it again in case of return deliveries.

1.4. Analyzer description

The GasEye Extractive analyzer is a comprehensive gas analysis tool for industrial process applications. A gas sample from the process is continuously fed to the analyzer where it is analyzed in real time using laser absorption spectroscopy. The analyzer can be configured to operate in the near infrared (NIR), mid-infrared (MIR) and infrared (IR) wavelengths, thus enabling the measurement of most gases relevant to monitoring industrial processes. The GasEye Extraction Analyzer uses 1 to 8 lasers to analyze one or more gases of interest.

1.5. Calibration information

The GasEye Extractive system is factory calibrated using certified gas mixtures. The instrument utilizes an internal in-line reference gas cell for real time verification of the calibration status. Thus, we can assure long term stability and accuracy of the system and there is no need for calibration of the system in the field as long as the system status is operational.

2. Operating principle

GasEye Extractive is a laser spectrometer that uses single line molecular absorption spectroscopy. A semiconductor laser emits a beam of infrared light which passes through the process and impinges the detector on the receiver side. When the target gas is present the light intensity changes, and this can be used to determine the concentration of the measured gas. The wavelength of the radiation emitted by the laser is chosen to match the specific absorption line wavelength of the gas. The laser continuously scans this single absorption line with a very high spectral resolution (Figure 1 - compare the width of the absorption line vs. the width of the laser line). The measurement is free of cross-interferences, since the laser light is absorbed very selectively by only one specific line in the scanned spectral range.

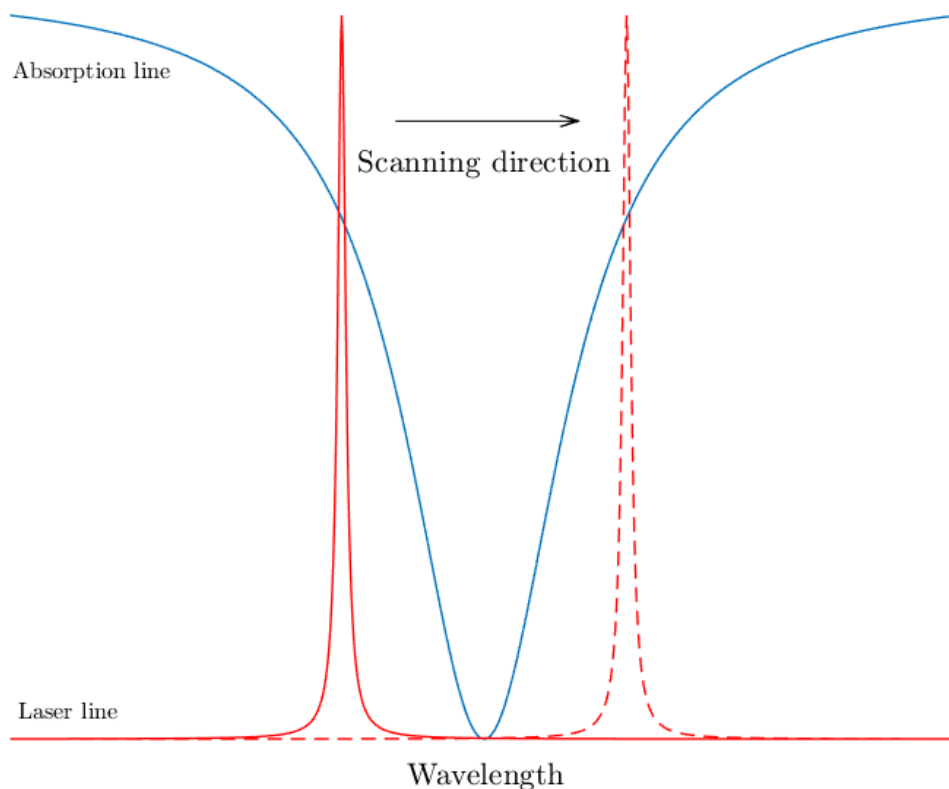


Figure 1. Schematic diagram of wavelength scanning process

2.1. Influences on the measurement

Temperature

The influence of temperature on the measured absorption line is compensated by internal algorithms. The temperature measurement is used to apply a correction of the temperature on the observed line strength. The temperature measurement is done with an internal sensor.

Pressure

The influence of pressure on the measured absorption line is compensated by internal algorithms. For known pressure values, the GasEye Extractive spectrometer adapts the line shape. The pressure measurement is done with an internal sensor to provide complete mathematical compensation of the pressure influence including the density effect (depending on specific application and target gas).

Interferences

The GasEye Extractive can measure the desired gas components very selectively. It may happen that the absorption line of the measured gas is influenced by the presence of other gases. This influence is compensated by the full shape of the detected signal curve analysis and applying algorithms that corrects the discrepancies accordingly.

3. GasEye Extractive – general purpose

The GasEye Extractive is a versatile gas analyzing tool for industrial process applications. A process gas sample is continuously fed into the analyzer where it is analyzed in real-time utilizing laser absorption spectroscopy.

Technical parameters:

- Power input Un: 230VAC (100~240VAC)
- Power consumption: < 300W
- Degree of protection: IP66
- Ambient temperature: -30°C ÷ +60°C

3.1. Basic requirements and safe use

The **GasEye Extractive** can be operated only in a non-hazardous areas. Any other ways of using the **GasEye Extractive** are forbidden. The manufacturer will not be liable for damage resulting from incorrect installation, failure to maintain the device in a suitably functional condition, or use of the device other than for its intended purpose.

Installation should be carried out by qualified personnel having the necessary authorization to install electrical and pressure measuring devices. The installer is responsible for performing the installation in accordance with these instructions and with the electromagnetic compatibility and safety regulations and standards applicable to the type of installation.

The device should be configured appropriately for the purpose for which it is to be used. Incorrect configuration may cause erroneous functioning, leading to damage to the device or an accident. Installation of device should be performed with particular care, in accordance with the regulations and standards applicable to that type of installation.

WARNING

Never install **GasEye Extractive** system in the hazardous areas. Death, personal injury and/or damage to property may result if this is not complied.

WARNING

Observe the specifications of the examination certificate valid in your country. Observe the laws and regulations valid in your country for the electric installation in non-hazardous areas.

WARNING

Never repair the device on site! Any components not mentioned in the spare parts list must be replaced or repaired by certified field service technicians.

3.2. Technical specification

GasEye Extractive nameplate is shown in Figure 2.

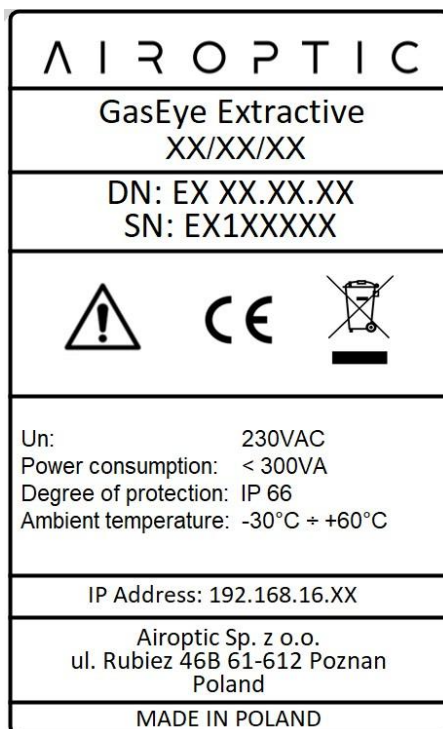


Figure 2. GasEye Extractive nameplate

Measurement conditions:

- **Precision:** +/- 1% of the measured value or LOD and response time 30 sec
- **Accuracy:** +/- 2% of the measured value or LOD and response time 30 sec
- **Conditioning of the sample:** dry, free from oils and particles
- **Calibration:** factory calibration using certified gas
- **Zero drift and span drift:** irrelevant
- **Sample pressure:** 0.05 – 0.3 barg
- **Sample temperature:** 0°C to 200°C (depends on application)

Climatic conditions:

- **Ambient temperature:** -30°C to 50°C
- **Ambient pressure:** 800 - 1200 hPa
- **Ambient humidity:** RH < 90%, non-condensing

Dynamic performance:

- **Ready for measurement:** 30 minutes after switching on
- **Response time (T90):** customizable 3-120 sec

Electrical inputs and outputs

- **Inputs:**
 - 4 x Analog inputs, (4-20 mA, process temperature and pressure, 2 x AUX) – easy user selection via DIP switch between active / passive mode.
 - 1 x RTD
 - 8 x Digital inputs

- **Outputs:**
 - 4 x Analog outputs, (4-20 mA, gas concentration, process transmission, 2 x AUX) active or passive - easy user selection via DIP switch between active / passive mode.
 - 8 x Digital outputs
- **Optional:**
 - Modbus TCP/IP,
 - Modbus RTU
 - Profinet
 - Profibus
- **Local user interface:**
 - Local user interface (LUI) – LCD display with backlight located on the housing cover
 - Ethernet:
 - WebServer application – system configuration and data acquisition via a web browser
 - Windows based program – GasEye recorder for real-time data acquisition
- **Remote control:** Ethernet for remote operation and diagnostics

Mechanical specification (Figure 3):

- **Gas connection:** connector 6 mm Swagelok
- **Dimensions:** 650 x 460 x 230 mm
- **Weight:** < 60 kg
- **Material:** Housing: SS 1.4301 (AISI 304)
Internal process cell: SS 1.4404 (AISI 316L)
Cell window: sapphire

Security:

- **Low Voltage Directive (LVD) 2014/35/EU**
 - PN-EN 60825-1:2014-11 – Safety of laser devices - Part 1: Equipment classification and requirements
 - PN-EN 61010-1:2011 – Safety requirements for electrical equipment for measurement, control and use in the laboratory – Part 1: General requirements
- **EMC Directive 2014/30/EU**
 - EN 61326-1:2013-6 - Electrical apparatus for measurement, control, and laboratory use. EMC requirements - Part 1: General requirements
- **RoHS Directive 2011/65/EU**



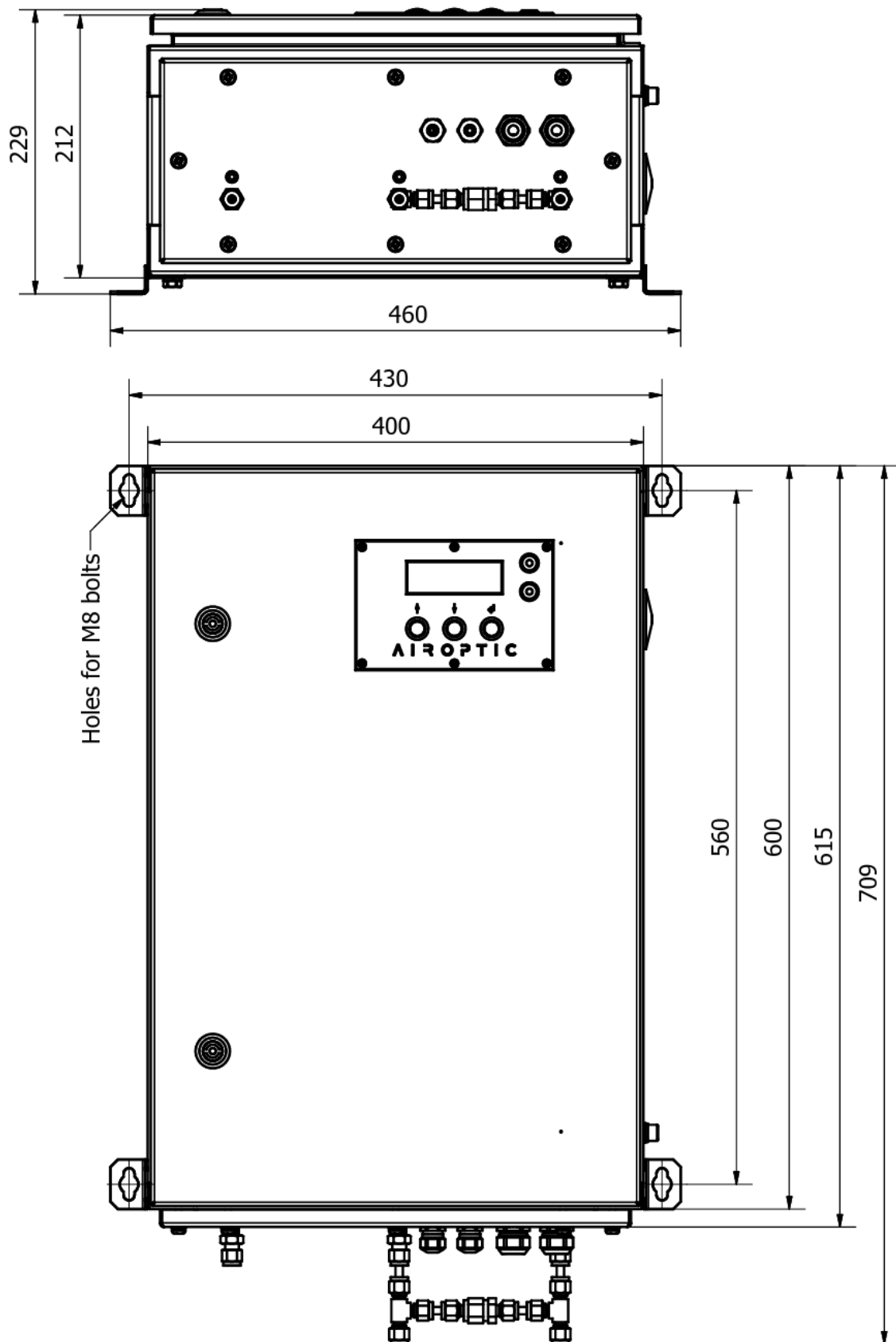


Figure 3. Diagram of GasEye Extractive analyzer with dimensions – bottom inlet/outlet

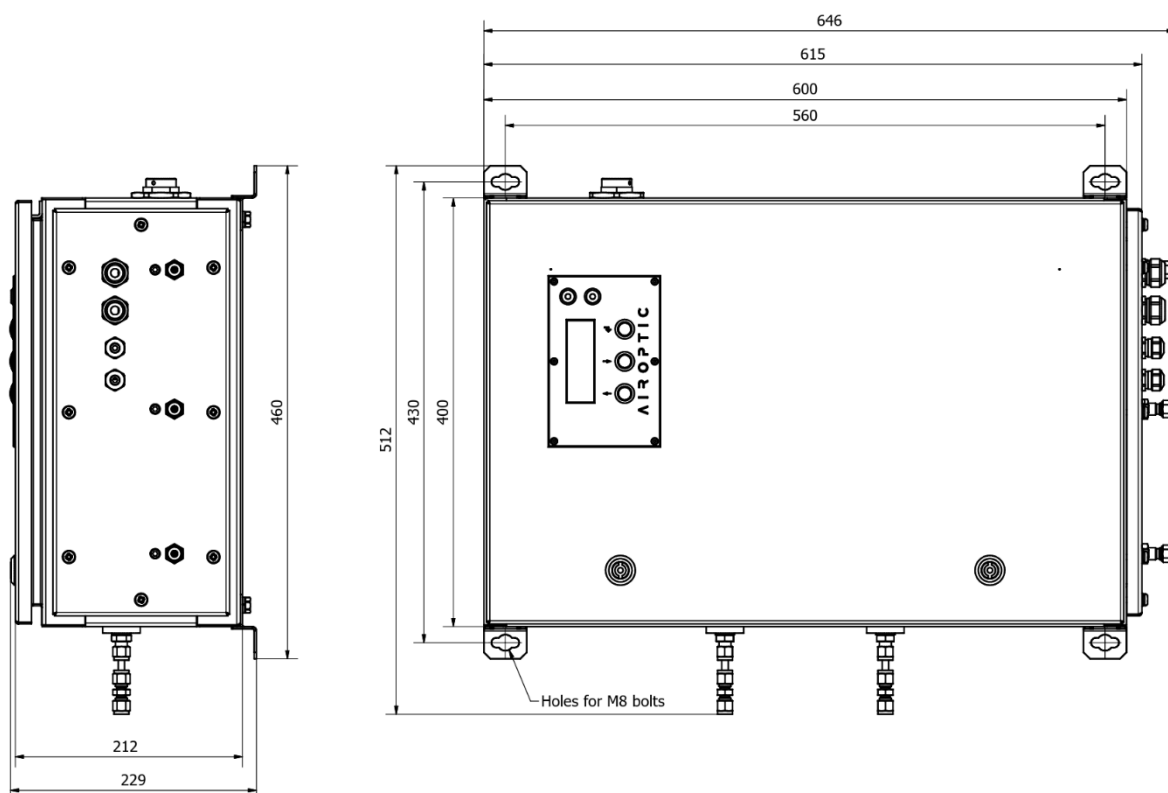


Figure 4. Diagram of GasEye Extractive analyzer with dimensions – side inlet/outlet

3.3. Components specification and wiring diagram

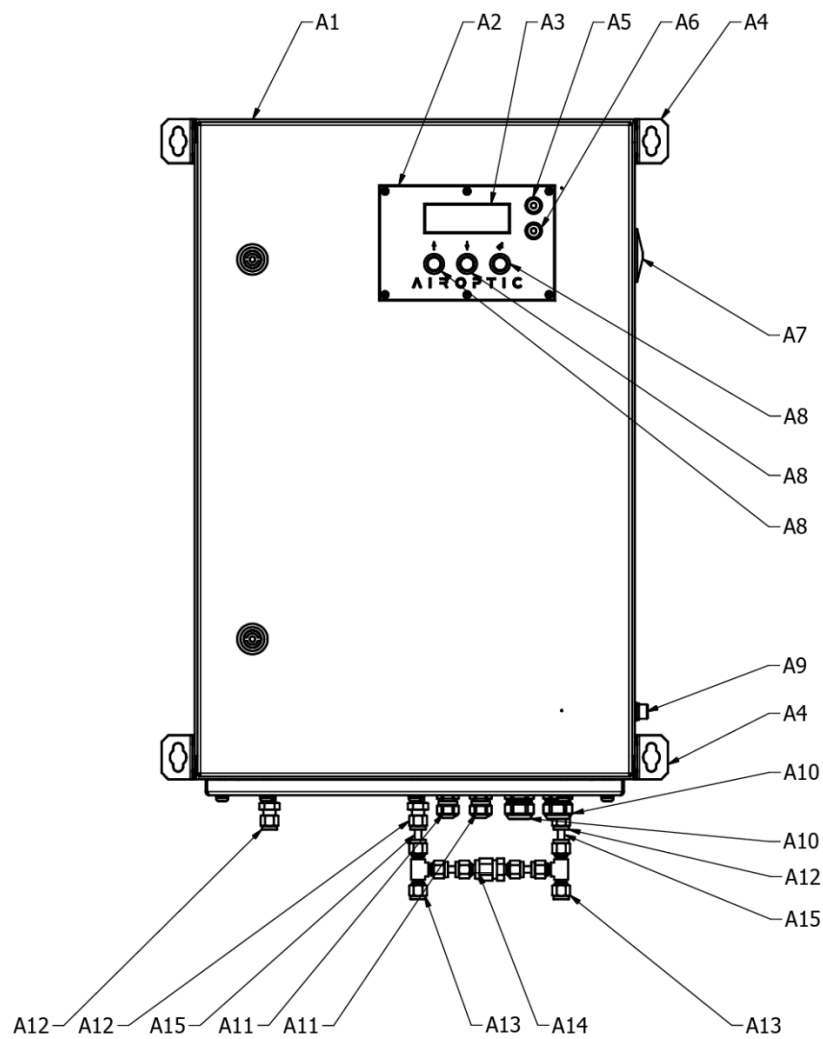


Figure 5. GasEye Extractive - outside view – bottom inlet/outlet

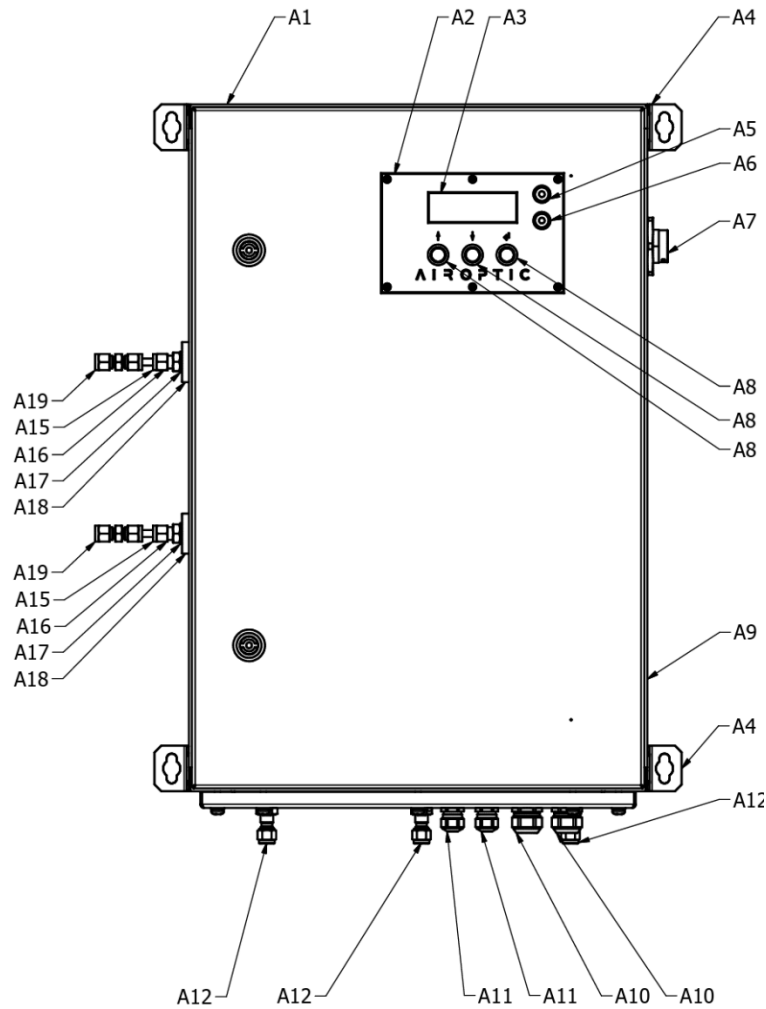


Figure 6. GasEye Extractive - outside view – side inlet/outlet

Table 1. GasEye Extractive - components specification

ID	Name	Component specification
A1	Enclosure	Stainless steel AISI 304
A2	HMI front panel	Aluminium 5754
A3	HMI window	Acrylic with shielding mesh
A4	Mounting bracket	For M8 screws, stainless steel AISI 304
A5	HMI red LED	Nickel-plated brass
A6	HMI green LED	Nickel-plated brass
A7	Blanking plug	Stainless steel
A8	HMI button	Stainless steel
A9	PE connector	For M8 screws, stainless steel AISI 304
A10	Cable gland M20	9÷14mm, nickel-plated brass
A11	Cable gland M16	5÷10mm, nickel-plated brass
A12	Gas connector	Ø6mm compression fitting, stainless steel AISI 316
A13	Tee	Stainless Steel AISI 316
A14	Check valve	Stainless Steel AISI 316, FKM or EPDM sealings
A15	Gas flow restrictor	Stainless Steel AISI 316
A16	Gas connector	Ø6mm compression fitting, stainless steel AISI 316, gasket FKM
A17	Metal-rubber seal	Ø12mm, stainless steel AISI 316, gasket Viton
A18	Bulkhead insulation	PTFE
A19	Gas connector	Ø6mm compression fitting, stainless steel AISI 316, gasket FKM

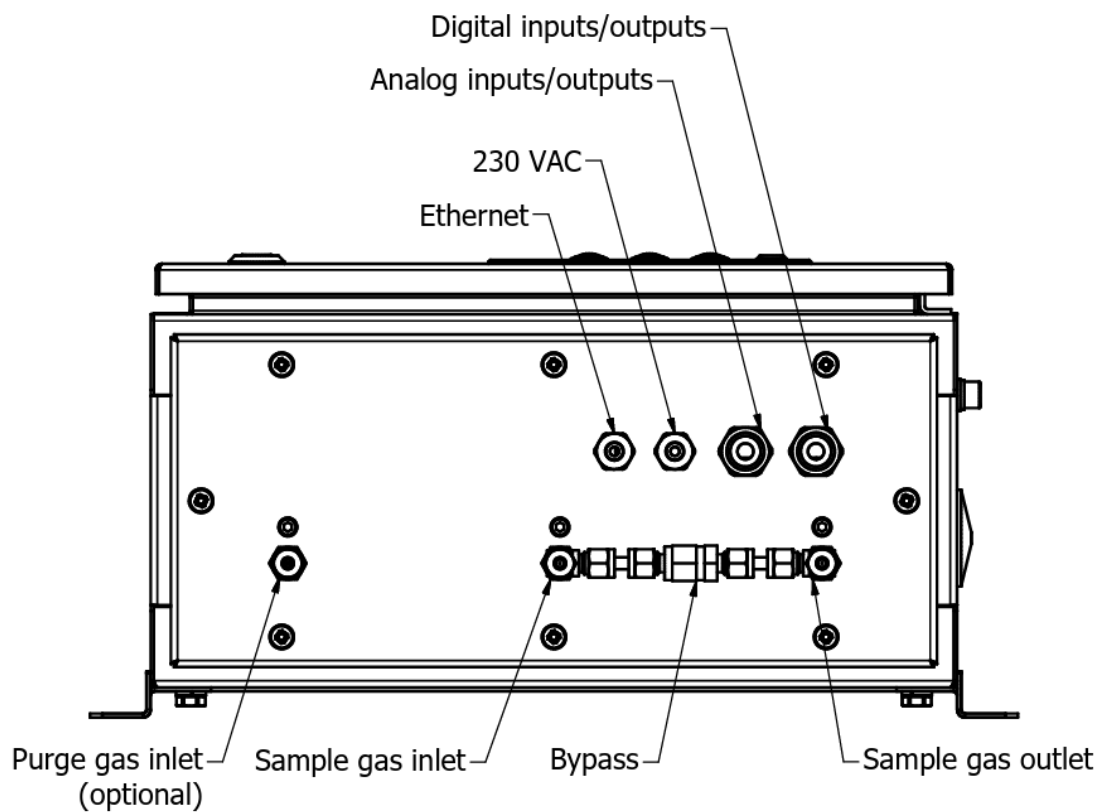


Figure 7. GasEye Extractive - bottom panel – bottom inlet/outlet

4. GasEye Extractive Ex1 – hazardous areas

GasEye Extractive Ex1 is a certified version of the GasEye Extractive device for use in hazardous areas Zone 1/21 and can provide the optical radiation to Zone 0/20. GasEye Extractive Ex1 provides Ex p (purge and pressurization) type of explosion protection. Ex p pressurized equipment is the technique of guarding against ingress of the external atmosphere into an enclosure by maintaining a protective gas therein at a pressure above that of the external atmosphere. The overpressure is maintained either with or without a continuous flow of the protective gas. Certified purge and pressurization system from Pepperl+Fuchs is used to meet Zone 1/21 Ex standards.

4.1. Ex Marking

ATEX Certificate No. **KDB 20ATEX0056X**

GasEye Extractive Ex1 – ATEX marking



II 1/2G Ex op is pxb IIC T* Ga/Gb
II 1/2D Ex op is pxb IIIC T** Da/Db

IECEX Certificate No. **IECEX KDB 22.0001X**

GasEye Extractive Ex1 – IECEx marking

Ex op is pxb IIC T* Ga/Gb
Ex op is pxb IIIC T** Da/Db

Technical parameters:

- Power input Un: 230VAC (100~240VAC)
- Power consumption: < 300W
- Degree of protection: IP66
- Ambient temperature: -20°C ÷ +50°C Temperature class **T6**
Maximum surface temperature **85°C**
- 20°C ÷ +60°C Temperature class **T5**
Maximum surface temperature **100°C**
- 20°C ÷ +60°C Temperature class **T4**
Maximum surface temperature **135°C**
- 20°C ÷ +60°C Temperature class **T3**
Maximum surface temperature **200°C**

- Pre-purge:

Table 2. GasEye Extractive Ex1 pre-purge parameters

Purging medium	Pre-purge time	Medium flow
Instrument air	≥ 7 min	40 l/min
Nitrogen	≥ 31 min	10 l/min
	≥ 9 min	30 l/min
Argon	≥ 18 min	10 l/min
	≥ 9 min	30 l/min

- Inlet pressure: 1.4 to 8 barG
- Minimal pressure: not less than 1.4 mbarG during continuous system work after initial purging

Minimum protective gas flows during continuous operation:

- 1) The process gas in the internal system is a non-flammable gas. Protective gas: air or nitrogen or argon.

Minimum protective gas flow during continuous operation: 10 l/min

- 2) The process gas in the internal system is a flammable gas (UEL below 80%). Protective gas: nitrogen or argon.

Minimum protective gas flow during continuous operation: 10 l/min

- 3) The process gas in the internal system is a flammable gas. Protective gas: air.

Minimum continuous flow rate:

- a) for process gas in a containment system with LEL $\geq 5\%$: 30 l/min
- b) for process gas in a containment system with LEL $\geq 4\%$: 40 l/min
- c) for process gas in a containment system with LEL $\geq 3\%$: 50 l/min
- d) for process gas in a containment system with LEL $\geq 2.5\%$: 60 l/min
- e) for process gas in a containment system with LEL $\geq 2\%$: 70 l/min

Internal system specification:

- Maximum inlet pressure: 0.3 barG
- Maximum outlet pressure: 0.3 barG
- Maximum inlet flow: 0.3 l/min

Analyzer is equipped with orifices at the inlet and outlet. For this reason, the maximum inlet flow is determined by pressure. There is no need for the customer to manually adjust it due to the flow restrictor installed in the device.

Special conditions of use:

- The temperature class of the **GasEye Extractive Ex1** device (T^* for gases) or the maximum surface temperature of the enclosure (T^{**} for dust) depends on the process temperature of the tested medium.
- External parts of the **GasEye Extractive Ex1** made of plastic should be cleaned with a damp cloth, with the addition of antistatic fluids.

Determination of the temperature class T* and the maximum surface temperature T** :

ID	Medium temperature	Ambient conditions	Temperature class	Maximum surface temperature
1	< 85°C	-20°C to 50°C	T6	85°C
2	< 100°C	-20°C to 60°C	T5	100°C
3	< 135°C	-20°C to 60°C	T4	135°C
4	< 200°C	-20°C to 60°C	T3	200°C

Table 3. Temperature class and maximum surface temperature vs medium temperature

Additional equipment:

➤ Purging system controller:

- Producer: Pepperl+Fuchs
- Model: 6500-01-EXT1-PNO-LNO
- ATEX certificate No.: UL/DEMKO 16ATEX1640X
- ATEX marking:



II 2G Ex eb q ib [ib pxb] IIC T4 Gb
 II 2D Ex tb ib [ib pxb] IIIC T135°C Db (Ta: -20°C ÷ +70°C)
 II 2G Ex eb q ib [ib pyb] IIC T4 Gb
 II 2D Ex tb ib [ib pyb] IIIC T135°C Db
- IECEx certificate No.: IECEx UL 16.0003X
- IECEx marking:

Ex eb q ib [ib pxb] IIC T4 Gb
 Ex tb ib [ib pxb] IIIC T135°C Db
 Ex eb q ib [ib pyb] IIC T4 Gb
 Ex tb ib [ib pyb] IIIC T135°C Db

(Ta: -20°C ÷ +70°C)

➤ Purging system vent:

- Producer: Pepperl+Fuchs
- Model: EPV-6500-07
- ATEX certificate No.: DEMKO 15ATEX1622X
- ATEX marking:



II 2G Ex ib [pxb] IIC T4 Gb
 II 2D Ex ib [pxb] IIIC T135°C Db (Ta: -20°C ÷ +70°C)
 II 2G Ex ib [pyb] IIC T4 Gb
 II 2D Ex ib [pyb] IIIC T135°C Db
- IECEx certificate No.: IECEx UL 15.0147X
- IECEx marking:

Ex ib [pxb] IIC T4 Gb
 Ex ib [pxb] IIIC T135°C Db
 Ex ib [pyb] IIC T4 Gb
 Ex ib [pyb] IIIC T135°C Db

(Ta: -20°C ÷ +70°C)

➤ Solenoid operator

- Producer: Nass magnet
- Model: 1259..
- ATEX certificate No.: PTB 02ATEX2154
- ATEX marking:



II 2G Ex ia IIC T6 Gb
Or
II 2G Ex ia IIB T6 Gb

(Ta: -40°C ÷ +50°C)

Or



II 2G Ex ia IIC T4 Gb
Or
II 2G Ex ia IIB T4 Gb

(Ta: -40°C ÷ +85°C)

- IECEx certificate No.: IECEx PTB 08.0023
- IECEx marking:

Ex ia IIC T6 Gb
Or
Ex ia IIB T6 Gb

(Ta: -40°C ÷ +50°C)

Or

Ex ia IIC T4 Gb
Or
Ex ia IIB T4 Gb

(Ta: -40°C ÷ +85°C)

- Producer: Nass magnet
- Model: 1262..
- ATEX certificate No.: PTB 09ATEX2001
- ATEX marking:



II 2G Ex ia IIC/IIB T6 Ga
II 2D Ex tb IIIC T80°C Db

(Ta: -40°C ÷ +50°C)

Or



II 2G Ex ia IIC/IIB T4 Ga
II 2D Ex tb IIIC T130°C Db

(Ta: -40°C ÷ +85°C)

- IECEx certificate No.: IECEx PTB 13.0009
- IECEx marking:

Ex ia IIC/IIB T6 Ga
Ex tb IIIC T80°C Db

(Ta: -40°C ÷ +50°C)

Or

Ex ia IIC/IIB T4 Ga
Ex tb IIIC T130°C Db

(Ta: -40°C ÷ +85°C)

4.2. Basic requirements and safe use

The **GasEye Extractive Ex1** can be operated in Zone 1 and 21 and provide the optical radiation to Zone 0 and Zone 20. Any other ways of using the **GasEye Extractive Ex1** are forbidden. The manufacturer will not be liable for damage resulting from incorrect installation, failure to maintain the device in a suitably functional condition, or use of the device other than for its intended purpose.

Installation should be carried out by qualified personnel having the necessary authorization to install electrical and pressure measuring devices. The installer is responsible for performing the installation in accordance with these instructions and with the electromagnetic compatibility and safety regulations and standards applicable to the type of installation.

The device should be configured appropriately for the purpose for which it is to be used. Incorrect configuration may cause erroneous functioning, leading to damage to the device or an accident. Installation of device should be performed with particular care, in accordance with the regulations and standards applicable to that type of installation. The general rules for connecting and using pressurized enclosure should conform to the rules and standards for equipment with Ex p as specified in:

- **IEC 60079-14: Explosive atmospheres. Electrical installations design, selection and erection.**
- **IEC 60079-17: Explosive atmospheres. Electrical installations inspection and maintenance.**

The GasEye device is designed and manufactured in accordance with following standards:

- **EN IEC 60079-0:2018;**
- **EN 60079-2:2014;**
- **EN 60079-26:2015**
- **EN 60079-28:2015**

Information about possible use in hazardous areas can be found on a label located on the enclosure of the device.

WARNING

Never install **GasEye Extractive Ex1** system in the Ex zone without permission of the plant manager (hot work permit). Death, personal injury and/or damage to property may result if this is not complied.

WARNING

Observe the specifications of the examination certificate valid in your country. Observe the laws and regulations valid in your country for the electric installation in hazardous areas with risk of explosion. Regulations for installation of electric equipment in hazardous areas: DIN EN 60079-14.

WARNING

Power shall not be restored after the enclosure has been opened until combustible gas/dust accumulations within the enclosure have been removed.

WARNING

Never switch on or operate an analyzer with lid open. Before opening the device wait at least 4 minutes after de-energizing. Make sure that externally powered signals are also be de-energized. For secure disconnection of all signals the device should be operated in hazardous areas only via a switch-off unit placed outside the hazardous area.

WARNING

Never repair the device on site! Any components not mentioned in the spare parts list must be replaced or repaired by certified field service technicians. Failure to do so will also result in loss of Ex approval.

WARNING

Customer is not allowed to change any other purging system settings nor replace any hardware element

WARNING

All non-intrinsically safe connections with GasEye analyzer that are powered other way than through the 6500 purge controller, must be cut-off when pressurization failure occurs to ensure safety.

4.3. Technical specification

GasEye Extractive Ex1 nameplates versions are shown in Figure 8.

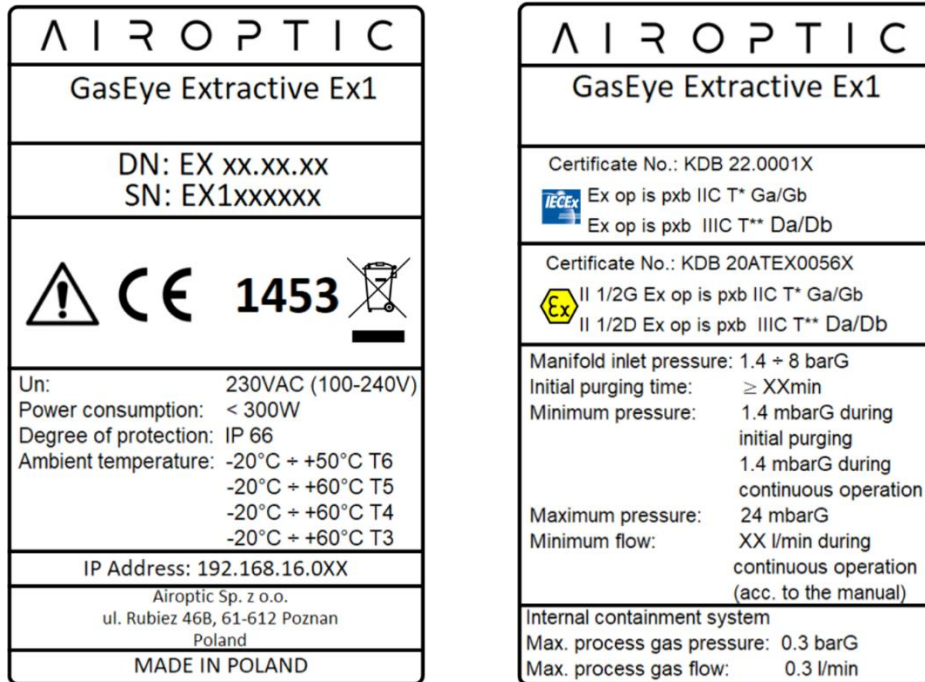


Figure 8. GasEye Extractive Ex1 nameplates

Measurement conditions:

- **Precision:** +/- 1% of the measured value or LOD and response time 30 sec
- **Accuracy:** +/- 2% of the measured value or LOD and response time 30 sec
- **Conditioning of the sample:** dry, free from oils and particles
- **Calibration:** factory calibration using certified gas
- **Zero drift and span drift:** irrelevant
- **Sample pressure:** 0.05 – 0.3 barg
- **Sample temperature:** 0°C to 200°C (depends on application)

Climatic conditions:

- **Ambient temperature:** -20°C to 60°C
- **Ambient pressure:** 800 - 1200 hPa
- **Ambient humidity:** RH < 90%, non-condensing

Dynamic performance:

- **Ready for measurement:** 30 minutes after switching on
- **Response time (T90):** customizable 3-120 sec

Electrical inputs and outputs

- **Inputs:**
 - 4 x Analog inputs, (4-20 mA, process temperature and pressure, 2 x AUX) – easy user selection via DIP switch between active / passive mode.
 - 1 x RTD
 - 8 x Digital inputs

- **Outputs:**
 - 4 x Analog outputs, (4-20 mA, gas concentration, process transmission, 2 x AUX) active or passive - easy user selection via DIP switch between active / passive mode.
 - 8 x Digital outputs
- **Optional:**
 - Modbus TCP/IP,
 - Modbus RTU
 - Profinet
 - Profibus
- **Local user interface:**
 - Local user interface (LUI) – LCD display with backlight located on the housing cover
 - Ethernet:
 - WebServer application – system configuration and data acquisition via a web browser
 - Windows based program – GasEye recorder for real-time data acquisition
- **Remote control:** Ethernet for remote operation and diagnostics

Mechanical specification (Figure 9):

- **Gas connection:** connector 6 mm Swagelok
- **Dimensions:** 710 x 488 x 230 mm
- **Weight:** < 60 kg
- **Material:** Housing: SS 1.4301 (AISI 304)
Internal process cell: SS 1.4404 (AISI 316L)
Cell window: sapphire

Security:

- **Low Voltage Directive (LVD) 2014/35/EU**
 - PN-EN 60825-1:2014-11 – Safety of laser devices - Part 1: Equipment classification and requirements
 - PN-EN 61010-1:2011 – Safety requirements for electrical equipment for measurement, control and use in the laboratory – Part 1: General requirements
- **EMC Directive 2014/30/EU**
 - EN 61326-1:2013-6 - Electrical apparatus for measurement, control, and laboratory use. EMC requirements - Part 1: General requirements
- **RoHS Directive 2011/65/EU**
- **ATEX Directive 2014/34/EU**
 - EN IEC 60079-0:2018;
 - EN 60079-2:2014;
 - EN 60079-26:2015;
 - EN 60079-28:2015



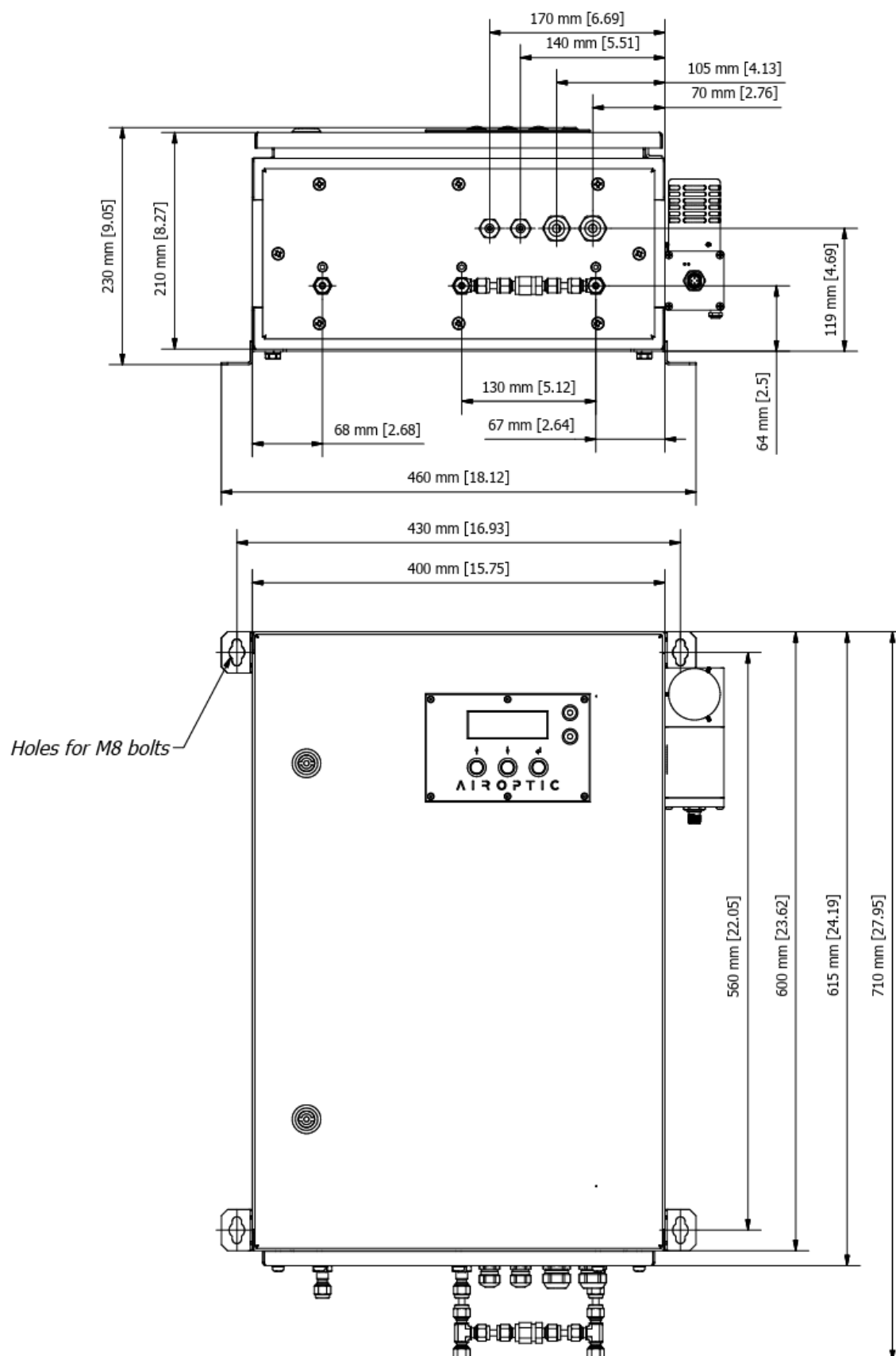


Figure 9. Diagram of GasEye Extractive Ex1 analyzer with dimensions – bottom inlet/outlet

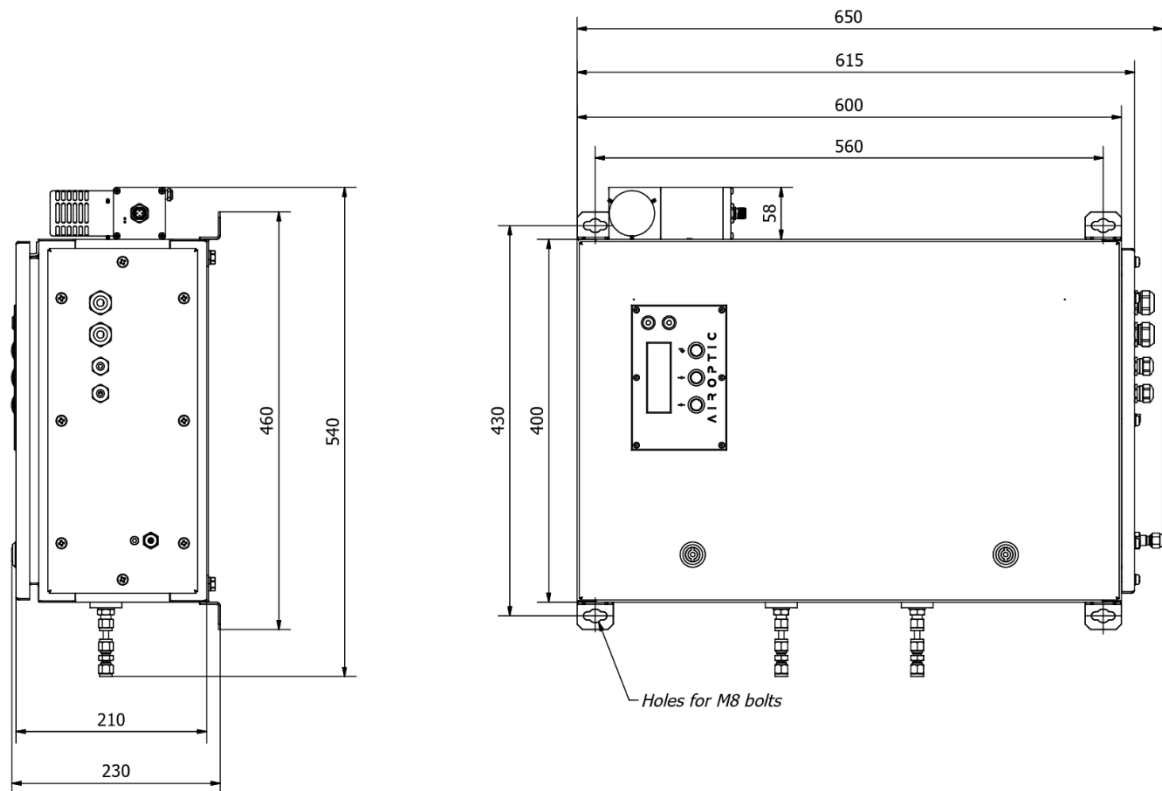


Figure 10. Diagram of GasEye Extractive Ex1 analyzer with dimensions – side inlet/outlet

4.4. Components specification and wiring diagram

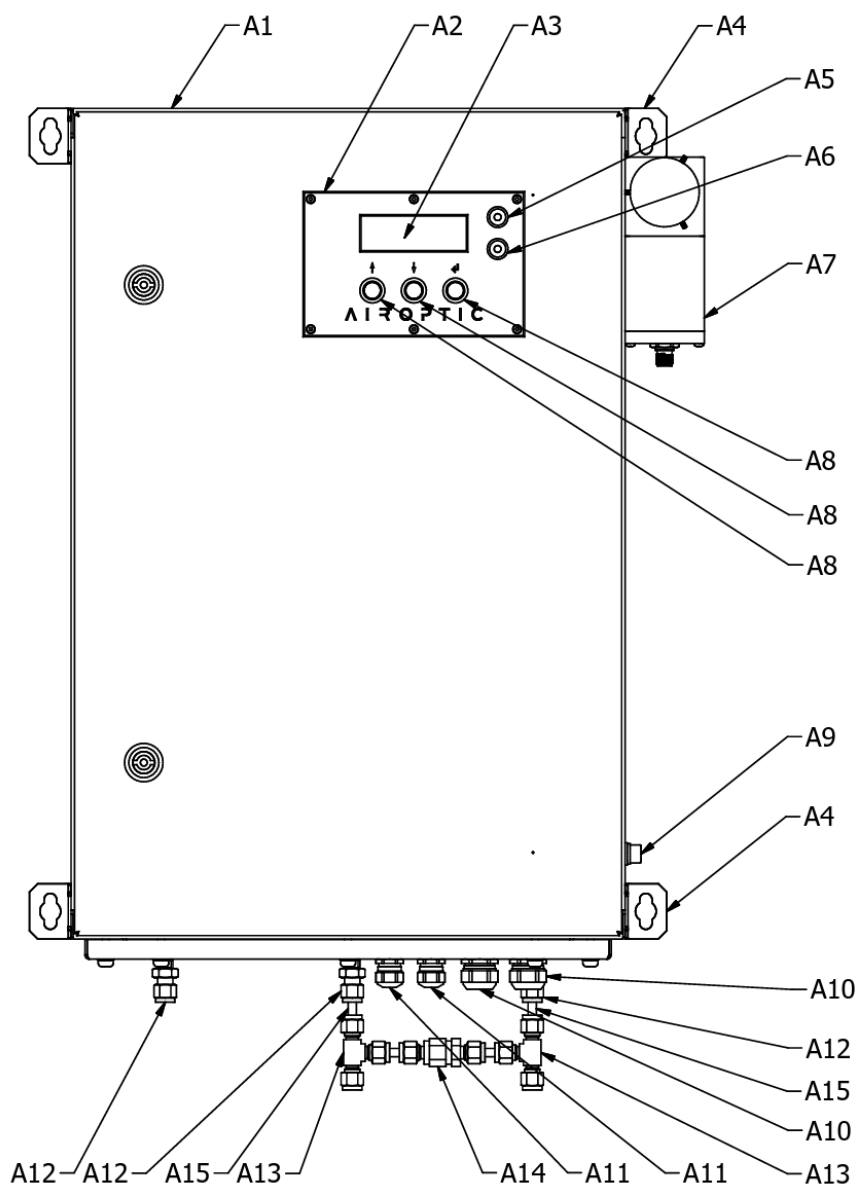


Figure 11. GasEye Extractive Ex1 - outside view – bottom inlet/outlet

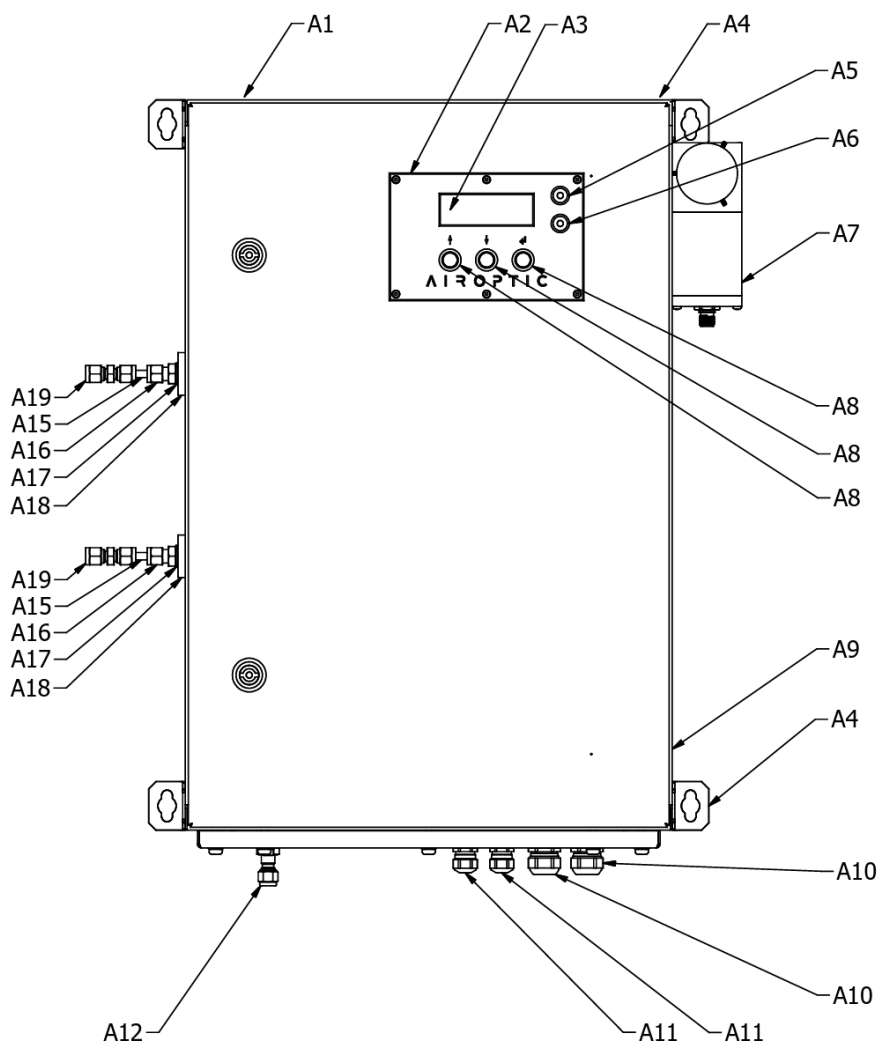


Figure 12. GasEye Extractive Ex1 - outside view – side inlet/outlet

ID	Name	Component specification
A1	Enclosure	Stainless steel AISI 304
A2	HMI front panel	Aluminum 5754
A3	HMI window	Acrylic with shielding mesh
A4	Mounting bracket	For M8 screws, stainless steel AISI 304
A5	HMI red LED	Nickel-plated brass
A6	HMI green LED	Nickel-plated brass
A7	Vent	Aluminum anodized
A8	HMI button	Stainless steel
A9	PE connector	For M8 screws, stainless steel AISI 304
A10	Cable gland M20	9÷14mm, nickel-plated brass
A11	Cable gland M16	5÷10mm, nickel-plated brass
A12	Gas connector	Ø6mm compression fitting, stainless steel AISI 316
A13	Tee	Stainless Steel AISI 316
A14	Check valve	Stainless Steel AISI 316, FKM or EPDM sealings
A15	Gas flow restrictor	Stainless Steel AISI 316
A16	Gas connector	Ø6mm compression fitting, stainless steel AISI 316, gasket FKM
A17	Metal-rubber seal	Ø12mm, stainless steel AISI 316, gasket Viton
A18	Bulkhead insulation	PTFE
A19	Gas connector	Ø6mm compression fitting, stainless steel AISI 316, gasket FKM

Table 4. GasEye extractive Ex1 - components specification

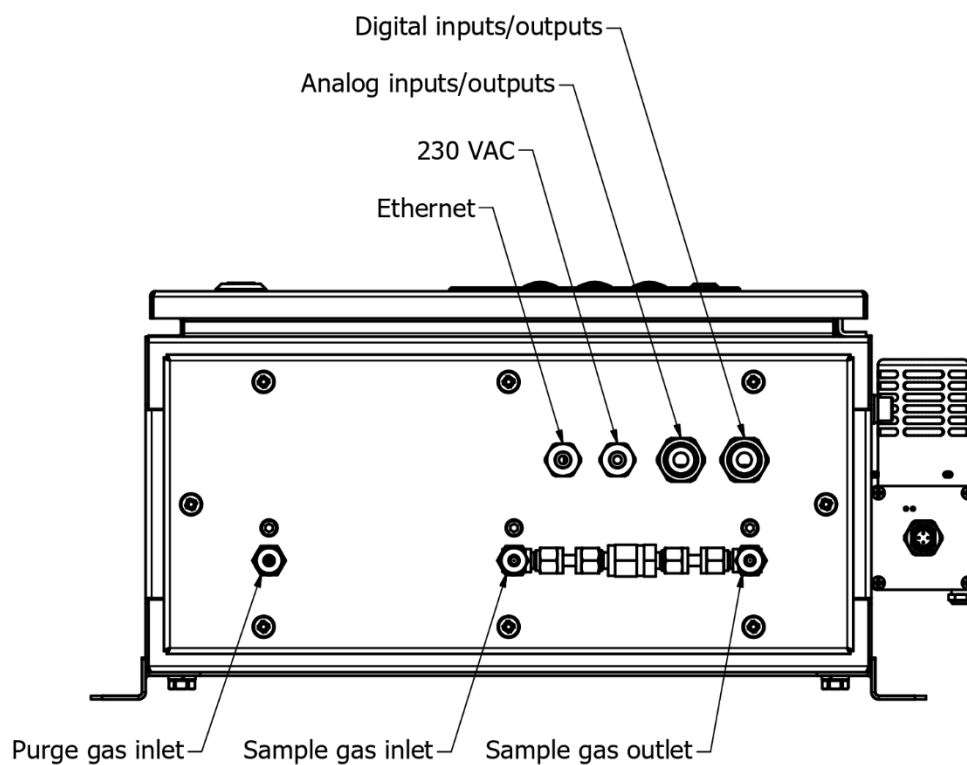


Figure 13. GasEye Extractive Ex1 - bottom panel – bottom inlet/outlet

Ex Zone 1/21 version GasEye Extractive Ex1 analyzer wiring diagram is shown in Figure 14. A detailed description of the components of the installation is presented in the Table 5.

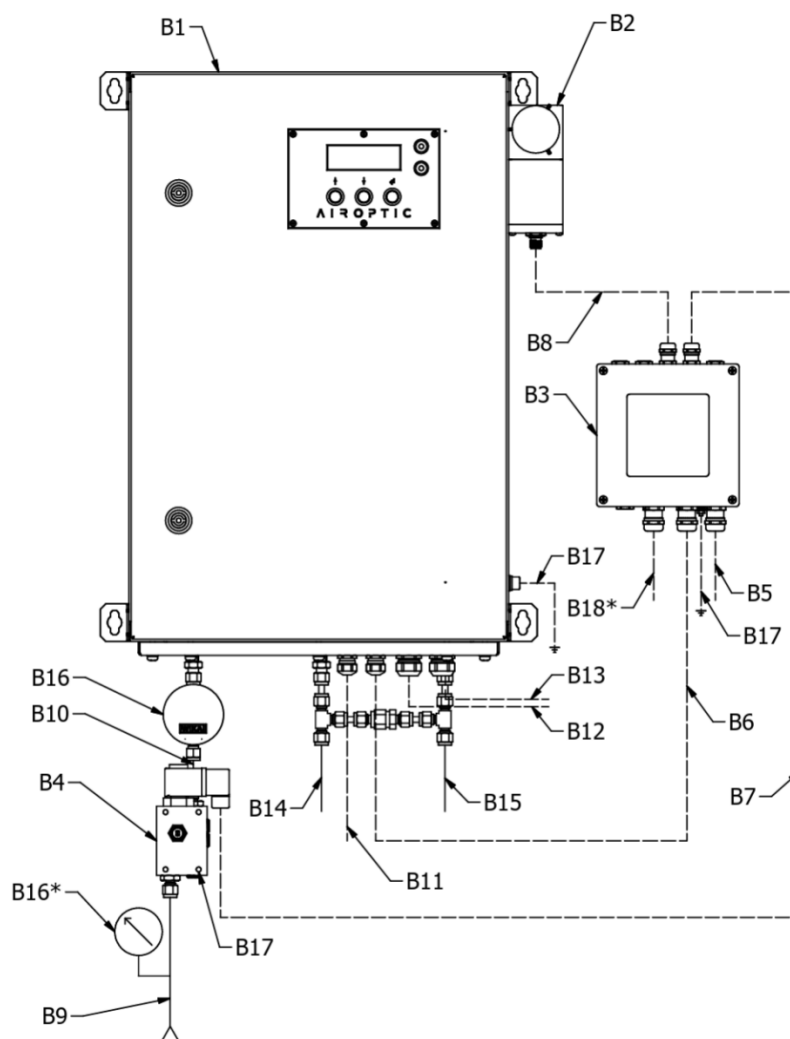


Figure 14. Schematic diagram of GasEye Extractive Ex1

ID	Component name	Comments
B1	GasEye Extractive Ex1	Laser gas analyzer
B2	Purging system vent	An integral part of the analyzer
B3	Purging system controller	Ex Zone 1/21
B4	Solenoid operator (manifold)	Ex Zone 1/21
B5	Power cable	Un = 230VAC (100 – 240VAC) Diameter: 5 - 10 mm Wires: 3x 1 mm ²
B6	Power cable for analyzer	Diameter: 5 - 10 mm Wires: 3x 1 mm ²
B7	Control signal for manifold	Diameter: 3 – 6.5 mm Wires: 2 x 0,22 mm ² (shielded) Length: 50 m (max)
B8	Pressure and flow signal from vent	Diameter: 3 – 6.5 mm Wires: 4x 0.5 mm ² Length: 5m (max) Included

B9	Purge gas inlet	Stainless steel tube 6mm Gas: nitrogen, argon or instrument air Pre-purge - flow according to <i>Table 2</i> Workflow <15 l/min Inlet pressure: 1.4 – 8 barg Pre-purge time – according to <i>Table 2</i>
B10	Purge gas pipe	Stainless steel tube 6mm
B11	TCP/IP diagnostic cable	Diameter: 5 - 10 mm SF/UTP CAT 5
B12	Analog inputs/outputs cable	Diameter: 10 - 14 mm Wires: minimum 8 x 0,5 mm ²
B13	Digital inputs/outputs cable	Diameter: 10 - 14 mm Wires: minimum 8 x 0,5 mm ²
B14	Sample gas inlet	Ø6mm or 1/4" double compression fitting
B15	Sample gas outlet	Ø6mm or 1/4" double compression fitting
B16	Manometer	Body: stainless steel
B17	PE connector	Wires: min. 1x 4 mm ²
B18	Purge system alarm signal	Cable diameter: 5 - 10 mm

Table 5. Description of the components of the GasEye Extractive Ex1.

5. GasEye Extractive Ex1 ET – hazardous areas, extended temperature range

GasEye Extractive Ex1 ET (extended temperature) is a comprehensive tool for the analysis of gases in industrial processes, which uses the GasEye Extractive Ex1 extraction analyzer with additional accessories. All equipment was installed in an additional cover made of stainless steel. The housing is equipped with a convection type heater controlled by a thermostat. The thermostat keeps the temperature inside the enclosure above 15°C.

5.1. Ex Marking

ATEX Certificate No. **KDB 20ATEX0056X**

GasEye Extractive Ex1 ET



II 1/2G Ex op is pxb IIC T* Ga/Gb
II 1/2D Ex op is pxb IIIC T** Da/Db

IECEX Certificate No. **IECEX KDB 22.0001X**

GasEye Extractive Ex1 – IECEX marking

Ex op is pxb IIC T* Ga/Gb

Ex op is pxb IIIC T** Da/Db

Technical parameters:

- Power input Un: 230VAC (100~240VAC)
- Power consumption: < 400W
- Degree of protection: IP66
- Ambient temperature: -30°C ÷ +60°C Temperature class **T4**
Maximum surface temperature **135°C**
-30°C ÷ +60°C Temperature class **T3**
Maximum surface temperature **200°C**

- Pre-purge:

Table 6. GasEye Extractive Ex1 ET pre-purge parameters

Purging medium	Pre-purge time	Medium flow
Instrument air	≥ 7 min	40 l/min
Nitrogen	≥ 31 min	10 l/min
	≥ 9 min	30 l/min
Argon	≥ 18 min	10 l/min
	≥ 9 min	30 l/min

- Inlet pressure: 1.4 - 8 barG
- Minimal pressure: not less than 1.4 mbarG during continuous system work after initial purging

Minimum protective gas flows during continuous operation:

- 1) The process gas in the internal system is a non-flammable gas. Protective gas: air or nitrogen or argon.

Minimum protective gas flow during continuous operation: 10 l/min

- 2) The process gas in the internal system is a flammable gas (UEL below 80%). Protective gas: nitrogen or argon.

Minimum protective gas flow during continuous operation: 10 l/min

- 3) The process gas in the internal system is a flammable gas. Protective gas: air.

Minimum continuous flow rate:

- a) for process gas in a containment system with LEL $\geq 5\%$: 30 l/min
- b) for process gas in a containment system with LEL $\geq 4\%$: 40 l/min
- c) for process gas in a containment system with LEL $\geq 3\%$: 50 l/min
- d) for process gas in a containment system with LEL $\geq 2.5\%$: 60 l/min
- e) for process gas in a containment system with LEL $\geq 2\%$: 70 l/min

Internal system specification:

- Maximum inlet pressure: 0.3 barG
- Maximum outlet pressure: 0.3 barG
- Maximum inlet flow: 0.3 l/min

Analyzer is equipped with orifices at the inlet and outlet. For this reason, the maximum inlet flow is determined by pressure. There is no need for the customer to manually adjust it due to the flow restrictor installed in the device.

Special conditions of use:

- The temperature class of the **GasEye Extractive Ex1 ET** device (T^* for gases) or the maximum surface temperature of the enclosure (T^{**} for dust) depends on the process temperature of the tested medium.
- **GasEye Extractive Ex1 ET** should be protected from direct sunlight.

Determination of the temperature class T^* and the maximum surface temperature T^{**} :

ID	Medium temperature	Ambient conditions	Temperature class	Maximum surface temperature
1	$< 135^{\circ}\text{C}$	-30°C to 60°C	T4	135°C
2	$< 200^{\circ}\text{C}$	-30°C to 60°C	T3	200°C

Table 7. Temperature class and maximum surface temperature vs medium temperature

GasEye Extractive Ex1 ET consists of certified devices for hazardous areas. List of explosion-proof equipment is shown in Table 8 and Table 9 for ATEX and IECEx, respectively.

ATEX specification of components				
ID	Name	Type	Marking	ATEX certificate No.
1	GasEye Extractive	Ex1	 II 1/2G Ex op is pxb IIC T* Ga/Gb  II 1/2D Ex op is pxb IIIC T** Da/Db	KDB 20ATEX0056X
2	Enclosure	RSA-ATEX-OH-116-060	 II 2G Ex eb IIC Gb  II 2D Ex tb IIIC Db	OBAC 15ATEX0203U
3	Purging system controller	6500-01-EXT1-PNO-LNO	 II 2G Ex eb q ib [ib pxb] IIC T4 Gb  II 2D Ex tb ib [ib pxb] IIIC T135°C Db  II 2G Ex eb q ib [ib pyb] IIC T4 Gb  II 2D Ex tb ib [ib pyb] IIIC T135°C Db	UL/DEMKO 16ATEX1640X
4	Purging system vent	EPV-6500-07	 II 2G Ex ib [pxb] IIC T4 Gb  II 2D Ex ib [pxb] IIIC T135°C Db  II 2G Ex ib [pyb] IIC T4 Gb  II 2D Ex ib [pyb] IIIC T135°C Db	DEMKO 15ATEX1622X
5	Solenoid operator	1259..	 II 2G Ex ia IIC T6/T4 Gb  II 2G Ex ia IIB T6/T4 Gb	PTB 02ATEX2154
		1262..	 II 2G Ex ia IIC/IIB T6/T4 Ga  II 2D Ex tb IIIC T80°C/T130°C Db Ga	PTB 09ATEX2001
6	Junction box	CEP 252512	 II 2G Ex e IIC T6/T5 Gb  II 2D Ex tb IIIC T85°C/T100°C Db	SIRA 08ATEX3213
7	Manometer	232.30.063 + option ATEX	 II 2G Ex h IIC T6 ... T1 Gb  II 2D Ex h IIIC T85°C ... T450°C	-
8	Convection type heater 100W	CREx020 02052.0-10	 II 2G Ex db IIC T5 Gb  II 2D Ex tb IIIC T100°C Db	EPS 16ATEX1109X
9	Thermostat	REx 011	 II 2G Ex db IIC T6 Gb  II 2D Ex tb IIIC T85°C Db	EPS 16ATEX1118X
10	Cable glands	EX1126.20.140 - M20 EX1126.17.100 - M16	 II 2G Ex db eb IIC Gb  II 2D Ex ta IIIC Da	PTB 10ATEX1034X
		HSK-M-Ex-d 1.622.2000.50 – M20 1.622.1600.50 – M16	 II 2G Ex db IIC Gb  II 1D Ex ta IIIC Da	KEMA 99ATEX6968X
		1.642.2000.50 – M20 1.642.1600.50 – M16	 II 2G Ex eb IIC Gb  II 1D Ex ta IIIC Da	KEMA 99ATEX6971X
11	Breath drain	DP-E-3-0-04-s2	 II 2G Ex eb IIC Gb  II 2D Ex tb IIIC Db IP66	ITS 16ATEX101338X
		BDRVX-1MBNS.K01	 II 2G Ex eb IIC Gb  II 2D Ex tb IIIC Db	IMQ 13ATEX030X

Table 8. List of explosion-proof equipment used in the GasEye Extractive Ex1 ET – ATEX specification

IECEx specification of components				
ID	Name	Type	Marking	IECEx certificate No.
1	GasEye Extractive	Ex1	Ex op is pxb IIC T* Ga/Gb Ex op is pxb IIIC T** Da/Db	IECEx KDB 22.0001X
2	Enclosure	RSA-ATEX-OH-116-060	Ex eb IIC Gb Ex tb IIIC Db	IECEx OBAC 25.0003U
3	Purging system controller	6500-01-EXT1-PNO-LNO	Ex eb q ib [ib Gb] [pxb Gb] IIC T4 Gb Ex tb ib [ib Db] [pxb Db] IIIC T135°C Db Ex eb q ib [ib Gb] [pyb Gb] IIC T4 Gb Ex tb ib [ib Db] [pyb Db] IIIC T135°C Db	IECEx UL 16.0003X
4	Purging system vent	EPV-6500-07	Ex ib [pxb Gb] IIC T4 Gb Ex ib [pxb Db] IIIC T135°C Db Ex ib [pyb Gb] IIC T4 Gb Ex ib [pyb Db] IIIC T135°C Db	IECEx UL 15.0147X
5	Solenoid operator	1259..	Ex ia IIC/IIB T6/T4 Gb	IECEx PTB 08.0023
		1262..	Ex ia IIC/IIB T6/T4 Ga Ex tb III C T80 °C/T130 °C Db	IECEx PTB 13.0009
6	Junction box	CEP 252512	Ex e IIC Gb Ex tb IIIC Db	IECEx EXV 18.0002U
7	Convection type heater 100W	CREx020 02052.0-10	Ex db IIC T3/T4/T5 Gb Ex tb IIIC T200°C/T135°C/T100°C Db IP66 Ex db I Mb	IECEx EPS 16.0048X
8	Thermostat	REx 011	Ex db IIC T6 Gb Ex tb IIIC T85°C Db IP66 Ex db I Mb	IECEx EPS 16.0054X
9	Cable glands	EX1126.20.140 - M20 EX1126.17.100 - M16	Ex db eb IIC Gb Ex ta IIIC Da	IECEx PTB 12.0055X
		HSK-M-Ex-d 1.622.2000.50 – M20 1.622.1600.50 – M16	Ex db IIC Gb Ex ta IIIC Da	IECEx KEM 07.0013X
		1.642.2000.50 – M20 1.642.1600.50 – M16	Ex eb IIC Gb Ex ta IIIC Da	IECEx KEM 07.0014X
10	Breath drain	DP-E-3-0-04-s2	Ex eb IIC Gb Ex tb IIIC Db IP66 Ex eb I Mb	IECEx ITS 16.0014X
		BDRVX-1MBNS.K01	Ex eb IIC Gb Ex tb III C Db	IECEx IMQ 14.0003X

Table 9. List of explosion-proof equipment used in the GasEye Extractive Ex1 ET – IECEx specification

5.2. Basic requirements and safe use

The **GasEye Extractive Ex1 ET** can be operated in Zone 1 and 21 and provide the optical radiation to Zone 0 and 20 per mark in 0. Any other ways of using the **GasEye Extractive Ex1 ET** are forbidden. The manufacturer will not be liable for damage resulting from incorrect installation, failure to maintain the device in a suitably functional condition, or use of the device other than for its intended purpose.

Installation should be carried out by qualified personnel having the necessary authorization to install electrical and pressure measuring devices. The installer is responsible for performing the installation in accordance with these instructions and with the electromagnetic compatibility and safety regulations and standards applicable to the type of installation.

The device should be configured appropriately for the purpose for which it is to be used. Incorrect configuration may cause erroneous functioning, leading to damage to the device or an accident. Installation of device should be performed with particular care, in accordance with the regulations and standards applicable to that type of installation. The general rules for connecting and using pressurized enclosure should conform to the rules and standards for equipment with Ex p as specified in:

- **IEC 60079-14: Explosive atmospheres. Electrical installations design, selection and erection.**
- **IEC 60079-17: Explosive atmospheres. Electrical installations inspection and maintenance.**

The GasEye device is designed and manufactured in accordance with following standards:

- **EN IEC 60079-0:2018;**
- **EN 60079-2:2014;**
- **EN 60079-26:2015**
- **EN 60079-28:2015**

Information about possible use in hazardous areas can be found on a label located on the enclosure of the device.

WARNING

Never install **GasEye Extractive Ex1 ET** system in the Ex-zone without permission of the plant manager (hot work permit). Death, personal injury and/or damage to property may result if this is not complied.

WARNING

Observe the specifications of the examination certificate valid in your country. Observe the laws and regulations valid in your country for the electric installation in hazardous areas with risk of explosion. Regulations for installation of electric equipment in hazardous areas: DIN EN 60079-14.

WARNING

Power shall not be restored after the enclosure has been opened until combustible gas/dust accumulations within the enclosure have been removed.

WARNING

Never switch on or operate an analyzer with lid open. Before opening the device wait at least 4 minutes after de-energizing. Make sure that externally powered signals are also be de-energized. For secure disconnection of all signals the device should be operated in hazardous areas only via a switch-off unit placed outside the hazardous area.

WARNING

Never repair the device on site! Any components not mentioned in the spare parts list must be replaced or repaired by certified field service technicians. Failure to do so will also result in loss of Ex approval.

WARNING

Customer is not allowed to change any other purging system settings nor replace any hardware element

WARNING

All non-intrinsically safe connections with GasEye analyzer that are powered other way than through the 6500 purge controller, must be cut-off when pressurization failure occurs to ensure safety.

5.3. Technical specification

GasEye Extractive Ex1 ET nameplates versions are shown in Figure 15.

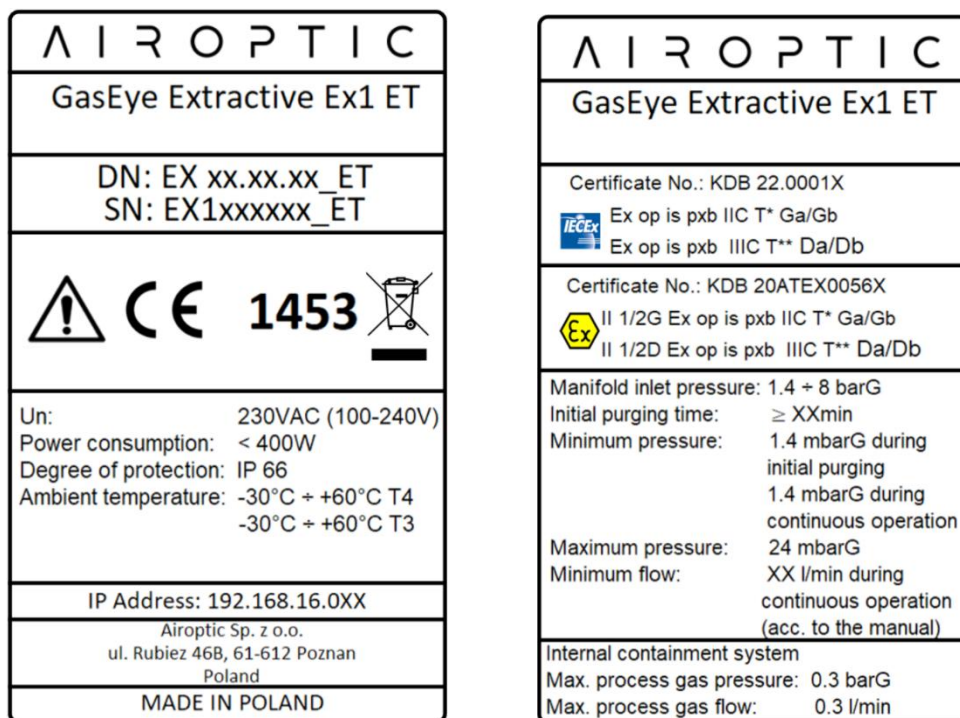


Figure 15. GasEye Extractive Ex1 ET nameplates

Measurement conditions:

- **Precision:** +/- 1% of the measured value or LOD and response time 30 sec
- **Accuracy:** +/- 2% of the measured value or LOD and response time 30 sec
- **Conditioning of the sample:** dry, free from oils and particles
- **Calibration:** factory calibration using certified gas
- **Zero drift and span drift:** irrelevant
- **Sample pressure:** 0.05 – 0.3 barg
- **Sample temperature:** 0°C to 200°C (depends on application)

Climatic conditions:

- **Ambient temperature:** -30°C to 60°C
- **Ambient pressure:** 800 - 1200 hPa
- **Ambient humidity:** RH < 90%, non-condensing

Dynamic performance:

- **Ready for measurement:** 30 minutes after switching on
- **Response time (T90):** customizable 3-120 sec

Electrical inputs and outputs

- **Inputs:**
 - 4 x Analog inputs, (4-20 mA, process temperature and pressure, 2 x AUX) – easy user selection via DIP switch between active / passive mode.
 - 1 x RTD
 - 8 x Digital inputs

- **Outputs:**
 - 4 x Analog outputs, (4-20 mA, gas concentration, process transmission, 2 x AUX) active or passive - easy user selection via DIP switch between active / passive mode.
 - 8 x Digital outputs
- **Optional:**
 - Modbus TCP/IP,
 - Modbus RTU
 - Profinet
 - Profibus
- **Local user interface:**
 - Local user interface (LUI) – LCD display with backlight located on the housing cover
 - Ethernet:
 - WebServer application – system configuration and data acquisition via a web browser
 - Windows based program – GasEye recorder for real-time data acquisition
- **Remote control:** Ethernet for remote operation and diagnostics

Mechanical specification (Figure 16):

- **Gas connection:** connector 6 mm Swagelok
- **Dimensions:** 1050 x 860 x 420 mm
- **Weight:** <80 kg
- **Material:** Housing: SS 1.4301 (AISI 304)

Security:

- **Low Voltage Directive (LVD) 2014/35/EU**
 - PN-EN 60825-1:2014-11 – Safety of laser devices - Part 1: Equipment classification and requirements
 - PN-EN 61010-1:2011 – Safety requirements for electrical equipment for measurement, control and use in the laboratory – Part 1: General requirements
- **EMC Directive 2014/30/EU**
 - EN 61326-1:2013-6 - Electrical apparatus for measurement, control, and laboratory use. EMC requirements - Part 1: General requirements
- **RoHS Directive 2011/65/EU**
- **ATEX Directive 2014/34/EU**
 - EN IEC 60079-0:2018;
 - EN 60079-2:2014;
 - EN 60079-26:2015;
 - EN 60079-28:2015



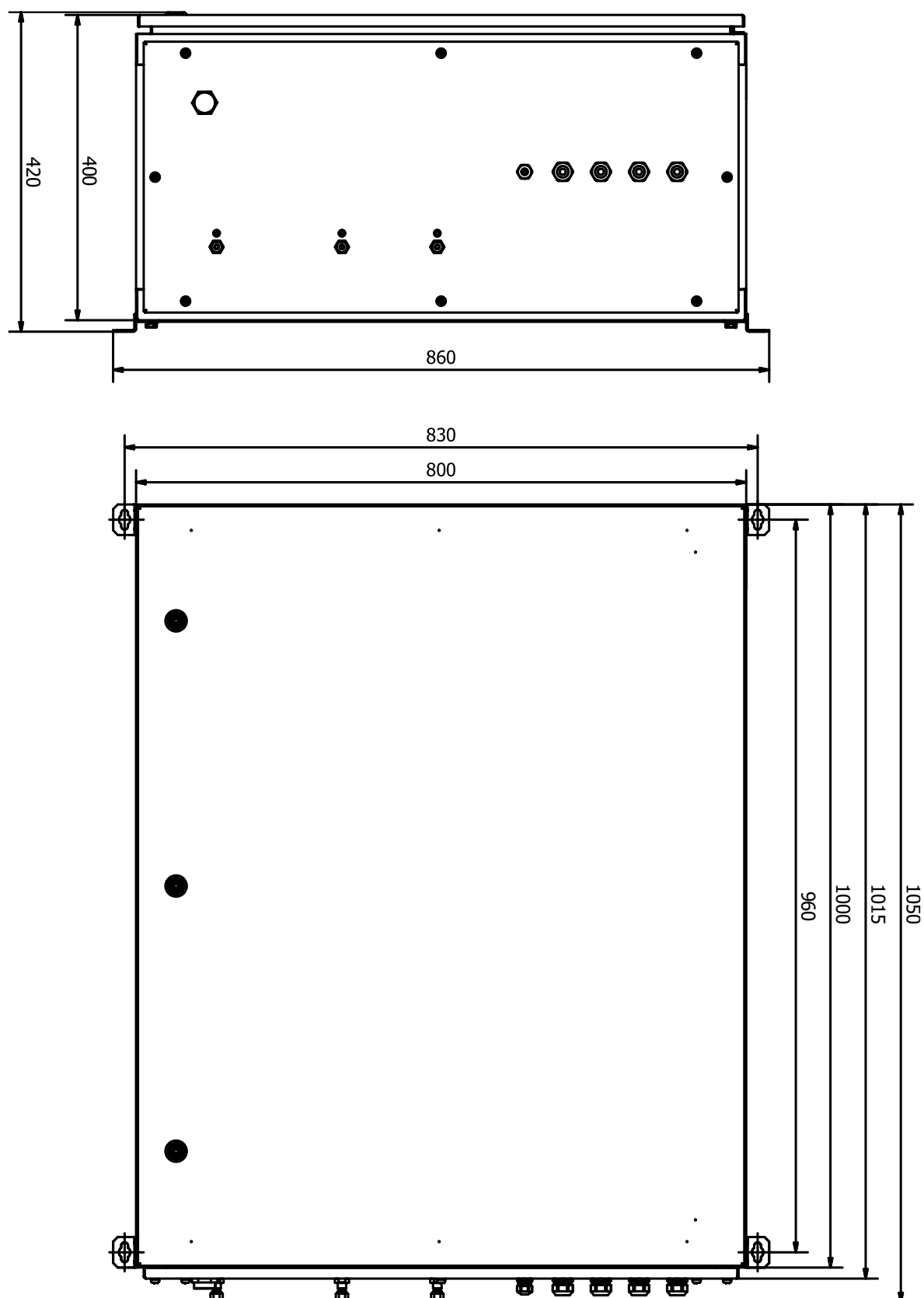


Figure 16. Diagram of GasEye Extractive Ex1 ET analyzer with dimensions

5.4. Components specification and wiring diagram

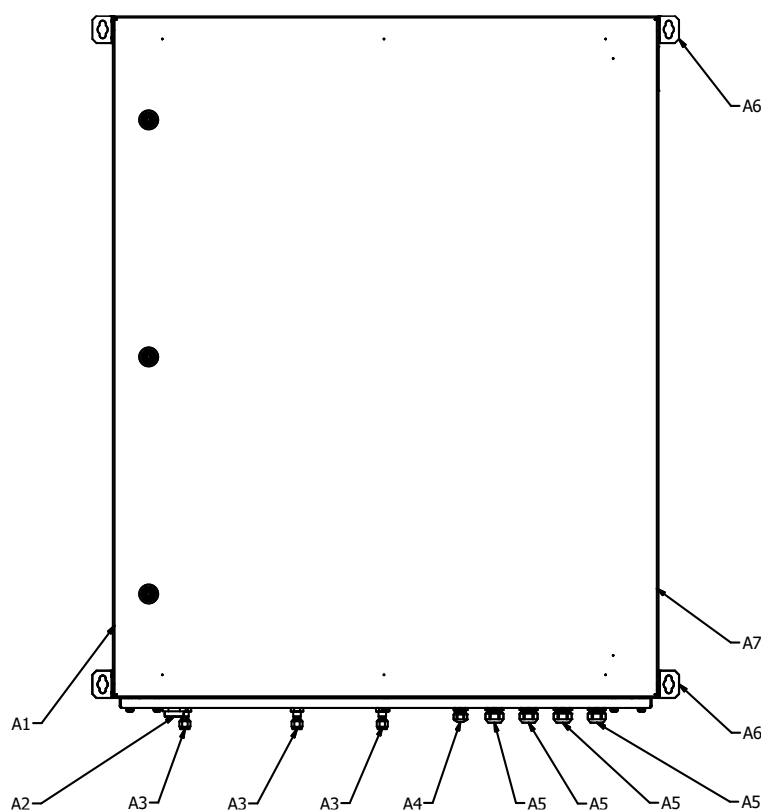


Figure 17. GasEye Extractive Ex1 ET - outside view

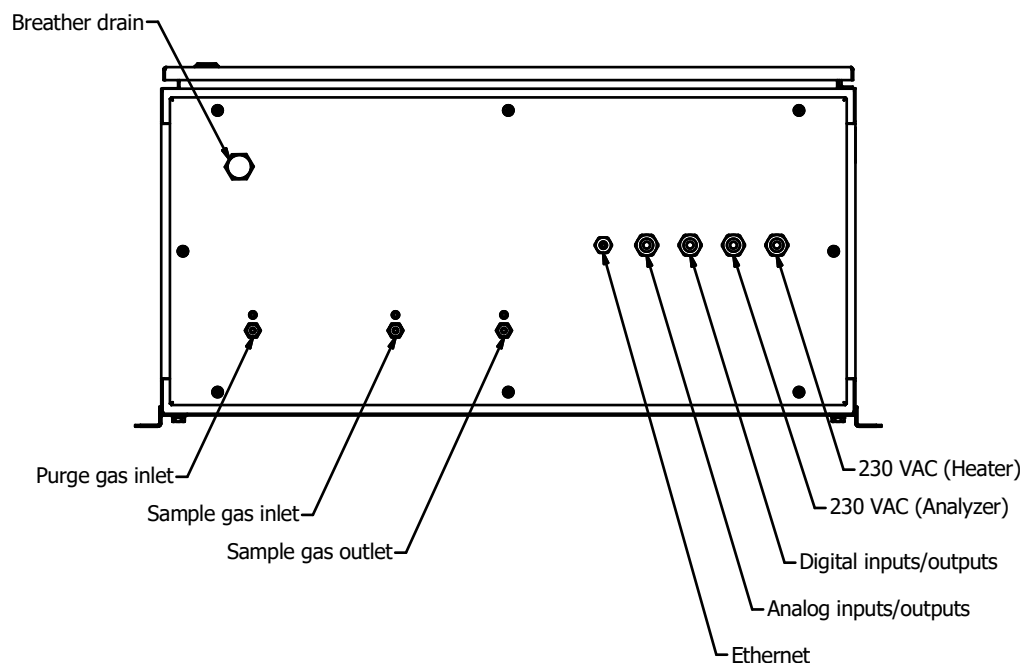


Figure 18. GasEye Extractive Ex1 ET - bottom panel

ID	Name	Component specification
A1	Enclosure	Stainless steel AISI 304
A2	Breather drain	Stainless steel
A3	Gas connector	Ø6mm compression fitting, stainless steel AISI 316
A4	Cable gland M16	5÷10mm, nickel-plated brass
A5	Cable gland M20	9÷14mm, nickel-plated brass
A6	Mounting bracket	For M8 screws, stainless steel AISI 304
A7	PE connector	For M8 screws, stainless steel AISI 304

Table 10. GasEye Extractive Ex1 ET components specification

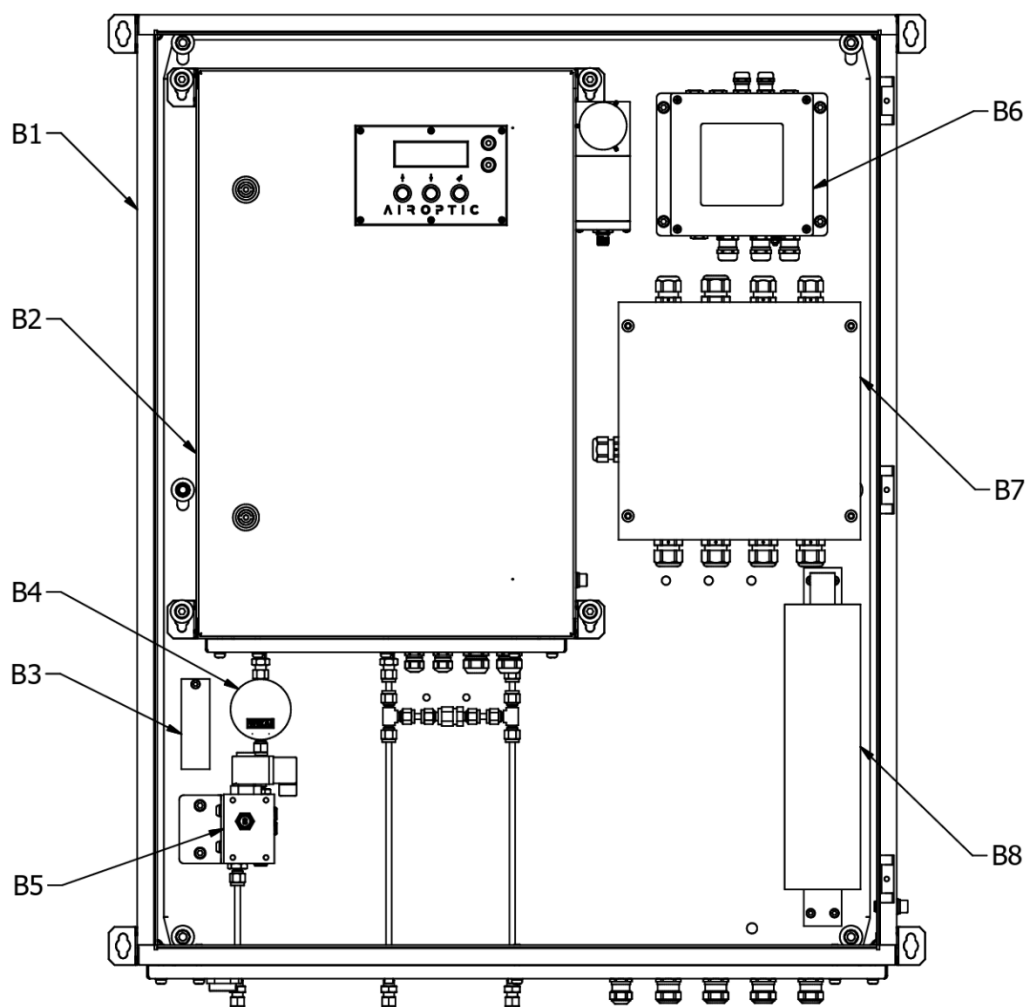


Figure 19. GasEye Extractive Ex1 ET - inside view

ID	Name	Part specification
B1	Enclosure	Stainless Steel AISI 304
B2	Gas analyzer	IP66
B3	Thermostat	15°C NC, Anodized aluminum
B4	Manometer	Body: Stainless steel
B5	Manifold	Housing: anodized aluminum
B6	Purging controller	Housing: Stainless steel AISI 316L
B7	Junction box	Polyester (GRP)
B8	Convection type heater	AC230V, 100W, Anodized aluminum

Table 11. GasEye Extractive Ex1 ET part specification

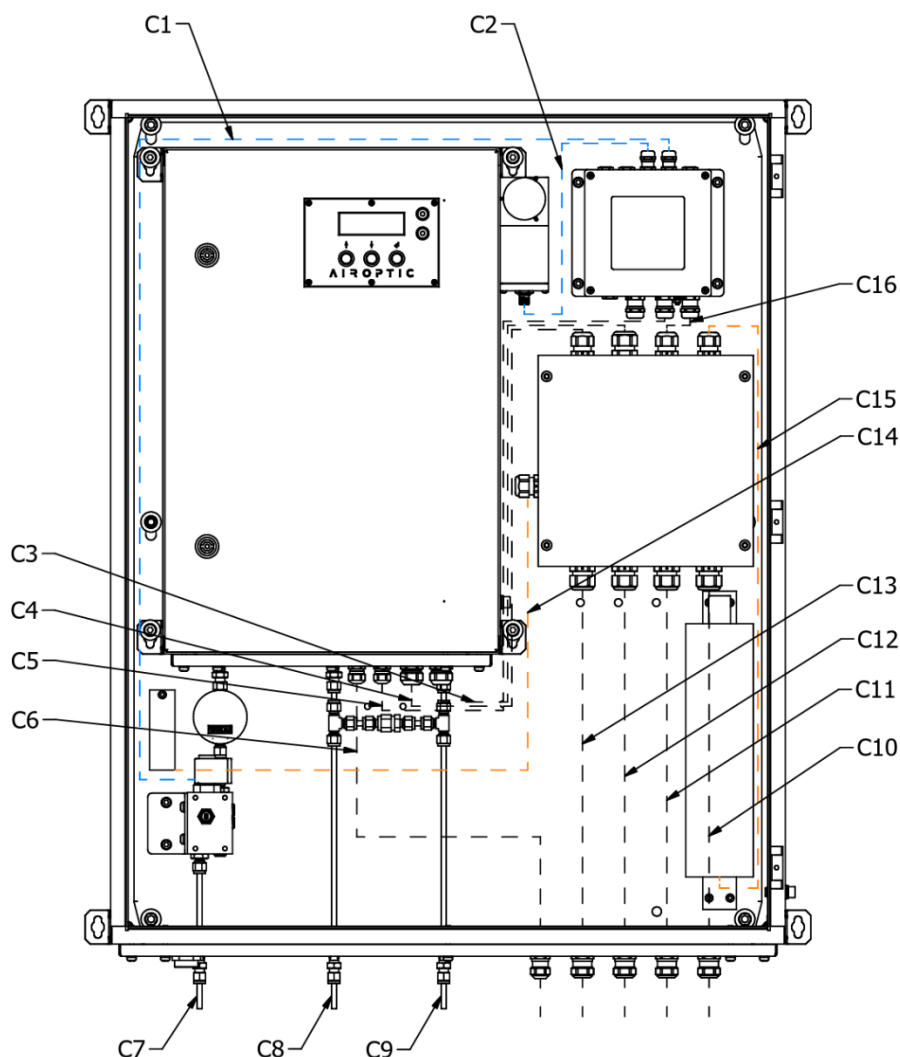


Figure 20. GasEye Extractive Ex1 ET - wiring diagram

ID	Name	Cable specification
C1	Manifold cable	Cable diameter: 3 – 6.5 mm, Wires: 2 x 0,22 mm ²
C2	Vent cable	Cable diameter: 3 – 6.5 mm
C3	DO cable	Cable diameter: 10 – 14 mm, Wires: min. 8 x 0.5 mm ²
C4	AOUT cable	Cable diameter: 10 – 14 mm, Wires: min. 8 x 0.5 mm ²
C5	Purge controller power output cable	Cable diameter: 5 – 10 mm, Wires: min. 3 x 1 mm ²
C6	Ethernet cable	Cable diameter: 5 – 10 mm, SF/UTP CAT 5
C7	Purge gas inlet	Ø6mm compression fitting
C8	Sample gas inlet	Ø6mm compression fitting
C9	Sample gas outlet	Ø6mm compression fitting
C10	Heater power supply cable	Cable diameter: 10 – 14 mm, Wires: min. 3 x 1 mm ²
C11	Analyzer power cable	Cable diameter: 10 – 14 mm, Wires: min. 3 x 1 mm ²
C12	Digital outputs cable	Cable diameter: 10 – 14 mm, Wires: min. 8 x 0.5 mm ²
C13	Analog outputs cable	Cable diameter: 10 – 14 mm, Wires: min. 8 x 0.5 mm ²
C14	Thermostat cable	Cable diameter: 5 – 10 mm, Wires: 3 x 1 mm ²
C15	Heater cable	Cable diameter: 5 – 10 mm, Wires: 3 x 1 mm ²
C16	Purge controller power input cable	Cable diameter: 5 – 10 mm, Wires: min. 3 x 1 mm ²

Table 12. GasEye Extractive Ex1 ET wiring specification

6. Installation and operation of the analyzer

6.1. Safety information

GasEye Extractive is classified as a Class 1 laser product. The emitted laser radiation is invisible (near infrared) and not hazardous to an unprotected eye. GasEye Extractive has warning labels placed at positions specified in the EN 60825-1:2014-11 norm.

NOTICE

**CLASS 1
LASER PRODUCT**

Internal invisible IR laser is a **Class I** product.

WARNING

Electrical safety

*Mounting or unmounting of the instrument must be performed with the power cord **DISCONNECTED**. The power supply must be connected only when the instrument is fully adjusted and secured.*

WARNING

Flammable or poisonous gas at the outlet

Please remember to provide tubing for the gas outlet to bring the species to a proper and safe area.

WARNING

Power supply

Do not apply power other than from the purge controller.

WARNING

System dried out

Do not open the cover in an atmosphere with high humidity.

WARNING**Cell under vacuum**

Do not connect without sampling system and nitrogen purge.

WARNING**Ventilated housing**

Do not open while energized in the presence of an explosive atmosphere.
Power can be restored after closing the housing and after purging it in accordance with the startup procedure described in the manual.

6.2. Description of the host connections

Depending on customer requirements, additional connections are available for analog or digital signals as well as Profinet / MODBUS TCP functionality.

Figure 21 shows an overview of the electronics user interface. All connections needed to start the analyzer are made through the electrical panel.

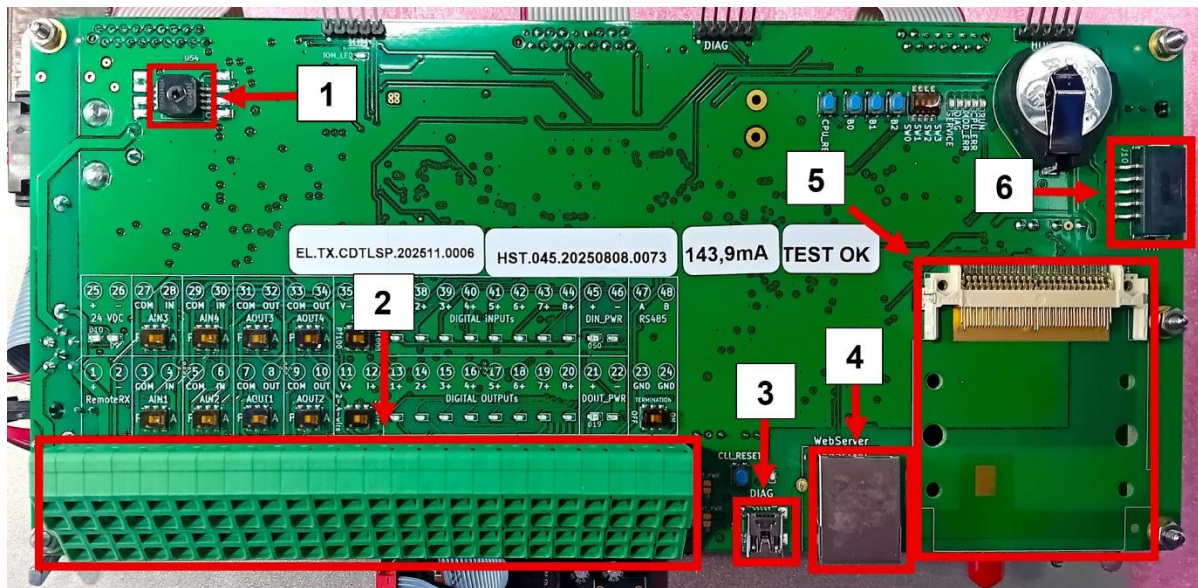


Figure 21. Electronics interface – illustrative photo

1. Pressure sensor
2. Electric terminals
3. USB port
4. Ethernet port for WebServer connection
5. Add-on module interface (optional)
6. HMI connector

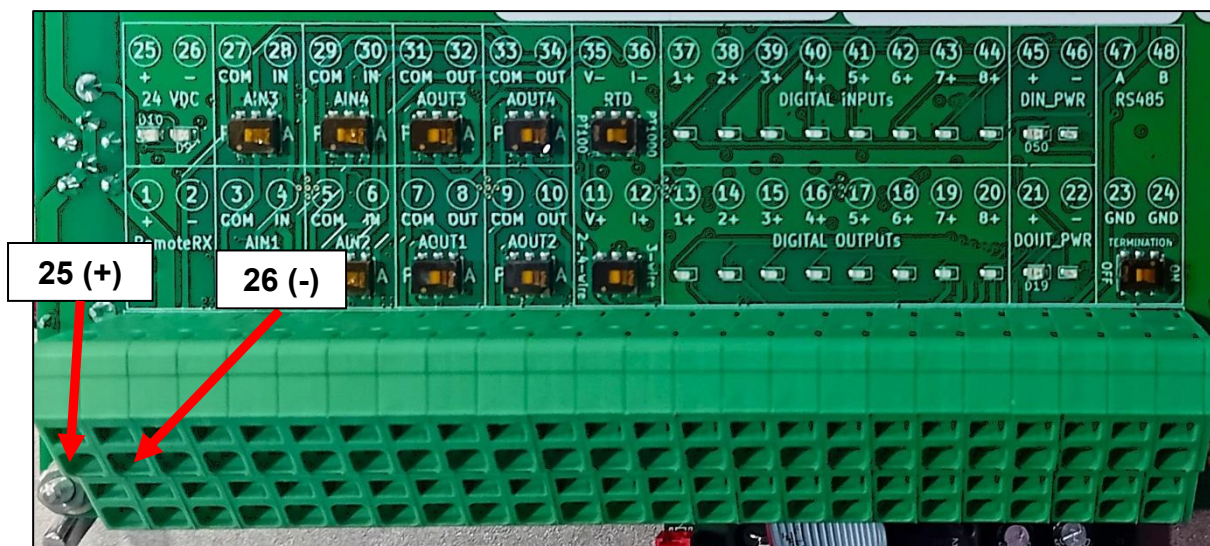


Figure 22. Location of power supply points (24V) for the electronics of the device

1. Pull the power cable through the opening in the housing. Secure cable using for this purpose the gland located at the opening.
2. Route the power cables to the main connector ports as shown in the figure below:
 - a. (+) 24 VDC – 25
 - b. (-) – 26



Figure 23. Power connection

Before applying power, make sure that all connections have been made correctly.

The voltage of 230 VAC / 24 VDC is supplied to the device inside the analyzer cabinet. The connections between the power supply and the main connector are already made. 230 VAC supply voltage should be connected to the power supply socket in accordance with Figure 23.

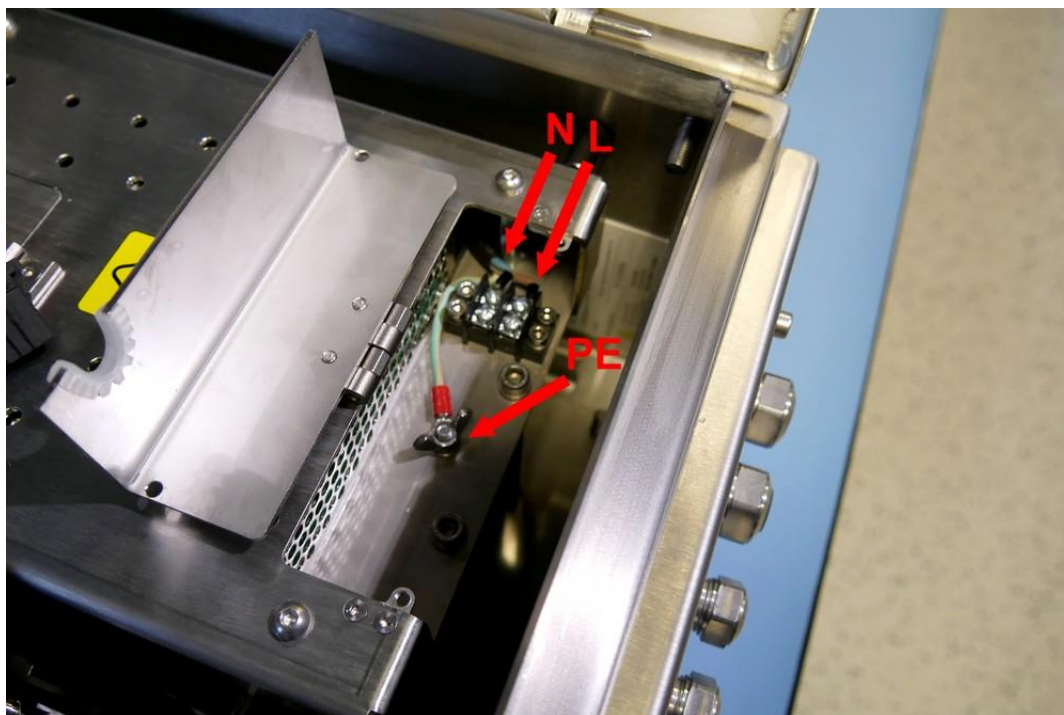


Figure 24. Connecting the power supply inside the analyzer cabinet to the built-in power supply

6.2.1. Electrical terminals

The following is a description of the electrical terminals with their functions. **Figure 25** and **Figure 26** show sequentially the numbering and configuration of the terminals mounted on the board. **Table 13** presents a description of the terminals. If analog input or output signals are used, they must be configured with switches that are available on the board above the electrical terminals.

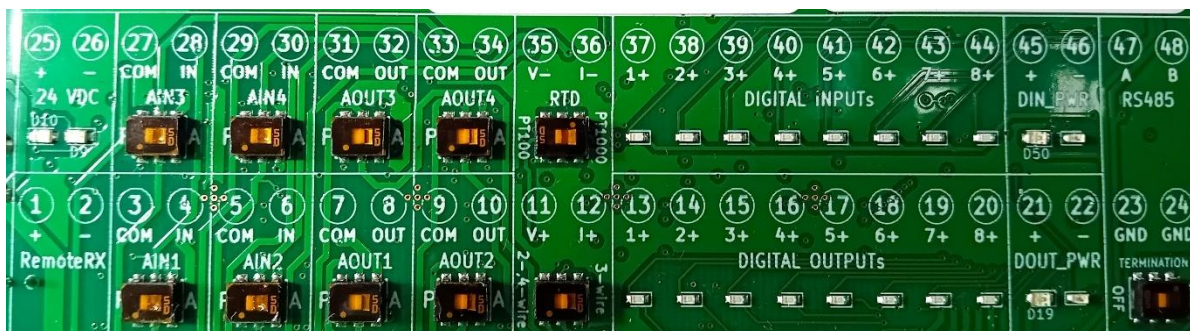


Figure 25. Electrical terminals numbering.

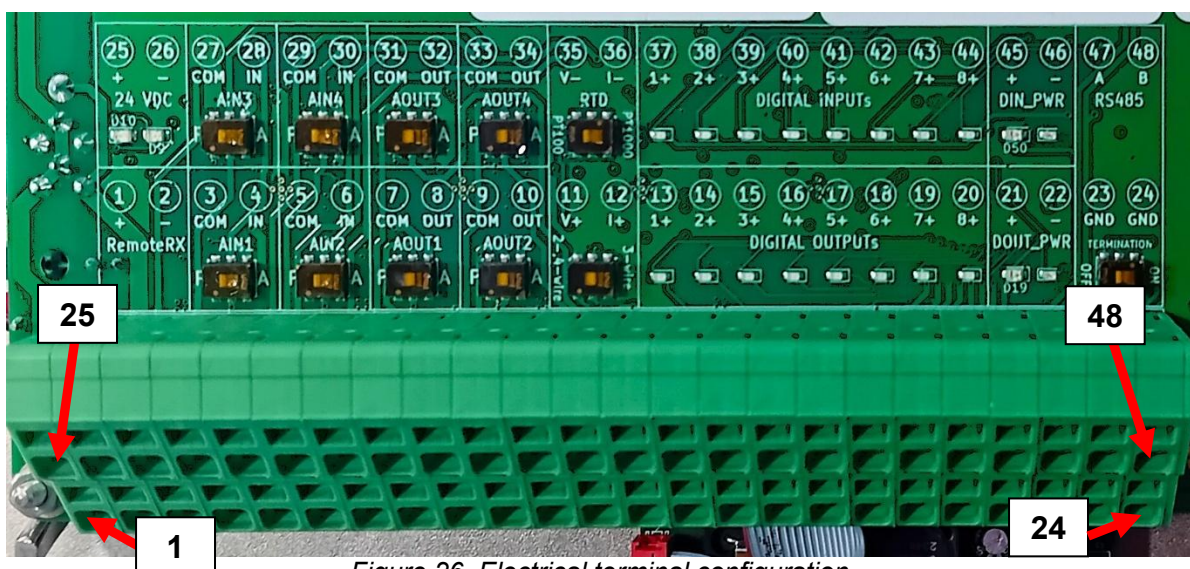


Figure 26. Electrical terminal configuration.

No.	Row	Function	Symbol		Characteristic
1	I	Supply voltage for receiver side	RemoteRX	+	19÷30 VDC (output)
2	I			-	
25	II	Supply voltage	24 VDC	+	19÷30 VDC (input)
26	II			-	
3	I	Analog input 1 (4÷20 mA)	AIN1	COM	19÷30 VDC, 24mA Active/Passive
4	I			IN	
5	I	Analog input 2 (4÷20 mA)	AIN2	COM	19÷30 VDC, 24mA Active/Passive
6	I			IN	
27	II	Analog input 3 (4÷20 mA)	AIN3	COM	19÷30 VDC, 24mA Active/Passive
28	II			IN	
29	II	Analog input 4 (4÷20 mA)	AIN4	COM	19÷30 VDC, 24mA Active/Passive
30	II			IN	
7	I	Analog output 1 (4÷20 mA)	AOUT1	COM	19÷30 VDC, 24mA Active/Passive
8	I			OUT	
9	I	Analog output 2 (4÷20 mA)	AOUT2	COM	19÷30 VDC, 24mA Active/Passive
10	I			OUT	
31	II	Analog output 3 (4÷20 mA)	AOUT3	COM	19÷30 VDC, 24mA Active/Passive
32	II			OUT	
33	II	Analog output 4 (4÷20 mA)	AOUT4	COM	19÷30 VDC, 24mA Active/Passive
34	II			OUT	
11	I	Resistance thermometer input	RTD	V+	PT100/PT1000 2-,3-,4-wire
12	I			I+	
35	II			V-	
36	II			I-	
13	I	Digital outputs 1÷8	DIGITAL OUTPUTs	1+	30VDC, 0.5A Isolated
14	I			2+	
15	I			3+	
16	I			4+	
17	I		DOUT_NAMUR	5+	
18	I			6+	
19	I			7+	
20	I			8+	
21	I	Digital outputs supply voltage	DOUT_PWR	+	
22	I			-	
37	II	Digital inputs 1÷8	DIGITAL INPUTs	1+	30VDC, 0.1A Isolated
38	II			2+	
39	II			3+	
40	II			4+	
41	II			5+	
42	II			6+	
43	II			7+	
44	II			8+	
45	II	Digital inputs supply voltage	DIN_PWR	+	
46	II			-	
23	I	MODBUS RTU	RS485	GND	Isolated
24	I			GND	
47	II			A	
48	II			B	

Table 13. Description of the electrical terminals

6.3. Customer cable connection (optional)

A separate electrical cable is connected via I/O cable gland for communication with the customer. Please use the cable with minimum 20 x 0.5mm² wires and external diameter between 7-12 mm to fit into the gland. Cable supplied by Airoptic is preferred. Please follow the step-by-step instruction for correct installation.



Figure 27. Customer cable

6.4. Customer cable installation

1. Open central unit housing lid by using analyzer housing door key.
2. Place the sealing nut and the claw on the customer cable.
 - a. If you purchase the cable from another supplier, you can use the gasket (item 2) to ensure proper sealing. Item 1 is the cable gland blanking plug.

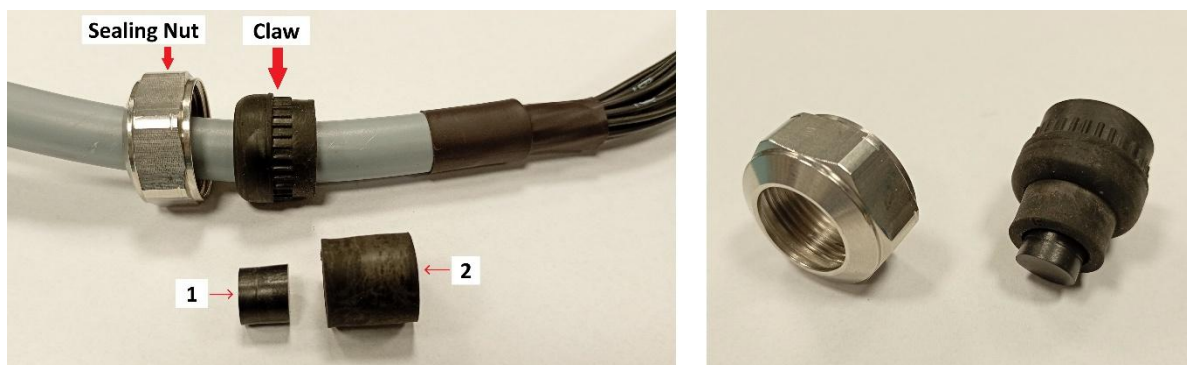


Figure 28. Sealing nut and claw on the customer cable

- Slide the customer cable through the gland placed on the bottom side of the central unit.

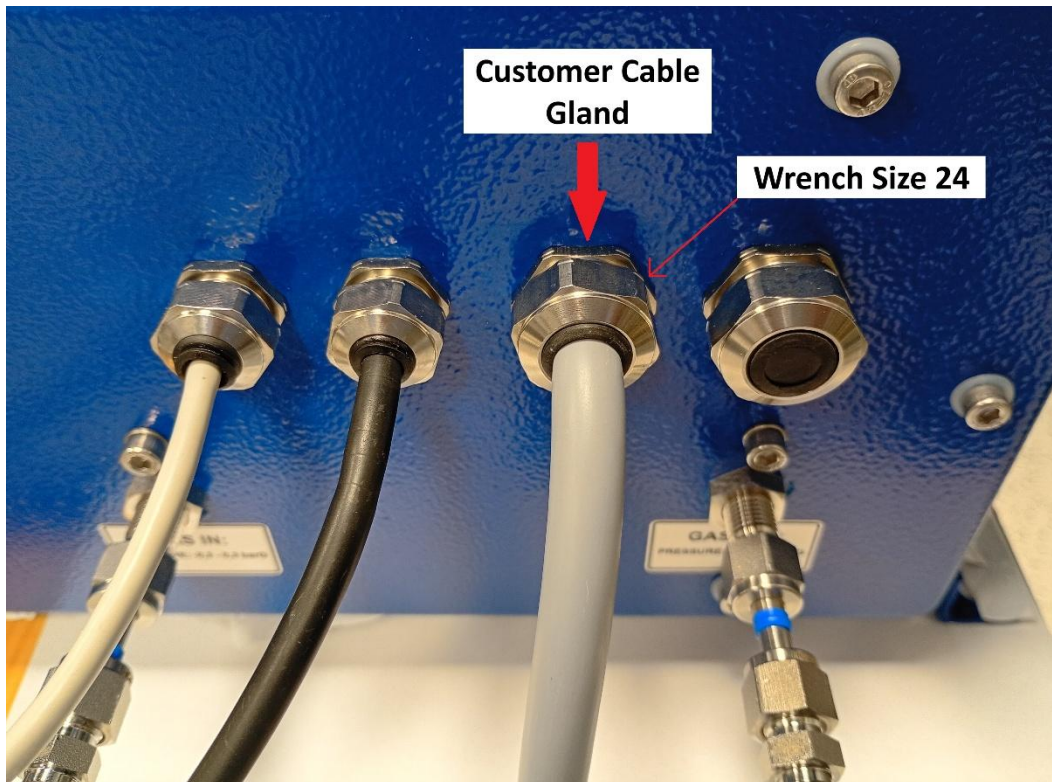


Figure 29. Gland for the customer cable – outside view

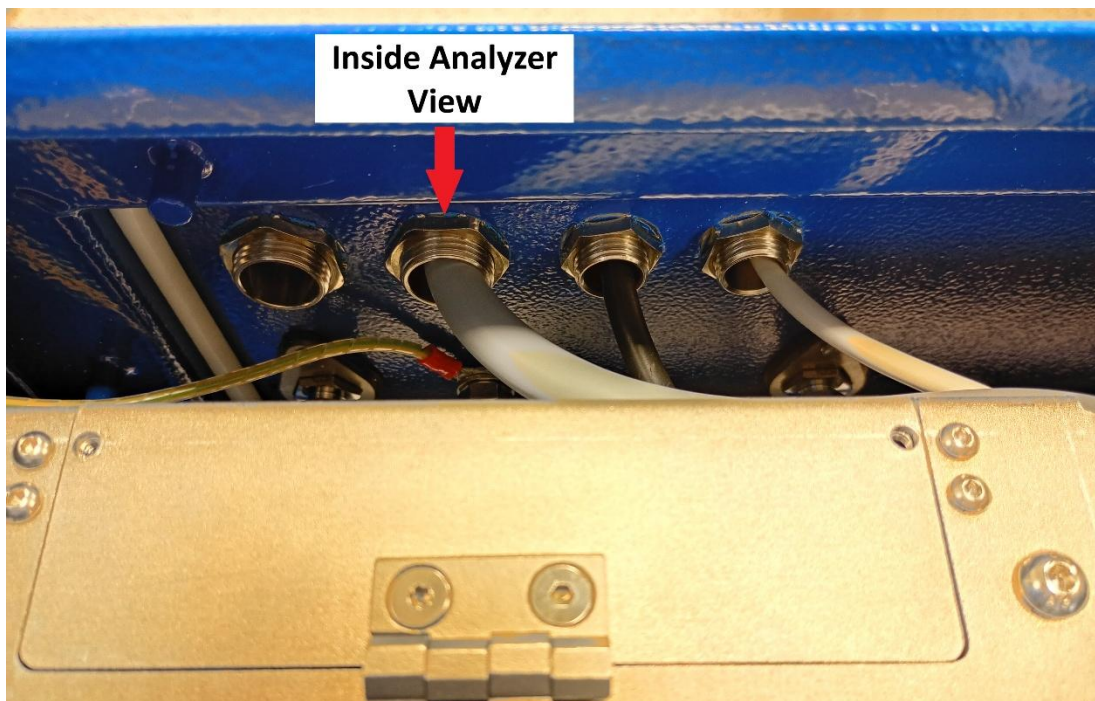


Figure 30. Gland for the customer cable – inside view

- Using the wrench (size 24) tighten the nut connections. The customer cable should now be blocked in the gland.

5. Place wires 1-12 in proper sockets for connection with the dry contact relay as desired for specific application of the analyzer.

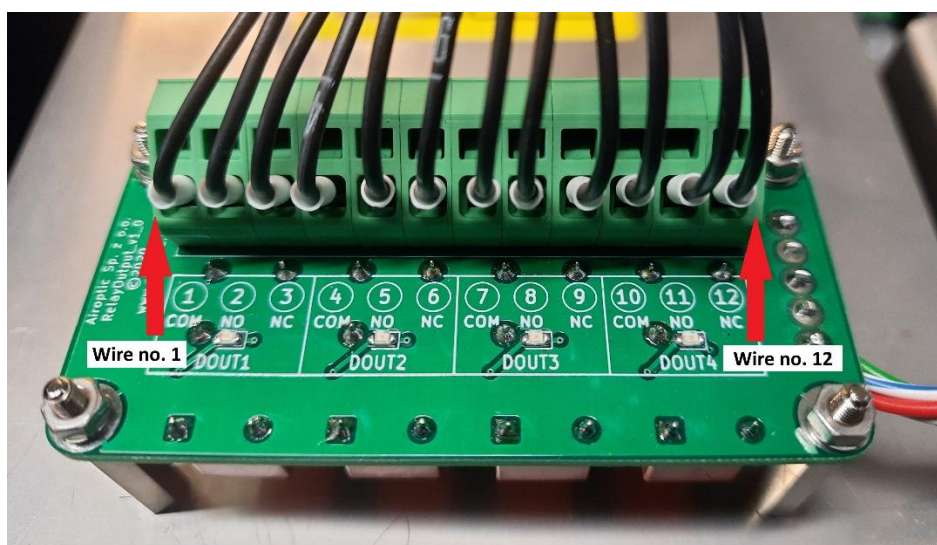


Figure 31. Connection with dry contact relay

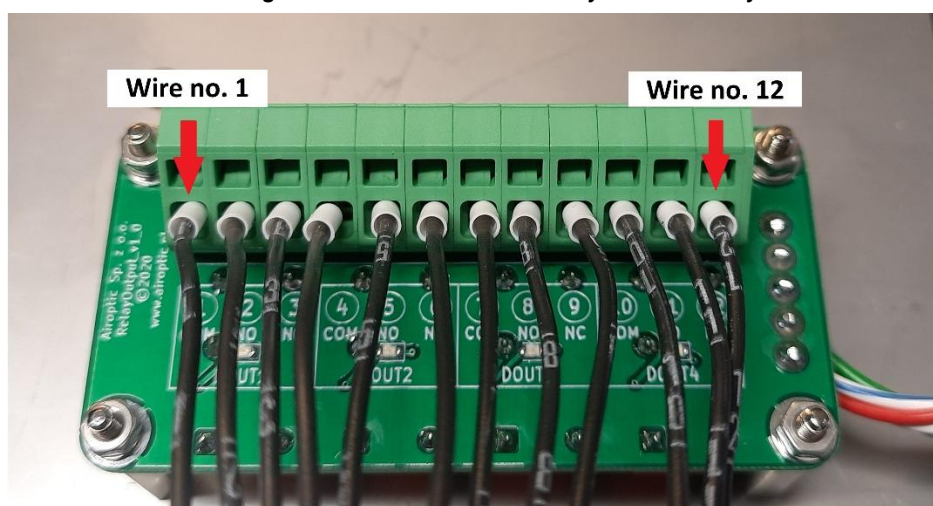


Figure 32. Connection with dry contact relay

6. Place wires 13-20 in proper sockets for connection with analog outputs as desired for specific application of the analyzer.

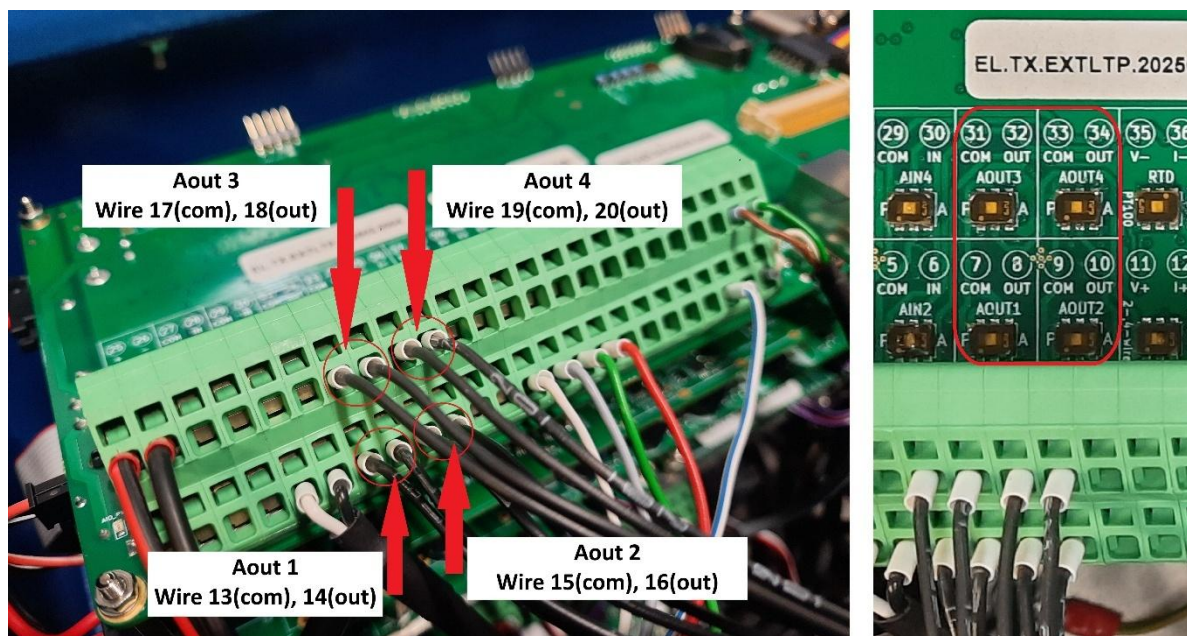


Figure 33. Connection with analog outputs

7. Customer cable installation is completed.

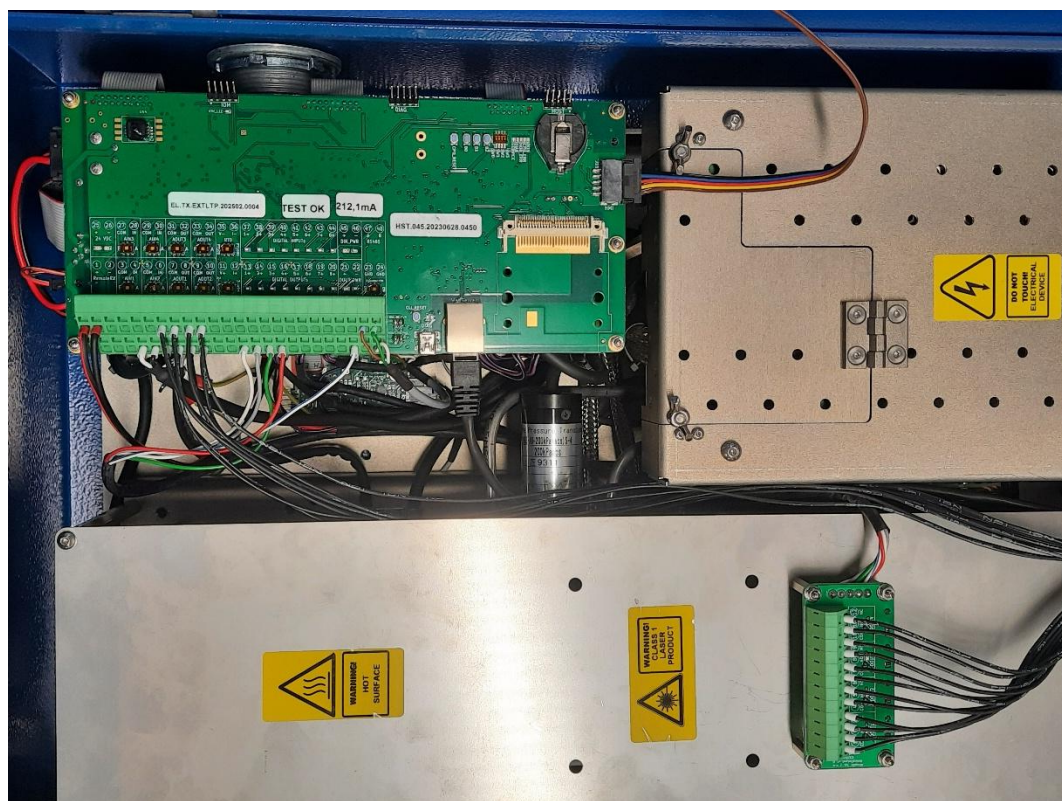


Figure 34. Correctly installed customer cable

6.5. Analog outputs and inputs

According to the customer preference the analog outputs and inputs can be set as active or passive. Please follow the instructions regarding analog outputs and inputs to avoid faulty operation or damage to the system. Figure 35 presents an overview of the analog input/output dip switches which are found on the electrical panel. Dip switches are used to switch between passive and active. To set analog input or analog output signal to passive, change assigned switch position on position P (Passive). To set analog input or analog output signal to active change assigned switch position on position A (Active).

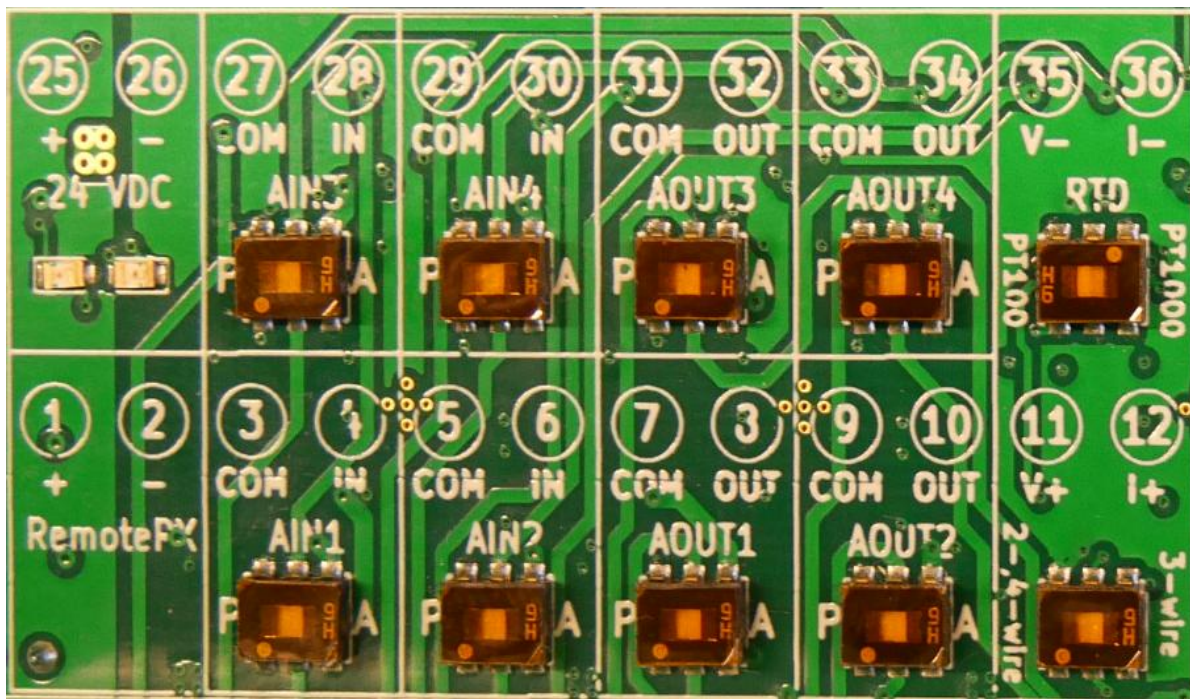


Figure 35. Analog input/output dip switches.

Analog outputs can operate in two modes according to NAMUR NE43 and EN 15267-3:2008. The operation mode can be selected via WebServer in Parameters/AOUT tab. GasEYE device generates the failure signal at the level of 3.3 mA.

NAMUR NE43 is an international association of process instrumentation user companies that have worked on improving the diagnostic coverage in 4 to 20-mA analog output transmitters to address associated safety issues (**Figure 36**). NAMUR NE43 provides the guideline for signaling-failure information to the safety-interlock systems over a 4- to 20-mA loop. NAMUR NE43 recommends using 3.8 mA to 20.5 mA as an extended measurement information range. NAMUR NE43 recommends using loop current below 3.6 mA or above 21 mA is in the diagnostic failure information range.

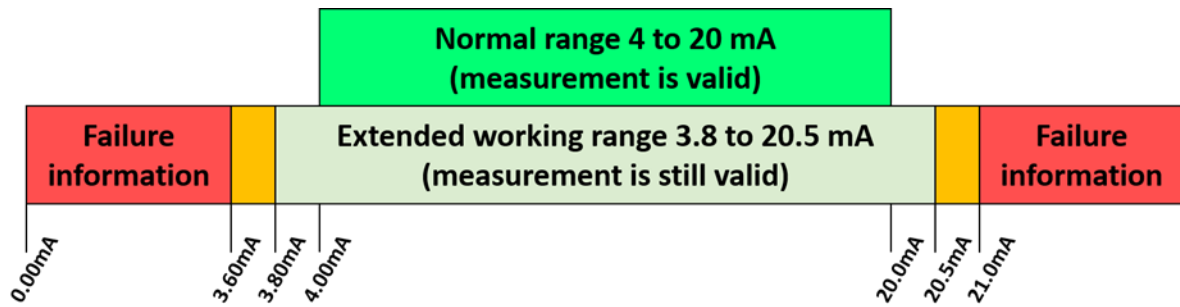


Figure 36. NAMUR NE43 Recommendation.

EN 15267-3:2008 is a European Standard that specifies the performance criteria and test procedures for automated measuring systems that measure gases and particulate matter in, and flow of, the waste gas from stationary sources. This European Standard supports the requirements of particular EU Directives. It provides detailed procedures covering the QAL1 requirements of EN 14181 and, where required, input data used in QAL3. EN 15267-3:2008 provides the guideline for signaling-failure information to the safety-interlock systems over a 4- to 20-mA loop (Figure 37).

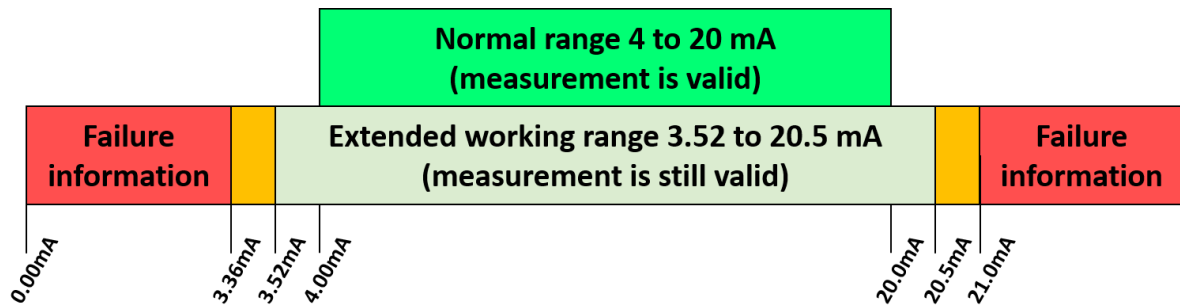


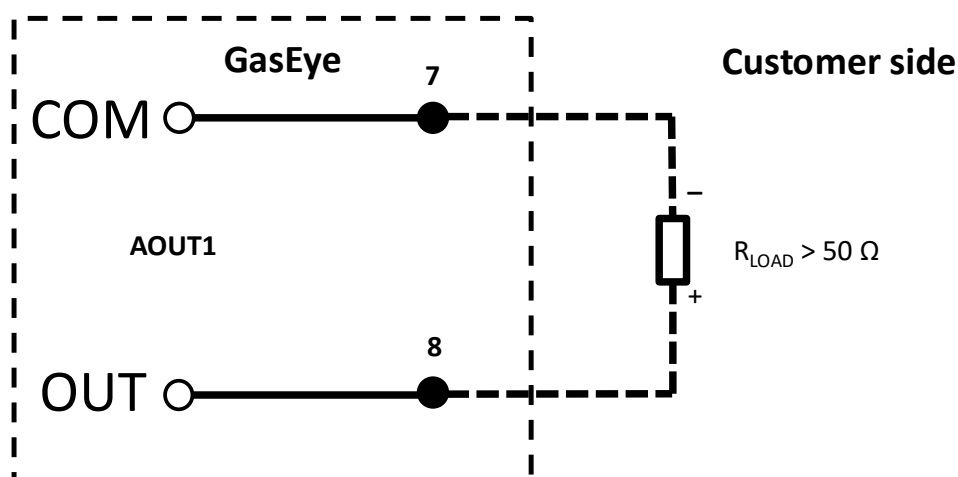
Figure 37. EN 15267-3:2008 Recommendation.

Each analog input and output is individually tested for each GasEYE device using PLC station before shipment. The report from the tests is generated automatically and is attached to the package.

6.5.1. Active analog outputs

Active analog outputs need no external powering of the output terminal. Please refer to **Figure 38** for output signal connection.

Active analog output⁽¹⁾



⁽¹⁾ – set AOUT dip switch to A(active)

Figure 38. Exemplary usage of active analog output.

R_{LOAD} should be at least **50Ω**

WARNING

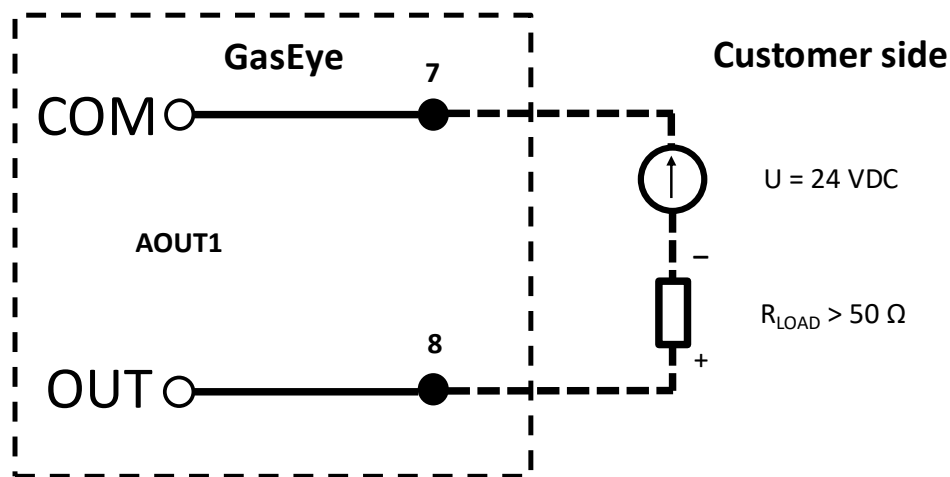
Active analog outputs

*GasEye Extractive provides supply voltage for the active analog outputs and thus analog outputs **MUST NOT BE** powered externally. Please set the dip switch to Active (A) before powering up the system.*

6.5.2. Passive analog outputs

Passive analog outputs require external powering for operation. Please refer to **Figure 39** for output signal connection.

Passive analog output⁽¹⁾



⁽¹⁾ – set AOOUT dip switch to P(passive)

Figure 39. Exemplary usage of passive analog output.

R_{LOAD} should be at least **50Ω**

WARNING

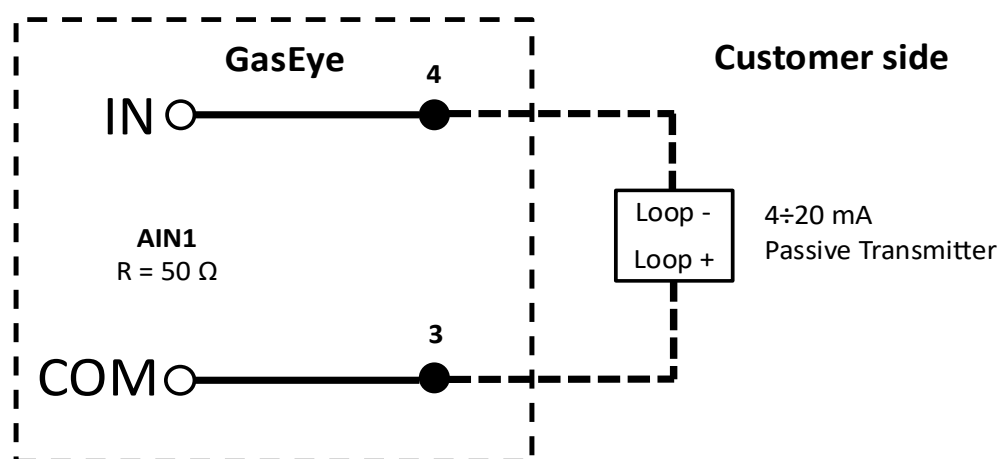
Passive analog outputs

*GasEye Extractive does not provide supply voltage for the passive analog outputs, thus they **MUST BE** powered externally. Please set the dip switch to Passive (P) before powering up the system.*

6.5.3. Active analog inputs

Active analog inputs need no external powering of the input terminal. Please refer to **Figure 40** for input signal connection.

Active analog input⁽¹⁾



⁽¹⁾ – set AIN dip switch to A(active)

Figure 40. Exemplary usage of active analog input.

WARNINGS

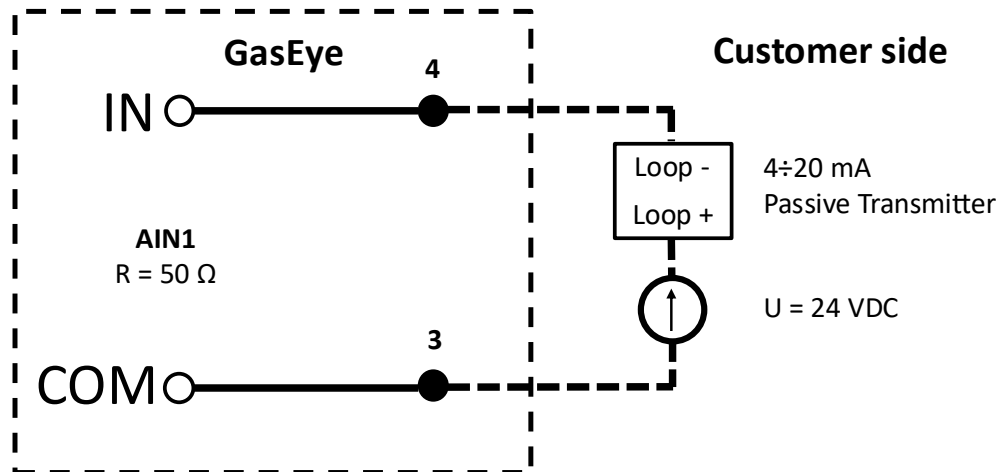
Active analog inputs

*GasEye Extractive provides supply voltage for the active analog inputs and thus analog inputs **MUST NOT BE** powered externally. Please set the dip switch to Active (A) before powering up the system.*

6.5.4. Passive analog inputs

Passive analog inputs require external powering for operation. Please refer to **Figure 41** for input signal connection.

Passive analog input⁽¹⁾



⁽¹⁾ – set AIN dip switch to P(passive)

Figure 41. Exemplary usage of passive analog input.

WARNING

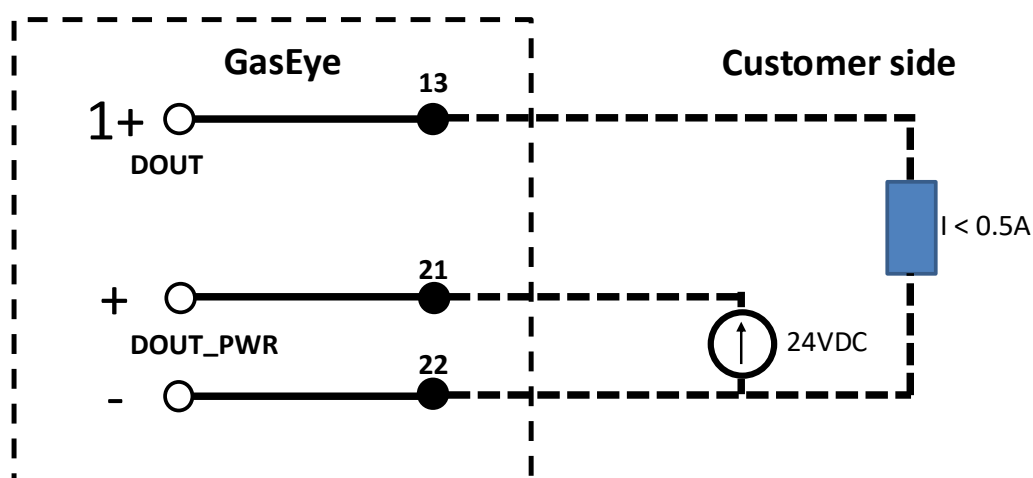
Passive analog inputs

*GasEye Extractive does not provide supply voltage for the passive analog inputs, thus they **MUST BE** powered externally. Please set the dip switch to Passive (P) before powering up the system.*

6.5.5. DOUT

GasEye system provides 8 high side power switch (MOSFET) based digital outputs. Digital outputs are galvanically isolated from HOST board thus the digital outputs block must be powered externally (pin 21 and 22, 19-30 VDC). Each output can handle current up to 0.5 A. The status of each output is displayed on the HOST board with the blue LED in DOUT section. In the DOUT_PWR section the status of the power supply (green LED -> Power OK, red LED -> Power NOT OK) can be found.

Isolated Digital Output ⁽¹⁾⁽²⁾⁽³⁾



- ⁽¹⁾ – high side power switch (MOSFET) based
- ⁽²⁾ – digital outputs are electrically isolated from HOST board
- ⁽³⁾ – additional 24VDC power supply required

Figure 42. Exemplary usage of digital output.

WARNING

Digital outputs

*GasEye Extractive does not provide supply voltage for the digital outputs, thus they **MUST BE** powered externally.*

6.5.6. DIN

GasEye system provides 8 digital inputs. Digital inputs are galvanically isolated from HOST board thus the digital inputs block must be powered externally (pin 45 and 46, 19-30 VDC). The status of each input is displayed on the HOST board with the blue LED in DIN section. In the DIN_PWR section the status of the power supply (green LED -> Power OK, red LED -> Power NOT OK) can be found.

Isolated Digital Input ⁽¹⁾⁽²⁾

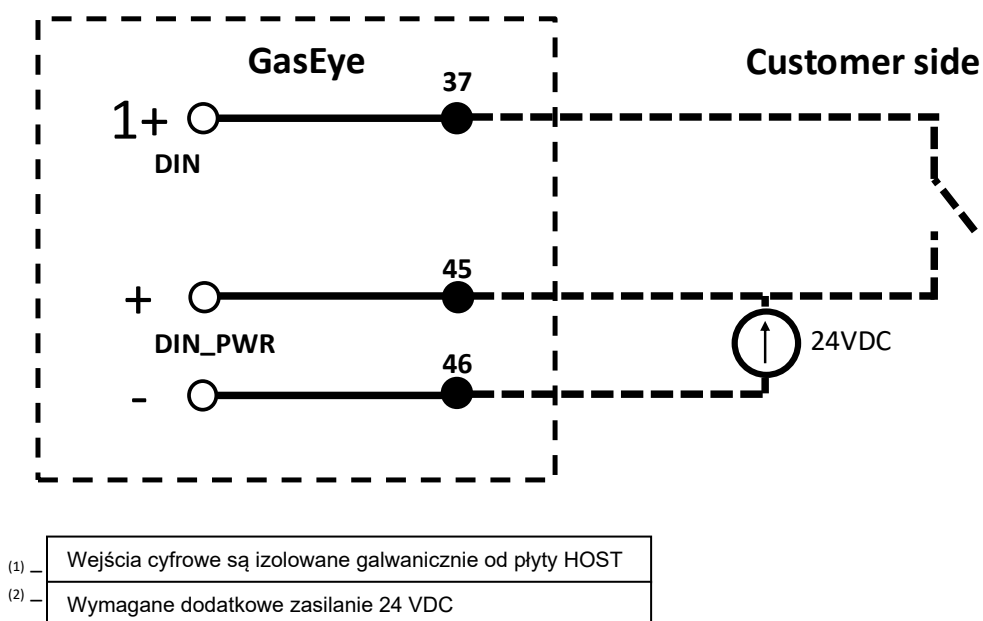


Figure 43. Exemplary usage of digital input.

WARNING

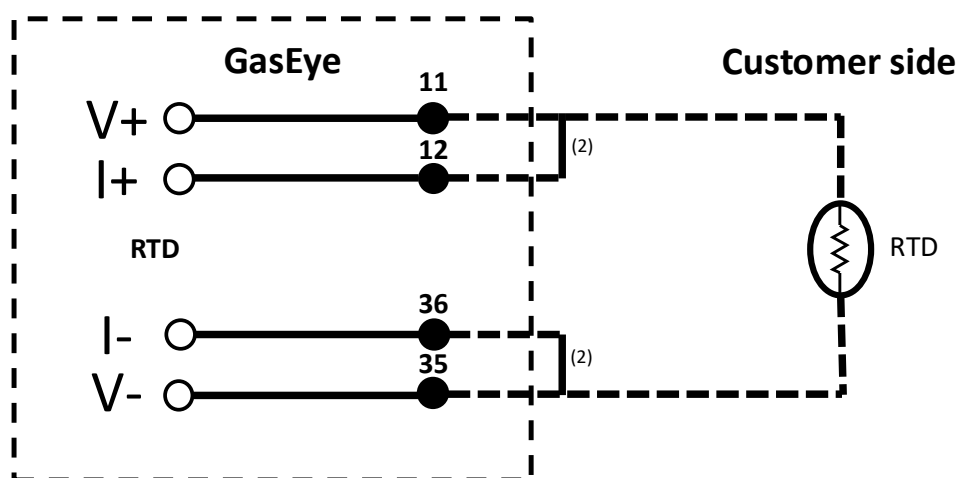
Digital inputs

*GasEye Extractive does not provide supply voltage for the digital inputs, thus they **MUST BE** powered externally.*

6.5.7. RTD

GasEye system provides the resistance temperature detectors (RTDs) input for measuring the process temperature. The system can be configured with two dip switches to operate with PT100/PT1000 and 2-,3-,4-wire connection. Please refer **Figure 44** to **Figure 46** for signal connection.

PT100/PT1000 2-wire⁽¹⁾



⁽¹⁾ – set 2-,4-wire dip switch, set PT100/PT1000 dip switch as required

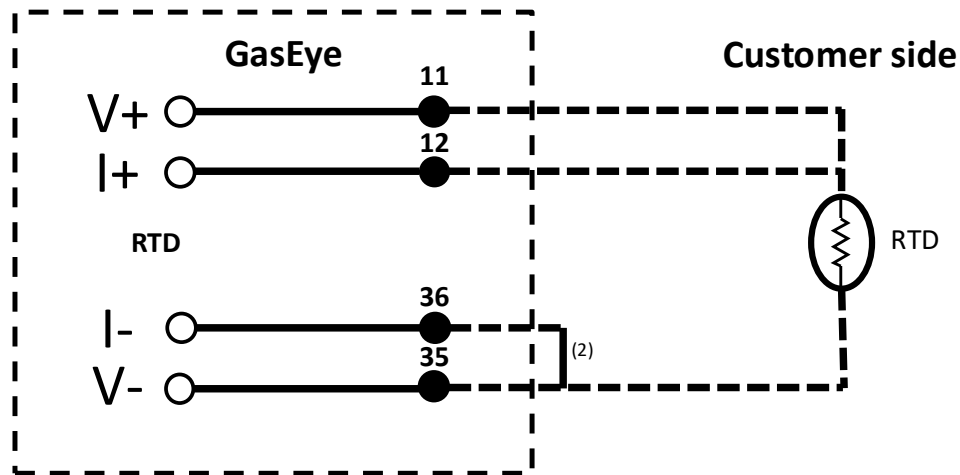
⁽²⁾ – external jumper required

Figure 44. Exemplary usage of 2-wire RTD.

WARNING

RTD

2-wire RTD requires additional terminal connection, please make the external jumper for 11 and 12 as well for 36 and 35.

PT100/PT1000 3-wire⁽¹⁾

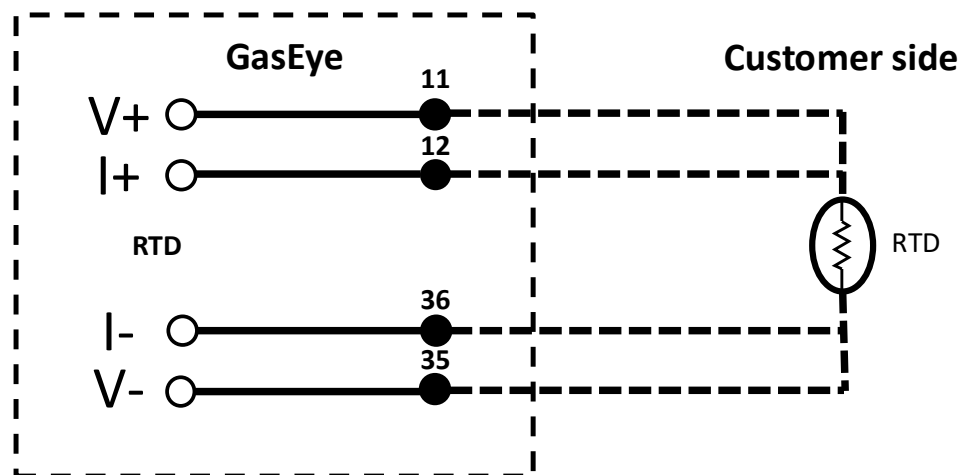
⁽¹⁾ – set 3-wire dip switch, set PT100/PT1000 dip switch as required

⁽²⁾ – external jumper required

Figure 45. Exemplary usage of 3-wire RTD.

WARNING**RTD**

3-wire RTD requires additional terminal connection, please make the external jumper for 36 and 35.

PT100/PT1000 4-wire⁽¹⁾

⁽¹⁾ – set 2-,4-wire dip switch, set PT100/PT1000 dip switch as required

Figure 46. Exemplary usage of 4-wire RTD.

6.6. Analyzer start-up procedure

The analyzer is delivered, calibrated and configured as per the order description. The analog output ranges assigned as standard and the digital output ranges are listed in the accompanying document.

The start-up procedure is as follows:

1. The analyzer is ready for operation when the appropriate temperature in the cuvette is reached. It may take up to 30 minutes for it to reach the right temperature. Until the required temperature is reached, the pump will not start, and the analyzer will not be ready for operation. The system will signal full readiness for operation by continuous lighting of the LED "SYSTEM READY" on the LCD display.
2. The minimum required gas flow is 1000 ml / min, input pressure 0.05 ÷ 0.3 barg.
3. If you need to reconfigure the system, connect the network cable to the PC and log in to the WebServer.
4. The analyzer is configured and ready to work.

6.7. Vacuum pump stop signal and reset

The vacuum pump will automatically shut down when the exhaust gas flow is too low (<800 ml / min) or a leak is detected in the system. In this case, the vacuum pump will stop after approx. 50 seconds. The vacuum stop signal is by default applied to DOUT 3 (GasEYE digital output 3). DOUT3 "1" means the pump is off and "0" means the pump is running.

To reset the vacuum pump, ensure proper gas sample flow to the analyzer and press the combination of buttons on the HMI panel (simultaneously press the UP / DOWN buttons for 5s). The pump should restart after approx. 2-3 minutes and the analyzer will be ready for operation again. If the problem persists even with correct gas flow, contact Airoptic service.

An alternative method of resetting the pump is to do so via the Web Server by selecting the "Pump Reset" button.

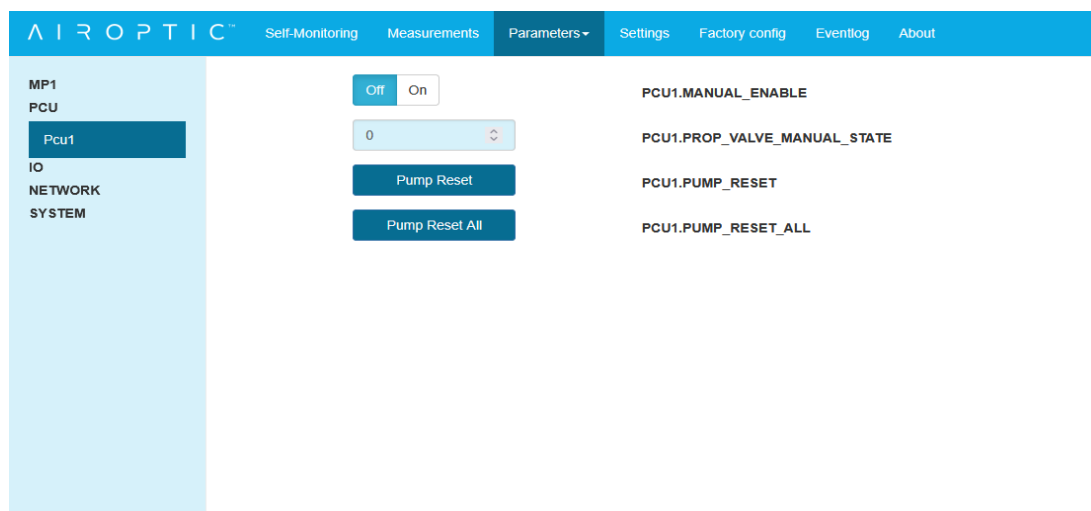


Figure 47. Pump parameters available from the Web Server level.

You can also check the pump status in the measurement list. If everything is OK and the pump is running then the status of the pump is 0, see **Figure 48**.

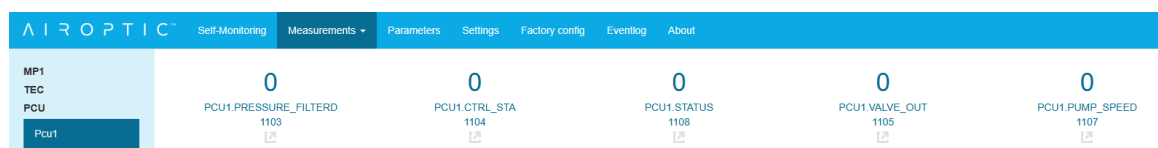


Figure 48. Pump operating status.

If the reset procedure fails, check the PUMP STATUS (PCU1.STATUS) on the Webserver's measurement grid.

Pump status (PCU1.STATUS) displays all other error codes, see table below. The error code is the sum of the existing error. Contact Airoptic and quote the error code displayed.

Bit No.	Description
0	Pump turned on, but no rotation pulses were detected for some time
1	The valve has been closed for a certain time, but the pressure has not dropped to its set point which may indicate a leak
2	The valve was fully open for the specified time, but the pressure did not rise to the set point
3	No sensor data
4	Sensor measurement is still running
5	Failed to measure the signal from the sensor
6	The signal measurement program on the sensor has not run correctly
7	Sensor signal too low
8	Sensor signal too high
9	Failed to request a new measurement from the sensor
10	Analog output service error
11	Analogue output overheating
12	LoadError on the analog output was present for a long time
13	CommonModeOvrerrange on the analog output lasted for a long time
14	Sensor signal too low
15	Sensor signal too low

Table 14. Error codes for the pressure control system.

7. Industrial protocols connection

The GasEye Extractive gas analyzer has implemented MODBUS RTU, MODBUS TCP, PROFINET and PROFIBUS industrial communication protocols. On plant can work only one protocol and it is declared by customer during ordering. Thanks to integrated analyzer software and electronic board with Anybus CompactCom communication module device is very flexible and for special customer requirement additional communication protocols can be quickly implemented.

7.1. Modbus RTU (RS485)

Modbus RTU is fully implemented by Airoptic and does not need additional communication module. Device can work in slave mode. Communication parameters are configured by Analyzer web server tool.

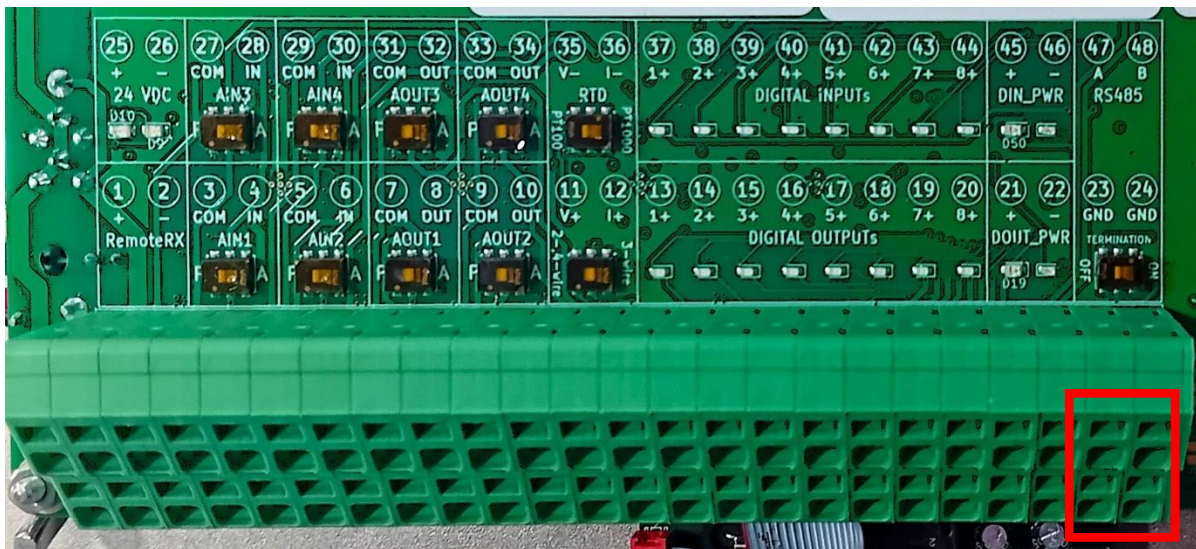


Figure 49. Location RS-485 socket on Analyzer PCB Host 4.X.

1. RS-485 transmission settings

Baud rate: 9600/19200

Stop bits: STOP_BIT_1/ STOP_BIT_2

Parity: NO_PARITY_8_BIT/ EVEN_PARITY_8_BIT/ ODD_PARITY_8_BIT/
NO_PARITY_9_BIT

Flow control: none

2. Modbus byte transmission method

Byte Order: LSB/MSB

Swap: ON/OFF

3. Device Address

Modbus slave device address from 1 to 247 are shown in the Table 15.

Register Name	Register address (hex)	Register address (dec)	Comments
PROCESS.TEMPERATURE	0x00	0	16 -bits of floating point value (first part) Process temperature
	0x01	1	16 -bits of floating point value (second part) Process temperature
PROCESS.PRESSURE	0x02	2	16 -bits of floating point value (first part) Process pressure
	0x03	3	16 -bits of floating point value (second part) Process pressure
TEMP.CALCULATED	0x04	4	16 -bits of floating point value (first part) Temperature calculate available only in specific configuration
	0x05	5	16 -bits of floating point value (second part) Temperature calculate available only in specific configuration
GAS101.CONCENTRATION	0x06	6	16 -bits of floating point value (first part) Gas concentration
	0x07	7	16 -bits of floating point value (second part) Gas concentration
GAS102.CONCENTRATION	0x08	8	16 -bits of floating point value (first part) Gas concentration
	0x09	9	16 -bits of floating point value (second part) Gas concentration
GAS103.CONCENTRATION	0x0A	10	16 -bits of floating point value (first part) Gas concentration
	0x0B	11	16 -bits of floating point value (second part) Gas concentration
GAS104.CONCENTRATION	0x0C	12	16 -bits of floating point value (first part) Gas concentration
	0x0D	13	16 -bits of floating point value (second part) Gas concentration

GAS105.CONCENTRATION	0x0E	14	16 -bits of floating point value (first part) Gas concentration
	0x0F	15	16 -bits of floating point value (second part) Gas concentration
GAS106.CONCENTRATION	0x10	16	16 -bits of floating point value (first part) Gas concentration
	0x11	17	16 -bits of floating point value (second part) Gas concentration
GAS107.CONCENTRATION	0x12	18	16 -bits of floating point value (first part) Gas concentration
	0x13	19	16 -bits of floating point value (second part) Gas concentration
GAS108.CONCENTRATION	0x14	20	16 -bits of floating point value (first part) Gas concentration
	0x15	21	16 -bits of floating point value (second part) Gas concentration
GAS101.CONSIM	0x16	22	Scaling to integer value (0 - 27648) Gas concentration
GAS102.CONSIM	0x17	23	Scaling to integer value (0 - 27648) Gas concentration
GAS103.CONSIM	0x18	24	Scaling to integer value (0 - 27648) Gas concentration
GAS104.CONSIM	0x19	25	Scaling to integer value (0 - 27648) Gas concentration
GAS105.CONSIM	0x1A	26	Scaling to integer value (0 - 27648) Gas concentration
GAS106.CONSIM	0x1B	27	Scaling to integer value (0 - 27648) Gas concentration
GAS107.CONSIM	0x1C	28	Scaling to integer value (0 - 27648) Gas concentration
GAS108.CONSIM	0x1D	29	Scaling to integer value (0 - 27648) Gas concentration
LASER11.TRANSMISSION	0x1E	30	16 -bits of floating point value (first part) Laser transmission
	0x1F	31	16 -bits of floating point value (second part) Laser transmission

	0x20	32	16 -bits of floating point value (first part) Laser transmission
	0x21	33	16 -bits of floating point value (second part) Laser transmission
LASER12.TRANSMISSION	0x22	34	16 -bits of floating point value (first part) Laser transmission
	0x23	35	16 -bits of floating point value (second part) Laser transmission
	0x24	36	16 -bits of floating point value (first part) Laser transmission
LASER14.TRANSMISSION	0x25	37	16 -bits of floating point value (second part) Laser transmission
LASER11.TRANSMISSION_SIM	0x26	38	Scaling to integer value (0 - 27648) Laser transmission
LASER12.TRANSMISSION_SIM	0x27	39	Scaling to integer value (0 - 27648) Laser transmission
LASER13.TRANSMISSION_SIM	0x28	40	Scaling to integer value (0 - 27648) Laser transmission
LASER14.TRANSMISSION_SIM	0x29	41	Scaling to integer value (0 - 27648) Laser transmission
	0x2A	42	16 -bits of floating point value (first part) Fiber transmission
	0x2B	43	16 -bits of floating point value (second part) Fiber transmission
FIBER1.TRANSMISSION	0x2C	44	16 -bits of floating point value (first part) Fiber transmission
	0x2D	45	16 -bits of floating point value (second part) Fiber transmission
	0x2E	46	16 -bits of floating point value (first part) Detector gain
	0x2F	47	16 -bits of floating point value (second part) Detector gain
REMOTERX1.GAIN	0x30	48	16 -bits of floating point value (first part) Detector gain
REMOTERX2.GAIN			

	0x31	49	16 -bits of floating point value (second part) Detector gain
LASER1.GAIN_TIA	0x32	50	16 -bits of floating point value (first part) Laser gain
	0x33	51	16 -bits of floating point value (second part) Laser gain
LASER2.GAIN_TIA	0x34	52	16 -bits of floating point value (first part) Laser gain
	0x35	53	16 -bits of floating point value (second part) Laser gain
LASER3.GAIN_TIA	0x36	54	16 -bits of floating point value (first part) Laser gain
	0x37	55	16 -bits of floating point value (second part) Laser gain
LASER4.GAIN_TIA	0x38	56	16 -bits of floating point value (first part) Laser gain
	0x39	57	16 -bits of floating point value (second part) Laser gain
TECO.THL_REF_AMP	0x3A	58	16 -bits of floating point value (first part) Laser amplitude reference
	0x3B	59	16 -bits of floating point value (second part) Laser amplitude reference
TECO.AMB_TEMPERATURE	0x3C	60	16 -bits of floating point value (first part) Laser temperature conditions
	0x3D	61	16 -bits of floating point value (second part) Laser temperature conditions
TEC1.THL_REF_AMP	0x3E	62	16 -bits of floating point value (first part) Laser amplitude reference
	0x3F	63	16 -bits of floating point value (second part) Laser amplitude reference
TEC1.AMB_TEMPERATURE	0x40	64	16 -bits of floating point value (first part)

			Laser temperature conditions
	0x41	65	16 -bits of floating point value (second part) Laser temperature conditions
TEC2.THL_REF_AMP	0x42	66	16 -bits of floating point value (first part) Laser amplitude reference
	0x43	67	16 -bits of floating point value (second part) Laser amplitude reference
TEC2.AMB_TEMPERATURE	0x44	68	16 -bits of floating point value (first part) Laser temperature conditions
	0x45	69	16 -bits of floating point value (second part) Laser temperature conditions
TEC3.THL_REF_AMP	0x46	70	16 -bits of floating point value (first part) Laser amplitude reference
	0x47	71	16 -bits of floating point value (second part) Laser amplitude reference
TEC3.AMB_TEMPERATURE	0x48	72	16 -bits of floating point value (first part) Laser temperature conditions
	0x49	73	16 -bits of floating point value (second part) Laser temperature conditions
SYSTEM.STATUS	0x4A	74	System status value 6 system ok
SYSTEM.STARTUP_PROCEDURE	0x4B	75	System startup procedure 0 - Low level platform is not working 1 - Device initialization and memory test 2 - Internal communication check 3 - Automatic gain control calibration procedure 4 - Device parameters check and set 5 - Lasers temperature stabilization (lasers are off) 6 - Lasers temperature stabilization (lasers are on) 7 - Lasers transmission check 8 - Self-calibration procedure 9 - Concentration measurement check 10 - Normal operation of the device (startup procedure is finished)

SYSTEM.TRANS_MP1_STATUS	0x4C	76	Value 1 ok Value 0 warning
SYSTEM.ERR_CODE	0x4D	77	Reserved - future use
SYSTEM.AIO_ERROR	0x4E	78	Reserved - future use
SYSTEM.DIO_ERROR	0x4F	79	Reserved - future use
SYSTEM.RTD_PRESS_ERROR	0x50	80	Reserved - future use
SYSTEM.ALARM1	0x51	81	Alarm 1
SYSTEM.ALARM2	0x52	82	Alarm 2
SYSTEM.ALARM3	0x53	83	Alarm 3
SYSTEM.ALARM4	0x54	84	Alarm 4
SYSTEM.ALARM5	0x55	85	Alarm 5
SYSTEM.ALARM6	0x56	86	Alarm 6
SYSTEM.ALARM7	0x57	87	Alarm 7
SYSTEM.ALARM8	0x58	88	Alarm 8
SYSTEM.ALARM9	0x59	89	Alarm 9
SYSTEM.ALARM10	0x5A	90	Alarm 10
SYSTEM.CALIB_MODE	0x5B	91	Run in system calibrated mode
AOUT1			16 -bits of floating point value (first part)
	0x5C	92	Analog output value
AOUT2			16 -bits of floating point value (second part)
	0x5D	93	Analog output value
AOUT3			16 -bits of floating point value (first part)
	0x5E	94	Analog output value
AOUT4			16 -bits of floating point value (second part)
	0x5F	95	Analog output value
AOUT5			16 -bits of floating point value (first part)
	0x60	96	Analog output value
AOUT6			16 -bits of floating point value (second part)
	0x61	97	Analog output value
AOUT7			16 -bits of floating point value (first part)
	0x62	98	Analog output value
AOUT8			16 -bits of floating point value (second part)
	0x63	99	Analog output value
AIN1			16 -bits of floating point value (first part)
	0x64	100	Analog scaling input value
AIN2			16 -bits of floating point value (second part)
	0x65	101	Analog scaling input value

			Analog input value
AIN1.VAL	0x66	102	16 -bits of floating point value (first part) Analog input scaling value
	0x67	103	16 -bits of floating point value (second part) Analog input scaling value
AIN1.VALSIM	0x68	104	Scaling to integer value (0 - 27648) Analog input scaling value
AIN2	0x69	105	16 -bits of floating point value (first part) Analog input value
	0x6A	106	16 -bits of floating point value (second part) Analog input value
AIN2.VAL	0x6B	107	16 -bits of floating point value (first part) Analog input scaling value
	0x6C	108	16 -bits of floating point value (second part) Analog input scaling value
AIN2.VALSIM	0x6D	109	Scaling to integer value (0 - 27648) Analog input scaling value
AIN3	0x6E	110	16 -bits of floating point value (first part) Analog input value
	0x6F	111	16 -bits of floating point value (second part) Analog input value
AIN3.VAL	0x70	112	16 -bits of floating point value (first part) Analog input scaling value
	0x71	113	16 -bits of floating point value (second part) Analog input scaling value
AIN3.VALSIM	0x72	114	Scaling to integer value (0 - 27648) Analog input scaling value
AIN4	0x73	115	16 -bits of floating point value (first part) Analog input value
	0x74	116	16 -bits of floating point value (second part) Analog input value
AIN4.VAL	0x75	117	16 -bits of floating point value (first part) Analog input scaling value

	0x76	118	16 -bits of floating point value (second part) Analog input scaling value
AIN4.VALSIM	0x77	119	Scaling to integer value (0 - 27648) Analog input scaling value
RTD	0x78	120	16 -bits of floating point value (first part) Temperature sensor value
	0x79	121	16 -bits of floating point value (second part) Temperature sensor value
AMB_PRESSURE	0x7A	122	16 -bits of floating point value (first part) Pressure sensor value
	0x7B	123	16 -bits of floating point value (second part) Pressure sensor value
DOUT	0x7C	124	DOUT & 0x01 – first digital output DOUT & 0x02 – second digital output DOUT & 0x04 – third digital output DOUT & 0x08 – fourth digital output
DIN	0x7D	125	DIN & 0x01 – first digital input DIN & 0x02 – second digital input DIN & 0x04 – third digital input DIN & 0x08 – fourth digital input
PROCESS.TEMP_IS	0x7E	126	Process temperature input signal selection
PROCESS.TEMP_MANUAL_VALUE	0x7F	127	16 -bits of floating point value (first part) Process temperature manual value
	0x80	128	16 -bits of floating point value (second part) Process temperature manual value
PROCESS.PRESS_IS	0x81	129	Process pressure input signal selection
PROCESS.PRESS_SENSOR_TYPE	0x82	130	Pressure sensor type selection (absolute/ gauge)
PROCESS.PRESS_MANUAL_VALUE	0x83	131	16 -bits of floating point value (first part) Process pressure manual value in
	0x84	132	16 -bits of floating point value (second part) Process pressure manual value in
MEAS.PATH_LENGTH_CH1	0x85	133	16 -bits of floating point value (first part) Measuring path length channel 1

	0x86	134	16 -bits of floating point value (second part) Measuring path length channel 1
MEAS.PATH_LENGTH_CH2	0x87	135	16 -bits of floating point value (first part) Measuring path length channel 2
	0x88	136	16 -bits of floating point value (second part) Measuring path length channel 2
MEAS.RESPONSE_TIME_T90	0x89	137	16 -bits of floating point value (first part) Response time (T90) – const for IIR filter
	0x8A	138	16 -bits of floating point value (second part) Response time (T90) – const for IIR filter
GAS101.SPAN_CALIBRATION	0x8B	139	16 -bits of floating point value (first part) Span calibration factor
	0x8C	140	16 -bits of floating point value (second part) Span calibration factor
GAS101.OFFSET	0x8D	141	16 -bits of floating point value (first part) Span offset value
	0x8E	142	16 -bits of floating point value (second part) Span offset value
GAS102.SPAN_CALIBRATION	0x8F	143	16 -bits of floating point value (first part) Span calibration factor
	0x90	144	16 -bits of floating point value (second part) Span calibration factor
GAS102.OFFSET	0x91	145	16 -bits of floating point value (first part) Span offset value
	0x92	146	16 -bits of floating point value (second part) Span offset value
GAS103.SPAN_CALIBRATION	0x93	147	16 -bits of floating point value (first part) Span calibration factor
	0x94	148	16 -bits of floating point value (second part) Span calibration factor

GAS103.OFFSET	0x95	149	16 -bits of floating point value (first part) Span offset value
	0x96	150	16 -bits of floating point value (second part) Span offset value
GAS104.SPAN_CALIBRATION	0x97	151	16 -bits of floating point value (first part) Span calibration factor
	0x98	152	16 -bits of floating point value (second part) Span calibration factor
GAS104.OFFSET	0x99	153	16 -bits of floating point value (first part) Span offset value
	0x9A	154	16 -bits of floating point value (second part) Span offset value
GAS105.SPAN_CALIBRATION	0x9B	155	16 -bits of floating point value (first part) Span calibration factor
	0x9C	156	16 -bits of floating point value (second part) Span calibration factor
GAS105.OFFSET	0x9D	157	16 -bits of floating point value (first part) Span offset value
	0x9E	158	16 -bits of floating point value (second part) Span offset value
GAS106.SPAN_CALIBRATION	0x9F	159	16 -bits of floating point value (first part) Span calibration factor
	0xA0	160	16 -bits of floating point value (second part) Span calibration factor
GAS106.OFFSET	0xA1	161	16 -bits of floating point value (first part) Span offset value
	0xA2	162	16 -bits of floating point value (second part) Span offset value
GAS107.SPAN_CALIBRATION	0xA3	163	16 -bits of floating point value (first part) Span calibration factor
	0xA4	164	16 -bits of floating point value (second part)

			Span calibration factor
GAS107.OFFSET	0xA5	165	16 -bits of floating point value (first part) Span offset value
	0xA6	166	16 -bits of floating point value (second part) Span offset value
GAS108.SPAN_CALIBRATION	0xA7	167	16 -bits of floating point value (first part) Span calibration factor
	0xA8	168	16 -bits of floating point value (second part) Span calibration factor
GAS108.OFFSET	0xA9	169	16 -bits of floating point value (first part) Span offset value
	0xAA	170	16 -bits of floating point value (second part) Span offset value
TEMP.SPAN_CALIBRATION	0xAB	171	16 -bits of floating point value (first part) Span calibration factor
	0xAC	172	16 -bits of floating point value (second part) Span calibration factor
TEMP.OFFSET	0xAD	173	16 -bits of floating point value (first part) Span offset value
	0xAE	174	16 -bits of floating point value (second part) Span offset value
DOUT.DO1	0xAF	175	Signal selection for digital output
DOUT.DO2	0xB0	176	Signal selection for digital output
DOUT.DO3	0xB1	177	Signal selection for digital output
DOUT.DO4	0xB2	178	Signal selection for digital output
AOUT.FORCE_MANUAL_MODE ENABLE	0xB3	179	Force manual mode for all analog outputs
AOUT.SCALE_ENALE	0xB4	180	Enable scaling range for all analog outputs
AOUT.CALIBRATED	0xB5	181	Reserved - future use
AOUT1.SELECT_SIGNAL	0xB6	182	Measurement signal selection for the output
AOUT1.MANUAL_VALUE	0xB7	183	16 -bits of floating point value (first part) Manual mode value in scaling range
	0xB8	184	16 -bits of floating point value (second part)

			Manual mode value in scaling range
AOUT1.SCALE_MIN	0xB9	185	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0xBA	186	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AOUT1.SCALE_MAX	0xBB	187	16 -bits of floating point value (first part) Scaling range value corresponds to 20 mA
	0xBC	188	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AOUT1.A	0xBD	189	16 -bits of floating point value (first part) Reserved - future use
	0xBE	190	16 -bits of floating point value (second part) Reserved - future use
AOUT1.B	0xBF	191	16 -bits of floating point value (first part) Reserved - future use
	0xC0	192	16 -bits of floating point value (second part) Reserved - future use
AOUT2.SELECT_SIGNAL	0xC1	193	Measurement signal selection for the output
AOUT2.MANUAL_VALUE	0xC2	194	16 -bits of floating point value (first part) Manual mode value in scaling range
	0xC3	195	16 -bits of floating point value (second part) Manual mode value in scaling range
AOUT2.SCALE_MIN	0xC4	196	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0xC5	197	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AOUT2.SCALE_MAX	0xC6	198	16 -bits of floating point value (first part)

			Scaling range value corresponds to 20 mA
	0xC7	199	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AOUT2.A	0xC8	200	16 -bits of floating point value (first part) Reserved - future use
	0xC9	201	16 -bits of floating point value (second part) Reserved - future use
AOUT2.B	0xCA	202	16 -bits of floating point value (first part) Reserved - future use
	0xCB	203	16 -bits of floating point value (second part) Reserved - future use
AOUT3.SELECT_SIGNAL	0xCC	204	Measurement signal selection for the output
AOUT3.MANUAL_VALUE	0xCD	205	16 -bits of floating point value (first part) Manual mode value in scaling range
	0xCE	206	16 -bits of floating point value (second part) Manual mode value in scaling range
AOUT3.SCALE_MIN	0xCF	207	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0xD0	208	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AOUT3.SCALE_MAX	0xD1	209	16 -bits of floating point value (first part) Scaling range value corresponds to 20 mA
	0xD2	210	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AOUT3.A	0xD3	211	16 -bits of floating point value (first part) Reserved - future use
	0xD4	212	16 -bits of floating point value (second part)

			Reserved - future use
AOUT3.B	0xD5	213	16 -bits of floating point value (first part) Reserved - future use
	0xD6	214	16 -bits of floating point value (second part) Reserved - future use
AOUT4.SELECT_SIGNAL	0xD7	215	Measurement signal selection for the output
AOUT4.MANUAL_VALUE	0xD8	216	16 -bits of floating point value (first part) Manual mode value in scaling range
	0xD9	217	16 -bits of floating point value (second part) Manual mode value in scaling range
AOUT4.SCALE_MIN	0xDA	218	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0xDB	219	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AOUT4.SCALE_MAX	0xDC	220	16 -bits of floating point value (first part) Scaling range value corresponds to 20 mA
	0xDD	221	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AOUT4.A	0xDE	222	16 -bits of floating point value (first part) Reserved - future use
	0xDF	223	16 -bits of floating point value (second part) Reserved - future use
AOUT4.B	0xE0	224	16 -bits of floating point value (first part) Reserved - future use
	0xE1	225	16 -bits of floating point value (second part) Reserved - future use
AIN.SCALE_ENABLE	0xE2	226	Enable scaling range for all analog inputs
AIN.CALIBRATED	0xE3	227	Reserved - future use

AIN.MEDIAN	0xE4	228	Number of samples put to median filter
AIN.IIR	0xE5	229	16 -bits of floating point value (first part) Const time value put to IIR filter
	0xE6	230	16 -bits of floating point value (second part) Const time value put to IIR filter
AIN1.SCALE_MIN	0xE7	231	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0xE8	232	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AIN1.SCALE_MAX	0xE9	233	16 -bits of floating point value (first part) Scaling range value corresponds to 20 mA
	0xEA	234	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AIN1.A	0xEB	235	16 -bits of floating point value (first part) Reserved - future use
	0xEC	236	16 -bits of floating point value (second part) Reserved - future use
AIN1.B	0xED	237	16 -bits of floating point value (first part) Reserved - future use
	0xEE	238	16 -bits of floating point value (second part) Reserved - future use
AIN2.SCALE_MIN	0xEF	239	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0xF0	240	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AIN2.SCALE_MAX	0xF1	241	16 -bits of floating point value (first part)

			Scaling range value corresponds to 20 mA
	0xF2	242	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AIN2.A	0xF3	243	16 -bits of floating point value (first part) Reserved - future use
	0xF4	244	16 -bits of floating point value (second part) Reserved - future use
AIN2.B	0xF5	245	16 -bits of floating point value (first part) Reserved - future use
	0xF6	246	16 -bits of floating point value (second part) Reserved - future use
AIN3.SCALE_MIN	0xF7	247	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0xF8	248	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AIN3.SCALE_MAX	0xF9	249	16 -bits of floating point value (first part) Scaling range value corresponds to 20 mA
	0xFA	250	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AIN3.A	0xFB	251	16 -bits of floating point value (first part) Reserved - future use
	0xFC	252	16 -bits of floating point value (second part) Reserved - future use
AIN3.B	0xFD	253	16 -bits of floating point value (first part) Reserved - future use
	0xFE	254	16 -bits of floating point value (second part) Reserved - future use

AIN4.SCALE_MIN	0xFF	255	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0x100	256	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AIN4.SCALE_MAX	0x101	257	16 -bits of floating point value (first part) Scaling range value corresponds to 20 mA
	0x102	258	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AIN4.A	0x103	259	16 -bits of floating point value (first part) Reserved - future use
	0x104	260	16 -bits of floating point value (second part) Reserved - future use
AIN4.B	0x105	261	16 -bits of floating point value (first part) Reserved - future use
	0x106	262	16 -bits of floating point value (second part) Reserved - future use
RTD.MEDIAN	0x107	263	Number of samples put to median filter
RTD.IIR	0x108	264	16 -bits of floating point value (first part) Const time value put to IIR filter
	0x109	265	16 -bits of floating point value (second part) Const time value put to IIR filter
AMB_PRESS.MEDIAN	0x10A	266	Number of samples put to median filter
AMB_PRESS.IIR	0x10B	267	16 -bits of floating point value (first part) Const time value put to IIR filter
	0x10C	268	16 -bits of floating point value (second part) Const time value put to IIR filter
SYSTEM.CALIB_MODE_ENABLE	0x10D	269	Set system to calibrated mode
ALARM1.ENABLE	0x10E	270	Alarm enable/disable
ALARM1.AUTORESET_ENABLE	0x10F	271	Alarm autoreset enable/disable

ALARM1.RESET	0x110	272	Alarm manual reset
ALARM1.NORMAL_STATE	0x111	273	Alarm normal state value
ALARM1.SIGNAL	0x112	274	Alarm signal selection
ALARM1.OPERATOR	0x113	275	Alarm mathematical operator
ALARM1.THRESHOLD	0x114	276	16 -bits of floating point value (first part) Alarm threshold value
	0x115	277	16 -bits of floating point value (second part) Alarm threshold value
ALARM1.HYSTERESIS	0x116	278	16 -bits of floating point value (first part) Alarm hysteresis value
	0x117	279	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM2.ENABLE	0x118	280	Alarm enable/disable
ALARM2.AUTORESET_ENABLE	0x119	281	Alarm autoreset enable/disable
ALARM2.RESET	0x11A	282	Alarm manual reset
ALARM2.NORMAL_STATE	0x11B	283	Alarm normal state value
ALARM2.SIGNAL	0x11C	284	Alarm signal selection
ALARM2.OPERATOR	0x11D	285	Alarm mathematical operator
ALARM2.THRESHOLD	0x11E	286	16 -bits of floating point value (first part) Alarm threshold value
	0x11F	287	16 -bits of floating point value (second part) Alarm threshold value
ALARM2.HYSTERESIS	0x120	288	16 -bits of floating point value (first part) Alarm hysteresis value
	0x121	289	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM3.ENABLE	0x122	290	Alarm enable/disable
ALARM3.AUTORESET_ENABLE	0x123	291	Alarm autoreset enable/disable
ALARM3.RESET	0x124	292	Alarm manual reset
ALARM3.NORMAL_STATE	0x125	293	Alarm normal state value
ALARM3.SIGNAL	0x126	294	Alarm signal selection
ALARM3.OPERATOR	0x127	295	Alarm mathematical operator
ALARM3.THRESHOLD	0x128	296	16 -bits of floating point value (first part) Alarm threshold value
	0x129	297	16 -bits of floating point value (second part) Alarm threshold value

ALARM3.HYSTERESIS	0x12A	298	16 -bits of floating point value (first part) Alarm hysteresis value
	0x12B	299	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM4.ENABLE	0x12C	300	Alarm enable/disable
ALARM4.AUTORESET_ENABLE	0x12D	301	Alarm autoreset enable/disable
ALARM4.RESET	0x12E	302	Alarm manual reset
ALARM4.NORMAL_STATE	0x12F	303	Alarm normal state value
ALARM4.SIGNAL	0x130	304	Alarm signal selection
ALARM4.OPERATOR	0x131	305	Alarm mathematical operator
ALARM4.THRESHOLD	0x132	306	16 -bits of floating point value (first part) Alarm threshold value
	0x133	307	16 -bits of floating point value (second part) Alarm threshold value
ALARM4.HYSTERESIS	0x134	308	16 -bits of floating point value (first part) Alarm hysteresis value
	0x135	309	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM5.ENABLE	0x136	310	Alarm enable/disable
ALARM5.AUTORESET_ENABLE	0x137	311	Alarm autoreset enable/disable
ALARM5.RESET	0x138	312	Alarm manual reset
ALARM5.NORMAL_STATE	0x139	313	Alarm normal state value
ALARM5.SIGNAL	0x13A	314	Alarm signal selection
ALARM5.OPERATOR	0x13B	315	Alarm mathematical operator
ALARM5.THRESHOLD	0x13C	316	16 -bits of floating point value (first part) Alarm threshold value
	0x13D	317	16 -bits of floating point value (second part) Alarm threshold value
ALARM5.HYSTERESIS	0x13E	318	16 -bits of floating point value (first part) Alarm hysteresis value
	0x13F	319	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM6.ENABLE	0x140	320	Alarm enable/disable
ALARM6.AUTORESET_ENABLE	0x141	321	Alarm autoreset enable/disable
ALARM6.RESET	0x142	322	Alarm manual reset
ALARM6.NORMAL_STATE	0x143	323	Alarm normal state value

ALARM6.SIGNAL	0x144	324	Alarm signal selection
ALARM6.OPERATOR	0x145	325	Alarm mathematical operator
ALARM6.THRESHOLD	0x146	326	16 -bits of floating point value (first part) Alarm threshold value
	0x147	327	16 -bits of floating point value (second part) Alarm threshold value
ALARM6.HYSTERESIS	0x148	328	16 -bits of floating point value (first part) Alarm hysteresis value
	0x149	329	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM7.ENABLE	0x14A	330	Alarm enable/disable
ALARM7.AUTORESET_ENABLE	0x14B	331	Alarm autoreset enable/disable
ALARM7.RESET	0x14C	332	Alarm manual reset
ALARM7.NORMAL_STATE	0x14D	333	Alarm normal state value
ALARM7.SIGNAL	0x14E	334	Alarm signal selection
ALARM7.OPERATOR	0x14F	335	Alarm mathematical operator
ALARM7.THRESHOLD	0x150	336	16 -bits of floating point value (first part) Alarm threshold value
	0x151	337	16 -bits of floating point value (second part) Alarm threshold value
ALARM7.HYSTERESIS	0x152	338	16 -bits of floating point value (first part) Alarm hysteresis value
	0x153	339	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM8.ENABLE	0x154	340	Alarm enable/disable
ALARM8.AUTORESET_ENABLE	0x155	341	Alarm autoreset enable/disable
ALARM8.RESET	0x156	342	Alarm manual reset
ALARM8.NORMAL_STATE	0x157	343	Alarm normal state value
ALARM8.SIGNAL	0x158	344	Alarm signal selection
ALARM8.OPERATOR	0x159	345	Alarm mathematical operator
ALARM8.THRESHOLD	0x15A	346	16 -bits of floating point value (first part) Alarm threshold value
	0x15B	347	16 -bits of floating point value (second part) Alarm threshold value
ALARM8.HYSTERESIS	0x15C	348	16 -bits of floating point value (first part)

			Alarm hysteresis value
	0x15D	349	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM9.ENABLE	0x15E	350	Alarm enable/disable
ALARM9.AUTORESET_ENABLE	0x15F	351	Alarm autoreset enable/disable
ALARM9.RESET	0x160	352	Alarm manual reset
ALARM9.NORMAL_STATE	0x161	353	Alarm normal state value
ALARM9.SIGNAL	0x162	354	Alarm signal selection
ALARM9.OPERATOR	0x163	355	Alarm mathematical operator
ALARM9.THRESHOLD	0x164	356	16 -bits of floating point value (first part) Alarm threshold value
	0x165	357	16 -bits of floating point value (second part) Alarm threshold value
ALARM9.HYSTERESIS	0x166	358	16 -bits of floating point value (first part) Alarm hysteresis value
	0x167	359	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM10.ENABLE	0x168	360	Alarm enable/disable
ALARM10.AUTORESET_ENABLE	0x169	361	Alarm autoreset enable/disable
ALARM10.RESET	0x16A	362	Alarm manual reset
ALARM10.NORMAL_STATE	0x16B	363	Alarm normal state value
ALARM10.SIGNAL	0x16C	364	Alarm signal selection
ALARM10.OPERATOR	0x16D	365	Alarm mathematical operator
ALARM10.THRESHOLD	0x16E	366	16 -bits of floating point value (first part) Alarm threshold value
	0x16F	367	16 -bits of floating point value (second part) Alarm threshold value
ALARM10.HYSTERESIS	0x170	368	16 -bits of floating point value (first part) Alarm hysteresis value
	0x171	369	16 -bits of floating point value (second part) Alarm hysteresis value
HMI.PASSWORD	0x172	370	HMI pin need to change parameters from HMI panel (value range 0-9999)

Table 15. Modbus Input register map (function 0x4).

System		Gas Concentration	Transmission	AI	AO	Description
Integer	Hexadecimal	0 ppm to 10 ppm	0% to 100%	4mA to 20mA	4mA to 20mA	
32767	7FFF	11.851 ppm	118.51 %	22.96 mA	22.96 mA	Overflow
32512	7F00					
32511	7EFF	11.759 ppm	117.59 %	22.81 mA	22.81 mA	Overshoot range
27649	6C01					
27648	6C00	10 ppm	100 %	20 mA	20 mA	Nominal range
20736	5100	7.5 ppm	75 %	16 mA	16 mA	
1	0001	0.00036 ppm	0.0036 %	4 mA + 578.7 nA	4 mA + 578.7 nA	
0	0000	0 ppm	0 %	4 mA	4 mA	
-1	FFFF					Undershoot range
-4864	ED00	-1.759 ppm		1.185 mA	1.185 mA	
-4865	ECFF					Underflow
-32768	8000					

Table 16. Scaling to integer value example (0-27648).

Register Name	Register address (hex)	Register address (dec)	Comments
PROCESS.TEMP_IS	0x00	0	Process temperature input signal selection
PROCESS.TEMP_MANUAL_VALUE	0x01	1	16 -bits of floating point value (first part) Process temperature manual value
	0x02	2	16 -bits of floating point value (second part) Process temperature manual value
PROCESS.PRESS_IS	0x03	3	Process pressure input signal selection
PROCESS.PRESS_SENSOR_TYPE	0x04	4	Pressure sensor type selection (absolute/ gauge)
PROCESS.PRESS_MANUAL_VALUE	0x05	5	16 -bits of floating point value (first part) Process pressure manual value in
	0x06	6	16 -bits of floating point value (second part) Process pressure manual value in
MEAS.PATH_LENGTH_CH1	0x07	7	16 -bits of floating point value (first part) Measuring path length channel 1
	0x08	8	16 -bits of floating point value (second part) Measuring path length channel 1
MEAS.PATH_LENGTH_CH2	0x09	9	16 -bits of floating point value (first part)

			Measuring path length channel 2
	0x0A	10	16 -bits of floating point value (second part) Measuring path length channel 2
MEAS.RESPONSE_TIME_T90	0x0B	11	16 -bits of floating point value (first part) Response time (T90) – const for IIR filter
	0x0C	12	16 -bits of floating point value (second part) Response time (T90) – const for IIR filter
GAS101.SPAN_CALIBRATION	0x0D	13	16 -bits of floating point value (first part) Span calibration factor
	0x0E	14	16 -bits of floating point value (second part) Span calibration factor
GAS101.OFFSET	0x0F	15	16 -bits of floating point value (first part) Span offset value
	0x10	16	16 -bits of floating point value (second part) Span offset value
GAS102.SPAN_CALIBRATION	0x11	17	16 -bits of floating point value (first part) Span calibration factor
	0x12	18	16 -bits of floating point value (second part) Span calibration factor
GAS102.OFFSET	0x13	19	16 -bits of floating point value (first part) Span offset value
	0x14	20	16 -bits of floating point value (second part) Span offset value
GAS103.SPAN_CALIBRATION	0x15	21	16 -bits of floating point value (first part) Span calibration factor
	0x16	22	16 -bits of floating point value (second part) Span calibration factor
GAS103.OFFSET	0x17	23	16 -bits of floating point value (first part) Span offset value
	0x18	24	16 -bits of floating point value (second part)

			Span offset value
GAS104.SPAN_CALIBRATION	0x19	25	16 -bits of floating point value (first part) Span calibration factor
	0x1A	26	16 -bits of floating point value (second part) Span calibration factor
GAS104.OFFSET	0x1B	27	16 -bits of floating point value (first part) Span offset value
	0x1C	28	16 -bits of floating point value (second part) Span offset value
GAS105.SPAN_CALIBRATION	0x1D	29	16 -bits of floating point value (first part) Span calibration factor
	0x1E	30	16 -bits of floating point value (second part) Span calibration factor
GAS105.OFFSET	0x1F	31	16 -bits of floating point value (first part) Span offset value
	0x20	32	16 -bits of floating point value (second part) Span offset value
GAS106.SPAN_CALIBRATION	0x21	33	16 -bits of floating point value (first part) Span calibration factor
	0x22	34	16 -bits of floating point value (second part) Span calibration factor
GAS106.OFFSET	0x23	35	16 -bits of floating point value (first part) Span offset value
	0x24	36	16 -bits of floating point value (second part) Span offset value
GAS107.SPAN_CALIBRATION	0x25	37	16 -bits of floating point value (first part) Span calibration factor
	0x26	38	16 -bits of floating point value (second part) Span calibration factor
GAS107.OFFSET	0x27	39	16 -bits of floating point value (first part) Span offset value

	0x28	40	16 -bits of floating point value (second part) Span offset value
GAS108.SPAN_CALIBRATION	0x29	41	16 -bits of floating point value (first part) Span calibration factor
	0x2A	42	16 -bits of floating point value (second part) Span calibration factor
GAS108.OFFSET	0x2B	43	16 -bits of floating point value (first part) Span offset value
	0x2C	44	16 -bits of floating point value (second part) Span offset value
TEMP.SPAN_CALIBRATION	0x2D	45	16 -bits of floating point value (first part) Span calibration factor
	0x2E	46	16 -bits of floating point value (second part) Span calibration factor
TEMP.OFFSET	0x2F	47	16 -bits of floating point value (first part) Span offset value
	0x30	48	16 -bits of floating point value (second part) Span offset value
DOUT.DO1	0x31	49	Signal selection for digital output
DOUT.DO2	0x32	50	Signal selection for digital output
DOUT.DO3	0x33	51	Signal selection for digital output
DOUT.DO4	0x34	52	Signal selection for digital output
AOUT.FORCE_MANUAL_MODE ENABLE	0x35	53	Force manual mode for all analog outputs
AOUT.SCALE_ENALE	0x36	54	Enable scaling range for all analog outputs
AOUT.CALIBRATED	0x37	55	Reserved - future use
AOUT1.SELECT_SIGNAL	0x38	56	Measurement signal selection for the output
AOUT1.MANUAL_VALUE	0x39	57	16 -bits of floating point value (first part) Manual mode value in scaling range
	0x3A	58	16 -bits of floating point value (second part) Manual mode value in scaling range

AOUT1.SCALE_MIN	0x3B	59	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0x3C	60	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AOUT1.SCALE_MAX	0x3D	61	16 -bits of floating point value (first part) Scaling range value corresponds to 20 mA
	0x3E	62	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AOUT1.A	0x3F	63	16 -bits of floating point value (first part) Reserved - future use
	0x40	64	16 -bits of floating point value (second part) Reserved - future use
AOUT1.B	0x41	65	16 -bits of floating point value (first part) Reserved - future use
	0x42	66	16 -bits of floating point value (second part) Reserved - future use
AOUT2.SELECT_SIGNAL	0x43	67	Measurement signal selection for the output
AOUT2.MANUAL_VALUE	0x44	68	16 -bits of floating point value (first part) Manual mode value in scaling range
	0x45	69	16 -bits of floating point value (second part) Manual mode value in scaling range
AOUT2.SCALE_MIN	0x46	70	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0x47	71	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA

AOUT2.SCALE_MAX	0x48	72	16 -bits of floating point value (first part) Scaling range value corresponds to 20 mA
	0x49	73	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AOUT2.A	0x4A	74	16 -bits of floating point value (first part) Reserved - future use
	0x4B	75	16 -bits of floating point value (second part) Reserved - future use
AOUT2.B	0x4C	76	16 -bits of floating point value (first part) Reserved - future use
	0x4D	77	16 -bits of floating point value (second part) Reserved - future use
AOUT3.SELECT_SIGNAL	0x4E	78	Measurement signal selection for the output
AOUT3.MANUAL_VALUE	0x4F	79	16 -bits of floating point value (first part) Manual mode value in scaling range
	0x50	80	16 -bits of floating point value (second part) Manual mode value in scaling range
AOUT3.SCALE_MIN	0x51	81	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0x52	82	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AOUT3.SCALE_MAX	0x53	83	16 -bits of floating point value (first part) Scaling range value corresponds to 20 mA
	0x54	84	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA

AOUT3.A	0x55	85	16 -bits of floating point value (first part) Reserved - future use
	0x56	86	16 -bits of floating point value (second part) Reserved - future use
AOUT3.B	0x57	87	16 -bits of floating point value (first part) Reserved - future use
	0x58	88	16 -bits of floating point value (second part) Reserved - future use
AOUT4.SELECT_SIGNAL	0x59	89	Measurement signal selection for the output
AOUT4.MANUAL_VALUE	0x5A	90	16 -bits of floating point value (first part) Manual mode value in scaling range
	0x5B	91	16 -bits of floating point value (second part) Manual mode value in scaling range
AOUT4.SCALE_MIN	0x5C	92	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0x5D	93	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AOUT4.SCALE_MAX	0x5E	94	16 -bits of floating point value (first part) Scaling range value corresponds to 20 mA
	0x5F	95	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AOUT4.A	0x60	96	16 -bits of floating point value (first part) Reserved - future use
	0x61	97	16 -bits of floating point value (second part) Reserved - future use
AOUT4.B	0x62	98	16 -bits of floating point value (first part) Reserved - future use

	0x63	99	16 -bits of floating point value (second part) Reserved - future use
AIN.SCALE_ENABLE	0x64	100	Enable scaling range for all analog inputs
AIN.CALIBRATED	0x65	101	Reserved - future use
AIN.MEDIAN	0x66	102	Number of samples put to median filter
AIN.IIR	0x67	103	16 -bits of floating point value (first part) Const time value put to IIR filter
	0x68	104	16 -bits of floating point value (second part) Const time value put to IIR filter
AIN1.SCALE_MIN	0x69	105	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0x6A	106	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AIN1.SCALE_MAX	0x6B	107	16 -bits of floating point value (first part) Scaling range value corresponds to 20 mA
	0x6C	108	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AIN1.A	0x6D	109	16 -bits of floating point value (first part) Reserved - future use
	0x6E	110	16 -bits of floating point value (second part) Reserved - future use
AIN1.B	0x6F	111	16 -bits of floating point value (first part) Reserved - future use
	0x70	112	16 -bits of floating point value (second part) Reserved - future use
AIN2.SCALE_MIN	0x71	113	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA

	0x72	114	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AIN2.SCALE_MAX	0x73	115	16 -bits of floating point value (first part) Scaling range value corresponds to 20 mA
	0x74	116	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AIN2.A	0x75	117	16 -bits of floating point value (first part) Reserved - future use
	0x76	118	16 -bits of floating point value (second part) Reserved - future use
AIN2.B	0x77	119	16 -bits of floating point value (first part) Reserved - future use
	0x78	120	16 -bits of floating point value (second part) Reserved - future use
AIN3.SCALE_MIN	0x79	121	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0x7A	122	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AIN3.SCALE_MAX	0x7B	123	16 -bits of floating point value (first part) Scaling range value corresponds to 20 mA
	0x7C	124	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AIN3.A	0x7D	125	16 -bits of floating point value (first part) Reserved - future use
	0x7E	126	16 -bits of floating point value (second part) Reserved - future use

AIN3.B	0x7F	127	16 -bits of floating point value (first part) Reserved - future use
	0x80	128	16 -bits of floating point value (second part) Reserved - future use
AIN4.SCALE_MIN	0x81	129	16 -bits of floating point value (first part) Scaling range value corresponds to 4 mA
	0x82	130	16 -bits of floating point value (second part) Scaling range value corresponds to 4 mA
AIN4.SCALE_MAX	0x83	131	16 -bits of floating point value (first part) Scaling range value corresponds to 20 mA
	0x84	132	16 -bits of floating point value (second part) Scaling range value corresponds to 20 mA
AIN4.A	0x85	133	16 -bits of floating point value (first part) Reserved - future use
	0x86	134	16 -bits of floating point value (second part) Reserved - future use
AIN4.B	0x87	135	16 -bits of floating point value (first part) Reserved - future use
	0x88	136	16 -bits of floating point value (second part) Reserved - future use
RTD.MEDIAN	0x89	137	Number of samples put to median filter
RTD.IIR	0x8A	138	16 -bits of floating point value (first part) Const time value put to IIR filter
	0x8B	139	16 -bits of floating point value (second part) Const time value put to IIR filter
AMB_PRESS.MEDIAN	0x8C	140	Number of samples put to median filter
AMB_PRESS.IIR	0x8D	141	16 -bits of floating point value (first part) Const time value put to IIR filter

	0x8E	142	16 -bits of floating point value (second part) Const time value put to IIR filter
SYSTEM.CALIB_MODE_ENABLE	0x8F	143	Set system to calibrated mode
ALARM1.ENABLE	0x90	144	Alarm enable/disable
ALARM1.AUTORESET_ENABLE	0x91	145	Alarm autoreset enable/disable
ALARM1.RESET	0x92	146	Alarm manual reset
ALARM1.NORMAL_STATE	0x93	147	Alarm normal state value
ALARM1.SIGNAL	0x94	148	Alarm signal selection
ALARM1.OPERATOR	0x95	149	Alarm mathematical operator
ALARM1.THRESHOLD	0x96	150	16 -bits of floating point value (first part) Alarm threshold value
	0x97	151	16 -bits of floating point value (second part) Alarm threshold value
ALARM1.HYSTERESIS	0x98	152	16 -bits of floating point value (first part) Alarm hysteresis value
	0x99	153	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM2.ENABLE	0x9A	154	Alarm enable/disable
ALARM2.AUTORESET_ENABLE	0x9B	155	Alarm autoreset enable/disable
ALARM2.RESET	0x9C	156	Alarm manual reset
ALARM2.NORMAL_STATE	0x9D	157	Alarm normal state value
ALARM2.SIGNAL	0x9E	158	Alarm signal selection
ALARM2.OPERATOR	0x9F	159	Alarm mathematical operator
ALARM2.THRESHOLD	0xA0	160	16 -bits of floating point value (first part) Alarm threshold value
	0xA1	161	16 -bits of floating point value (second part) Alarm threshold value
ALARM2.HYSTERESIS	0xA2	162	16 -bits of floating point value (first part) Alarm hysteresis value
	0xA3	163	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM3.ENABLE	0xA4	164	Alarm enable/disable
ALARM3.AUTORESET_ENABLE	0xA5	165	Alarm autoreset enable/disable
ALARM3.RESET	0xA6	166	Alarm manual reset
ALARM3.NORMAL_STATE	0xA7	167	Alarm normal state value
ALARM3.SIGNAL	0xA8	168	Alarm signal selection
ALARM3.OPERATOR	0xA9	169	Alarm mathematical operator

ALARM3.THRESHOLD	0xAA	170	16 -bits of floating point value (first part) Alarm threshold value
	0xAB	171	16 -bits of floating point value (second part) Alarm threshold value
ALARM3.HYSTERESIS	0xAC	172	16 -bits of floating point value (first part) Alarm hysteresis value
	0xAD	173	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM4.ENABLE	0xAE	174	Alarm enable/disable
ALARM4.AUTORESET_ENABLE	0xAF	175	Alarm autoreset enable/disable
ALARM4.RESET	0xB0	176	Alarm manual reset
ALARM4.NORMAL_STATE	0xB1	177	Alarm normal state value
ALARM4.SIGNAL	0xB2	178	Alarm signal selection
ALARM4.OPERATOR	0xB3	179	Alarm mathematical operator
ALARM4.THRESHOLD	0xB4	180	16 -bits of floating point value (first part) Alarm threshold value
	0xB5	181	16 -bits of floating point value (second part) Alarm threshold value
ALARM4.HYSTERESIS	0xB6	182	16 -bits of floating point value (first part) Alarm hysteresis value
	0xB7	183	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM5.ENABLE	0xB8	184	Alarm enable/disable
ALARM5.AUTORESET_ENABLE	0xB9	185	Alarm autoreset enable/disable
ALARM5.RESET	0xBA	186	Alarm manual reset
ALARM5.NORMAL_STATE	0xBB	187	Alarm normal state value
ALARM5.SIGNAL	0xBC	188	Alarm signal selection
ALARM5.OPERATOR	0xBD	189	Alarm mathematical operator
ALARM5.THRESHOLD	0xBE	190	16 -bits of floating point value (first part) Alarm threshold value
	0xBF	191	16 -bits of floating point value (second part) Alarm threshold value
ALARM5.HYSTERESIS	0xC0	192	16 -bits of floating point value (first part) Alarm hysteresis value

	0xC1	193	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM6.ENABLE	0xC2	194	Alarm enable/disable
ALARM6.AUTORESET_ENABLE	0xC3	195	Alarm autoreset enable/disable
ALARM6.RESET	0xC4	196	Alarm manual reset
ALARM6.NORMAL_STATE	0xC5	197	Alarm normal state value
ALARM6.SIGNAL	0xC6	198	Alarm signal selection
ALARM6.OPERATOR	0xC7	199	Alarm mathematical operator
ALARM6.THRESHOLD	0xC8	200	16 -bits of floating point value (first part) Alarm threshold value
	0xC9	201	16 -bits of floating point value (second part) Alarm threshold value
ALARM6.HYSTERESIS	0xCA	202	16 -bits of floating point value (first part) Alarm hysteresis value
	0xCB	203	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM7.ENABLE	0xCC	204	Alarm enable/disable
ALARM7.AUTORESET_ENABLE	0xCD	205	Alarm autoreset enable/disable
ALARM7.RESET	0xCE	206	Alarm manual reset
ALARM7.NORMAL_STATE	0xCF	207	Alarm normal state value
ALARM7.SIGNAL	0xD0	208	Alarm signal selection
ALARM7.OPERATOR	0xD1	209	Alarm mathematical operator
ALARM7.THRESHOLD	0xD2	210	16 -bits of floating point value (first part) Alarm threshold value
	0xD3	211	16 -bits of floating point value (second part) Alarm threshold value
ALARM7.HYSTERESIS	0xD4	212	16 -bits of floating point value (first part) Alarm hysteresis value
	0xD5	213	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM8.ENABLE	0xD6	214	Alarm enable/disable
ALARM8.AUTORESET_ENABLE	0xD7	215	Alarm autoreset enable/disable
ALARM8.RESET	0xD8	216	Alarm manual reset
ALARM8.NORMAL_STATE	0xD9	217	Alarm normal state value
ALARM8.SIGNAL	0xDA	218	Alarm signal selection
ALARM8.OPERATOR	0xDB	219	Alarm mathematical operator

ALARM8.THRESHOLD	0xDC	220	16 -bits of floating point value (first part) Alarm threshold value
	0xDD	221	16 -bits of floating point value (second part) Alarm threshold value
ALARM8.HYSTERESIS	0xDE	222	16 -bits of floating point value (first part) Alarm hysteresis value
	0xDF	223	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM9.ENABLE	0xE0	224	Alarm enable/disable
ALARM9.AUTORESET_ENABLE	0xE1	225	Alarm autoreset enable/disable
ALARM9.RESET	0xE2	226	Alarm manual reset
ALARM9.NORMAL_STATE	0xE3	227	Alarm normal state value
ALARM9.SIGNAL	0xE4	228	Alarm signal selection
ALARM9.OPERATOR	0xE5	229	Alarm mathematical operator
ALARM9.THRESHOLD	0xE6	230	16 -bits of floating point value (first part) Alarm threshold value
	0xE7	231	16 -bits of floating point value (second part) Alarm threshold value
ALARM9.HYSTERESIS	0xE8	232	16 -bits of floating point value (first part) Alarm hysteresis value
	0xE9	233	16 -bits of floating point value (second part) Alarm hysteresis value
ALARM10.ENABLE	0xEA	234	Alarm enable/disable
ALARM10.AUTORESET_ENABLE	0xEB	235	Alarm autoreset enable/disable
ALARM10.RESET	0xEC	236	Alarm manual reset
ALARM10.NORMAL_STATE	0xED	237	Alarm normal state value
ALARM10.SIGNAL	0xEE	238	Alarm signal selection
ALARM10.OPERATOR	0xEF	239	Alarm mathematical operator
ALARM10.THRESHOLD	0xF0	240	16 -bits of floating point value (first part) Alarm threshold value
	0xF1	241	16 -bits of floating point value (second part) Alarm threshold value
ALARM10.HYSTERESIS	0xF2	242	16 -bits of floating point value (first part) Alarm hysteresis value

	0xF3	243	16 -bits of floating point value (second part) Alarm hysteresis value
HMI.PASSWORD	0xF4	244	HMI pin need to change parameters from HMI panel (value range 0-9999)

Table 17. Holding Registers (Function 0x3 0x6 0x10).

7.2. Modbus TCP

Modbus TCP is an Anybus CompactCom module integrated with Analyzer. Communication parameters are configured by Analyzer web server tool (only TCP PORT number is static).
TCP port number: 502

Modbus register map is common for RTU/TCP and is described in previous chapter.

7.3. Profinet

Profinet is Anybus CompactCom module integrated with Analyzer. Communication parameters are configured by Analyzer web server tool.
Data transmitted by protocol are described in Modbus RTU chapter and can be find in GSDML configuration file deliver with device.

7.4. Add-on module

Mechanical connection of the ABCC-M40 module to the PCB board GasEye Host ver. 4.X.

Elements of the ABCC-M40 module:

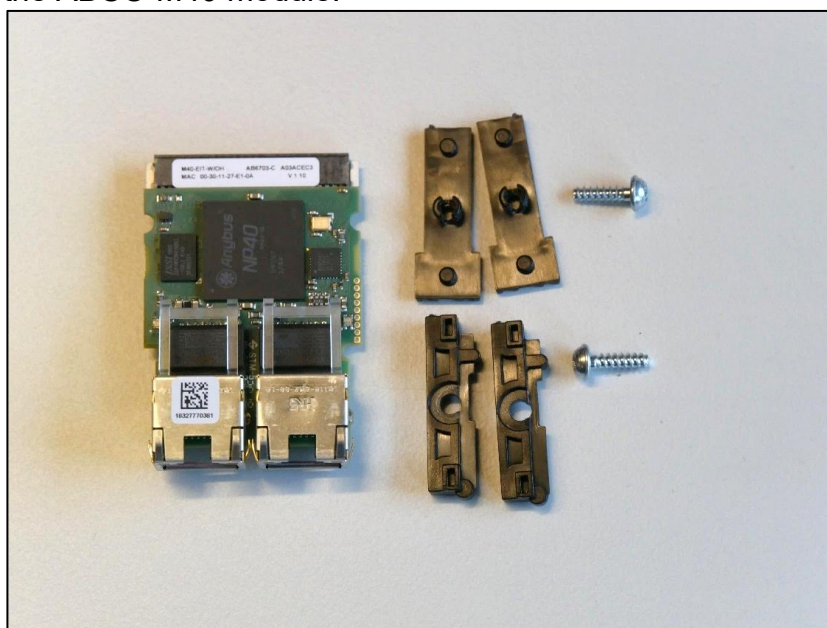


Figure 50. Elements of the ABCC-M40 module.

Steps to plug the ABCC-M40 module into the PCB GasEye Host board are presented on the pictures below:

1. Locate the slot reserved for ABCC-M40 on the GasEye Host PCB board.

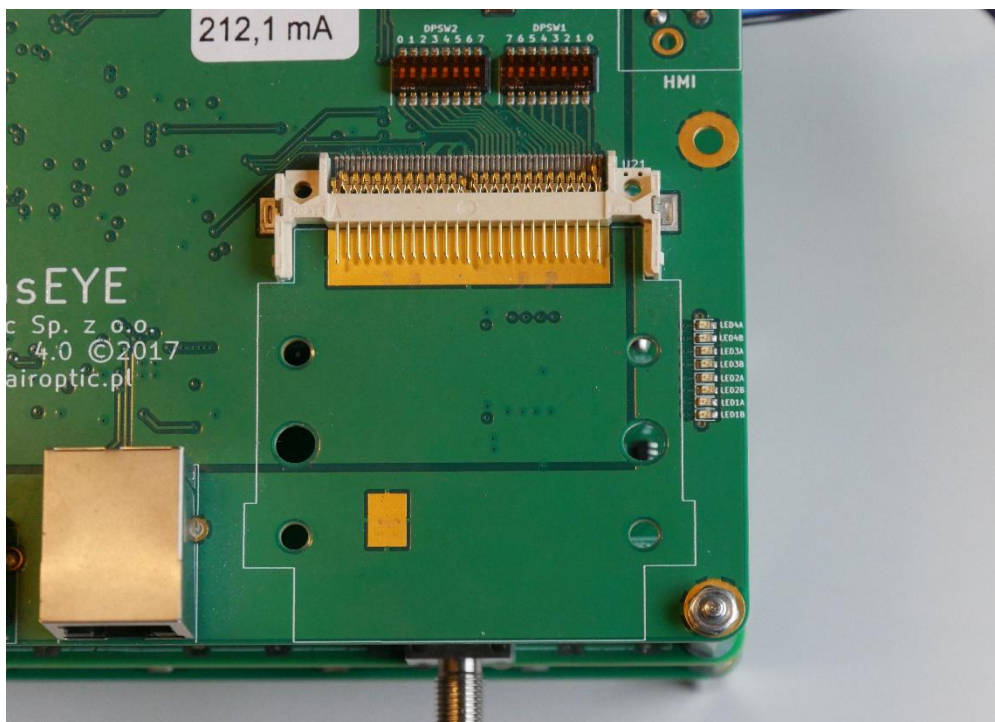


Figure 51. ABCC-M40 slot.

2. Insert two supports as presented on the picture below.

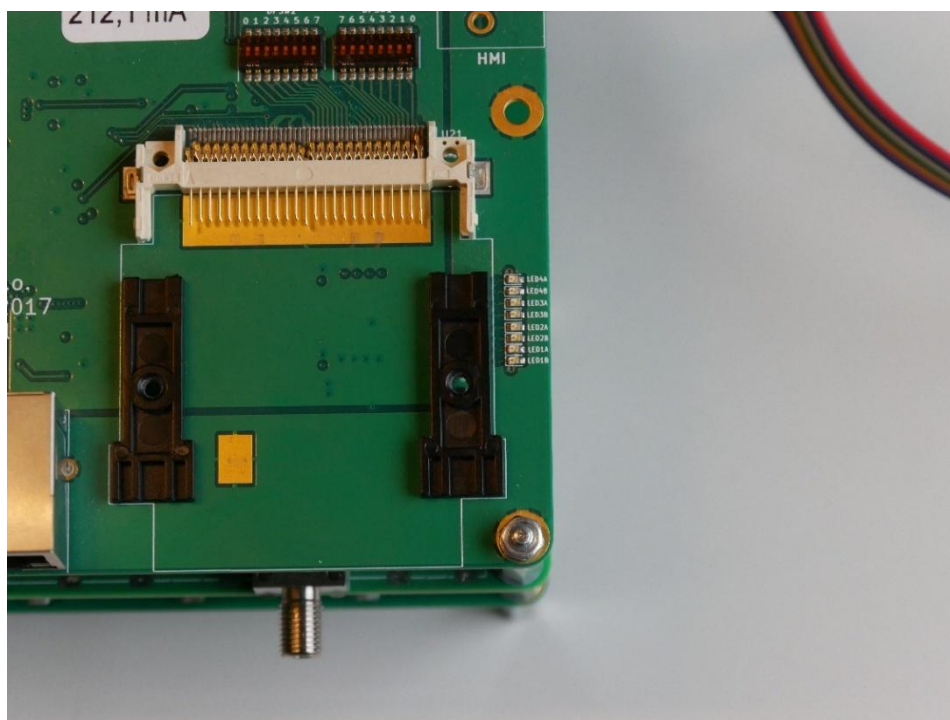


Figure 52. Supports inserting.

3. Plug the ABCC-M40 module to the socket.

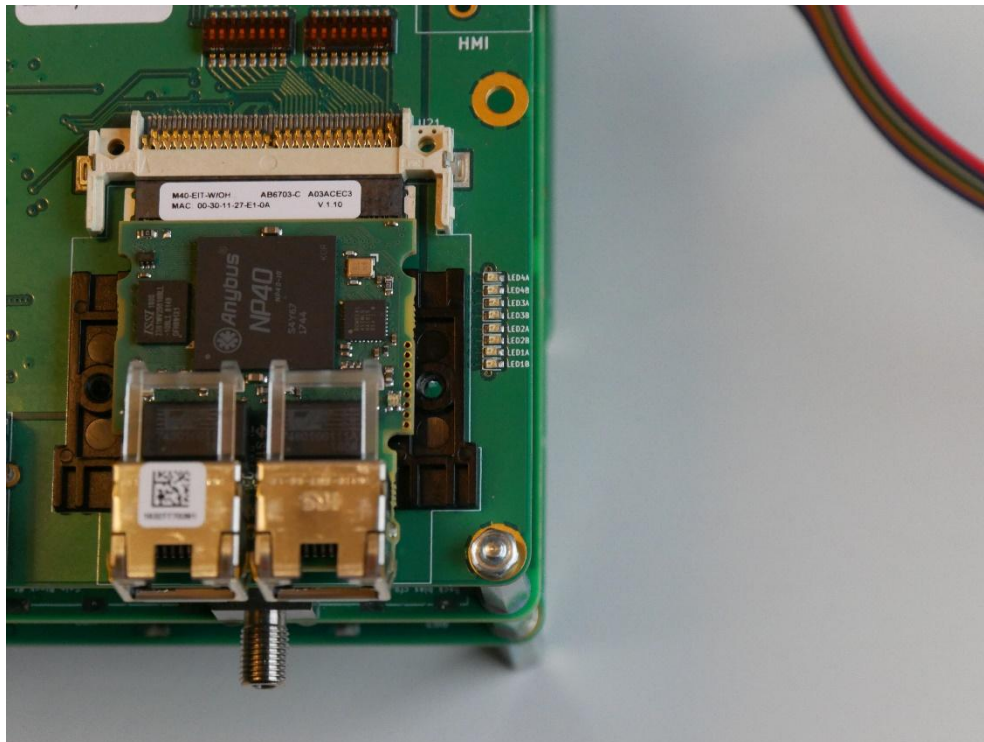


Figure 53. Plugging the ABCC-M40 module.

4. Put the overlay and screw it with the support using two screws



Figure 54. Putting the overlay 1/2.



Figure 55. Putting the overlay 2/2.

8. Startup Procedure

The startup procedure (SUP) is started each time the device is powered on or restarted via WebServer or by the reset button. During startup procedure the device is performing the internal diagnostics and checking the laser optical transmission. Startup procedure steps are shown in Table 18. The startup procedure takes about 3 to 5 minutes. Actual start-up procedure number can be checked on the HMI (as SUP) or via WebServer (Measurements/System/SYSTEM.STARTUP_PROCEDURE).

Startup Procedure Number (SUP)	Information
0	Low level platform is not working
1	Device initialization and memory test
2	Internal communication check
3	Automatic gain control calibration procedure
4	Device parameters check and set
5	Lasers temperature stabilization (lasers are off)
6	Lasers temperature stabilization (lasers are on)
7	Lasers transmission check
8	Self-calibration procedure
9	Concentration measurement check
10	Normal operation of the device (startup procedure is finished)

Table 18. Startup procedure (SUP) steps.

If the startup procedure (SUP) stopped at the step below 10 for more than 5 minutes, please refer to the SUP troubleshooting steps table below.

Startup Procedure Number (SUP)	Troubleshooting
0 to 6	Internal error occurred. Please contact Airopitic.
7	No/Low optical transmission. Please check the cleanliness of the process windows and/or the flange alignment.
8 to 9	Self-calibration procedure error. Please check the device specification (device is used out of the specification and/or the process gas is required for reference purposes).
10	Normal operation of the device.

Table 19. Startup procedure (SUP) troubleshooting steps.

9. HMI – front panel display

On the lid of the transmitter unit there is an LCD display, which allows monitoring of pre-defined measurements and editing essential parameters. The user can access and toggle between the menu positions using the buttons that are placed beneath the display.

9.1. Overview

Front panel of device has an alphanumerical display 4x20 (4 rows, 20 columns), three buttons and two LED's (**Figure 56**).



Figure 56. Front panel display.

Upon connection of the power supply the display will light up and show a welcome message with host version which is followed by the Main Menu page. During the start-up procedure the red LED will flash until the procedure is completed. It takes approximately 6 minutes to complete the initialization.



Figure 57. Welcome message with Host software version.

9.2. Menu

The user has access to the menu from the HMI level. The user can display measurements, parameters, IOs (Inputs/Outputs) and self-monitoring features. The menu structure looks as follows.

Main Menu

- Settings
 - Network Settings
 - IP address
 - Mask
 - Gateway
 - Parameters
 - Optical path length 1 (Path1)
 - Optical path length 2 (Path2)
 - T90
 - TeIS
 - PrIS
- About
 - HMI version
 - Host version
 - SN
- Measurements
 - Gas 101
 - Gas 102
 - Gas 103
 - Gas 104
 - Gas 105
 - Gas 106
 - Gas 107
 - Gas 108
 - G101N
 - G102N
 - G103N
 - G104N
 - G105N
 - G106N
 - G107N
 - G108N
 - Sum of Gases (GASSUM)
 - Dew Point (DEWPT)
 - Temperature calculated (TEMCAL)
 - Fiber 1 transmission (F1TR)
 - Fiber 2 transmission (F2TR)
 - Remote RX1 gain (RX1G)
 - Remote RX2 gain (RX2G)
 - Process temperature (PrTemp)
 - Process pressure (PrPres)
 - Process H2O (PrH2O)
 - Process O2 (PrO2)
 - Laser1 transmission (Trans1)
 - Laser2 transmission (Trans2)
 - Laser3 transmission (Trans3)
 - Laser4 transmission (Trans4)
 - System startup procedure (SUP)
 - Reference 1 (REF1)
 - Reference 2 (REF2)
 - Reference 3 (REF3)
 - Reference 4 (REF4)
- Analog input

- Analog input 1
- Analog input 2
- Analog input 3
- Analog input 4
- Analog output
 - Analog output 1
 - Analog output 2
 - Analog output 3
 - Analog output 4
- Monitoring
 - Failure
 - Transmisssion
 - TempSensor
 - PressSensor
 - LoopCable
 - RecvDetect
 - RecvNotSat
 - LaserOverheat
 - LaserTemp
 - LaserAmbTemp
 - LaserParam
 - Magistrals
 - Voltage
 - Current
 - Out of range
 - ProcessPress
 - GasConc
 - DevAmbTemp
 - PathLength
 - Maintenance
 - TransLow
 - RefGasLow
 - Startup
 - LowLevel
 - DevInitMemIni
 - InternalComm
 - CalibProced
 - ParamCheck
 - LaserTempOff
 - LaserTempOn
 - LaserTrans
 - SelfCalib
 - ConcMeas
 - NormalOper

Figure 58. Main menu overview

9.2.1. SETTINGS

Subcategories “Network settings” and “Parameters” can be selected.



Figure 59. Front panel display – subcategories.

NETWORK SETTINGS

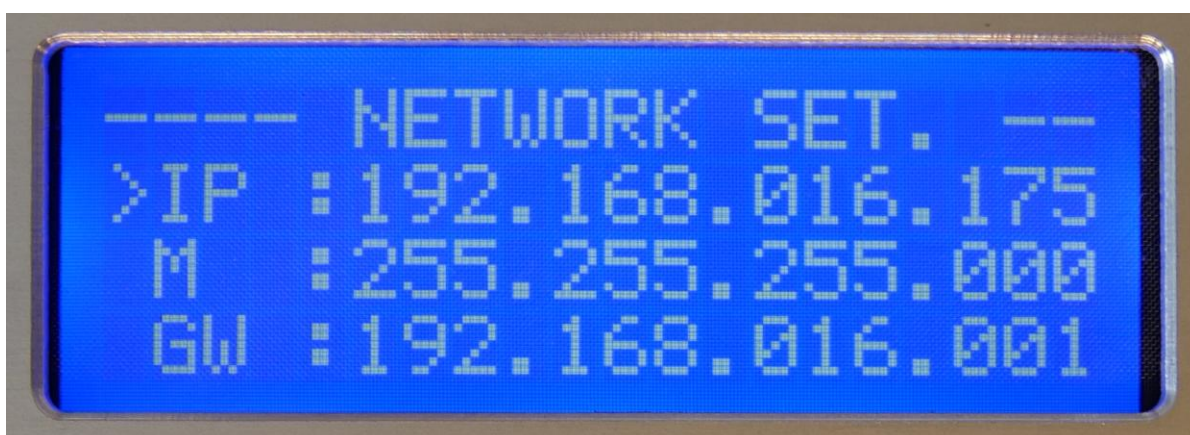


Figure 60. Front panel display - network settings.

Items in this category can be edited.

IP	IP address of the device
M	Subnet mask
GW	IP address of the gateway

PARAMETERS

Figure 61. Front panel display - parameters.



Figure 62. Front panel display - parameters.

Items in this category can be edited.

PATH1	The path 1 length value (unit: meter)
PATH2	The path 2 length value (unit: meter)
T90	Averaging time for concentration measurement (unit: second)
TeIS	A drop-down list with a selection of temperature sources
PrIS	A drop-down list with a selection of pressure sources

9.2.2. ABOUT

In this category we can read the HMI, HOST version AND Serial number of the device.

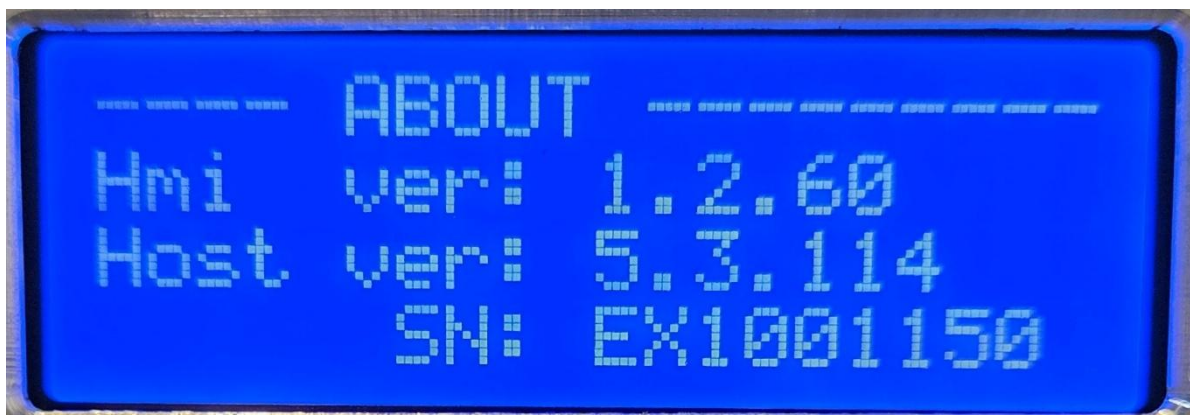


Figure 63. Front panel display - about.

Items in this category are read-only.

HMI ver	HMI version
Host ver	Host version
SN	Serial number of the device

9.2.3. MEASUREMENTS

Items in this category are read-only.

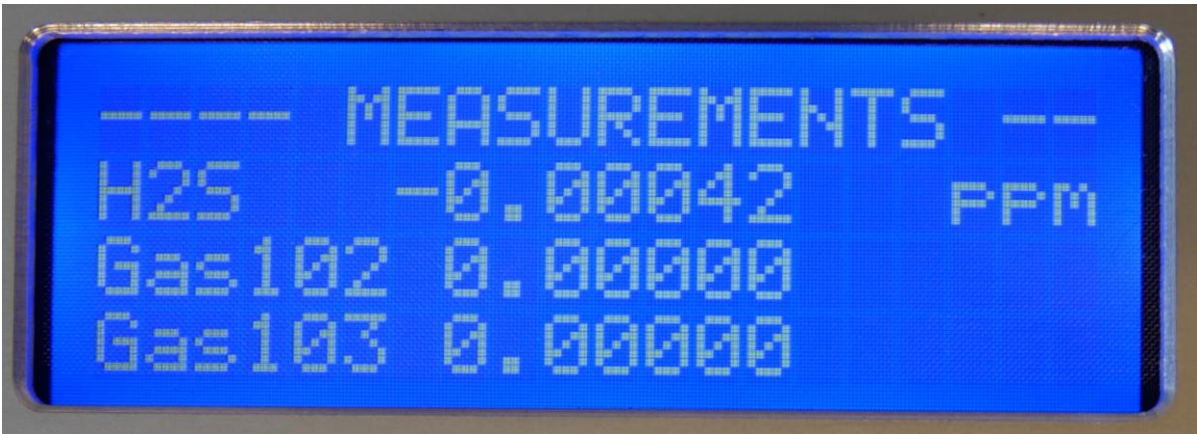


Figure 64. Front panel display – measurements GAS 1-3.

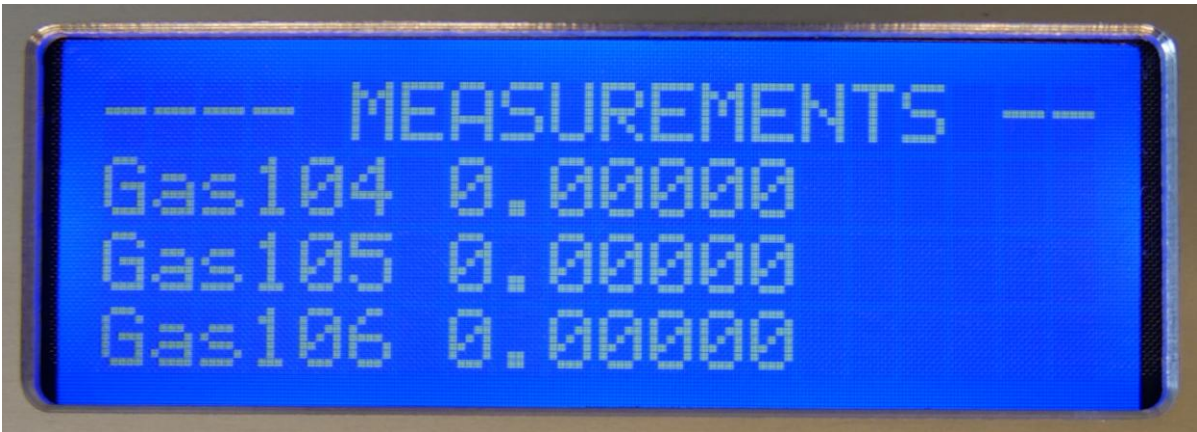


Figure 65. Front panel display – measurements GAS 4-6.

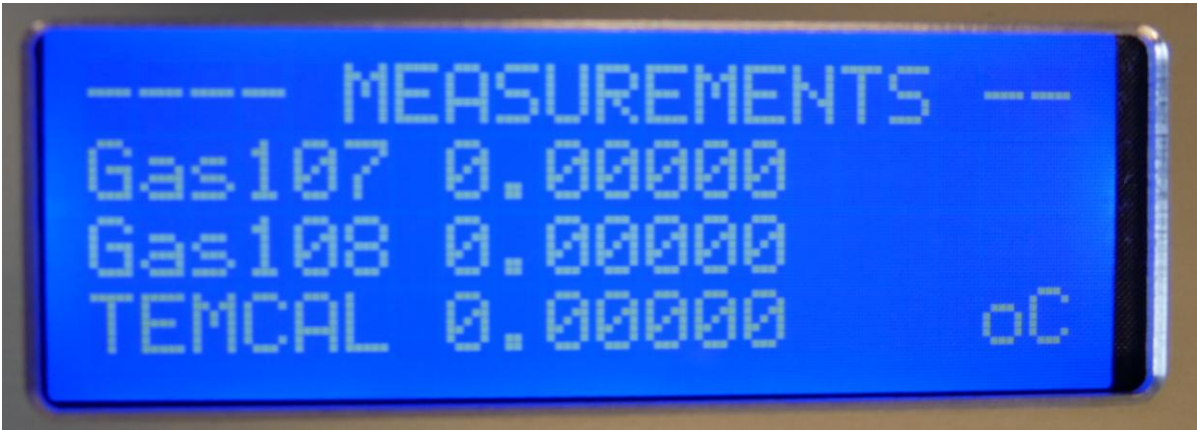


Figure 66. Front panel display – measurements GAS 7-8, TEMCAL.

GAS1-8 (e.g. O2, HCL, HCHO)	Displays the concentration value for up to eight gases
------------------------------------	--



Figure 67. Front panel display – measurements GASSUM, Dewpoint, and Temcal.

GASSUM	Gas Sum
DEWPT	Dew Point
TEMCAL	Temp. Calculated

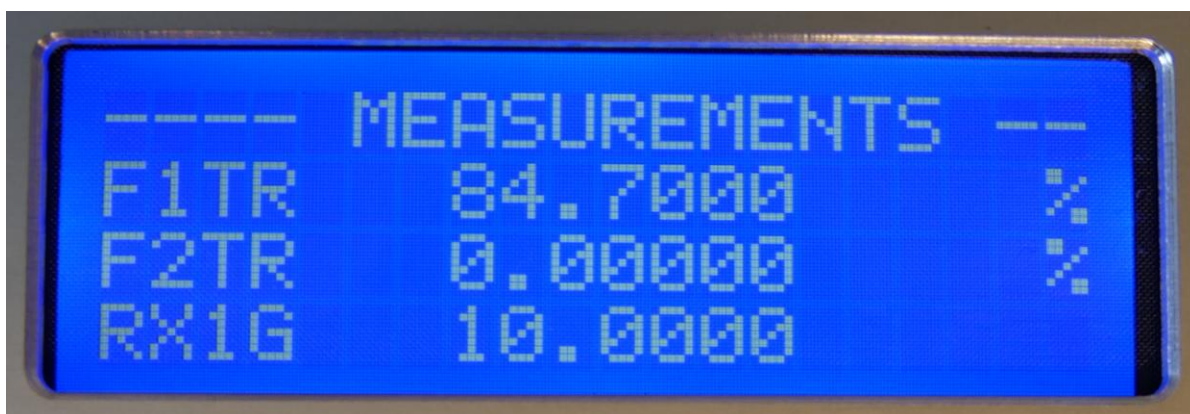


Figure 68. Front panel display – measurements F1TR, F2TR, RX1G.

F1TR	Displays transmission of fiber 1
F2TR	Displays transmission of fiber 2
RX1G	Fiber 1 remote RX gain



Figure 69. Front panel display – measurements RX2G, PrTemp, PrPres.

RX2G	Fiber 2 remote RX gain
PrTemp	Process temperature (unit: degree Celsius)
PrPres	Process pressure (unit: mbar)

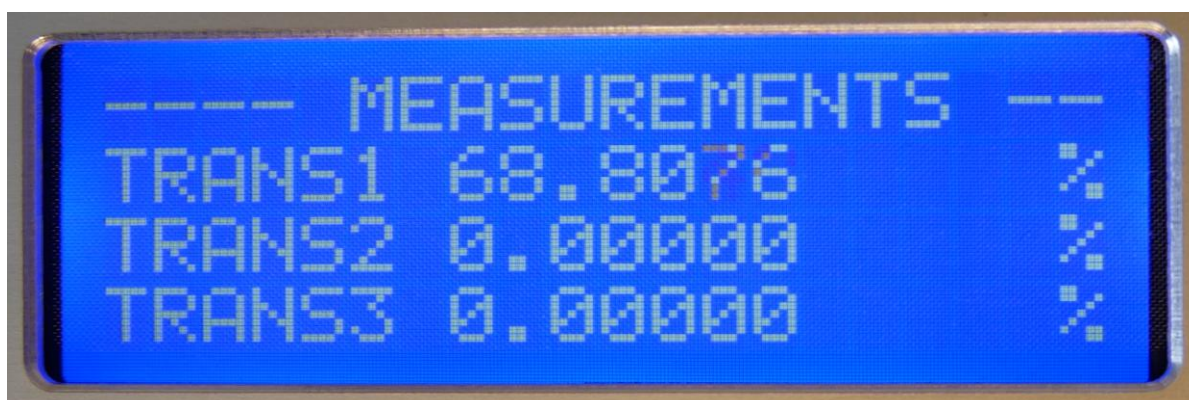


Figure 70. Front panel display – measurements TRANS1-3.

TRANS1	Transmission of Laser 1
TRANS2	Transmission of Laser 2
TRANS3	Transmission of Laser 3

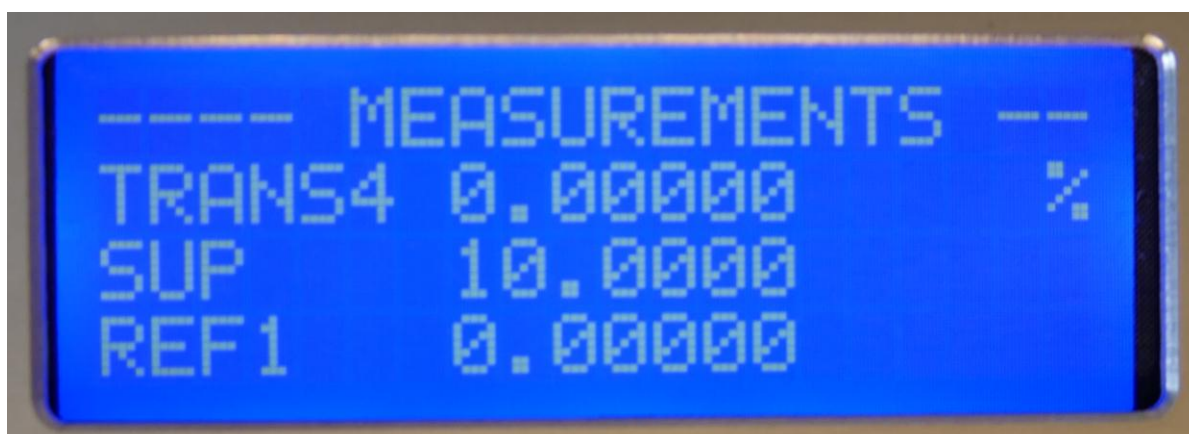


Figure 71. Front panel display – measurements TRANS4, SUP, REF1.

TRANS4	Transmission of Laser 4
SUP	Startup Procedure Number
REF1	Displays the reference signal 1 value

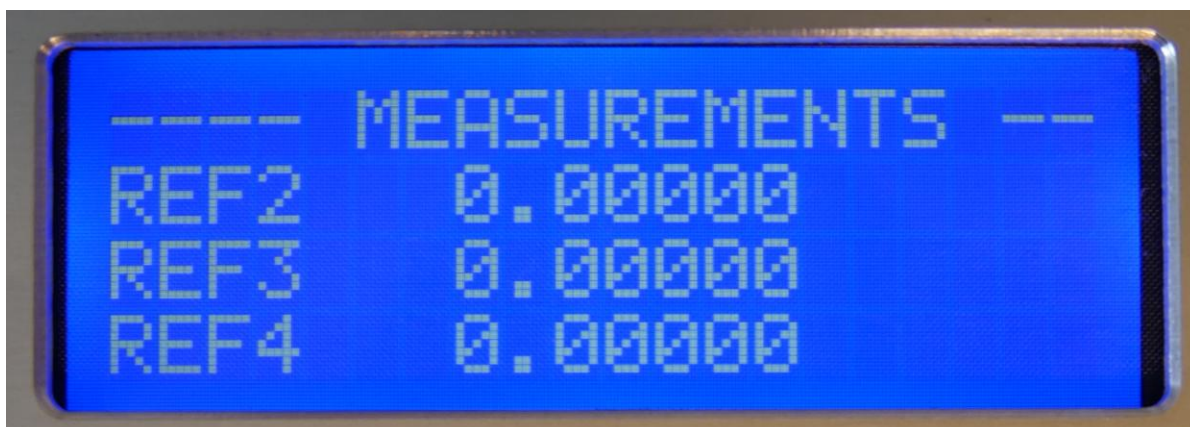


Figure 72. Front panel display – measurements REF2-4.

REF2	Displays the reference signal 2 value
REF3	Displays the reference signal 3 value
REF4	Displays the reference signal 4 value

9.2.4. ANALOG INPUT

Items in this category can be edited.



Figure 73. Front panel display – analog input AIN1-3.



Figure 74. Front panel display – analog input AIN4.

AIN1	Scaled value from Analog Input 1
AIN2	Scaled value from Analog Input 2
AIN3	Scaled value from Analog Input 3
AIN4	Scaled value from Analog Input 4

9.2.5. ANALOG OUTPUT

Items in this category can be edited.

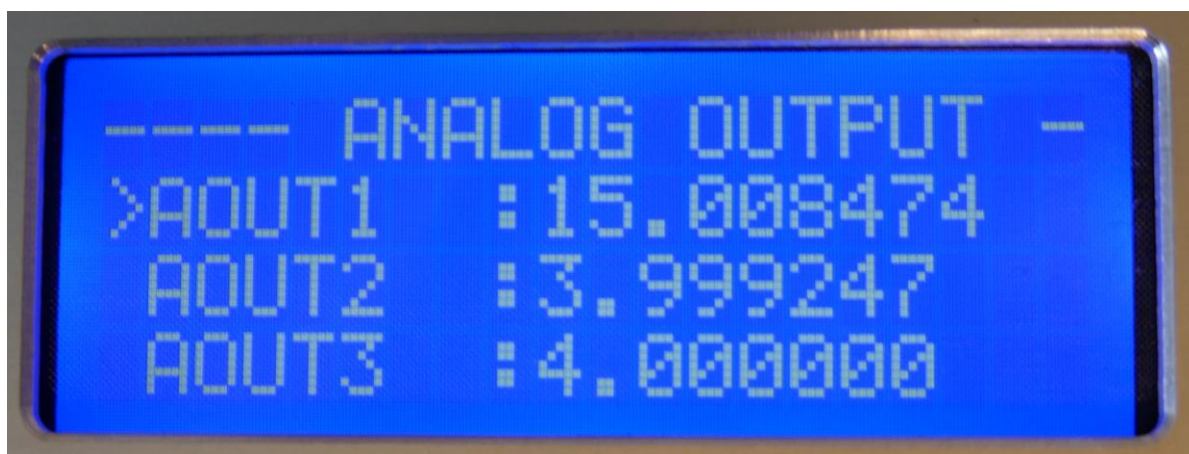


Figure 75. Front panel display – analog output AOUT1-3.

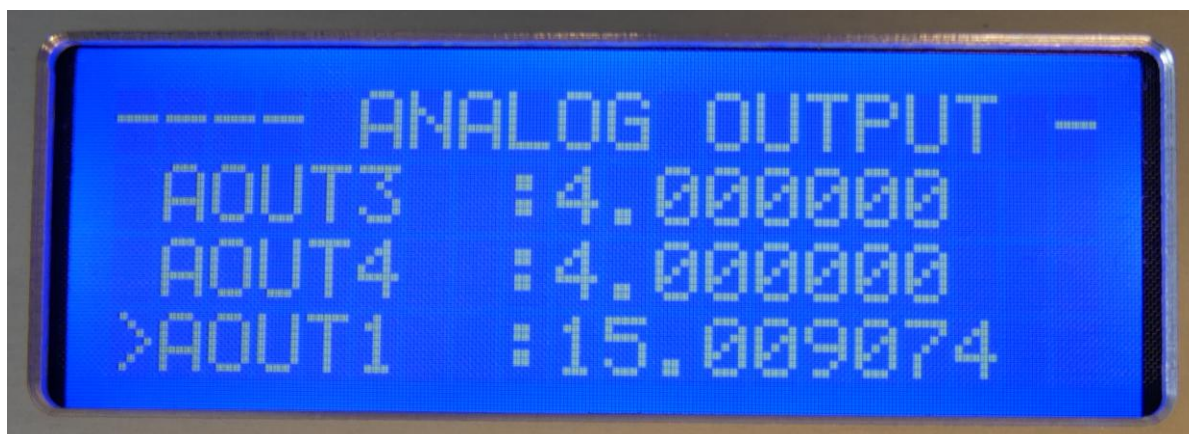


Figure 76. Front panel display - analog output AOUT4.

AOUT1	Scaled value from Analog Output 1
AOUT2	Scaled value from Analog Output 2
AOUT3	Scaled value from Analog Output 3
AOUT4	Scaled value from Analog Output 4

9.2.6. Monitoring



Figure 77. Front panel display – monitoring.

Failure	Refer to Self-Monitoring Tab checks
Out of Range	
Maintenance	
Startup	

9.2.7. Failure



Figure 78. Front panel display – failure Transmission, TempSensor, PressSensor

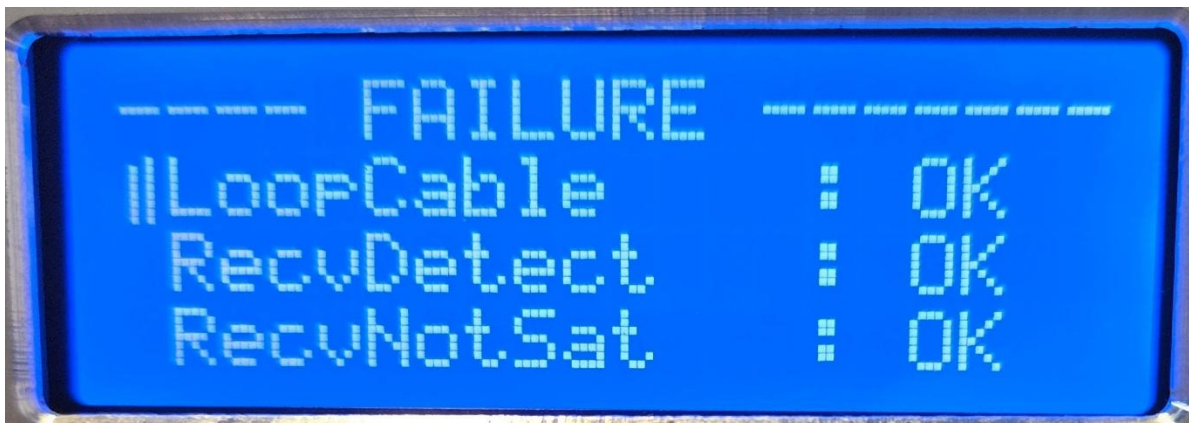


Figure 79. Front panel display – failure LoopCable, RecvDetect, RecvNotSat



Figure 80. Front panel display – failure LaserOverheat, LaserTemp, LaserAmbTemp

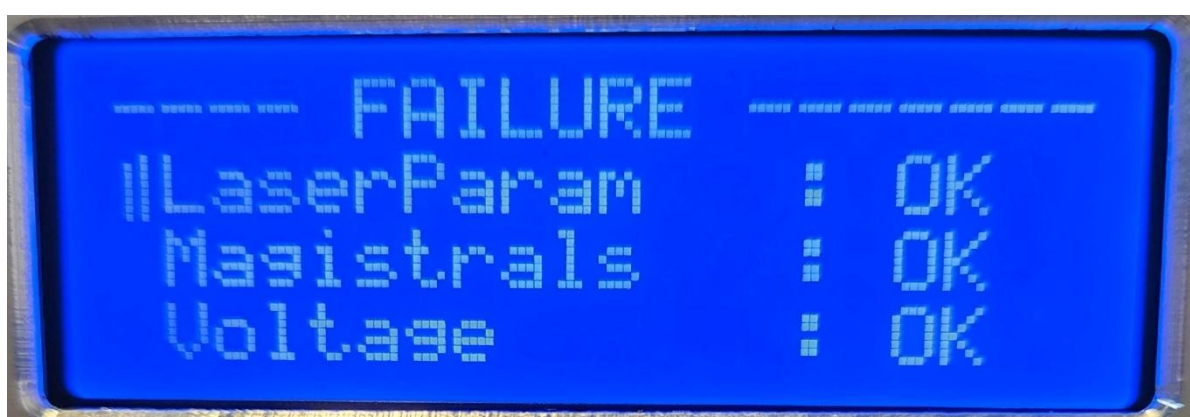


Figure 81. Front panel display – failure LaserParam, Magistrals, Voltage



Figure 82. Front panel display – failure Current

Transmission	The flag signaling too low transmission to measure concentration.
TempSensor	The flag signaling fault from analog / rtd input configured as temperature source sensor.
PressSensor	The flag signaling fault from analog input configured as pressure source sensor.
LoopCable	The flag signaling damage blue/white cable(cable connect receiver with transmitter part). Minimum value 10%.

RecvDetect	Central unit detects receiver part(communication is established by loop cable).
RecvNotSat	Detector saturation control status.
LaserOverheat	Overheated laser flag. Cut off power to the laser (Not analyzer itself).
LaserTemp	Laser temperature sensor fault.
LaserAmpTemp	Laser ambient temperature sensor fault.
LaserParam	Laser characteristic change.
Magistrals	The flag signaling lost communication with internal modules (Lost communication with HMI and other modules not responsible for measured gas concentration don't set the whole analyzer into fault stage).
Voltage	The flag signaling internal voltages out of specification.
Current	The flag signaling internal currents out of specification.

9.2.8 Out of range

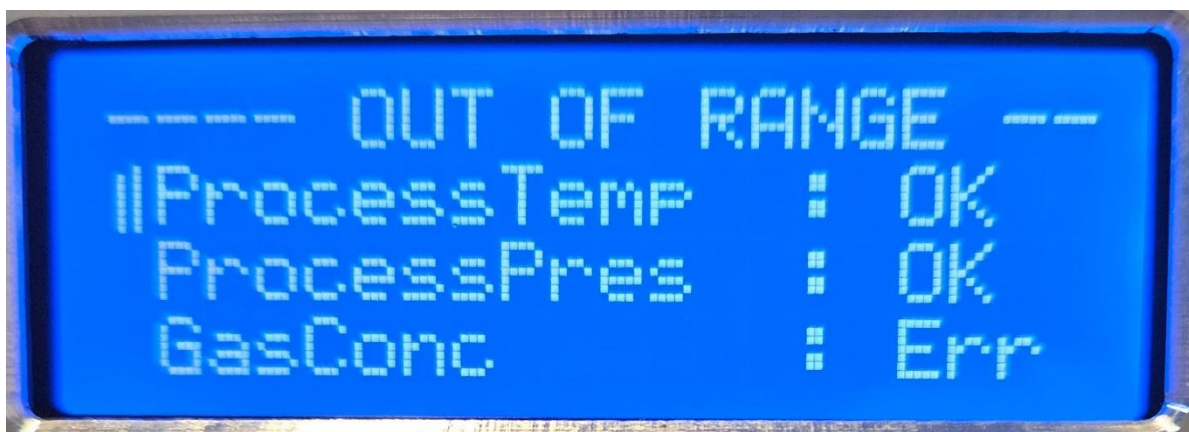


Figure 83. Front panel display – out of range ProcessTemp, ProcessPres, GasConc

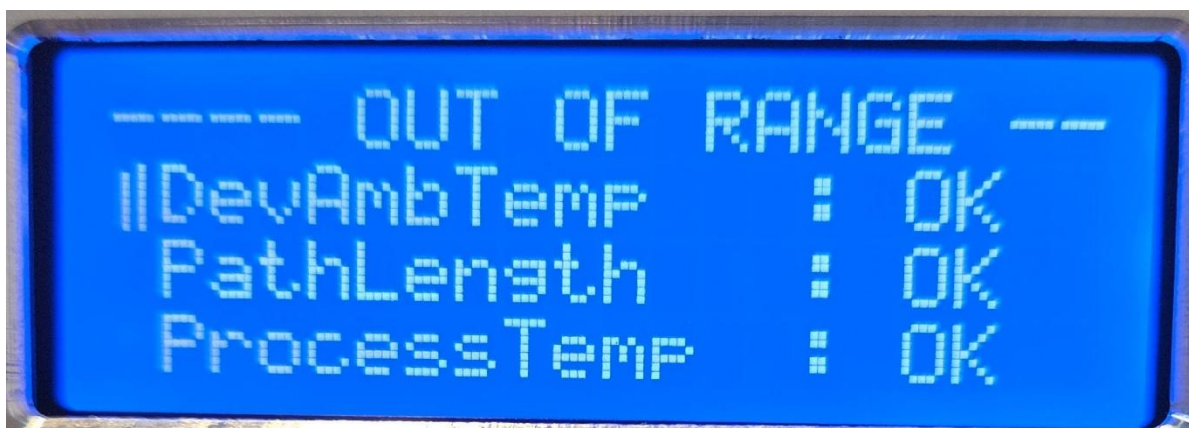


Figure 84. Front panel display – out of DevAmbTemp, Pathlength

Process temperature	Correct range of process temperature can be read from parameters APP.TEMPERATURE_MIN, APP.TEMPERATURE_MAX
Process pressure	Correct range of process temperature can be read from parameters APP.PRESSURE_MIN, APP.PRESSURE_MAX

Gas concentration	Correct range of process temperature can be read from parameters APP.GAS101_CONCENTRATION_MIN, APP.GAS101_CONCENTRATION_MAX
Device ambient temperature	Correct range of process temperature can be read from parameters APP.AMB_TEMPERATURE_MIN, APP.AMB_TEMPERATURE_MAX
Path length	Correct range of process temperature can be read from parameters APP.PATH_LENGTH_MIN, APP.PATH_LENGTH_MAX

9.2.9 Maintenance

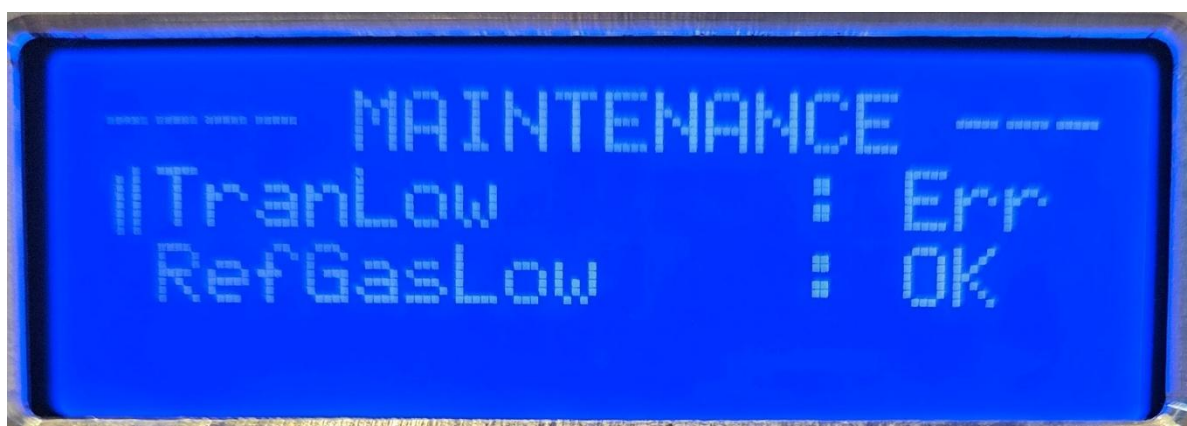


Figure 85. Front panel display – maintenance TranLow, RefGasLow

Laser transmission low	Flag indicating low transmission level.
Reference gas level	Refer to Self-Monitoring Tab checks

9.2.10 Startup



Figure 86. Front panel display – startup LowLevel, DevInitMemIni, InternalComm

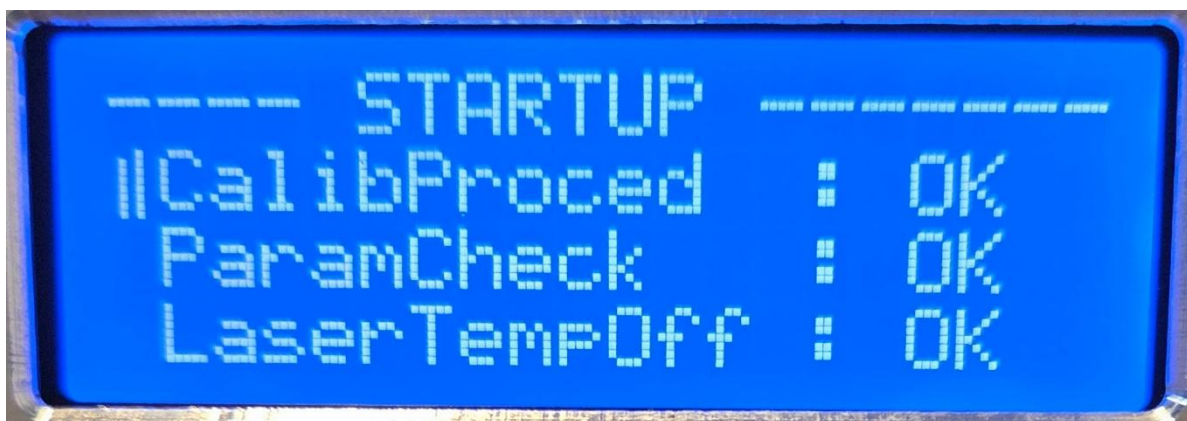


Figure 87. Front panel display – startup CalibProced, ParamCheck, LaserTempOff



Figure 88. Front panel display – startup LaserTempOn, LaserTrans, SelfCalib



Figure 89. Front panel display – startup ConcMeas, NormalOper

LowLevel	Low level platform is not working
DevIniMemIni	Device initialization and memory test
InternalComm	Internal communication check
CalibProced	Automatic gain control calibration procedure
ParamCheck	Device parameters check and settings
LaserTempOff	Lasers temperature stabilization (lasers are off)
LaserTempOn	Lasers temperature stabilization (lasers are on)
LaserTrans	Lasers transmission check
SelfCalib	Self-calibration procedure
ConcMeas	Concentration measurement check
NormalOper	Normal operation of the device

9.2.11 Signals

GREEN LED	RED LED	Description
ON	OFF	System OK
ON (FLASHING)	OFF	Low transmission OR/AND low reference signal
OFF	ON	System error
OFF	ON (FLASHING)	Start-up procedure

Table 20. Front panel display – signals.

9.3. Buttons

Buttons provide signals from user to the HMI. Buttons function depends on which mode currently is

Mode		NORMAL	EDIT	PASSWORD
Button				
↑	Up	Move up	Increment blinking digit	Increment blinking digit
↓	Down	Move down	Decrement blinking digit	Decrement blinking digit
↵	Enter	Select item	Go to next field	Go to next digit field
↵	Enter (hold)	Return to higher menu level	Confirm changes	Confirm the typed in password

Table 21. Front panel display - buttons.

9.4. Editing parameters

1. Go to parameters menu and select the desired item with Enter button.



Figure 90. Front panel display – Parameter selection.

2. Password request should appear. Standard password is: **2552**



Figure 91. Front panel display – Password request.

3. Type password and hold Enter button to confirm or just press Enter button when the cursor is on the last digit – then password validation status shall appear. Press Enter to return to the Parameters category.

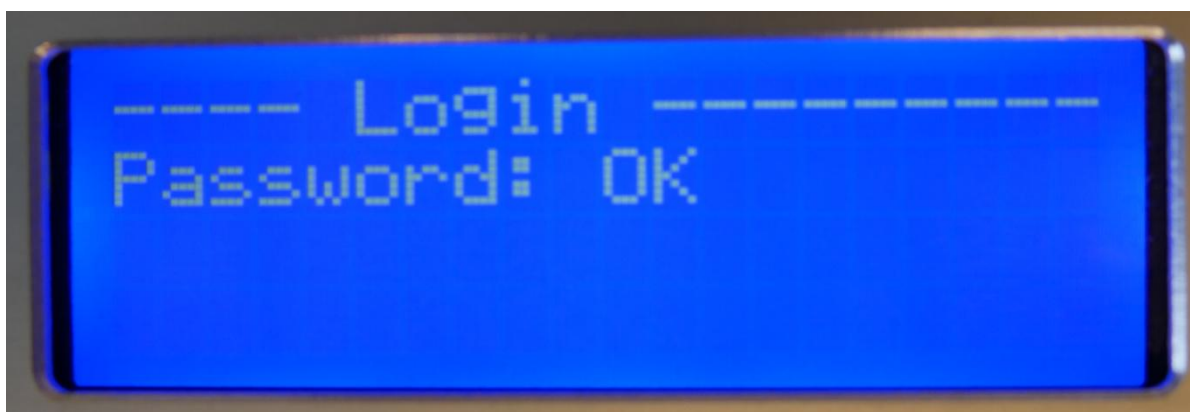


Figure 92. Front panel display – Password confirmation.

4. If password was correct, select the desired item again, and press Enter. Now, the selected parameter is in edition mode. With using UP/DOWN change value at certain position and with pressing ENTER button change input position. Set parameter holding ENTER button.



Figure 93. Front panel display – Editing parameters.

5. There will show asking for confirmation of changing parameter. Select “Yes”, “No” or “repeat config” and press ENTER button.



Figure 94. Front panel display – Confirmation of new parameters.

6. Parameter was changed successfully.

9.5. Editing network settings

Network settings can be changed in the NETWORK SETTINGS category.

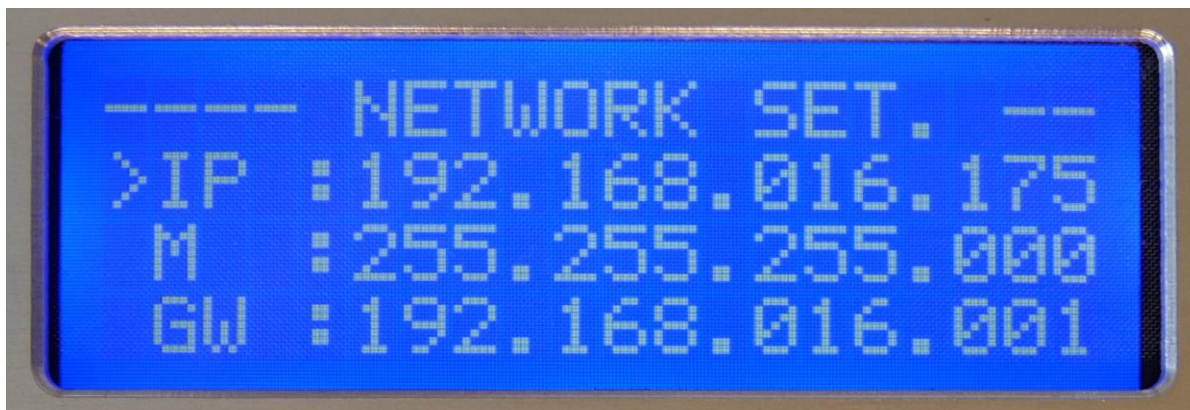


Figure 95. Front panel display - Editing network settings.

IP, subnet mask, and gateway address configuration are similar to usual parameter editing but holding Enter button quits editing mode without saving. To confirm the changes, press Enter when the cursor is on the last digit, and select "Yes", "No", or "repeat config".

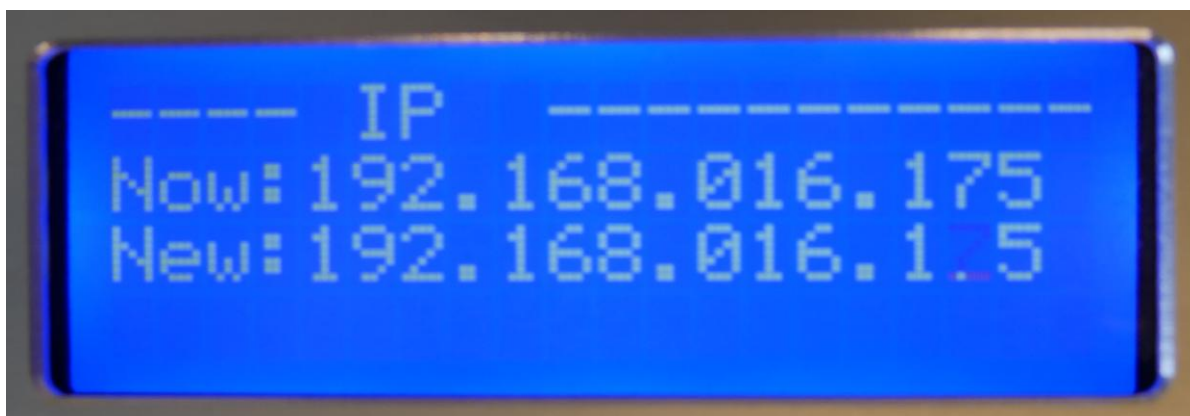


Figure 96. Front panel display – Editing IP address

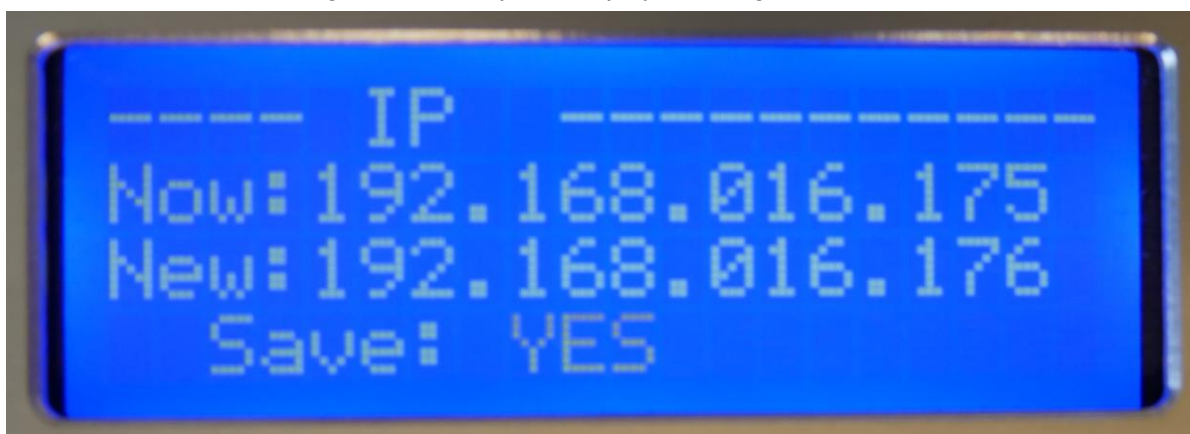


Figure 97. Front panel display – IP address confirmation

9.6. Editing AIN/AOUT scaling

When is needed to change scale of AINx/AOUTx select in Analog Input/Output menu item to edit and enter password if prompted.



Figure 98. Front panel display - AIN/AOUT editing.

After item selection, a dialog with min and max values opens.

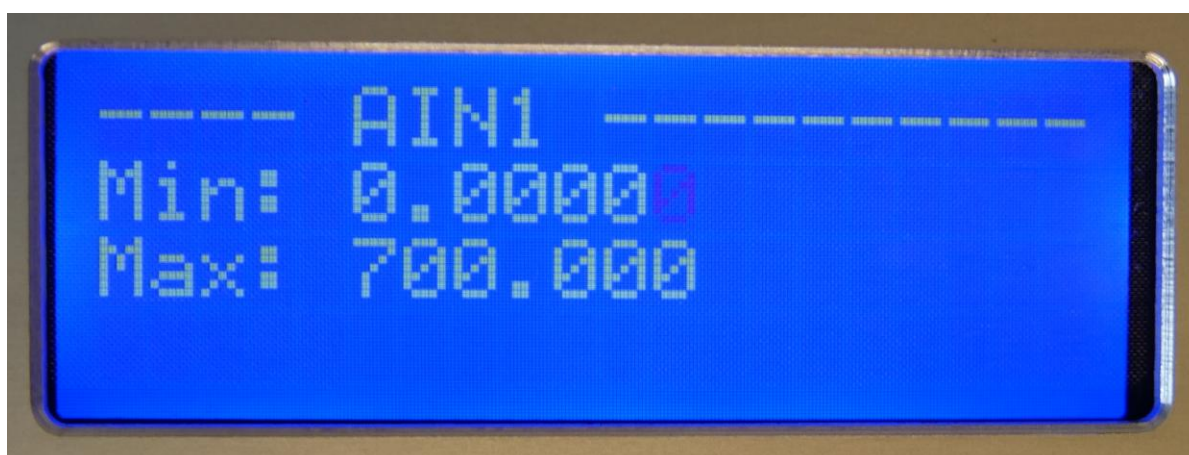


Figure 99. Front panel display – Editing analog input parameters.

Holding the Enter button for the first time moves the cursor from Min value to the Max value. After holding the Enter button for the second time a confirmation dialog appears. Select “Yes”, “No”, or “repeat config”.

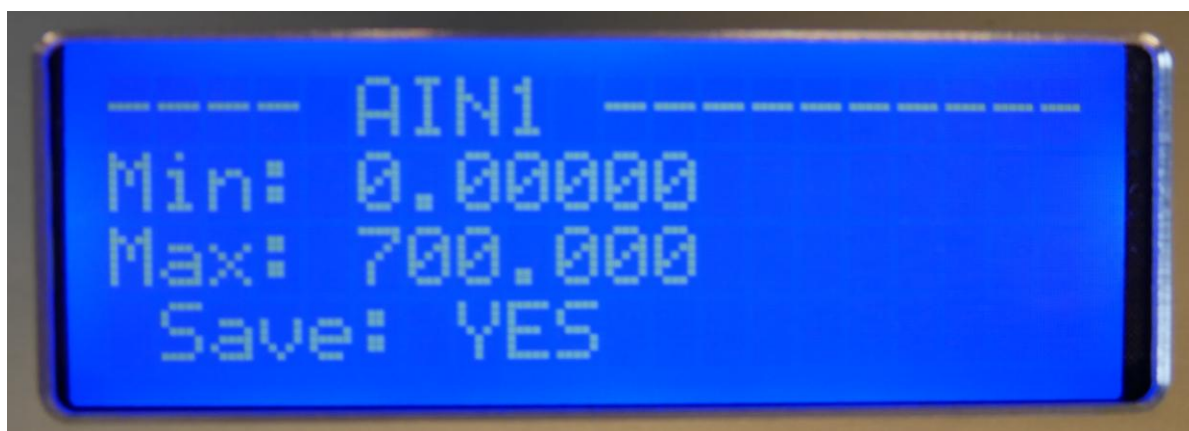


Figure 100. Front panel display – Confirmation of analog input parameters.

After confirmation, the new value of parameter is set.

10. WebServer application

The WebServer application allows to monitor the GasEye Extractive measurements i.e. transmission value which is necessary to properly adjust the instrument.

10.1. Establishing communication with the instrument

In order to establish the communication of the instrument with the computer the user have to properly setup IP configuration. Please follow the steps below (based on Microsoft Windows 10 operating system):

1. Open Network and internet settings.

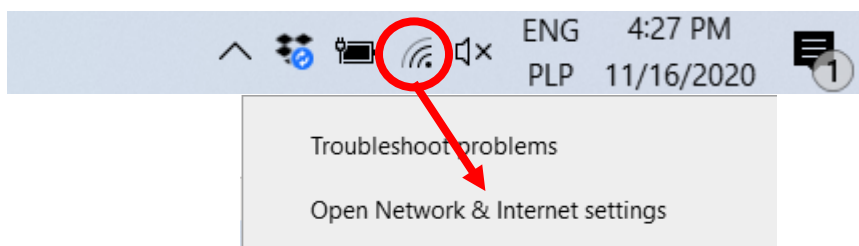


Figure 101. Network settings icon

2. Access the Adapter settings by clicking on the “Ethernet” connection.

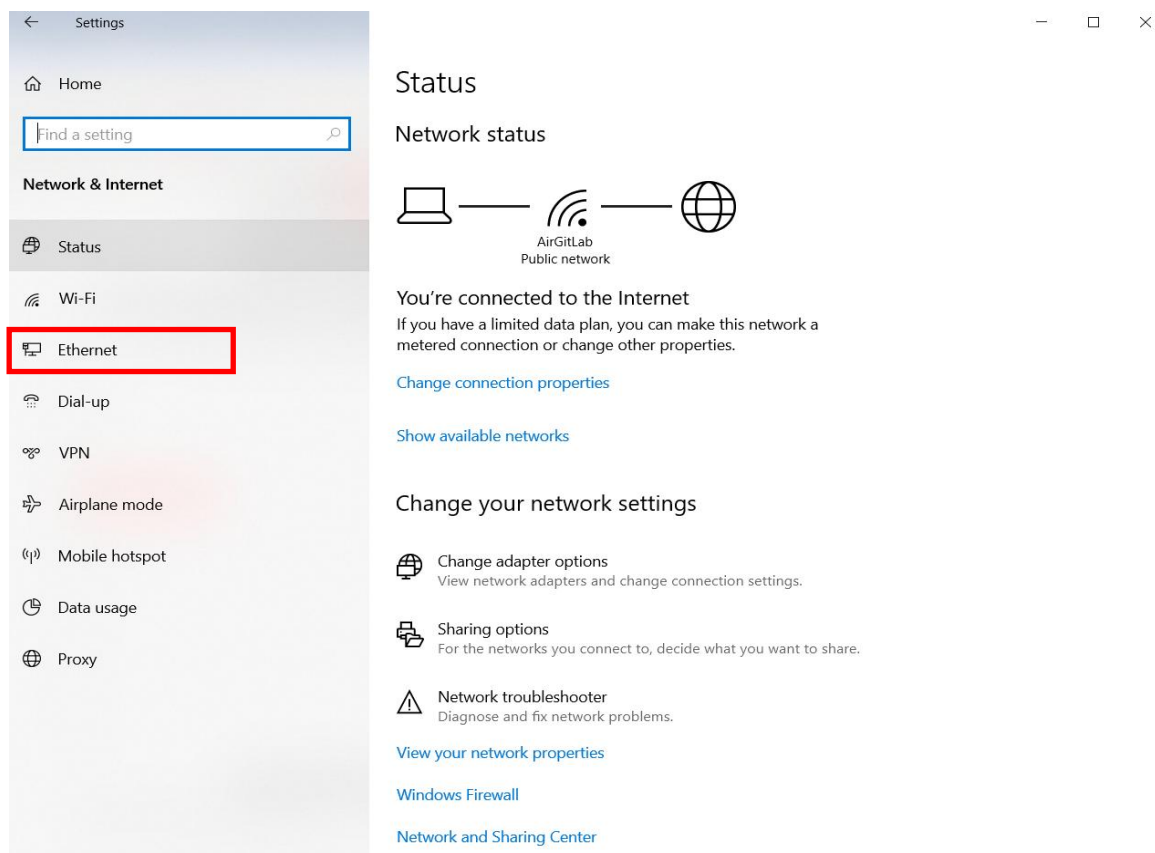


Figure 102. Network status window.

3. Open the Adapter options by clicking “Change adapter options”.

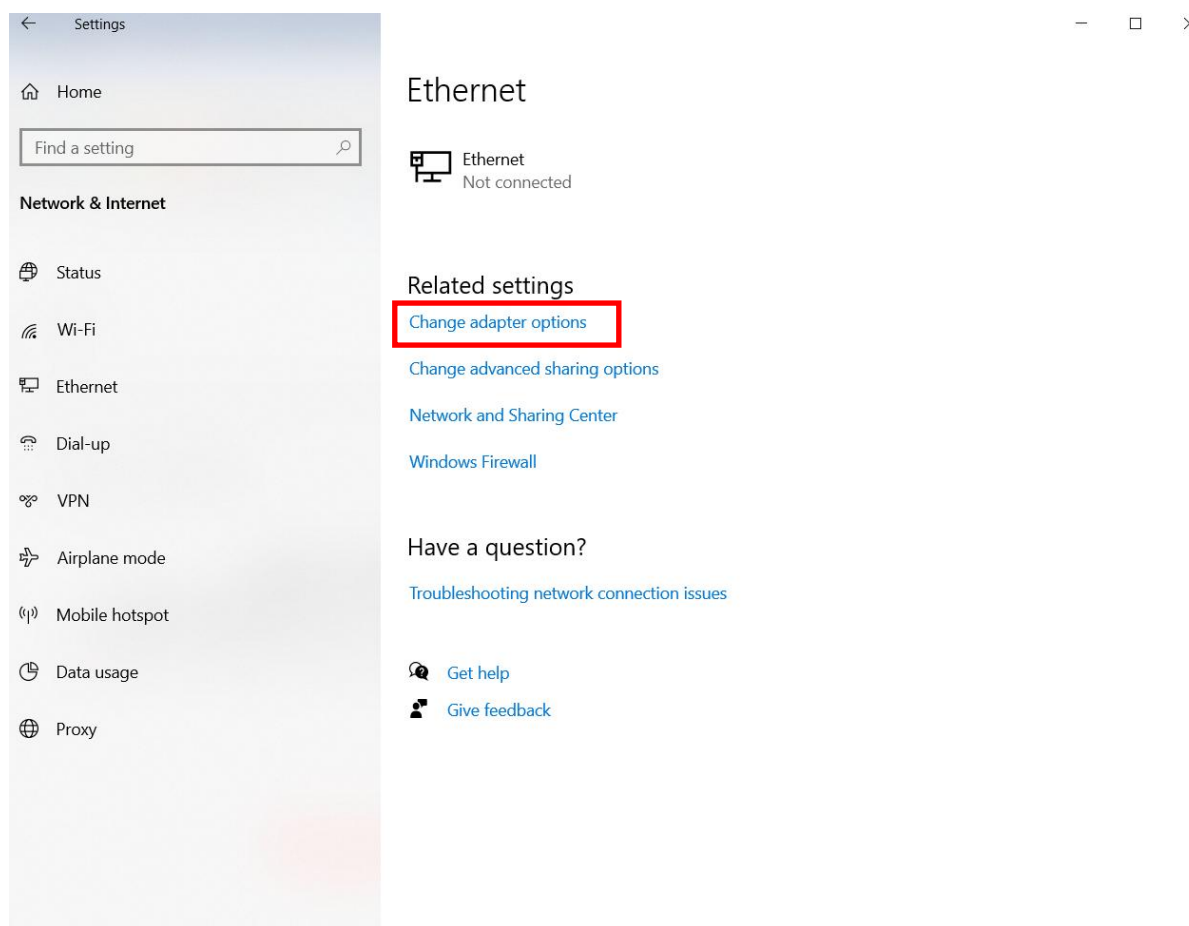


Figure 103. Ethernet settings window.

4. Open the Ethernet window.

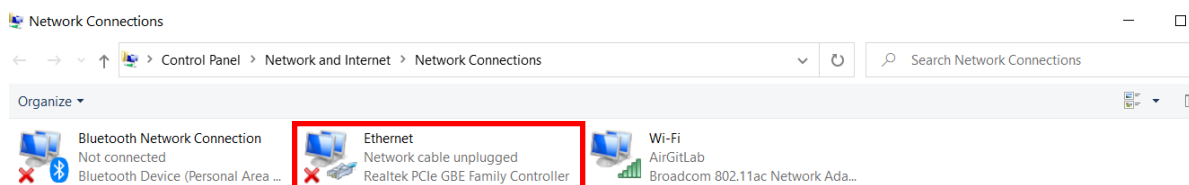


Figure 104. Network connections window.

5. Open Properties of an Ethernet Connection.

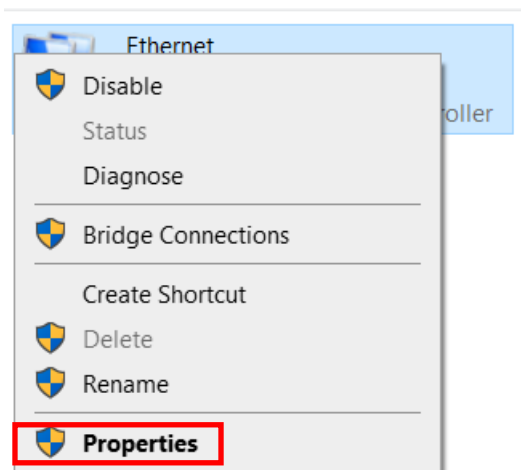


Figure 105. Ethernet connection properties.

6. Select IPv4 Internet Protocol and click on the Properties.

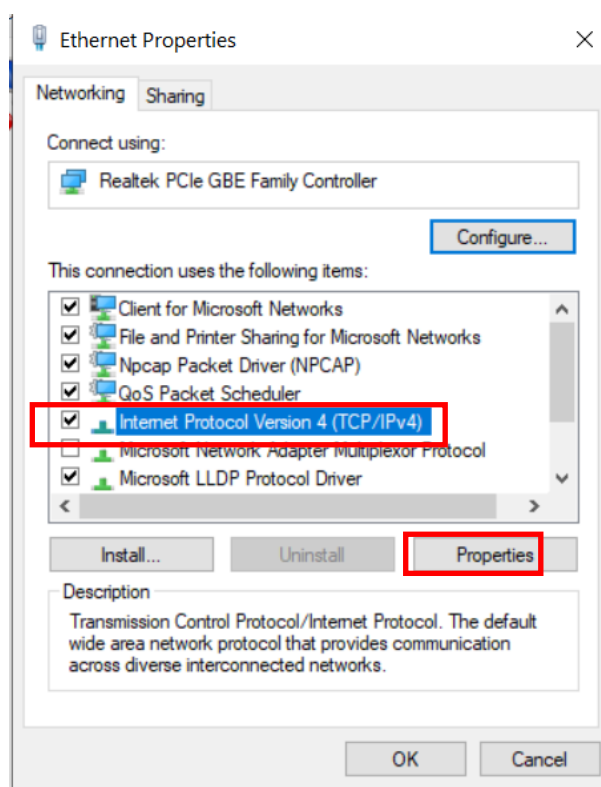


Figure 106. IPv4 Internet Protocol selection.

7. Select “Use the following IP address:”

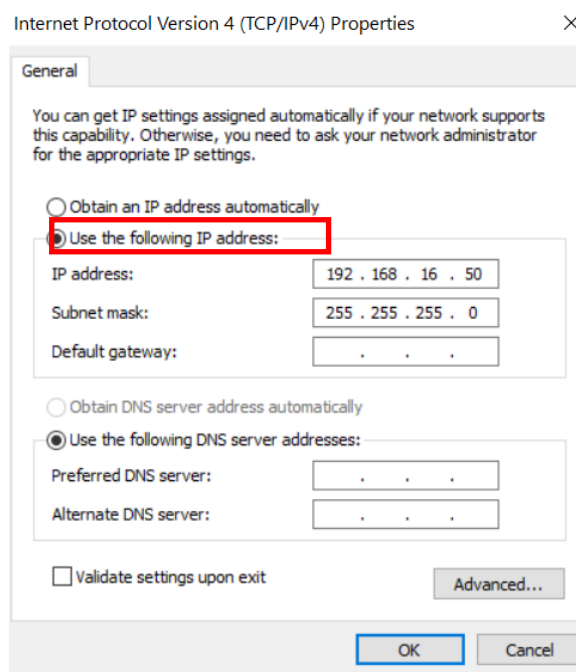


Figure 107. IP address selection.

8. Type in:

IP address: 192.168.16.100;

Subnet mask: 255.255.255.0

and apply changes.

9. Open an internet browser (preferably Mozilla Firefox).

10. Type in 192.168.16.xx (IP depends on the specific instrument model).

11. If the Ethernet connection is established the WebServer application shall open.

10.2. User access level

User access level to the WebServer is the most basic access type.

If the connection is established successfully, it is possible to log in to the WebServer application. After typing in the IP address in the web browser a Login panel shall appear (**Figure 108**). To log in provide the following information (**case sensitive!**):

Account: GasEYE
Password: #pi3.14

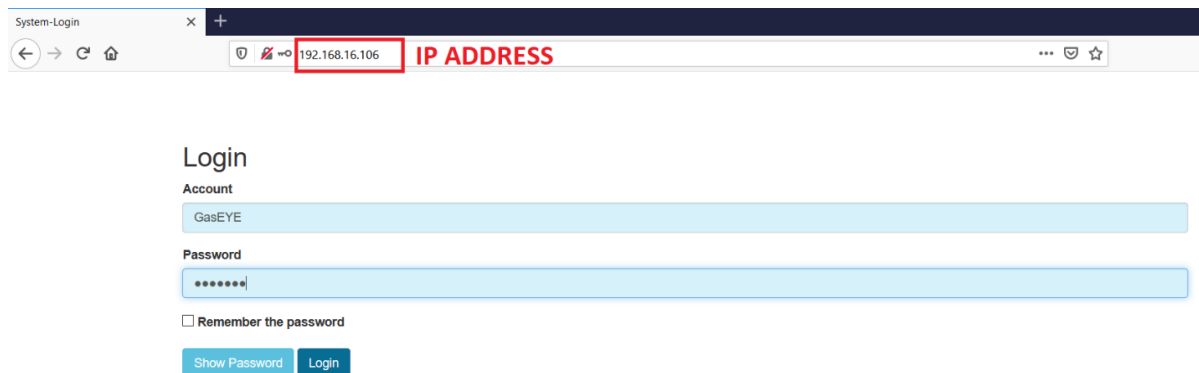


Figure 108. WebServer login page.

There are seven tabs from the left on main bar possible for User access type:

- **Self-Monitoring**
- **Measurements**
- **Parameters**
- **Settings**
- **Factory config**
- **Eventlog**
- **About**



Figure 109. User access level – main bar 1/2.

In the upper right corner of the window logout button can be found:

- **Reboot**
- **Logout (User)**



Figure 110. User access level – main bar 2/2.

10.3. Self-Monitoring

There are 4 columns: Failure, Out of Range, Maintenance, Startup Procedure:

Failure		Out of range		Maintenance		Startup Procedure	
Name	Status	Name	Status	Name	Status	Name	Status
Transmission	OK	Process temperature	OK	Laser transmission low	OK	Low level platform is not working	Checked
Process Temperature Sensor	OK	Process pressure	OK	Reference gas level	OK	Device initialization and memory test	Checked
Process Pressure Sensor	OK	Gas concentration	OK			Internal communication	Checked
Loop cable	OK	Device ambient temperature	OK			Automatic gain control calibration procedure	Checked
Receiver detected	OK	Path length	OK			Device parameters checked and set	Checked
Receiver not saturated	OK					Laser temperature stabilization (off)	Checked
Laser overheated	OK					Laser temperature stabilization (on)	Checked
Laser temperature sensor	OK					Laser transmission check	Checked
Laser ambient temperature sensor	OK					Self-calibration procedure	Checked
Laser characteristic change	OK					Concentration measurement check	Checked
Internal magistral transmission	OK					Normal operation of the device	Ready
Internal voltage	OK						
Internal current	OK						

Figure 111. Self-monitoring functionalities

Failure	
Transmission	Transmission level OK/FAIL
Process Temperature Sensor	Process Temperature Sensor OK/FAIL
Process Pressure Sensor	Process Pressure Sensor OK/FAIL
Loop Cable	Loop Cable OK/FAIL
Receiver detected	Receiver detected OK/FAIL
Receiver not saturated	Receiver not saturated OK/FAIL
Laser overheated	Laser overheated OK/FAIL
Laser temperature sensor	Laser temperature sensor OK/FAIL
Laser ambient temperature sensor	Laser ambient temperature sensor OK/FAIL
Laser characteristic change	Laser characteristic change OK/FAIL
Internal magistral transmission	Internal magistral transmission OK/FAIL
Internal voltage	Internal voltage OK/FAIL
Internal current	Internal current OK/FAIL
Out of range	
Process temperature	Checks if Process temperature is in range of application
Process pressure	Checks if Process pressure is in range of application
Gas concentration	Checks if Gas concentration is in range of application
Device ambient temperature	Checks if Device ambient temperature is in range of application
Path length	Checks if Path length is in range of application

Maintenance	
Laser transmission low	Transmission level OK/FAIL
Reference gas level	Reference gas level OK/FAIL
Startup Procedure	
Low level platform is not working	Internal error occurred. Please contact Airopitic.
Device initialization and memory test	
Internal communication	
Automatic gain control calibration procedure	
Device parameters checked and set	
Laser temperature stabilization (off)	
Laser temperature stabilization (on)	
Laser transmission check	No/Low optical transmission. Please check the cleanliness of the process windows.
Self-calibration procedure	Self-calibration procedure error. Please check the device specification (device is used out of the specification and/or the process gas is required for reference purposes).
Concentration measurement check	
Normal operation of the device	Normal operation of the device.

Table 22. Self-monitoring functionalities - description

10.4. Measurement tab

Drop-down menu will appear when clicking on the **Measurements**.

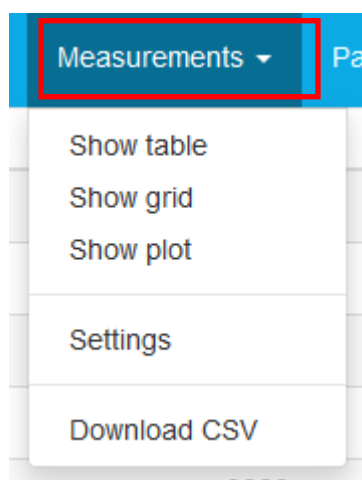


Figure 112. Webserver application - Measurement tab.

In the Measurement tab there are five functionalities that are accessible by clicking the respective fields.

Show table	Shows table with the variables acquired from the instrument. User can choose which one are plotted by ticking a box next to the demanded variable description.
Show grid	Shows grid with the measurements. Their visibility is not affected by user choice in the table.
Show plot	Activates plot of the variables chosen from the table.
Settings	Opens measurement settings menu.
Download CSV	User may download measurements chosen in the table and save it in a comma-separated (*.csv) format.

Table 23. Measurement window functionalities.

10.4.1. Show Table

When Show table is active all analyzer measurements are presented by table view and the user may choose which variables are plotted (when switch to Show plot view)

by ticking/unticking the **Log** box (See **Figure 113**). The user may also change the **Color** of the plotted line by clicking on the color box associated with variable.

AIROPTIC™ Self-Monitoring Measurements Parameters Settings Factory config Eventlog About					
Log	Color	Id	Name	Value	
☐		0001	PROCESS.TEMPERATURE	25	
☐		0002	PROCESS.PRESSURE	1173.7900390625	
☐		0003	PROCESS.H2O	0	
☐		0004	PROCESS.O2	0	
☐		0010	CO - GAS101	0	
☐		0020	CH4 - GAS102	0	
☐		0030	GAS103.CONCENTRATION	0	
☐		0040	GAS104.CONCENTRATION	0	
☐		0050	GAS105.CONCENTRATION	0	
☐		0060	GAS106.CONCENTRATION	0	
☐		0070	GAS107.CONCENTRATION	0	
☐		0080	GAS108.CONCENTRATION	0	
☐		0110	GAS_SUM	0	
☐		0100	TEMP.CALCULATED	0	
☐		0101	WATER_DEWPOINT	-94.20145410259766	
☐		0200	LASER11.TRANSMISSION	335.6894836425781	
☐		0201	LASER12.TRANSMISSION	0	
☐		0202	LASER13.TRANSMISSION	0	
☐		0203	LASER14.TRANSMISSION	0	
☐		0300	FIBER1.TRANSMISSION	94.30400085449219	
☐		0301	FIBER2.TRANSMISSION	0	
☐		0302	REMOTERX1.GAIN	20	
☐		0303	REMOTERX2.GAIN	0	
☐		0602	TEC0.THL_REF_AMP	0.994719386100769	
☐		0606	TEC0.AMB_TEMPERATURE	26.97719955444336	
☐		0612	TEC1.THL_REF_AMP	0	
☐		0616	TEC1.AMB_TEMPERATURE	26.976318359375	

Figure 113. Measurements Show table view.

Log	Color	Id	Name	Value	Description
☒		0001	PROCESS.TEMPERATURE	200	
☐		0002	PROCESS.PRESSURE	1013	
☒		0010	CO - GAS101	0	
☐		0020	CH4 - GAS102	0.05690891295671463	
☐		0030	GAS103.CONCENTRATION	0	
☐		0040	GAS104.CONCENTRATION	0	
☐		0050	GAS105.CONCENTRATION	0	

Figure 114. Excerpt from Measurement Table.

10.4.2. Show Grid

The measurements may be presented in a grid view. In this view mode measurements are group into groups and subgroups and additional left menu appear to choose subgroups to present. (Subgroups can by hide/show by clicking on the group name – black font).

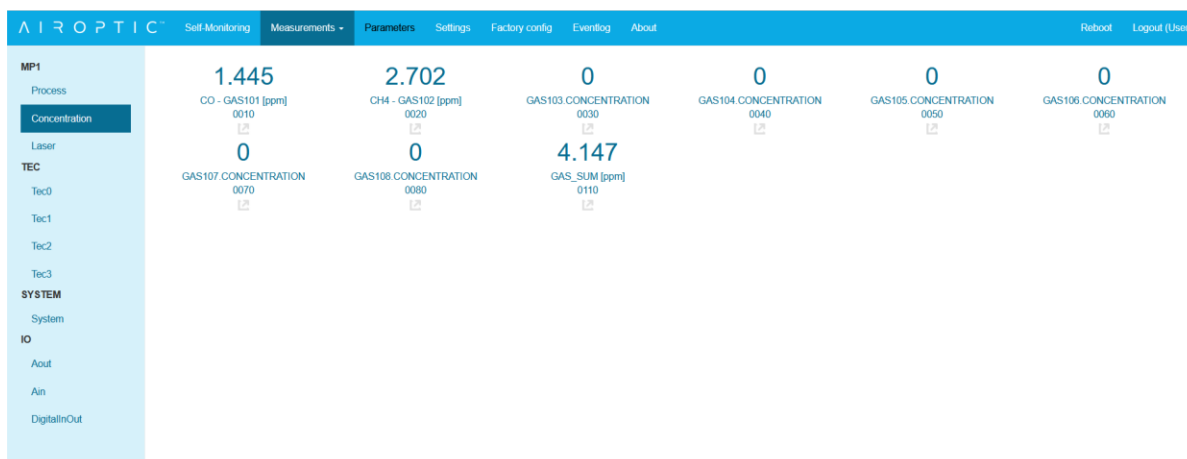


Figure 115. Measurements Show grid view.

In grid mode everyone measurement can be presented in new screen by “clicking” icon .

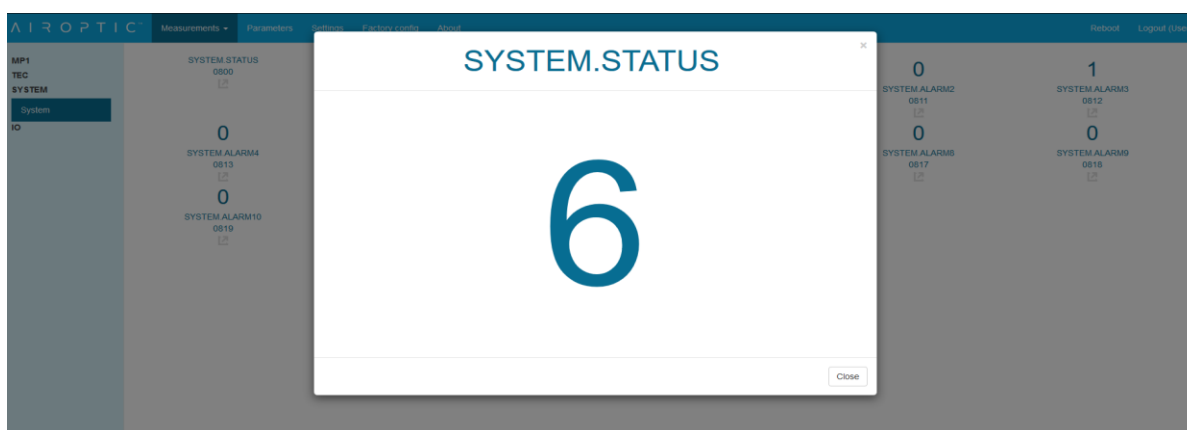


Figure 116. Present measurement value in separate screen.

In grid view some measurements can be marked by **NC** or **Err** flag. NC flag mean that measurement is not connected or not used in configuration. Err flag mean that error is detected on measurement.

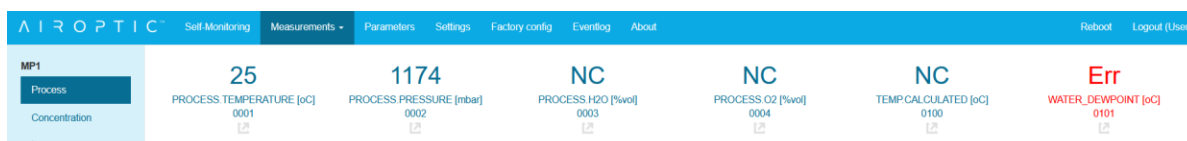


Figure 117. Presented data with additional flag detected.

10.4.3. Show Plot

With variables chosen in the table view the user may visually present the measurements in a form of a plot.

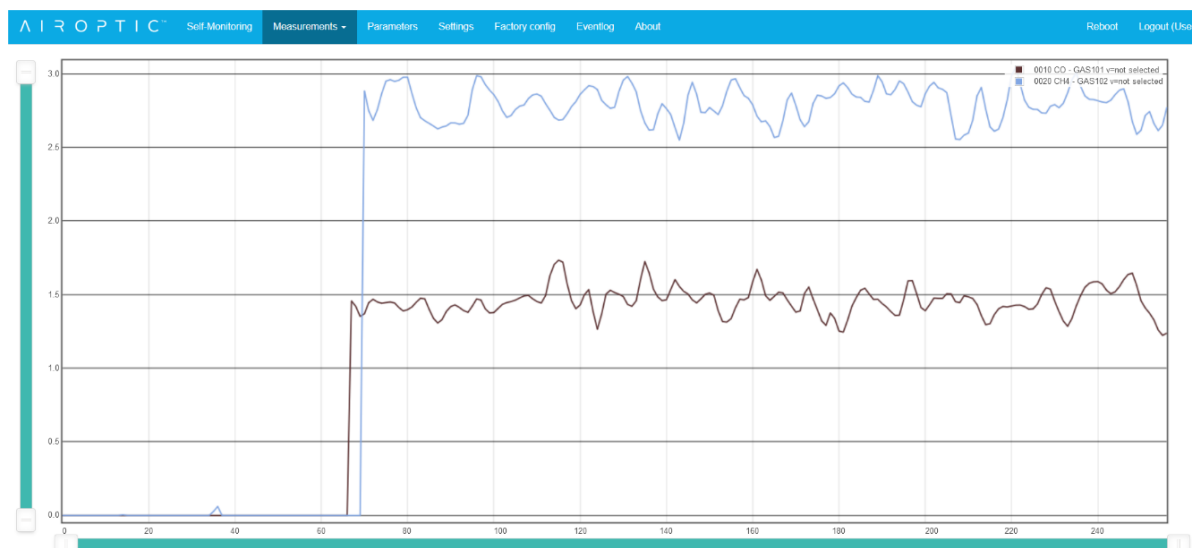


Figure 118. Plot Window.

In the **Table 24** the functionalities of the Plot Window are described.

	Toggle between start/stop of the measurement. By clicking stop the acquiring is paused and the data is preserved. Upon resuming, by clicking Start, the measurement logging continues from the last recorded data point.
	Clears the memory and deletes all of the recorded data. Prior to clicking this button, it is advised to save your measurements! Data loss is irreversible!
	User can define sample time in milliseconds. This parameter dictates how often the data will be acquired from the instrument.
	User can define how many samples will be stored in the hardware during the session. When the sample limit is reached the oldest logged data points will be overwritten and the log will continue.

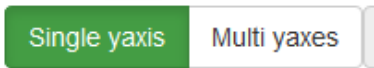
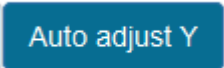
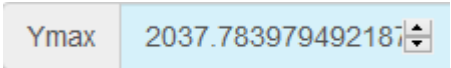
	Toggle between single yaxis/Multi yaxes. This option applies when more than one measurement is chosen from the table to be plotted.
	For Multi yaxes mode user can choose which y-axis is main for the plot drawing.
	Automatically adjusts the y-axis limits to fit the plot inside the plot window. The action is instantaneous and is not recurring.
	Manual y-axis minimum value.
	Manual y-axis maximum value.

Table 24. Plot Window functionalities.

10.5. Settings

In the Settings window, the user can choose the sample time (in milliseconds) and limit of the sample points to be plotted (log points). **It is not recommended to exceed the limit of 100,000 points**

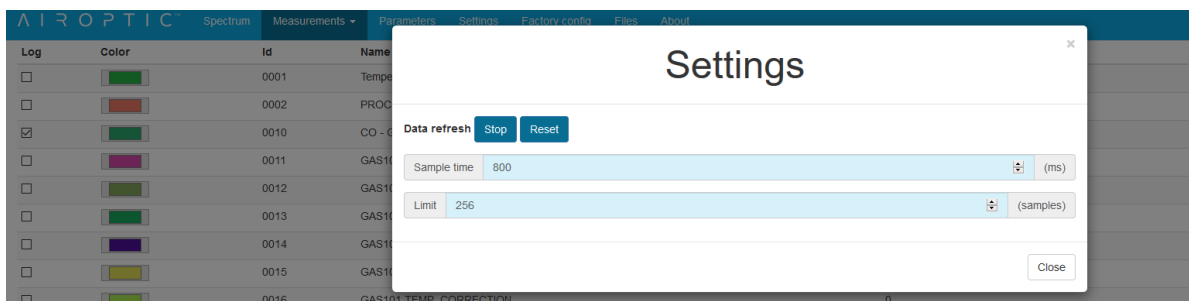


Figure 119. Modal window Settings.

10.6. Measurement Groups

There are four groups on the left side panel:

- MP1
- TEC
- SYSTEM
- IO

10.6.1. MP1 -> Process

Submodule displays basic process environment measurements.

Process measurements	
Name	Description
PROCESS.TEMPERATURE	Process temperature set by Parameters->MP1->Process
PROCESS.PRESSURE	Process temperature set by Parameters->MP1->Process
TEMP.CALCULATED	Only applicable in oxygen analyzers on special request
PROCESS.H2O	Process temperature set by Parameters->MP1->Process
PROCESS.O2	Process temperature set by Parameters->MP1->Process
WATER_DEWPOINT	Water dewpoint based on pressure provided by user

Table 25. Process measurement list.



Figure 120. Process measurements window.

10.6.2. MP1 -> Concentration

Submodule displays gases concentration.

Concentration measurements	
Name	Description
GAS101.CONCENTRATION	Gas concentration
GAS102.CONCENTRATION	Gas concentration
GAS103.CONCENTRATION	Gas concentration
GAS104.CONCENTRATION	Gas concentration
GAS105.CONCENTRATION	Gas concentration
GAS106.CONCENTRATION	Gas concentration
GAS107.CONCENTRATION	Gas concentration
GAS108.CONCENTRATION	Gas concentration
GAS_SUM	Sum of selected gases

Table 26. Concentration measurement list.



Figure 121. Concentration measurements window.

10.6.3. MP1 -> Laser

Submodule displays transmission quality (power) between Transmitter and Receiver.

Laser measurements	
Name	Description
LASER11.TRANSMISSION	Laser transmission quality
LASER12.TRANSMISSION	Laser transmission quality
LASER13.TRANSMISSION	Laser transmission quality
LASER14.TRANSMISSION	Laser transmission quality
FIBER1. TRANSMISSION	Loop cable transmission
FIBER2. TRANSMISSION	Loop cable transmission
REMOTERX1.GAIN	Remote receiver gain 1
REMOTERX2.GAIN	Remote receiver gain 2

Table 27. Laser measurement list.

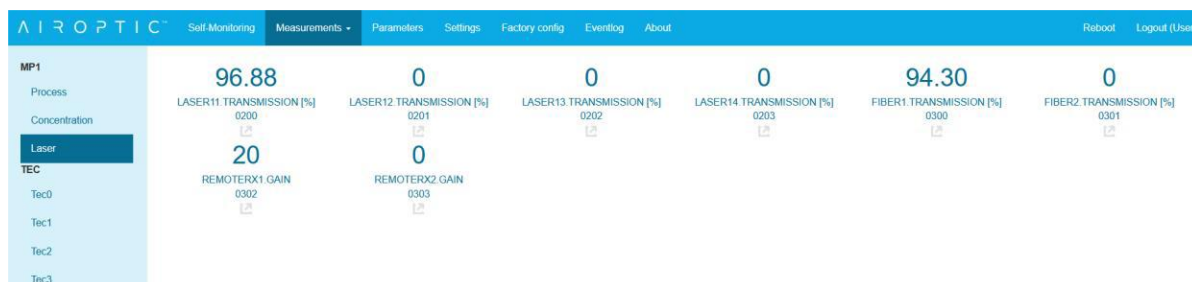


Figure 122. Laser measurements window.

10.6.4. TEC -> Tec0

Submodule displays measurement from first laser temperature control module.

Laser measurements	
Name	Description
TEC0.THL_REF_AMP	Reference cell signal
TEC0.AMB_TEMPERATURE	Ambient temperature

Table 28. Laser measurement list – Laser1 temperature control module.

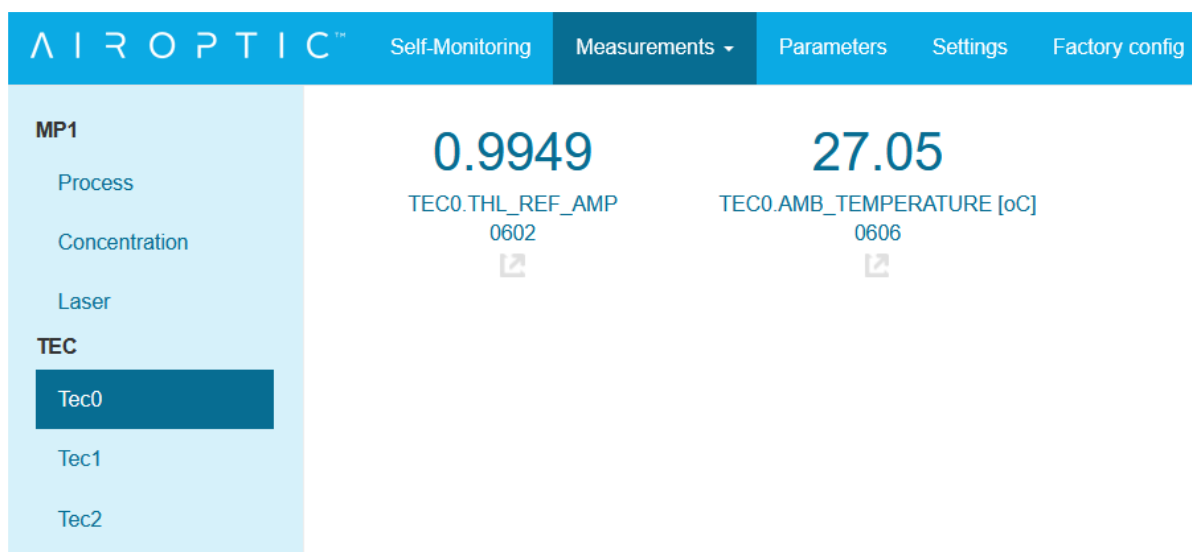


Figure 123. Laser temperature control module measurements window – Laser1.

10.6.5. TEC -> Tec1

Submodule displays measurement from second laser temperature control module.

Laser measurements	
Name	Description
TEC1.THL_REF_AMP	Reference cell signal
TEC1.AMB_TEMPERATURE	Ambient temperature

Table 29. Laser measurement list – Laser2 temperature control module.

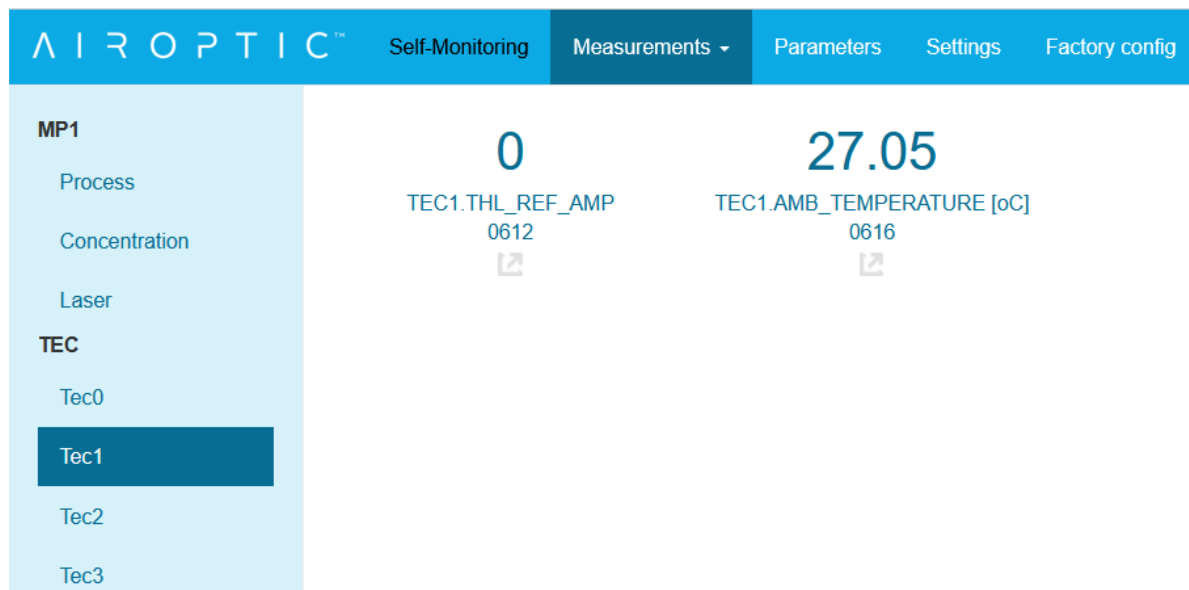


Figure 124. Laser temperature control module measurements window – Laser2.

10.6.6. TEC -> Tec2

Submodule displays measurement from third laser temperature control module.

Laser measurements	
Name	Description
TEC2.THL_REF_AMP	Reference cell signal
TEC2.AMB_TEMPERATURE	Ambient temperature

Table 30. Laser measurement list – Laser3 temperature control module.

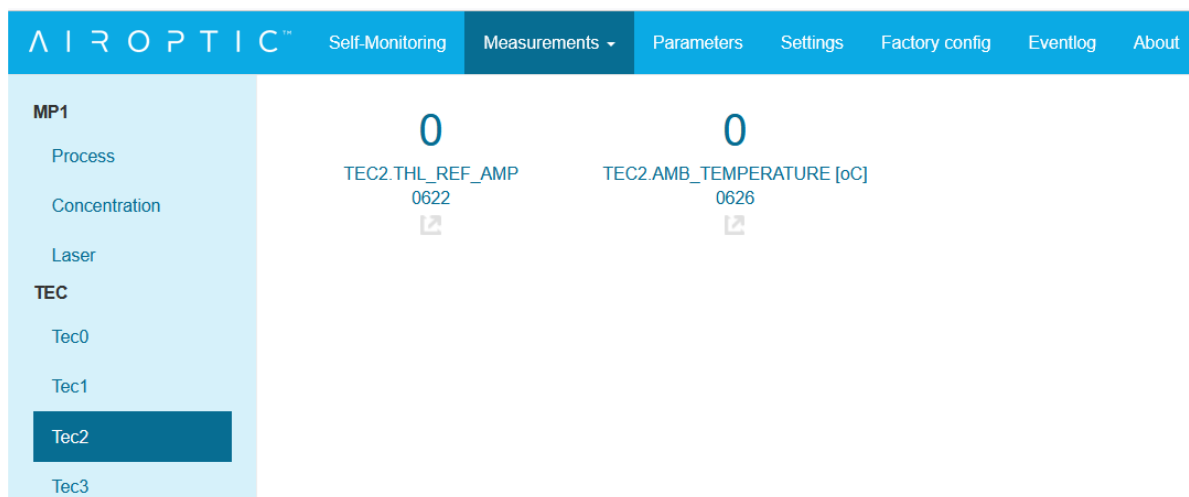


Figure 125. Laser temperature control module measurements window - Laser3.

10.6.7. TEC -> Tec3

Submodule displays measurement from fourth laser temperature control module.

Laser measurements	
Name	Description
TEC3.THL_REF_AMP	Reference cell signal
TEC3.AMB_TEMPERATURE	Ambient temperature

Table 31. Laser measurement list – Laser4 temperature control module.

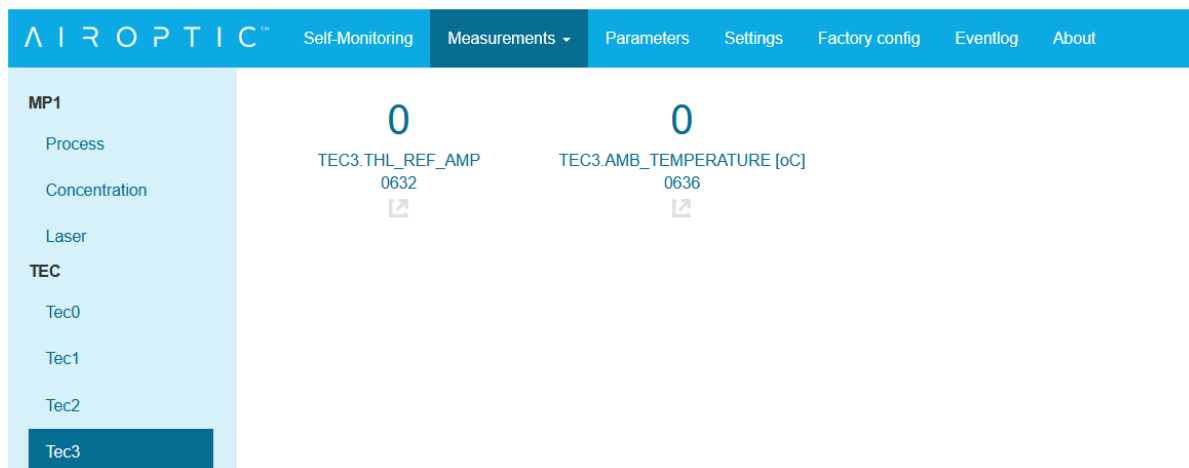


Figure 126. Laser temperature control module measurements window - Laser4.

10.6.8. System -> System

Submenu displays system health.

Table 32. System measurement list.

System measurements	
Name	Description
SYSTEM.STATUS	6 – system ready
SYSTEM.STARTUP_PROCEDURE	Values described on page 115

SYSTEM.TRANS_MP1_STATUS	1 - laser is working properly 0 – warning
SYSTEM.ALARM 1	Status value for alarm 1
SYSTEM.ALARM 2	Status value for alarm 2
SYSTEM.ALARM 3	Status value for alarm 3
SYSTEM.ALARM 4	Status value for alarm 4
SYSTEM.ALARM 5	Status value for alarm 5
SYSTEM.ALARM 6	Status value for alarm 6
SYSTEM.ALARM 7	Status value for alarm 7
SYSTEM.ALARM 8	Status value for alarm 8
SYSTEM.ALARM 9	Status value for alarm 9
SYSTEM.ALARM 10	Status value for alarm 10

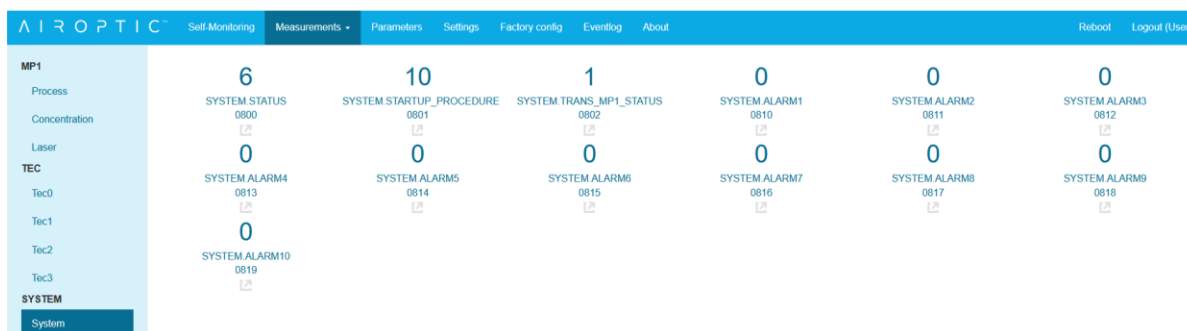


Figure 127. System measurements window.

10.6.9. IO -> Aout (Analog output measurement)

Submenu displays 4 analog output channels set values.

Analog outputs measurements	
Name	Description
AOUT1	Analog output 1
AOUT2	Analog output 2
AOUT3	Analog output 3
AOUT4	Analog output 4

Table 33. Analog outputs measurements list.

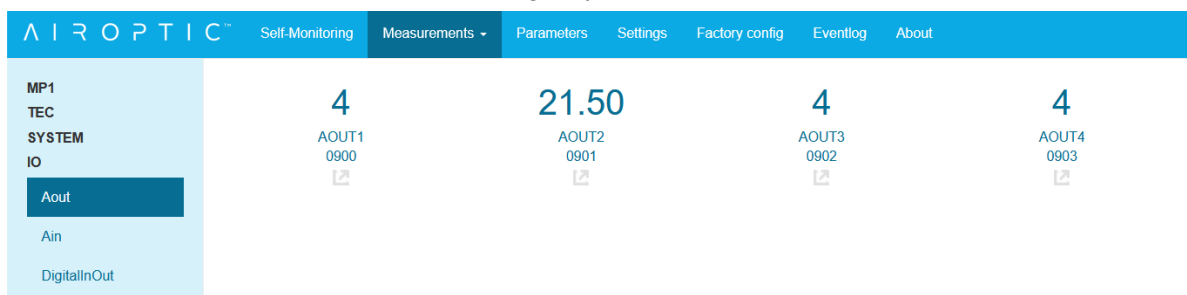


Figure 128. Analog output measurements window.

10.6.10. IO -> Ain (Analog input measurement)

Submenu displays 4 analog input channels.

Analog inputs measurements	
Name	Description
AIN1	Analog input 1
AIN1.VAL	Analog 1 measured value
AIN2	Analog input 2
AIN2.VAL	Analog 2 measured value
AIN3	Analog input 3
AIN3.VAL	Analog 3 measured value
AIN4	Analog input 4
AIN4.VAL	Analog 4 measured value
RTD	RTD measured value
AMB_PRESSURE	Ambient pressure measured value

Table 34. Analog inputs measurements list.

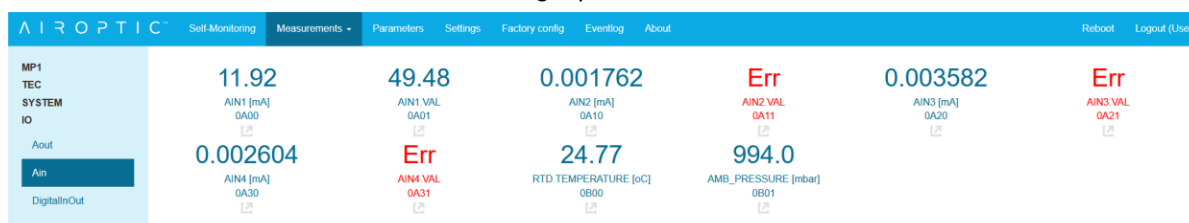


Figure 129. Analog input measurements window

10.6.11. IO -> DigitalInOut

Submenu displays 8 digital inputs and 8 digital outputs values.

Digital inputs/outputs measurements	
Name	Description
DOUT1	Digital output 1
DOUT2	Digital output 2
DOUT3	Digital output 3
DOUT4	Digital output 4
DOUT5	Digital output 5
DOUT6	Digital output 6
DOUT7	Digital output 7
DOUT8	Digital output 8
DIN1	Digital input 1
DIN2	Digital input 2
DIN3	Digital input 3
DIN4	Digital input 4
DIN5	Digital input 5
DIN6	Digital input 6
DIN7	Digital input 7
DIN8	Digital input 8

Table 35. Digital inputs/outputs measurements list.

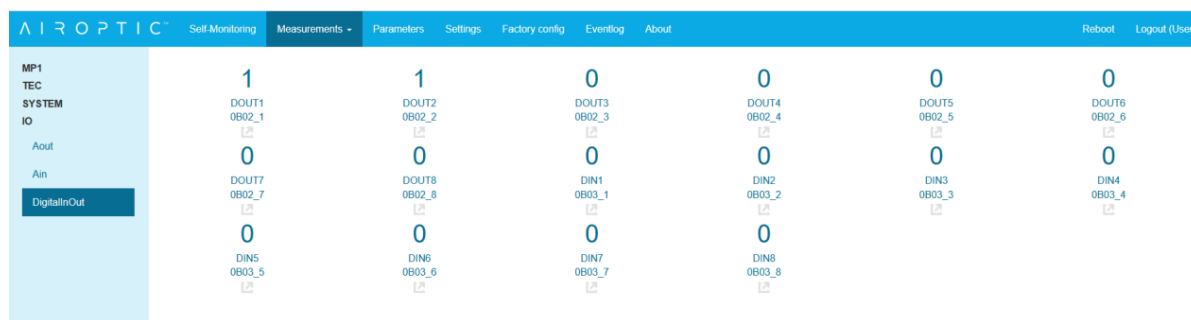


Figure 130. Digital input and output measurements window.

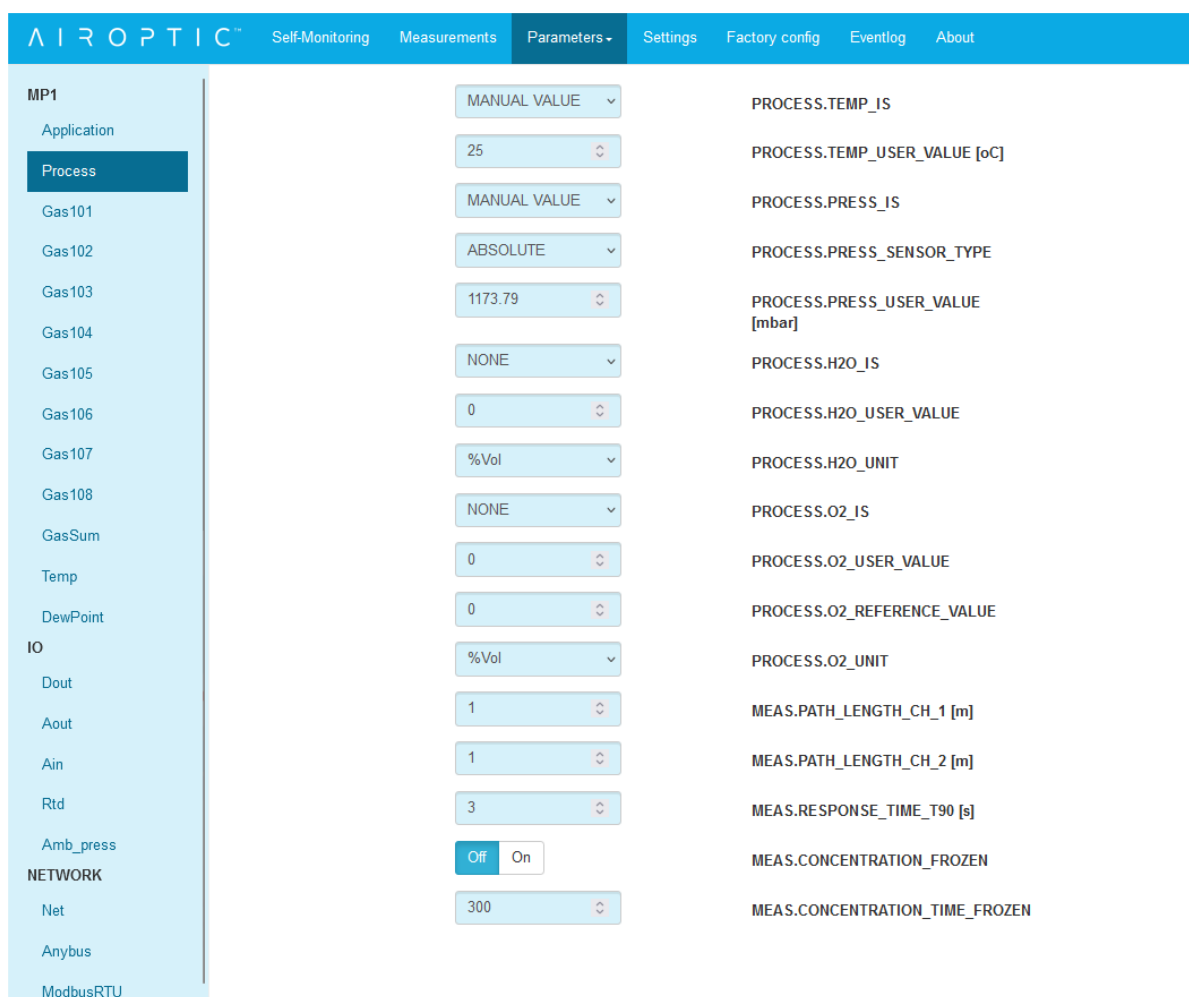
10.7. Parameters tab

In the User access mode, it is possible to access and edit various parameters, see **Figure 131**.

If external temperature or pressure signals are fed into the analog ports they need to be configured in this tab. Analog output signals can also be extracted from the instrument and shall be configured in the Parameters tab. By default, there are signals assigned to the analog inputs/outputs.

If other configuration than the default is needed, please use the respective fields to define the required signal.

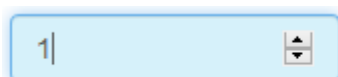
Please note that for the proper measurement of the concentration the user must provide the actual path length determined at the installation site (in meters).



Parameter	Value / Setting	Unit / Description
PROCESS.TEMP_IS	MANUAL VALUE	
PROCESS.TEMP_USER_VALUE [°C]	25	
PROCESS.PRESS_IS	MANUAL VALUE	
PROCESS.PRESS_SENSOR_TYPE	ABSOLUTE	
PROCESS.PRESS_USER_VALUE [mbar]	1173.79	
PROCESS.H2O_IS	NONE	
PROCESS.H2O_USER_VALUE	0	
PROCESS.H2O_UNIT	%Vol	
PROCESS.O2_IS	NONE	
PROCESS.O2_USER_VALUE	0	
PROCESS.O2_REFERENCE_VALUE	0	
PROCESS.O2_UNIT	%Vol	
MEAS.PATH_LENGTH_CH_1 [m]	1	
MEAS.PATH_LENGTH_CH_2 [m]	1	
MEAS.RESPONSE_TIME_T90 [s]	3	
MEAS.CONCENTRATION_FROZEN	Off / On	
MEAS.CONCENTRATION_TIME_FROZEN	300	

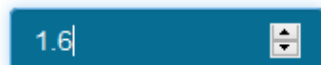
Figure 131. Process parameters window

In order to change the value or setting of chosen parameter the user shall click on the field that intends to change i.e. optical path length. By clicking on the light blue box the edition mode is activated. The value is changed by typing in the new value.



MEAS.PATH_LENGTH_CH_1 [m]

To apply changes click on the **Send** button that will appear next to the edited field. The same method applies to a drop-down menu changes. Dark blue background indicates that the value has been changed but has not been applied yet.




MEAS.PATH_LENGTH_CH_1 [m]

If changes were made the **Send&Save** button becomes active. By clicking it the changes are permanently stored in the analyzer firmware.

Drop-down menu will appear when clicking on the **Parameters**.

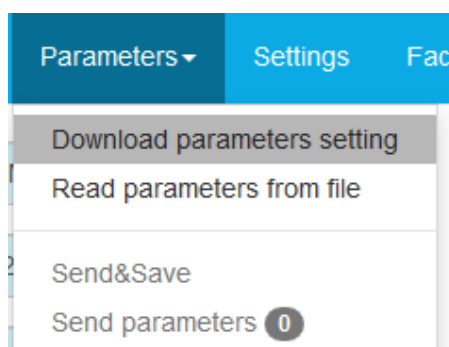


Figure 132. Webserver application - parameters Window.

Download parameters setting	Current parameter list can be downloaded to a *.txt file.
Read parameters from file	Previously saved parameter list can be read from a *.txt file.
Send & Save	Current parameter list is saved and sent to the instrument.
Send parameters	All parameters that have been changed are sent at once. Number in oval indicates the number of parameters that will be applied.

Table 36. Parameter Window functionalities.

10.7.1. Parameter groups

There are four main groups visible on the left panel:

- MP1
- IO
- NETWORK
- SYSTEM

10.7.2. MP1 -> Process (Process environment configuration)

Process parameters	
Name	Description
PROCESS.TEMP_IS	Select temperature sensor source. (Table)
PROCESS.TEMP_USER_VALUE	Temperature value in manual mode
PROCESS.PRESS_IS	Select pressure sensor source (Table)
PROCESS.PRESS_SENSOR_TYPE	Select sensor pressure type (Table)
PROCESS.PRESS_USER_VALUE	Pressure value in manual mode
MEAS.PATH_LENGTH_CH_1	Length between transmitter and receiver
MEAS.PATH_LENGTH_CH_2	Length between transmitter and receiver
MEAS.RESPONSE_TIME_T90	Time response for infinite impulse filter
MEAS.CONCENTRATION_FROZEN	Enable/Disable Concentration Frozen mode

MEAS.CONCENTRATION_TIME_FROZEN	Select the length of time for which the last measurements will be frozen in case of transmission loss
---------------------------------------	---

Table 37. Process parameters list.

Temperature sensor source	
Name	Description
MANUAL VALUE	Value is set manually by user from WebServer interface.
AIN1 AIN2 AIN3 AIN4	Temperature sensor is connect to analog input socket
AIN-RTD	Resistance temperature sensor
INDUSTRY_PROTOCOL	Temperature is send by industry protocol
TEMP.CALCULATED	Only applicable in oxygen analyzers on special request
TCU1.P1_TEMPERATURE TCU1.P2_TEMPERATURE TCU1.P3_TEMPERATURE TCU1.P4_TEMPERATURE TCU1.P5_TEMPERATURE TCU1.P6_TEMPERATURE TCU1.P7_TEMPERATURE TCU1.P8_TEMPERATURE TCU2.P1_TEMPERATURE TCU2.P2_TEMPERATURE TCU2.P3_TEMPERATURE TCU2.P4_TEMPERATURE TCU2.P5_TEMPERATURE TCU2.P6_TEMPERATURE TCU2.P7_TEMPERATURE TCU2.P8_TEMPERATURE	Extractive devices only (not applicable in Cross Duct)

Table 38. Temperature sensor source list.

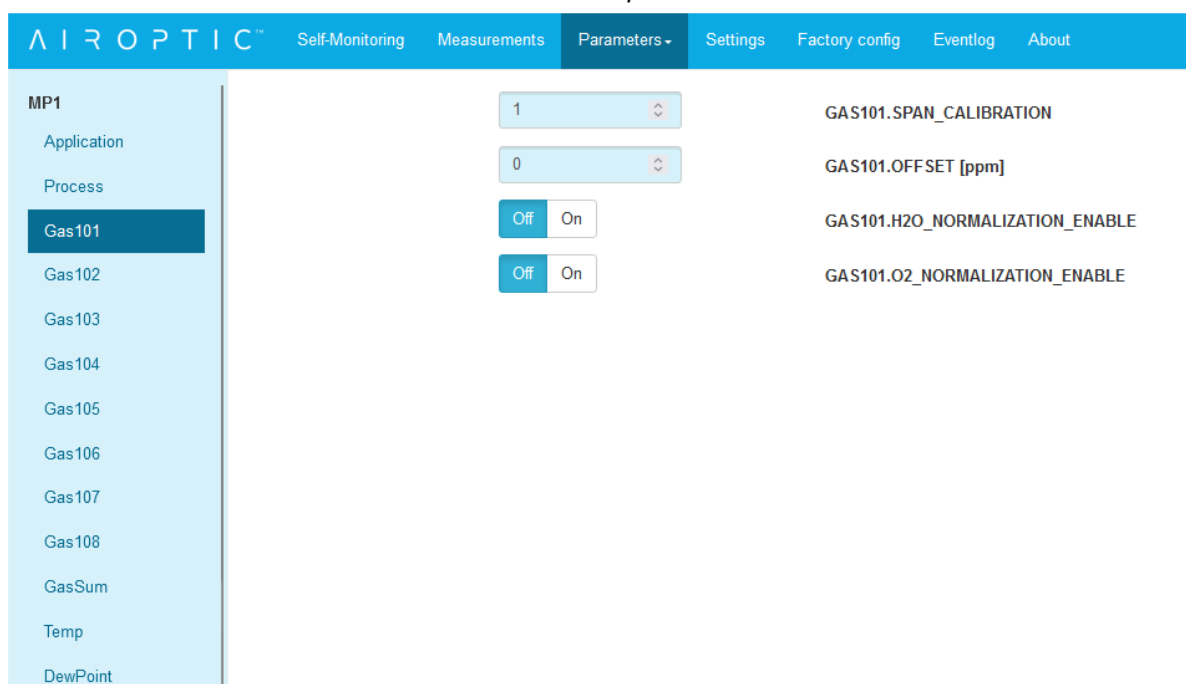
A I R O P T I C™			Self-Monitoring	Measurements	Parameters ▾	Settings	Factory config	Eventlog	About
MP1					MANUAL VALUE ▾	PROCESS.TEMP_IS			
Application					25	PROCESS.TEMP_USER_VALUE [oC]			
Process					MANUAL VALUE ▾	PROCESS.PRESS_IS			
Gas101					ABSOLUTE ▾	PROCESS.PRESS_SENSOR_TYPE			
Gas102					1173.79	PROCESS.PRESS_USER_VALUE [mbar]			
Gas103					NONE ▾	PROCESS.H2O_IS			
Gas104					0	PROCESS.H2O_USER_VALUE			
Gas105					%Vol ▾	PROCESS.H2O_UNIT			
Gas106					NONE ▾	PROCESS.O2_IS			
Gas107					0	PROCESS.O2_USER_VALUE			
Gas108					0	PROCESS.O2_REFERENCE_VALUE			
Temp					%Vol ▾	PROCESS.O2_UNIT			
DewPoint					1	MEAS.PATH_LENGTH_CH_1 [m]			
IO					1	MEAS.PATH_LENGTH_CH_2 [m]			
Dout					3	MEAS.RESPONSE_TIME_T90 [s]			
Aout					Off On	MEAS.CONCENTRATION_FROZEN			
Ain					300	MEAS.CONCENTRATION_TIME_FROZEN			
Rtd									
Amb_press									
NETWORK									
Net									
Anybus									
ModbusRTU									

Figure 133. Process parameters window

10.7.3. MP1 -> Gas101

Gas parameters	
Name	Description
GAS101.SPAN_CALIBRATION	Multiplier of the measured concentration GAS101. 1 – factory value of multiplier
GAS101.OFFSET	Offset from measured concentration GAS101
GAS101.H2O_NORMALIZATION_ENABLE	On/Off H2O NORMALIZATION for GAS101
GAS101.O2_NORMALIZATION_ENABLE	On/Off O2 NORMALIZATION for GAS101

Table 39. GAS101 parameters list.



The screenshot shows the 'Parameters' window for 'GAS101'. The parameters are as follows:

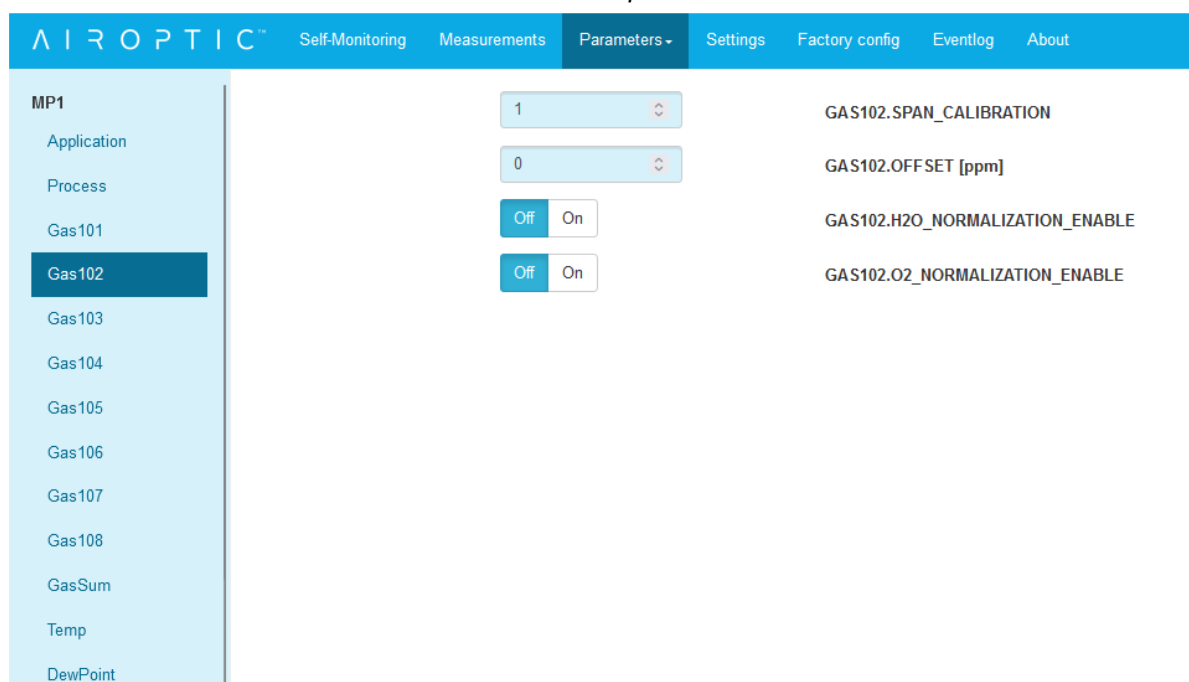
Parameter Name	Value / Status
GAS101.SPAN_CALIBRATION	1
GAS101.OFFSET [ppm]	0
GAS101.H2O_NORMALIZATION_ENABLE	Off
GAS101.O2_NORMALIZATION_ENABLE	Off

Figure 134. GAS101 parameters window

10.7.4. MP1 -> Gas102

Gas parameters	
Name	Description
GAS102.SPAN_CALIBRATION	Multiplier of the measured concentration GAS102. 1 – factory value of multiplier
GAS102.OFFSET	Offset from measured concentration GAS102 value
GAS102.H2O_NORMALIZATION_ENABLE	On/Off H2O NORMALIZATION for GAS102
GAS102.O2_NORMALIZATION_ENABLE	On/Off O2 NORMALIZATION for GAS102

Table 40. GAS102 parameters list.



The screenshot shows the 'Parameters' window for 'Gas102'. The parameters are as follows:

Parameter Name	Value / Setting
GAS102.SPAN_CALIBRATION	1
GAS102.OFFSET [ppm]	0
GAS102.H2O_NORMALIZATION_ENABLE	Off
GAS102.O2_NORMALIZATION_ENABLE	Off

Figure 135. GAS102 parameters window.

10.7.5. MP1 -> Gas103

Gas parameters	
Name	Description
GAS103.SPAN_CALIBRATION	Multiplier of the measured concentration GAS103. 1 – factory value of multiplier
GAS103.OFFSET	Offset from measured concentration GAS103 value
GAS103.H2O_NORMALIZATION_ENABLE	On/Off H2O NORMALIZATION for GAS103
GAS103.O2_NORMALIZATION_ENABLE	On/Off O2 NORMALIZATION for GAS103

Table 41. GAS103 parameters list.

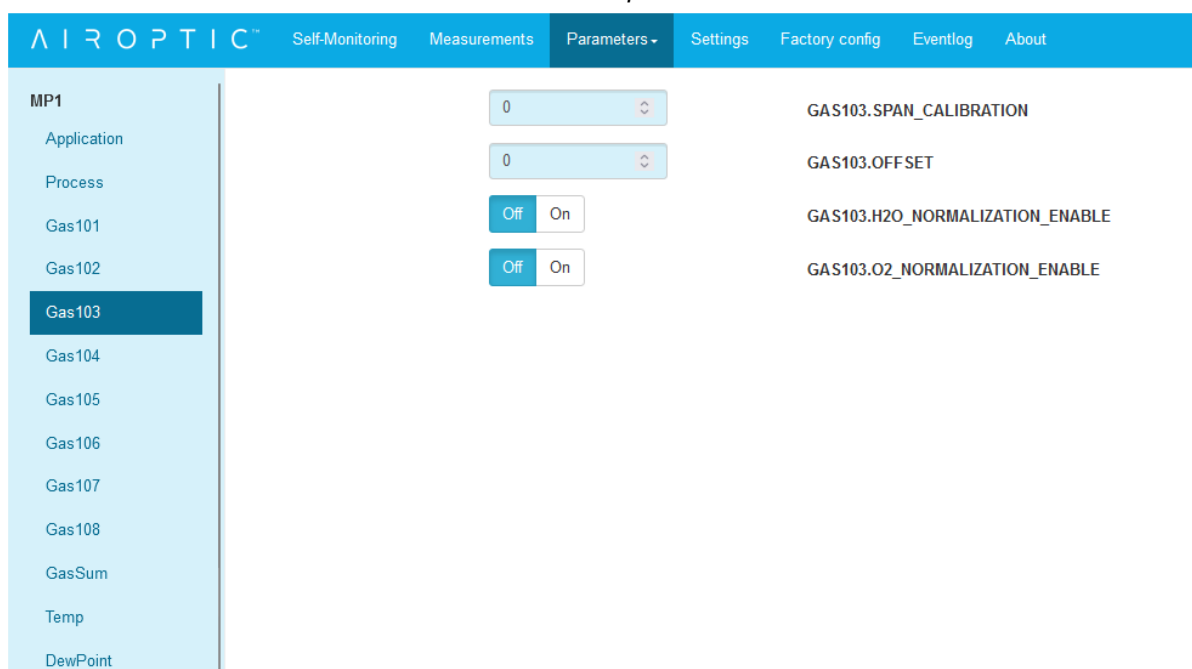
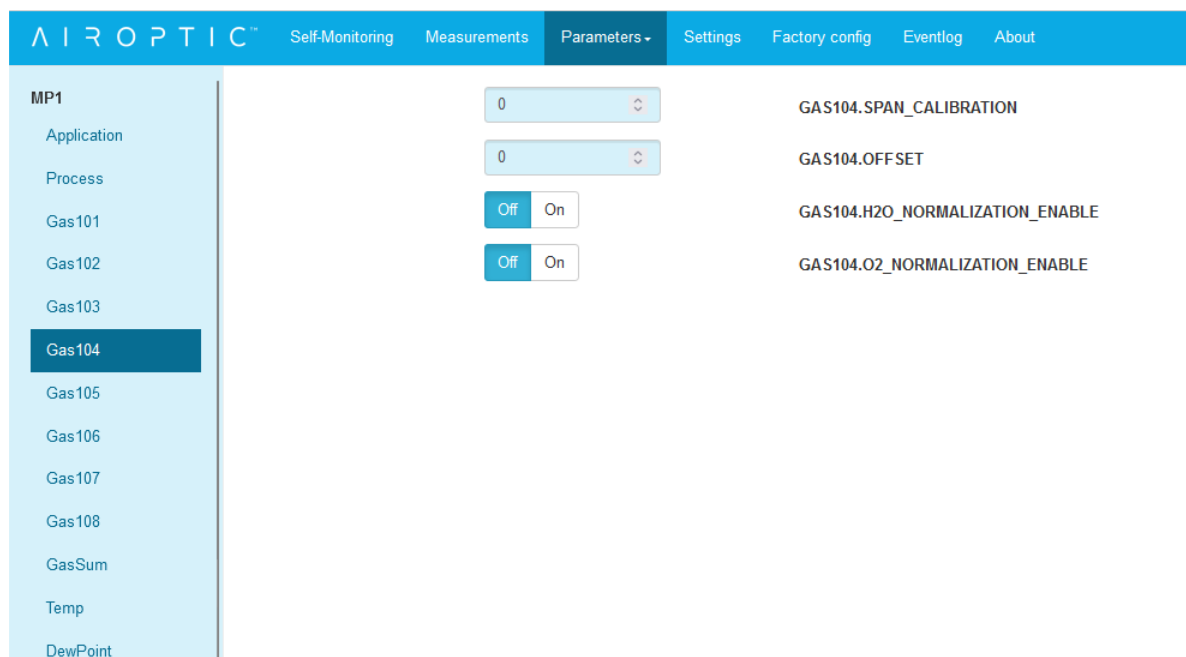


Figure 136. GAS103 parameters window

10.7.6. MP1 -> Gas104

Gas parameters	
Name	Description
GAS104.SPAN_CALIBRATION	Multiplier of the measured concentration GAS104. 1 – factory value of multiplier
GAS104.OFFSET	Offset from measured concentration GAS104 value
GAS104.H2O_NORMALIZATION_ENABLE	On/Off H2O NORMALIZATION for GAS104
GAS104.O2_NORMALIZATION_ENABLE	On/Off O2 NORMALIZATION for GAS104

Table 42. GAS104 parameters list.



Parameter Name	Value / State
GAS104.SPAN_CALIBRATION	0
GAS104.OFFSET	0
GAS104.H2O_NORMALIZATION_ENABLE	Off
GAS104.O2_NORMALIZATION_ENABLE	Off

Figure 137. GAS104 parameters window

10.7.7. MP1 -> GAS105

Gas parameters	
Name	Description
GAS105.SPAN_CALIBRATION	Multiplier of the measured concentration GAS105. 1 – factory value of multiplier
GAS105.OFFSET	Offset from measured concentration GAS105 value
GAS105.H2O_NORMALIZATION_ENABLE	On/Off H2O NORMALIZATION for GAS105
GAS105.O2_NORMALIZATION_ENABLE	On/Off O2 NORMALIZATION for GAS105

Table 43. GAS105 parameters list.

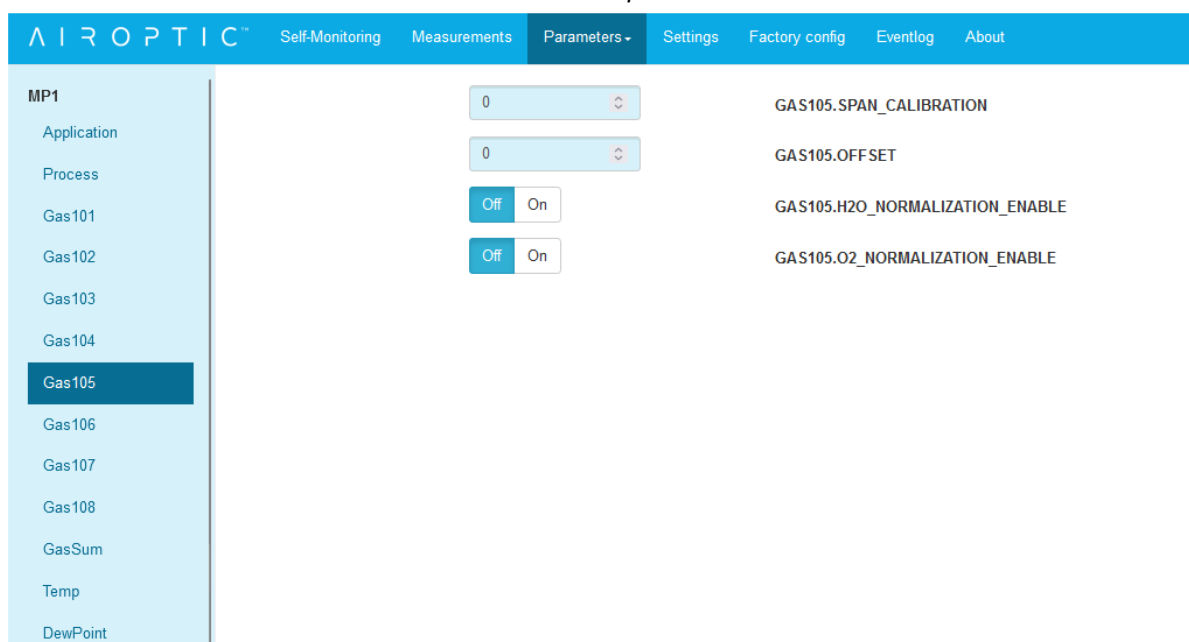
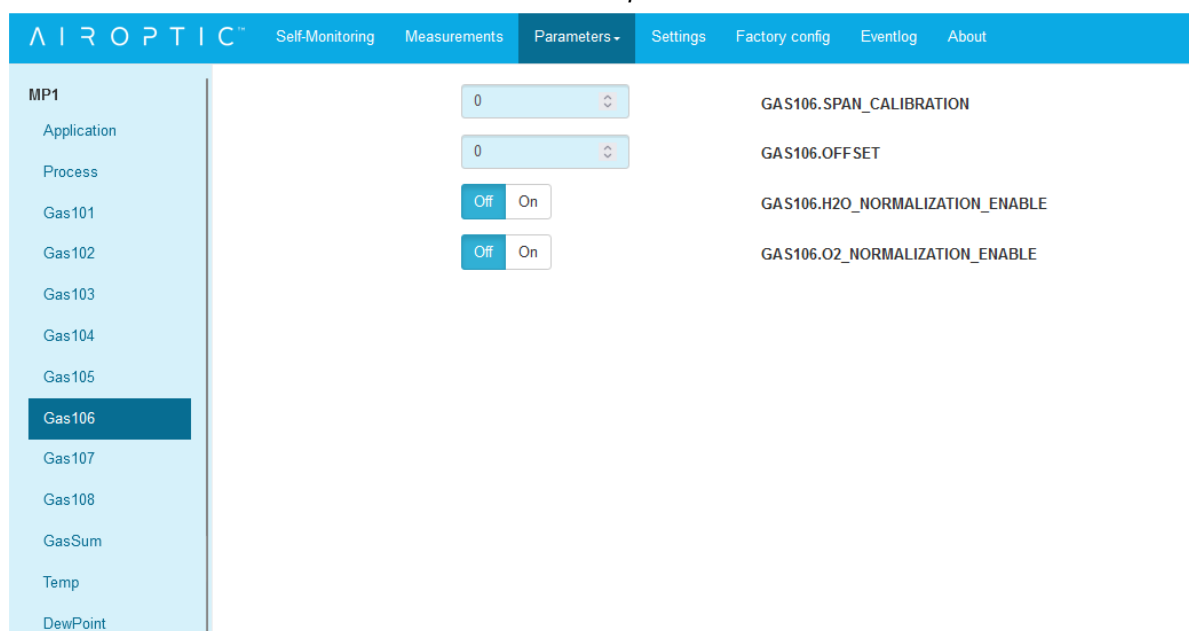


Figure 138. GAS105 parameters window.

10.7.8. MP1 -> Gas106

Gas parameters	
Name	Description
GAS106.SPAN_CALIBRATION	Multiplier of the measured concentration GAS106. 1 – factory value of multiplier
GAS106.OFFSET	Offset from measured concentration GAS106 value
GAS106.H2O_NORMALIZATION_ENABLE	On/Off H2O NORMALIZATION for GAS106
GAS106.O2_NORMALIZATION_ENABLE	On/Off O2 NORMALIZATION for GAS106

Table 44. GAS106 parameters list.



Parameter Name	Value / Setting
GAS106.SPAN_CALIBRATION	0
GAS106.OFFSET	0
GAS106.H2O_NORMALIZATION_ENABLE	Off
GAS106.O2_NORMALIZATION_ENABLE	Off

Figure 139. GAS106 parameters window

10.7.9. MP1 -> Gas107

Gas parameters	
Name	Description
GAS107.SPAN_CALIBRATION	Multiplier of the measured concentration GAS107. 1 – factory value of multiplier
GAS107.OFFSET	Offset from measured concentration GAS107 value
GAS107.H2O_NORMALIZATION_ENABLE	On/Off H2O NORMALIZATION for GAS107
GAS107.O2_NORMALIZATION_ENABLE	On/Off O2 NORMALIZATION for GAS107

Table 45. GAS107 parameters list.

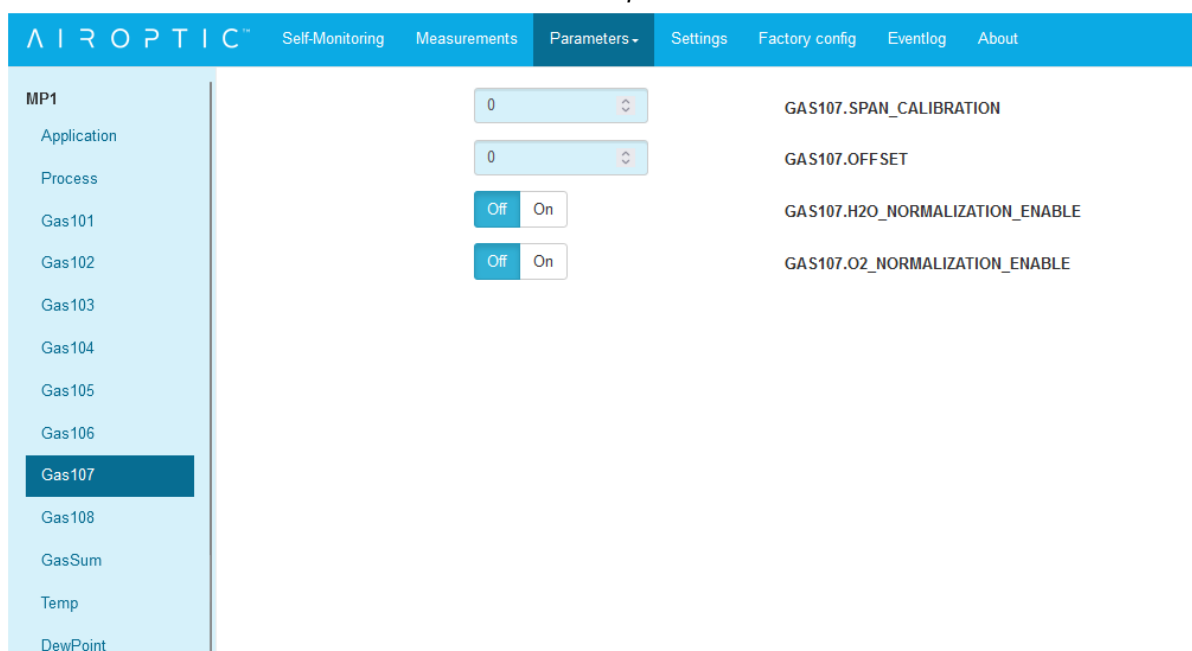
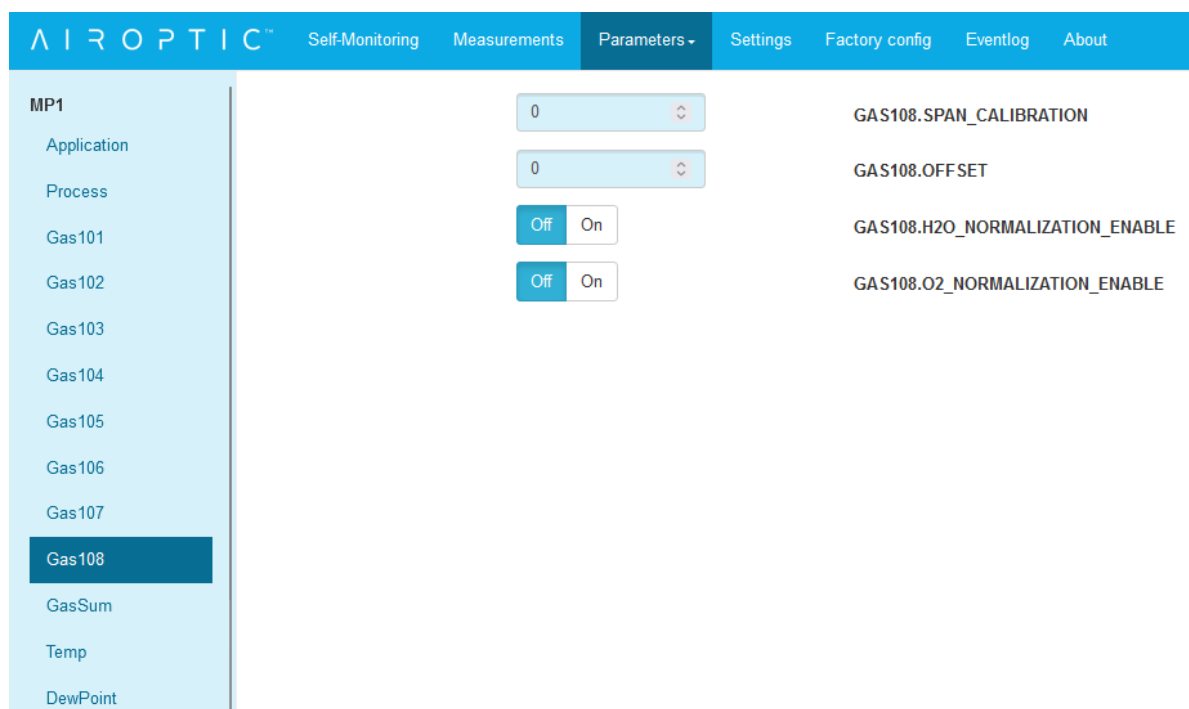


Figure 140. GAS107 parameters window.

10.7.10. MP1 -> Gas108

Gas parameters	
Name	Description
GAS108.SPAN_CALIBRATION	Multiplier of the measured concentration GAS108. 1 – factory value of multiplier
GAS108.OFFSET	Offset from measured concentration GAS108 value
GAS108.H2O_NORMALIZATION_ENABLE	On/Off H2O NORMALIZATION for GAS108
GAS108.O2_NORMALIZATION_ENABLE	On/Off O2 NORMALIZATION for GAS108

Table 46. GAS108 parameters list.


The screenshot displays the 'Parameters' window for 'Gas108' in the AIROPTIC web application. The interface includes a top navigation bar with the 'AIROPTIC' logo and several tabs: 'Self-Monitoring', 'Measurements', 'Parameters' (active), 'Settings', 'Factory config', 'Eventlog', and 'About'. A left sidebar lists various parameters under the 'MP1' section, with 'Gas108' highlighted. The main content area shows four parameters with their respective controls:

- GAS108.SPAN_CALIBRATION**: A numeric input field showing the value '0'.
- GAS108.OFFSET**: A numeric input field showing the value '0'.
- GAS108.H2O_NORMALIZATION_ENABLE**: A toggle switch currently set to 'Off'.
- GAS108.O2_NORMALIZATION_ENABLE**: A toggle switch currently set to 'Off'.

Figure 141. GAS108 parameters window.

10.7.11. MP1 -> Gas_Sum (on application request)

Gas_Sum	
Name	Description
<i>GAS_SUM.GAS101_ENABLE</i>	On/Off GAS_SUM.GAS101
<i>GAS_SUM.GAS101_ENABLE</i>	On/Off GAS_SUM.GAS102
<i>GAS_SUM.GAS101_ENABLE</i>	On/Off GAS_SUM.GAS103
<i>GAS_SUM.GAS101_ENABLE</i>	On/Off GAS_SUM.GAS104
<i>GAS_SUM.GAS101_ENABLE</i>	On/Off GAS_SUM.GAS105
<i>GAS_SUM.GAS101_ENABLE</i>	On/Off GAS_SUM.GAS106
<i>GAS_SUM.GAS101_ENABLE</i>	On/Off GAS_SUM.GAS107
<i>GAS_SUM.GAS101_ENABLE</i>	On/Off GAS_SUM.GAS108

*Table 47. Gas_Sum parameters window.***10.7.12. MP1 -> Temp**

Temperature parameters	
Name	Description
TEMP.SPAN_CALIBRATION	Multiplier of the measured temperature. 1 – factory value of multiplier
TEMP.OFFSET	Offset from measured temperature

Table 48. Temperature parameters list.

The screenshot shows the AIROPTIC™ web interface. The top navigation bar includes 'Self-Monitoring', 'Measurements', 'Parameters' (selected), 'Settings', 'Factory config', 'Eventlog', and 'About'. On the left, a sidebar lists 'MP1' and various gas channels (Gas101 to Gas108, GasSum, Temp, DewPoint). The 'Temp' option is highlighted. The main area displays two parameters: 'TEMP.SPAN_CALIBRATION' and 'TEMP.OFFSET', both with input fields set to '0' and up/down arrows.

Figure 142. Temperature parameters window.

10.7.13. MP1 -> Dewpoint

Dew point parameters	
Name	Description
DEWPOINT.PRESSURE	Process pressure value to provide in mbars.

Table 49. Dew point window

10.7.14. IO -> Dout (Digital output operating mode configuration)

Digital outputs parameters	
Name	Description
DOUT.DO1	Configuration of first digital output (Available operating mode see Table)
DOUT.DO2	Configuration of second digital output (Available operating mode see Table)
DOUT.DO3	Configuration of third digital output (Available operating mode see Table)
DOUT.DO4	Configuration of fourth digital output (Available operating mode see Table)
DOUT.DO5	Configuration of fifth digital output (Available operating mode see Table)
DOUT.DO6	Configuration of sixth digital output (Available operating mode see Table)
DOUT.DO7	Configuration of seventh digital output (Available operating mode see Table)
DOUT.DO8	Configuration of eight digital output (Available operating mode see Table)

Table 50. Digital outputs list

Select digital output operating mode	
Name	Description
ON	Set the digital output to high.
OFF	Set the digital output to low.
SYSTEM STATUS	Set the digital output to high when system status is 6. Signals the correct operation of the system.
TRANSMISSION STATUS	Set the digital output to high when transmission status is 1. Signals correct laser transmission.
SYSTEM_ALARM1 SYSTEM_ALARM2 SYSTEM_ALARM3 SYSTEM_ALARM4 SYSTEM_ALARM5 SYSTEM_ALARM6 SYSTEM_ALARM7 SYSTEM_ALARM8 SYSTEM_ALARM9 SYSTEM_ALARM10	Set the digital output to opposite when condition from specific alarm occurs

ALARM_PUMP1		Extractive devices only (not applicable in Cross Duct) Set the digital output to high when there is a pump error
ALARM_PUMP2		
ALARM_PUMP3		
ALARM_PUMP4		
RED_LASER_ON		Open path devices only

Table 51. Digital output operating mode list.

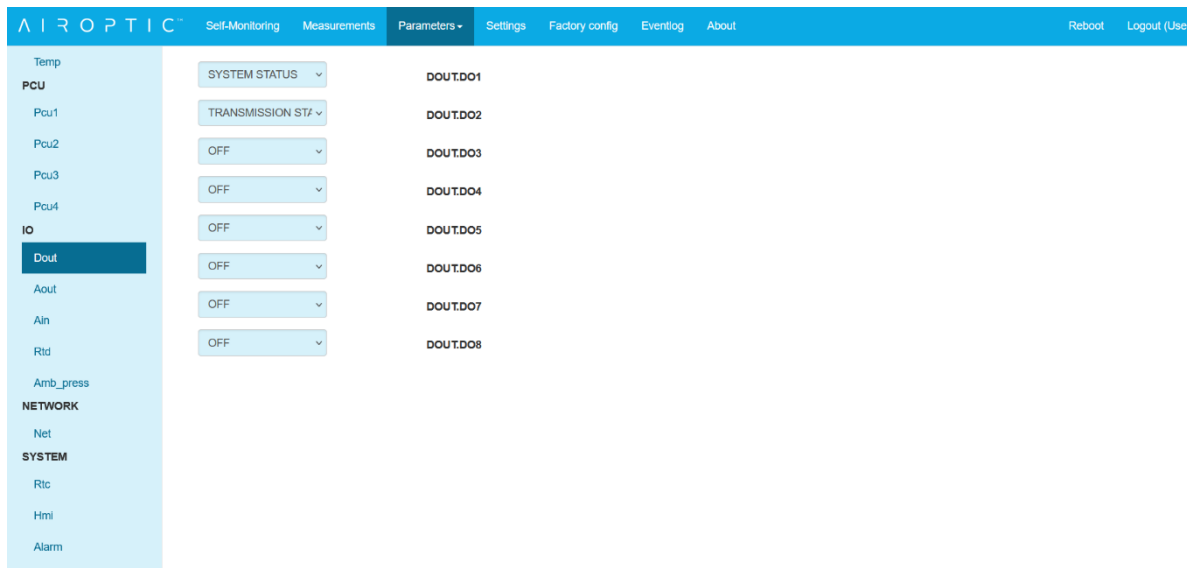


Figure 143. Dout parameters window.

10.7.15. IO -> Aout (Analog output configuration)

Analog value is scaled to a defined range and set to the specific output.
Formula used to calculate output value:

$$Aout = 4 + \frac{MANUAL_VALUE - SCALE_MIN}{SCALE_MAX - SCALE_MIN} * 16$$

Analog outputs parameters	
Name	Description
AOUT.FORCE_MANUAL_MODE_ENABLE	Switch all analog output channels to manual mode ignoring SELECT_SIGNAL value
AOUT.SCALE_ENABLE	Enable/disable calculation of scaling value from range SCALE_MIN, SCALE_MAX (formula above)
AOUT.CALIBRATED	Enable/disable calibration factors

<i>AOUT.MIN_OUT_RANGE</i>	Signaling out of available range on analog output (more information can be found on Figure 51)
<i>AOUT1.SELECT_SIGNAL</i>	Measurement convert to analog output value. Available measurements are presented in Table 53
<i>AOUT1.MANUAL_VALUE</i>	Analog value set by user (available when SELECT_SIGNAL is selected or when FORCE_MANUAL_MODE_ENABLE is set)
<i>AOUT1.SCALE_MIN</i>	Set scale minimum on first output (equivalent 4mA on output)
<i>AOUT1.SCALE_MAX</i>	Set scale maximum on first output (equivalent 20mA on output)
<i>AOUT1.A</i>	Calibration factor A on first output ($y = Ax + B$)
<i>AOUT1.B</i>	Calibration factor B on first output ($y = Ax + B$)
<i>AOUT2.SELECT_SIGNAL</i>	Measurement convert to analog output value. Available measurements are presented in Table 53
<i>AOUT2.MANUAL_VALUE</i>	Analog value set by user (available when SELECT_SIGNAL is selected or when FORCE_MANUAL_MODE_ENABLE is set)
<i>AOUT2.SCALE_MIN</i>	Set scale minimum on second output (equivalent 4mA on output)
<i>AOUT2.SCALE_MAX</i>	Set scale maximum on second output (equivalent 20mA on output)
<i>AOUT2.A</i>	Calibration factor A on second output ($y = Ax + B$)
<i>AOUT2.B</i>	Calibration factor B on second output ($y = Ax + B$)
<i>AOUT3.SELECT_SIGNAL</i>	Measurement convert to analog output value. Available measurements are presented in Table 53
<i>AOUT3.MANUAL_VALUE</i>	Analog value set by user (available when SELECT_SIGNAL is selected or when

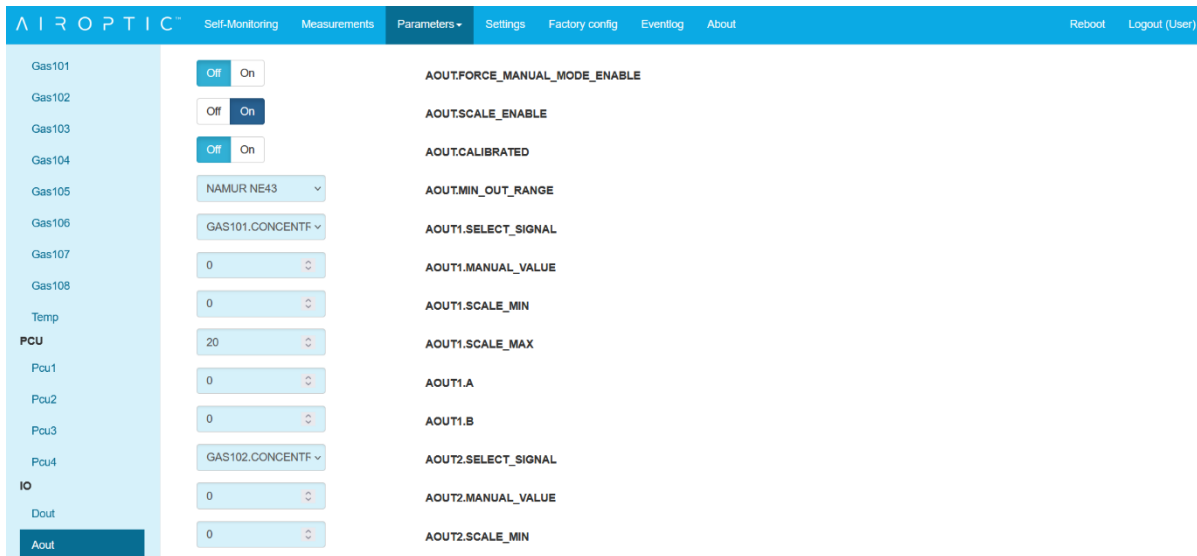
	FORCE_MANUAL_MODE_ENABLE is set)
AOUT3.SCALE_MIN	Set scale minimum on third output (equivalent 4mA on output)
AOUT3.SCALE_MAX	Set scale maximum on third output (equivalent 20mA on output)
AOUT3.A	Calibration factor A on third output ($y=Ax+B$)
AOUT3.B	Calibration factor B on third output ($y=Ax+B$)
AOUT4.SELECT_SIGNAL	Measurement convert to analog output value. Available measurements are presented in Table 53
AOUT4.MANUAL_VALUE	Analog value set by user (available when SELECT_SIGNAL is selected or when FORCE_MANUAL_MODE_ENABLE is set)
AOUT4.SCALE_MIN	Set scale minimum on fourth output (equivalent 4mA on output)
AOUT4.SCALE_MAX	Set scale maximum on fourth output (equivalent 20mA on output)
AOUT4.A	Calibration factor A on fourth output ($y=Ax+B$)
AOUT4.B	Calibration factor B on fourth output ($y=Ax+B$)

Table 52. Analog outputs list.

Analog output select signals	
Name	Description
MANUAL MODE	Value is set by user

GAS101.CONCENTRATION	Gas concentration (Measurement id: 0010)
GAS102.CONCENTRATION	Gas concentration (Measurement id: 0020)
GAS103.CONCENTRATION	Gas concentration (Measurement id: 0030)
GAS104.CONCENTRATION	Gas concentration (Measurement id: 0040)
GAS105.CONCENTRATION	Gas concentration (Measurement id: 0050)
GAS106.CONCENTRATION	Gas concentration (Measurement id: 0060)
GAS107.CONCENTRATION	Gas concentration (Measurement id: 0070)
GAS108.CONCENTRATION	Gas concentration (Measurement id: 0080)
LASER11.TRANSMISSION	Laser transmission (Measurement id: 0200)
LASER12.TRANSMISSION	Laser transmission (Measurement id: 0201)
LASER13.TRANSMISSION	Laser transmission (Measurement id: 0202)
LASER14.TRANSMISSION	Laser transmission (Measurement id: 0203)
TEMP.CALCULATED	Temperature calculated – only applicable in oxygen analyzers on special request (Measurement id 0100)
PROCESS.TEMP	Process temperature (Measurement id: 0001)
PROCESS.PRESSURE	Process pressure (Measurement id: 0002)

Table 53. Analog output select signals list.



Parameter	Value / Setting
AOUT.FORCE_MANUAL_MODE_ENABLE	Off / On
AOUT.SCALE_ENABLE	Off / On
AOUT.CALIBRATED	Off / On
AOUT.MIN_OUT_RANGE	NAMUR NE43
AOUT1.SELECT_SIGNAL	GAS101.CONCENTR
AOUT1.MANUAL_VALUE	0
AOUT1.SCALE_MIN	0
AOUT1.SCALE_MAX	20
AOUT1.A	0
AOUT1.B	0
AOUT2.SELECT_SIGNAL	GAS102.CONCENTR
AOUT2.MANUAL_VALUE	0
AOUT2.SCALE_MIN	0

Figure 144. Aout parameters window.

10.7.16. IO -> Ain (Analog input configuration)

Analog inputs parameters	
Name	Description
<i>AIN.SCALE_ENABLE</i>	Enable/disable calculation of scaling value from range SCALE_MIN, SCALE_MAX
<i>AIN.CALIBRATED</i>	Enable/disable calibration factors
<i>AIN.IIR</i>	Time response for infinite impulse filter
<i>AIN1.SCALE_MIN</i>	Set scale minimum on first input (equivalent 4mA on input)
<i>AIN1.SCALE_MAX</i>	Set scale maximum on first input (equivalent 20mA on input)
<i>AIN1.A</i>	Calibration factor A on first input ($y=Ax+B$)
<i>AIN1.B</i>	Calibration factor B on first input ($y=Ax+B$)
<i>AIN2.SCALE_MIN</i>	Set scale minimum on second input (equivalent 4mA on input)
<i>AIN2.SCALE_MAX</i>	Set scale maximum on second input (equivalent 20mA on input)
<i>AIN2.A</i>	Calibration factor A on second input ($y=Ax+B$)
<i>AIN2.B</i>	Calibration factor B on second input ($y=Ax+B$)
<i>AIN3.SCALE_MIN</i>	Set scale minimum on third input (equivalent 4mA on input)
<i>AIN3.SCALE_MAX</i>	Set scale maximum on third input (equivalent 20mA on input)
<i>AIN3.A</i>	Calibration factor A on third input ($y=Ax+B$)

AIN3.B	Calibration factor B on third input ($y=Ax+B$)
AIN4.SCALE_MIN	Set scale minimum on third input (equivalent 4mA on input)
AIN4.SCALE_MAX	Set scale maximum on third input (equivalent 20mA on input)
AIN4.A	Calibration factor A on third input ($y=Ax+B$)
AIN4.B	Calibration factor B on third input ($y=Ax+B$)

Table 54. Analog inputs parameters list.

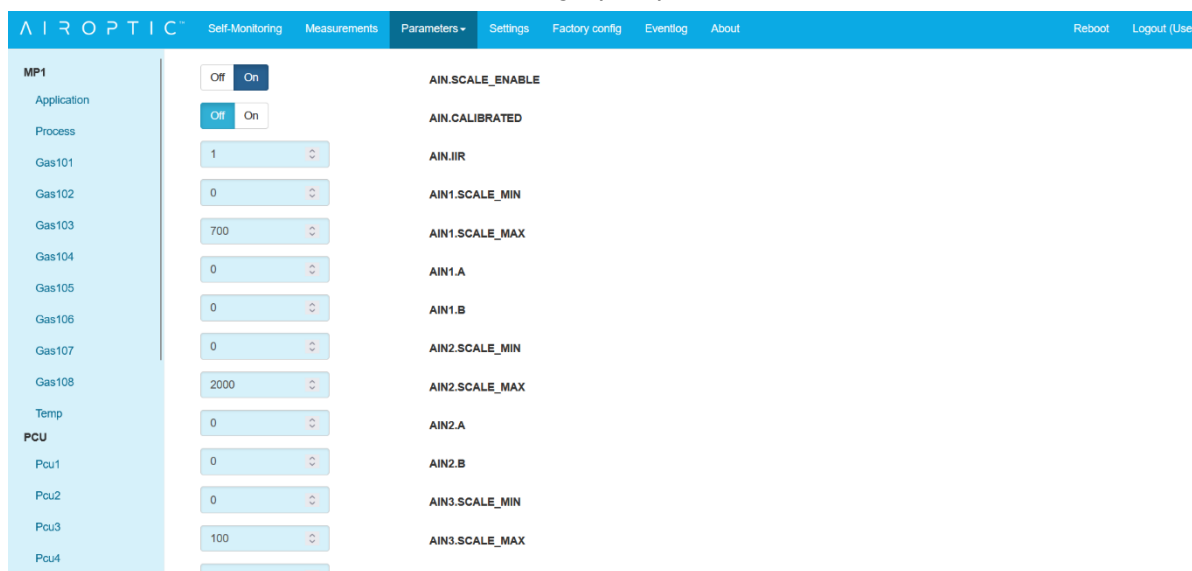


Figure 145. Ain parameters window.

10.7.17. IO -> Rtd (Resistance temperature sensor configuration)

Resistance temperature sensor parameters	
Name	Description
RTD.IIR	Time response for infinite impulse filter

Table 55. Resistance temperature sensor parameters list.

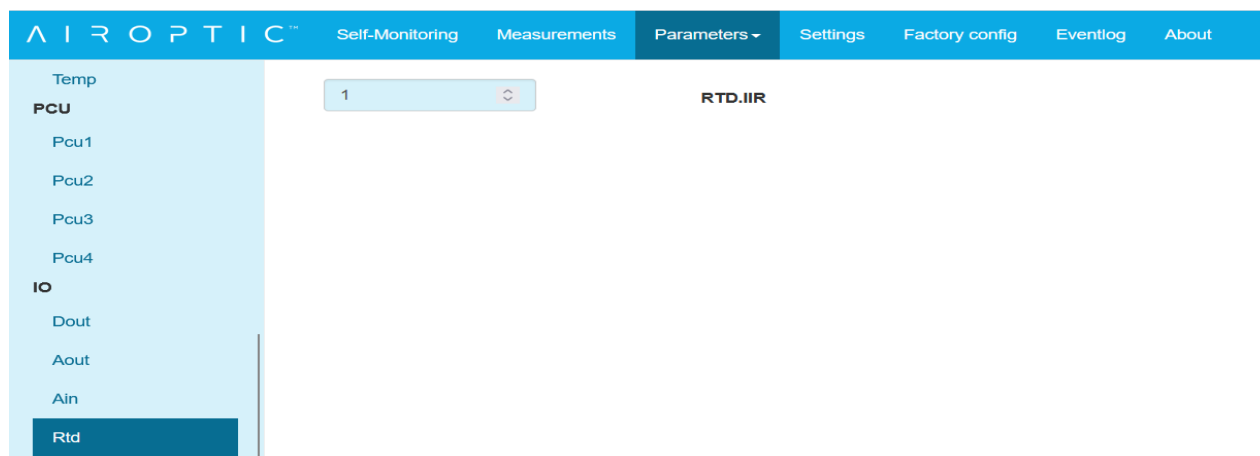


Figure 146. Resistance temperature detector window.

10.7.18. IO -> Amb_press (Ambient pressure sensor configuration)

Ambient pressure sensor parameters	
Name	Description
AMB_PRESS.IIR	Time response for infinite impulse filter

Table 56. Ambient pressure sensor parameters list.

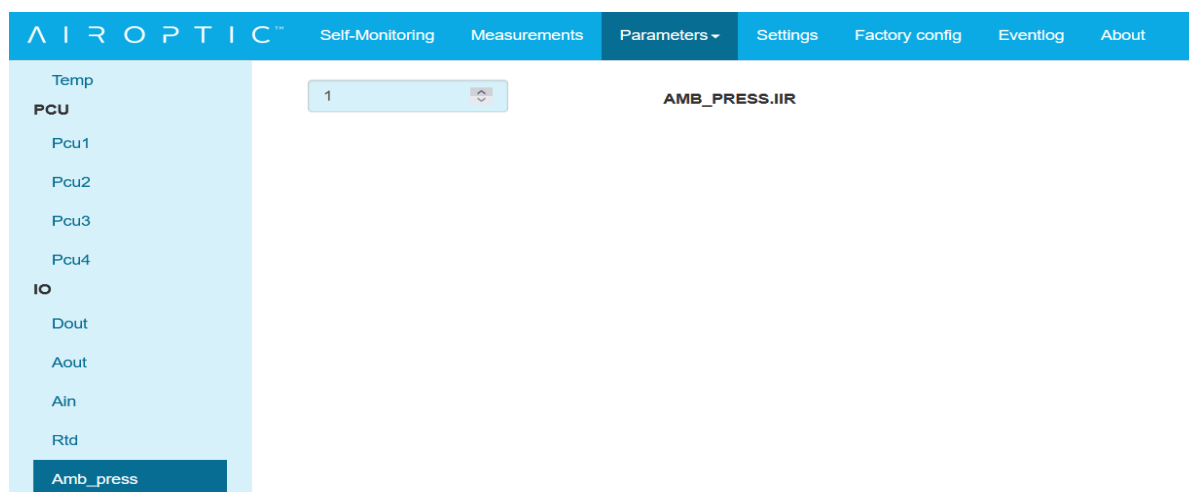


Figure 147. Ambient pressure sensor window.

10.7.19. NETWORK -> Net (Service ethernet port configuration)

Service ethernet port parameters	
Name	Description
NET.SYSTEM_IP_ADDRESS	Service address IP of device
NET.SYSTEM_IP_MASK	Network IP mask
NET.GATEWAY_IP_ADDR	Address of gateway

NET.STREAM_ENABLE	Enable UDP stream to log data by PC GasEYE logger application
NET.STREAM_IP_ADDR	IP address of UDP stream (PC GasEYE logger address)
NET.STREAM_UDP_PORT	UDP stream port (PC GasEYE logger)
NET.STREAM_INTERVAL	Stream frames interval
NET.BROADCAST_STATUS	GasEYE identification broadcast frame
NET.STREAM_BROADCAST_UDP_PORT	Identification broadcast UDP port

Table 57. Service ethernet port parameters list.

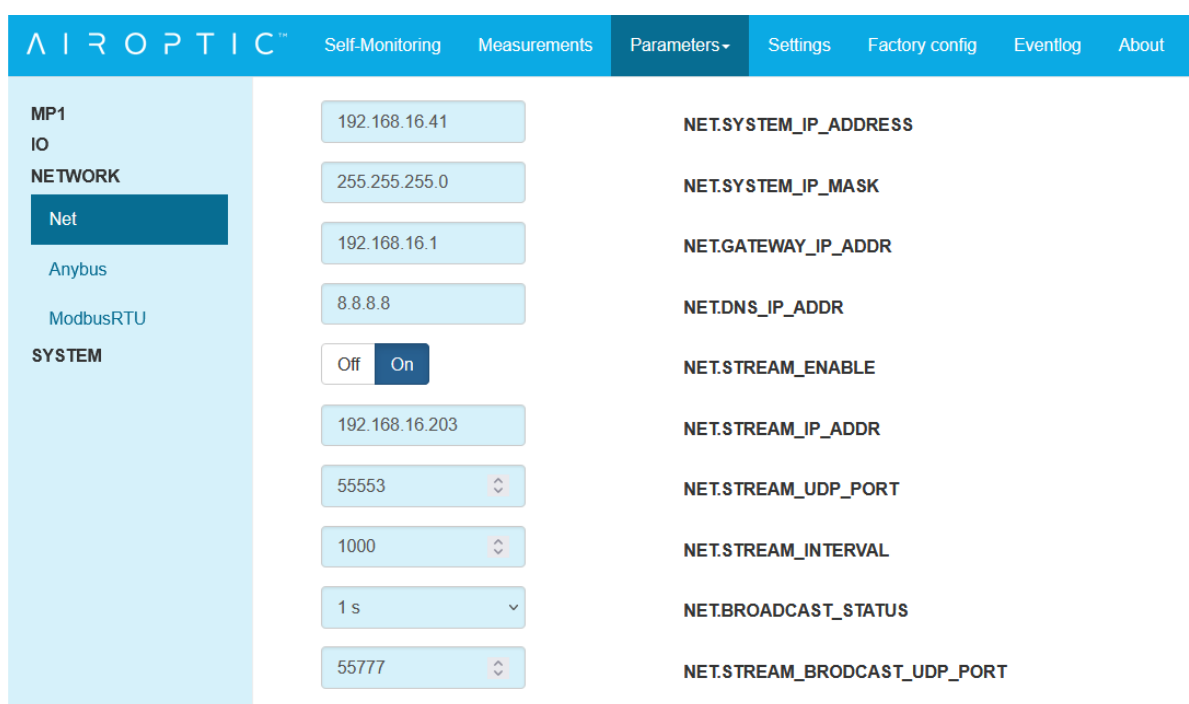


Figure 148. Service ethernet port configuration window.

10.7.20. NETWORK -> ModbusRTU (Modbus slave transmission configuration)

Modbus RTU parameters	
Name	Description
MBUS.BAUD_RATE	Baud rate 9600/19200
MBUS.STOP_BITS	Stop bits STOP_BIT_1/ STOP_BIT_2
MBUS.PARITY	NO_PARITY_8_BIT/EVEN_PARITY_8_BIT/

	ODD_PARITY_8_BIT/NO_PARITY_9_BIT
MBUS.ADDR	Modbus device address
MBUS.BORDER	Byte order
MBUS.SWAP	Swap register
MBUS.MAP	Show device Modbus register map

Table 58. MODBUS RTU parameters list.

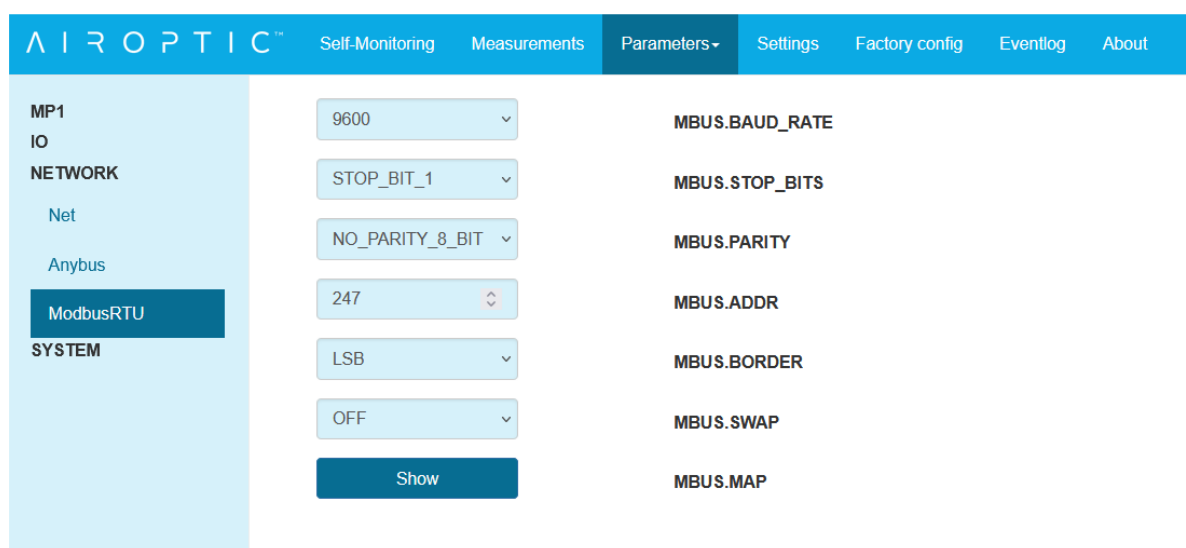


Figure 149. Modbus RTU configuration window.

10.7.21. NETWORK -> Anybus module

Anybus parameters	
Name	Description
ANB.IP_ADDRESS	Anybus IP address
ANB.IP_MASK	Anybus IP mask
ANB.GATEWAY_IP_ADDR	Anybus Gateway IP Address
ANB.DHCP	ON/OFF Dynamic Host Configuration Protocol
ANB.MODBUS_MAP	Anybus Map
ANB.STAT_CFG	Anybus Module Status and Configuration
ANB.RESET	Reset Anybus Module

Table 59. Anybus module parameter list.

Category	Parameter	Value
NETWORK	ANB.IP_ADDRESS	192.168.16.237
	ANB.IP_MASK	255.255.255.0
	ANB.GATEWAY_IP_ADDR	192.168.16.2
	ANB.DHCP	Off On
SYSTEM	ANB.MODBUS_MAP	Show
	ANB.STAT_CFG	Status&Cfg
	ANB.RESET	Reset

Figure 150. Anybus configuration window.

10.7.22. System -> Rtc (Real time clock configuration)

Real time clock parameters	
Name	Description
RTC.YEAR	Actual year
RTC.MONTH	Actual month
RTC.DAY	Actual day
RTC.HOUR	Hour of the day
RTC.MINUTE	Minute of the day
RTC.SECOND	Second of the day
RTC.GET_PC_TIME	Copy date and time from PC
RTC.SET	Set new date and time to analyzer

Table 60. Real time clock parameters list.

Category	Parameter	Value
SYSTEM	RTC.YEAR	2024
	RTC.MONTH	Nov
	RTC.DAY	20
	RTC.HOUR	13
	RTC.MINUTE	45
	RTC.SECOND	2
SYSTEM	RTC.GET_PC_TIME	Get PC Time
	RTC.SET	Set Time

Figure 151. Rtc parameters window.

10.7.23. SYSTEM -> HMI (Human-Machine interface configuration)

HMI parameters	
Name	Description
HMI.PASSWORD	Set pin (4-digits) to protect device against unauthorized change parameters by HMI

Table 61. HMI parameters list.

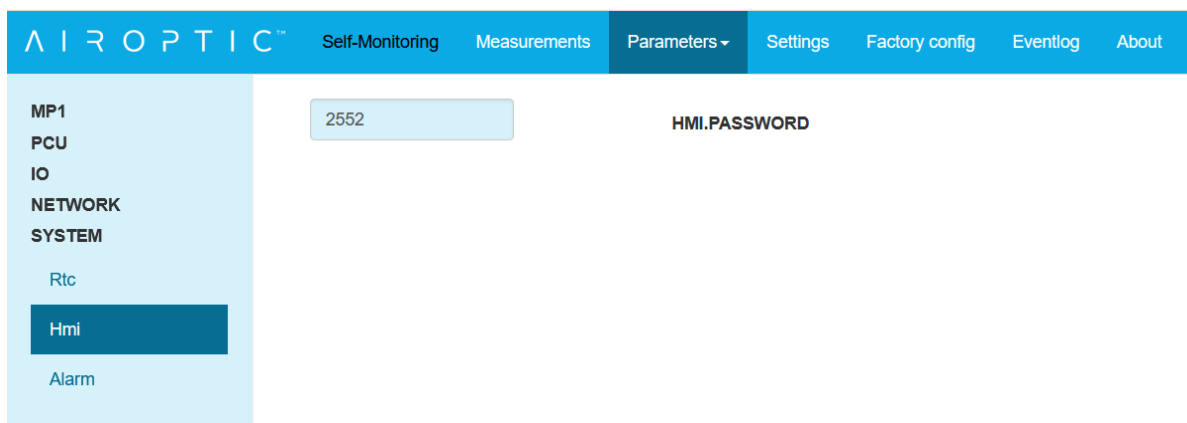


Figure 152. HMI parameter window.

10.7.24. EM -> Alarm

Alarm configuration window allow user to configure up to 10 self-defined alarms.

Alarm parameters	
Name	Description
ALARM1.ENABLE	On – alarm on Off – alarm off
ALARM1.AUTORESET_ENABLE	The alarm will automatically reset when condition disappear
ALARM1.RESET	On – reset alarm manually
ALARM1.NORMAL_STATE	Low or high normal state selectable
ALARM1.SIGNAL	Selection of the signal that will be checked
ALARM1.OPERATOR	Determining condition (>;<;>=;<=)
ALARM1.THRESHOLD	Value for condition
ALARM1.HYSTERESIS	Moves the auto reset boundary by the given value
ALARM2.ENABLE	On – alarm on Off – alarm off
ALARM2.AUTORESET_ENABLE	The alarm will automatically reset when condition disappear
ALARM2.RESET	On – reset alarm manually
ALARM2.NORMAL_STATE	Low or high normal state selectable
ALARM2.SIGNAL	Selection of the signal that will be checked

ALARM2.OPERATOR	Determining condition (>;<;>=<=)
ALARM2.THRESHOLD	Value for condition
ALARM2.HYSTERESIS	Moves the auto reset boundary by the given value
ALARM3.ENABLE	On – alarm on Off – alarm off
ALARM3.AUTORESET_ENABLE	The alarm will automatically reset when condition disappear
ALARM3.RESET	On – reset alarm manually
ALARM3.NORMAL_STATE	Low or high normal state selectable
ALARM3.SIGNAL	Selection of the signal that will be checked
ALARM3.OPERATOR	Determining condition (>;<;>=<=)
ALARM3.THRESHOLD	Value for condition
ALARM3.HYSTERESIS	Moves the auto reset boundary by the given value
ALARM4.ENABLE	On – alarm on Off – alarm off
ALARM4.AUTORESET_ENABLE	The alarm will automatically reset when condition disappear
ALARM4.RESET	On – reset alarm manually
ALARM4.NORMAL_STATE	Low or high normal state selectable
ALARM4.SIGNAL	Selection of the signal that will be checked
ALARM4.OPERATOR	Determining condition (>;<;>=<=)
ALARM4.THRESHOLD	Value for condition
ALARM4.HYSTERESIS	Moves the auto reset boundary by the given value
ALARM5.ENABLE	On – alarm on Off – alarm off
ALARM5.AUTORESET_ENABLE	The alarm will automatically reset when condition disappear
ALARM5.RESET	On – reset alarm manually
ALARM5.NORMAL_STATE	Low or high normal state selectable
ALARM5.SIGNAL	Selection of the signal that will be checked
ALARM5.OPERATOR	Determining condition (>;<;>=<=)
ALARM5.THRESHOLD	Value for condition
ALARM5.HYSTERESIS	Moves the auto reset boundary by the given value
ALARM6.ENABLE	On – alarm on Off – alarm off
ALARM6.AUTORESET_ENABLE	The alarm will automatically reset when condition disappear
ALARM6.RESET	On – reset alarm manually
ALARM6.NORMAL_STATE	Low or high normal state selectable
ALARM6.SIGNAL	Selection of the signal that will be checked
ALARM6.OPERATOR	Determining condition (>;<;>=<=)

ALARM6.THRESHOLD	Value for condition
ALARM6.HYSTERESIS	Moves the auto reset boundary by the given value
ALARM7.ENABLE	On – alarm on Off – alarm off
ALARM7.AUTORESET_ENABLE	The alarm will automatically reset when condition disappear
ALARM7.RESET	On – reset alarm manually
ALARM7.NORMAL_STATE	Low or high normal state selectable
ALARM7.SIGNAL	Selection of the signal that will be checked
ALARM7.OPERATOR	Determining condition (>;<;>=<=)
ALARM7.THRESHOLD	Value for condition
ALARM7.HYSTERESIS	Moves the auto reset boundary by the given value
ALARM8.ENABLE	On – alarm on Off – alarm off
ALARM8.AUTORESET_ENABLE	The alarm will automatically reset when condition disappear
ALARM8.RESET	On – reset alarm manually
ALARM8.NORMAL_STATE	Low or high normal state selectable
ALARM8.SIGNAL	Selection of the signal that will be checked
ALARM8.OPERATOR	Determining condition (>;<;>=<=)
ALARM8.THRESHOLD	Value for condition
ALARM8.HYSTERESIS	Moves the auto reset boundary by the given value
ALARM9.ENABLE	On – alarm on Off – alarm off
ALARM9.AUTORESET_ENABLE	The alarm will automatically reset when condition disappear
ALARM9.RESET	On – reset alarm manually
ALARM9.NORMAL_STATE	Low or high normal state selectable
ALARM9.SIGNAL	Selection of the signal that will be checked
ALARM9.OPERATOR	Determining condition (>;<;>=<=)
ALARM9.THRESHOLD	Value for condition
ALARM9.HYSTERESIS	Moves the auto reset boundary by the given value
ALARM10.ENABLE	On – alarm on Off – alarm off
ALARM10.AUTORESET_ENABLE	The alarm will automatically reset when condition disappear
ALARM10.RESET	On – reset alarm manually
ALARM10.NORMAL_STATE	Low or high normal state selectable
ALARM10.SIGNAL	Selection of the signal that will be checked
ALARM10.OPERATOR	Determining condition (>;<;>=<=)

ALARM10.THRESHOLD	Value for condition
ALARM10.HYSTERESIS	Moves the auto reset boundary by the given value

Table 62. Alarm parameters list.

Alarm signals list	
Name	Description
GAS101.CONCENTRATION	Gas concentration (Measurement id: 0010)
GAS102.CONCENTRATION	Gas concentration (Measurement id: 0020)
GAS103.CONCENTRATION	Gas concentration (Measurement id: 0030)
GAS104.CONCENTRATION	Gas concentration (Measurement id: 0040)
GAS105.CONCENTRATION	Gas concentration (Measurement id: 0050)
GAS106.CONCENTRATION	Gas concentration (Measurement id: 0060)
GAS107.CONCENTRATION	Gas concentration (Measurement id: 0070)
GAS108.CONCENTRATION	Gas concentration (Measurement id: 0080)
TEMP.CALCULATED	Temperature calculated – only applicable in oxygen analyzers on special request (Measurement id 0100)
LASER11.TRANSMISSION	Laser transmission (Measurement id: 0200)
LASER12.TRANSMISSION	Laser transmission (Measurement id: 0201)
LASER13.TRANSMISSION	Laser transmission (Measurement id: 0202)
LASER14.TRANSMISSION	Laser transmission (Measurement id: 0203)
FIBER1.TRANSMISSION	Transmission with RX module
FIBER2.TRANSMISSION	Transmission with RX module
PROCESS.TEMP	Process temperature (Measurement id: 0001)
PROCESS.PRESSURE	Process pressure (Measurement id: 0002)

Table 63. Alarm signals list.

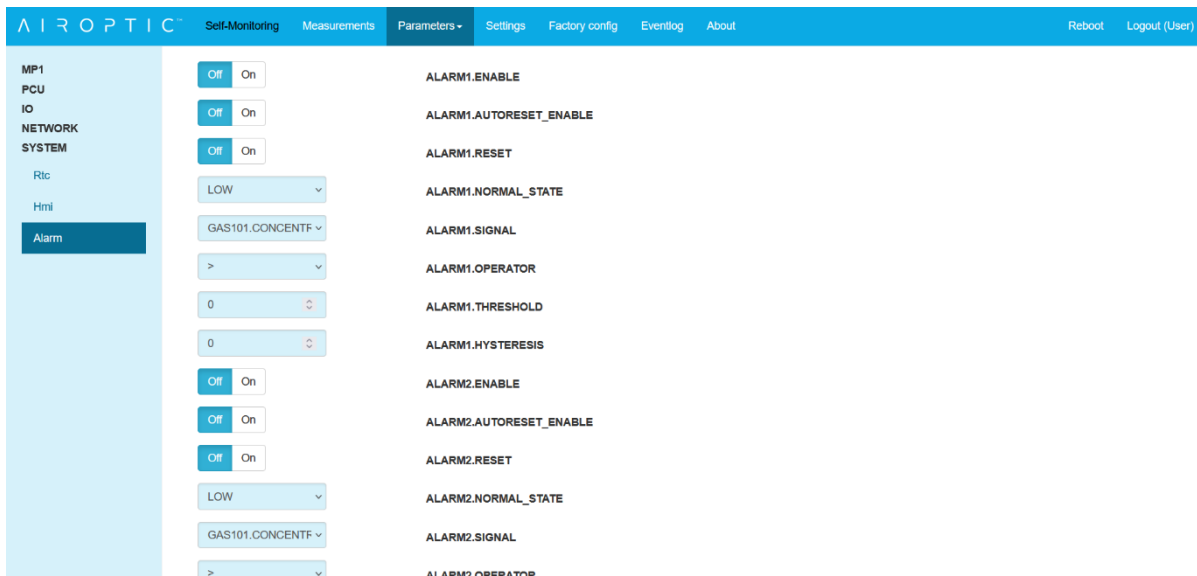


Figure 153. Alarm parameters window.

10.8. Settings tab

Drop-down menu will appear when clicking on the **Settings**.

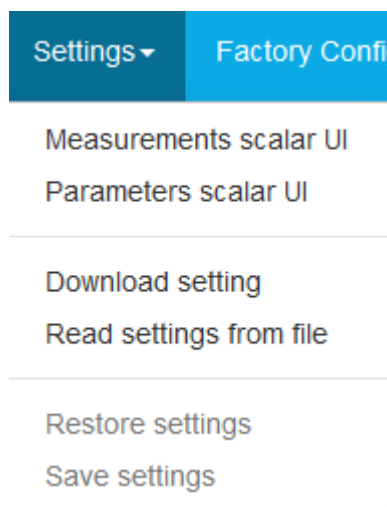


Figure 154. WebServer application - settings window.

Measurement scalar UI	View measurement aliases and units.
Parameters scalar UI	View parameters aliases and units.
Download settings	Download to PC txt file with measurement and parameters aliases and unit type.
Read settings from file	Read txt file with measurements and parameters aliases and unit type.
Restore settings	Restore settings from non volatile memory
Save settings	Send data to device and put dem in non volatile memory

Table 64. Settings window functionalities.

id	WS Alias	WS Unit	Description
8000	PROCESS.TEMP_IS		
8001	PROCESS.TEMP_USER_VALUE	°C	
8003	PROCESS.PRESS_IS		
8004	PROCESS.PRESS_SENSOR_TYPE		
8005	PROCESS.PRESS_USER_VALUE	mbar	
8007	PROCESS.H2O_IS		
8008	PROCESS.H2O_USER_VALUE		
8009	PROCESS.H2O_UNIT		
800A	PROCESS.O2_IS		
800B	PROCESS.O2_USER_VALUE		
800C	PROCESS.O2_REFERENCE_VALUE		

Figure 155. Settings window.

In order to change the unit of chosen parameter or measurement the user shall click on the field that intends to change i.e. optical path length. By selecting one of available unit type.

8010	MEAS.PATH_LENGTH_CH_1	ft
8011	MEAS.PATH_LENGTH_CH_2	m
8012	MEAS.RESPONSE_TIME_T90	cm
8106	GAS101.SPAN_CALIBRATION	mm
8107	GAS101.OFFSET	ft
		in
		yard
		ppm

Figure 156. Settings window - making changes.

To apply changes, click on the **Send** button that will appear next to the edited field.

8010	MEAS.PATH_LENGTH_CH_1	ft	Send	Cancel
------	-----------------------	----	------	--------

Figure 157. Settings window – applying changes.

10.9. Factor Config tab

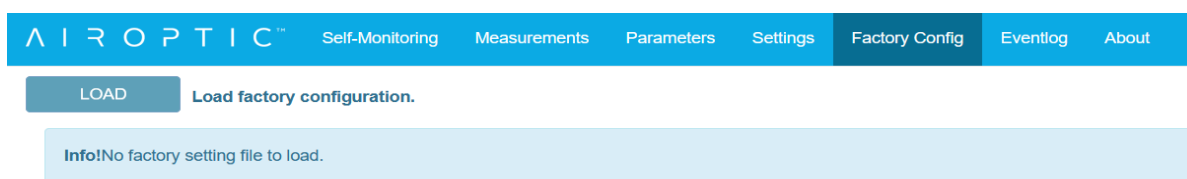


Figure 158. Settings window – applying changes.

Attention: Use LOAD button only if you are sure you want to do. This option returns device to factory settings. All user settings will be lost.

10.10. About tab

This page presents device firmware version.

AIROPTIC™ Self-Monitoring Measurements Parameters Settings Factory Config Eventlog About	
Device info	
Fri Jan 14 00:16:50 2000	
Name	Value
DeviceType	GasEye Extractive FLTP
SN	EX1001150
Gas	C2H2 - L1, HCL - L2, H2O - L3
ESN	EL.TX.EXFLTP.202507.0008
HOST-HOST	5.3.114
HOST-DIAG	1.2.0
HOST-IOM	1.1.2
HMI-P2	1.2.60
RX-P5001	3.0.3
RX-P4901	2.5.37
MB-P47	3.3.12
MB-P48	4.1.0
MB-P49	3.1.1
TX-P8	2.3.5
TX-P1601	3.1.0
RTEC1	2.11.6
RTEC2	2.11.6
TCU1	2.0.3

Figure 159. Device information page.

11. Ex Zone 1/21

11.1. Basic requirements and safe use

The manufacturer will not be liable for damage resulting from incorrect installation, failure to maintain the device in a suitably functional condition, or use of the device other than for its intended purpose.

Installation should be carried out by qualified personnel having the necessary authorization to install electrical and pressure measuring devices. The installer is responsible for performing the installation in accordance with these instructions and with the electromagnetic compatibility and safety regulations and standards applicable to the type of installation.

The device should be configured appropriately for the purpose for which it is to be used. Incorrect configuration may cause erroneous functioning, leading to damage to the device or an accident.

Installation of device should be performed with particular care, in accordance with the regulations and standards applicable to that type of installation.

The general rules for connecting and using pressurized enclosure should conform to the rules and standards for equipment with Ex p as specified in:

- IEC 60079-14: Explosive atmospheres. Electrical installations design, selection and erection.
- IEC 60079-17: Explosive atmospheres. Electrical installations inspection and maintenance.

The GasEye is designed and manufactured in accordance with following standards:

- EN IEC 60079-0:2018;
- EN 60079-2:2014;
- EN 60079-26:2015
- EN 60079-28:2015

WARNING

Never install GasEye Extractive system in the Ex-zone without permission of the plant manager (hot work permit).

Death, personal injury and/or damage to property may result if this is not complied.

WARNING

Observe the specifications of the examination certificate valid in your country. Observe the laws and regulations valid in your country for the electric installation in hazardous areas with risk of explosion. Regulations for installation of electric equipment in hazardous areas: DIN EN 60079-14.

WARNING

Never switch on or operate an analyzer with lid open.

Before opening the device wait at least 4 minutes after de-energizing.

Make sure that externally powered signals are also be de-energized. For secure disconnection of all signals the device should be operated in hazardous areas only via a switch-off unit placed outside the hazardous area.

WARNING

Never repair the device on site!

Any components not mentioned in the spare parts list must be replaced or repaired by certified field service technicians. Failure to do so will also result in loss of Ex approval.

Information about possible Ex use you will find on a label located on enclosure of the device.

11.2. Overview of the 1/21 zone purging system for the GasEye Extractive system

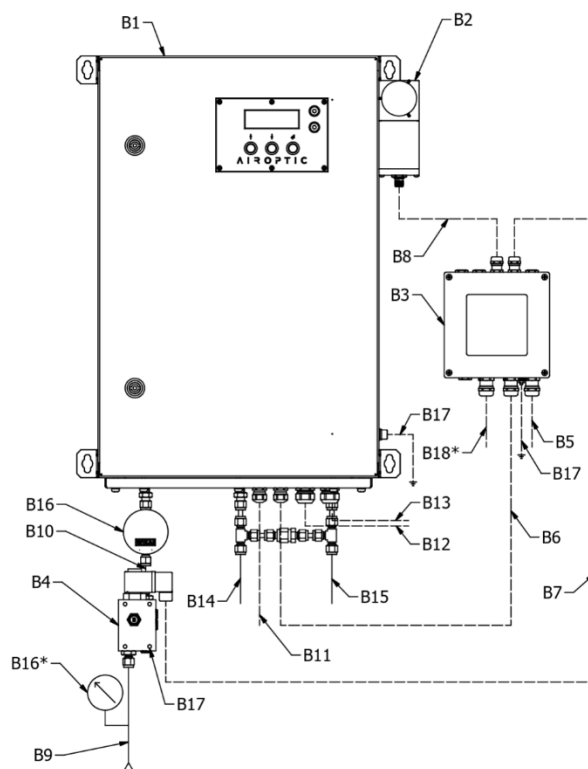


Figure 160. Overview of the purging system for GasEye Extractive system.

No	Description	Additional information
B1	Analyzer housing GasEye Extractive	-
B2	Relief vent with housing EPV-6500-SS-07	-
B3	Purging controller 6500-01-EXT1-PNO-LNO	-
B4	Manifold block 6500-MAN-DV-01	-
B5	3x1mm ² cable (external power source for the entire system)	Power supply required: 230VAC/50Hz, P _N ≤ 300VA
B6	3x1mm ² cable (switched power supply for the analyzer)	Power supply required: 230VAC/50Hz, P _N ≤ 300VA
B7	Manifold block control signal 3x1mm ² .	Standard 2m, up to 50m
B8	Relief vent pressure and flow signal. 4x0.34mm ² shielded cable.	Standard 5m, up to 60m
B9	Purge gas inlet. 6mm compression fitting.	-
B10	Purge gas pipe. 6mm compression fitting.	-
B11	TCP / IP diagnostic cable	-
B12	Analog input/output cable	-
B13	Digital input/output cable	-
B14	Gas sample inlet. 6mm compression fitting.	ATEX ZONE 1 or 0
B15	Gas sample outlet. 6mm compression fitting.	ATEX ZONE 1 or 0

B16	Manometer	Pressure range of 0 to 10 barg
B17	PE connector	-
B18	Purge system alarm signal	-

Table 65. Detailed explanation of the elements in the Figure 160.

Purging gas flow sequence:

(9) Purge gas inlet 6 mm -> (4) Manifold block -> (10) Purge gas pipe 6mm -> (1) Housing GasEye Extractive -> (2) Relief vent

Purging gas temperature at system gas inlet must not exceed 50° C. Minimal pressure at the gas path ending (at vent – value visible on purging controller display) during initial purging should be not less than 2 mbar and not less than 1.4 mbar during continuous system work after initial purging.

An Ex Zone 1/21 certified manometer should be installed right after solenoid valve (for inlet pressure monitoring).

11.3. Installation of purge system for Zone 1/21 of the GasEye Extractive analyzer.

11.3.1. Manifold installation

1. Connect a 6 mm gas tube to the manifold block inlet 9 (number designation according to **Figure 160**). The length depends on the customer. Make sure there is no purge gas flow into the system until installation is complete and the purge controller is energized.

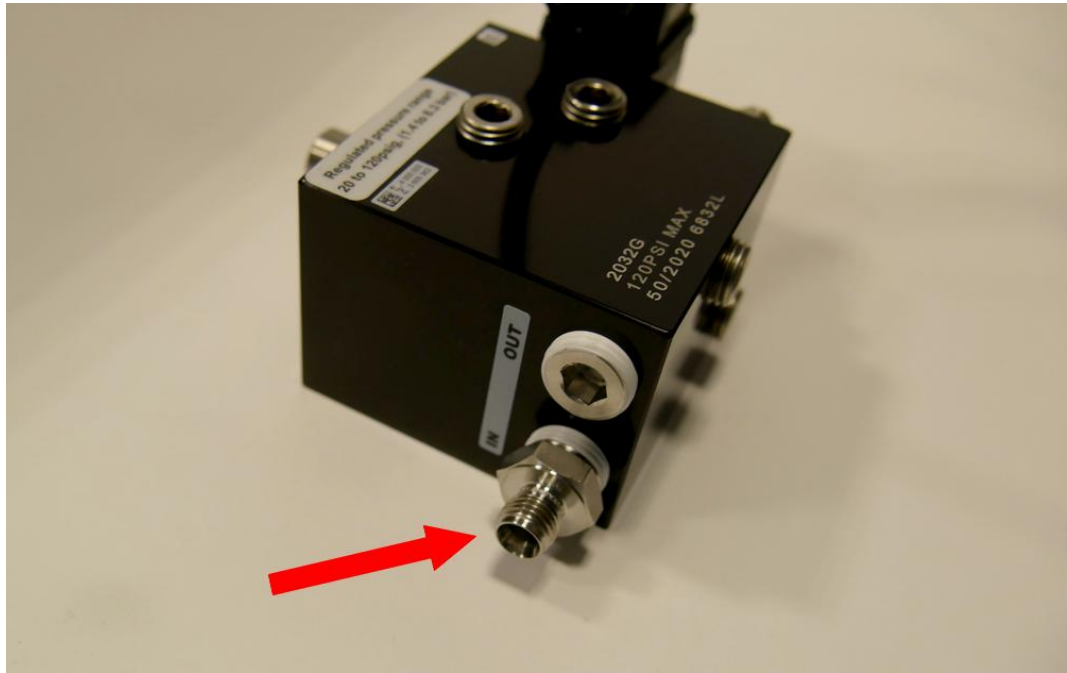


Figure 161. Manifold block gas inlet.

2. Connect a 6 mm gas tube (10) between the outlet of the manifold block and the purge inlet of the analyzer housing (1). Connect the ATEX pressure gauge (16) included in the kit between the manifold and the analyzer as shown in **Figure 162**. Use 14mm wrench.

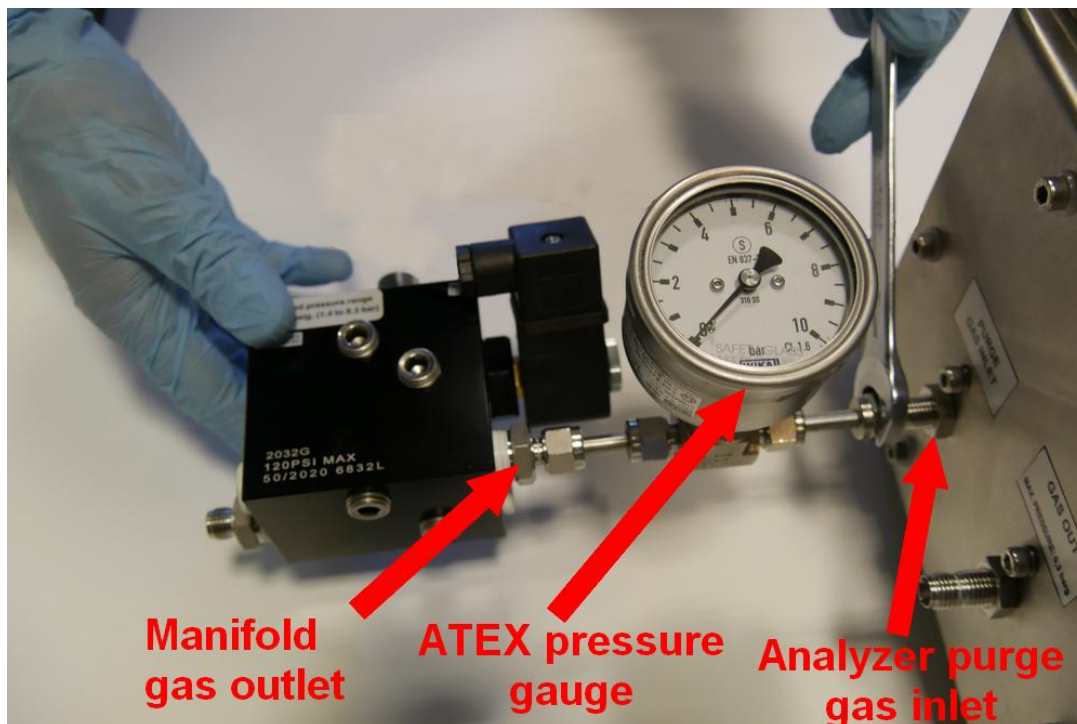


Figure 162. Manifold installation.

3. Install the manifold block control signal cable (7) (3x1mm² cable) between the 6500 “DV” terminals and the manifold block. Pass the cable through the cable gland on the manifold block and screw on the wires as shown on **Figure 165**.

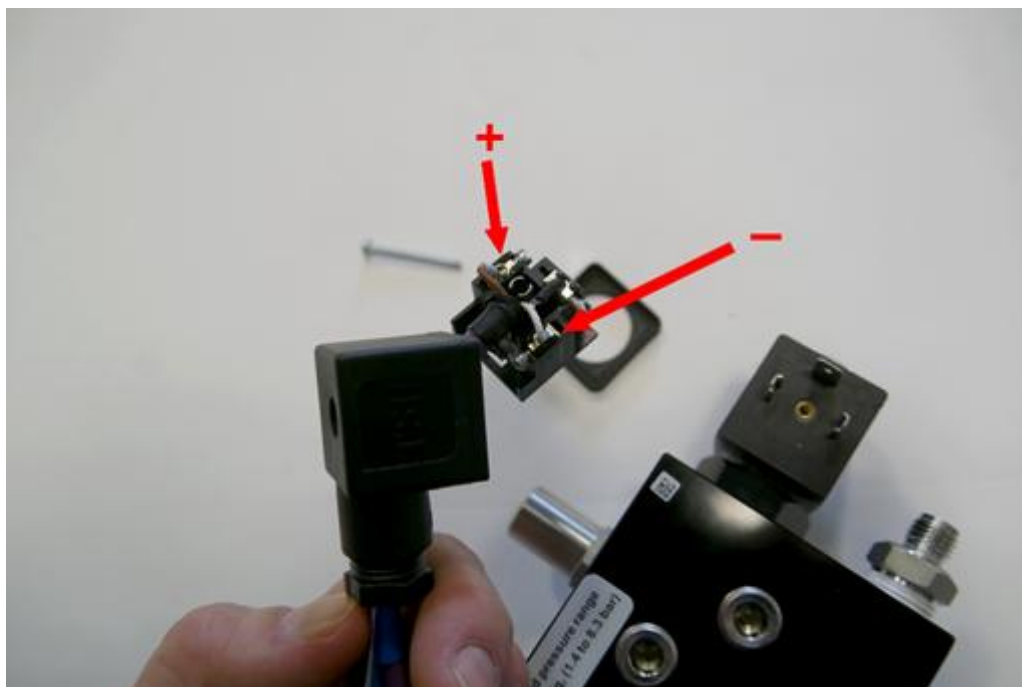


Figure 163. Manifold supply connection block pinout.

4. Close the manifold connection block and twist the plastic nut with 16mm wrench, then screw the block into the manifold using cross screw (Figure 164).

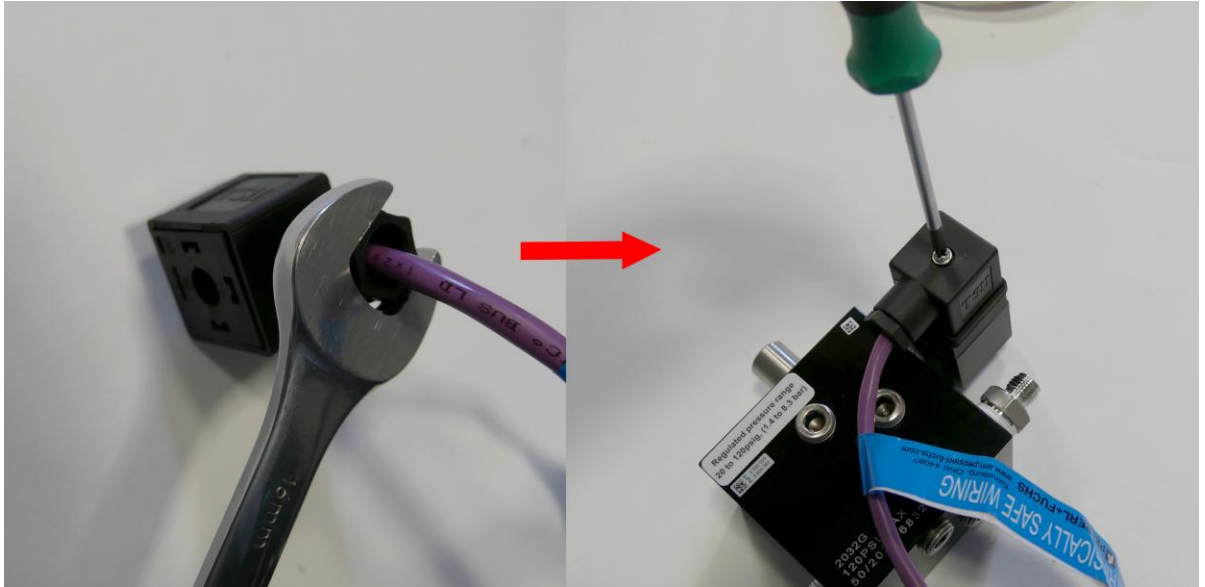


Figure 164. Manifold connection block closing.

5. Put the manifold control signal cable through M12 cable gland of the controller (**Figure 165**). After installation (**Figure 166**), affix the included blue stickers with the words “Intrinsically safe wiring” to both ends of the cable.

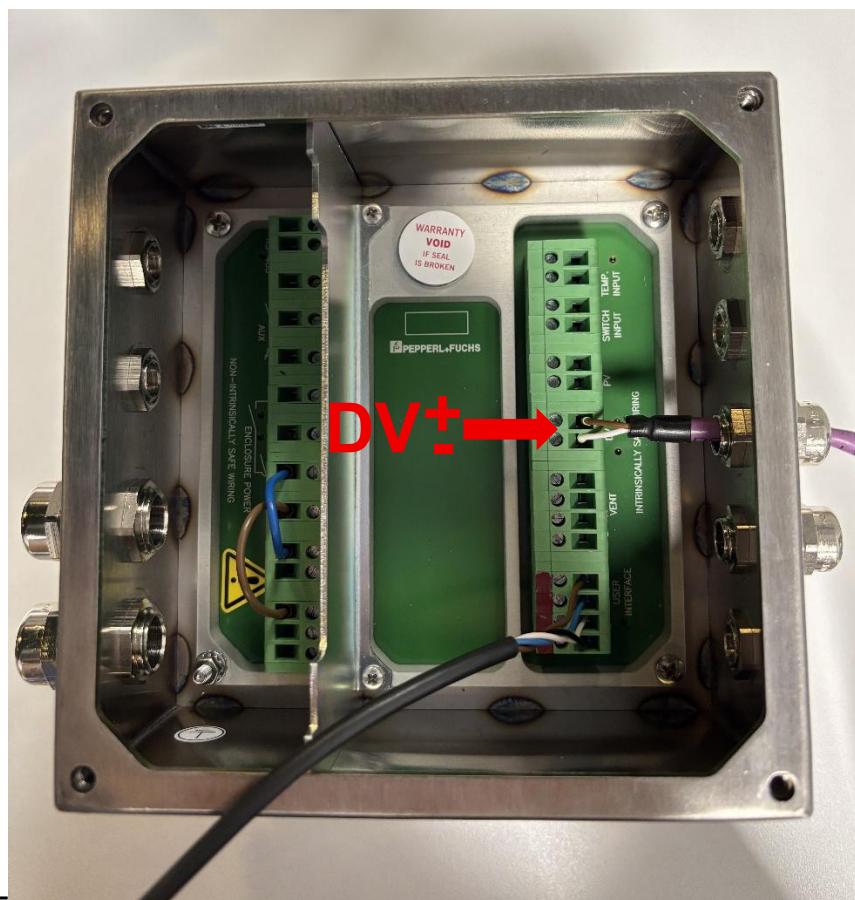


Figure 165. Manifold connectors – controller side.

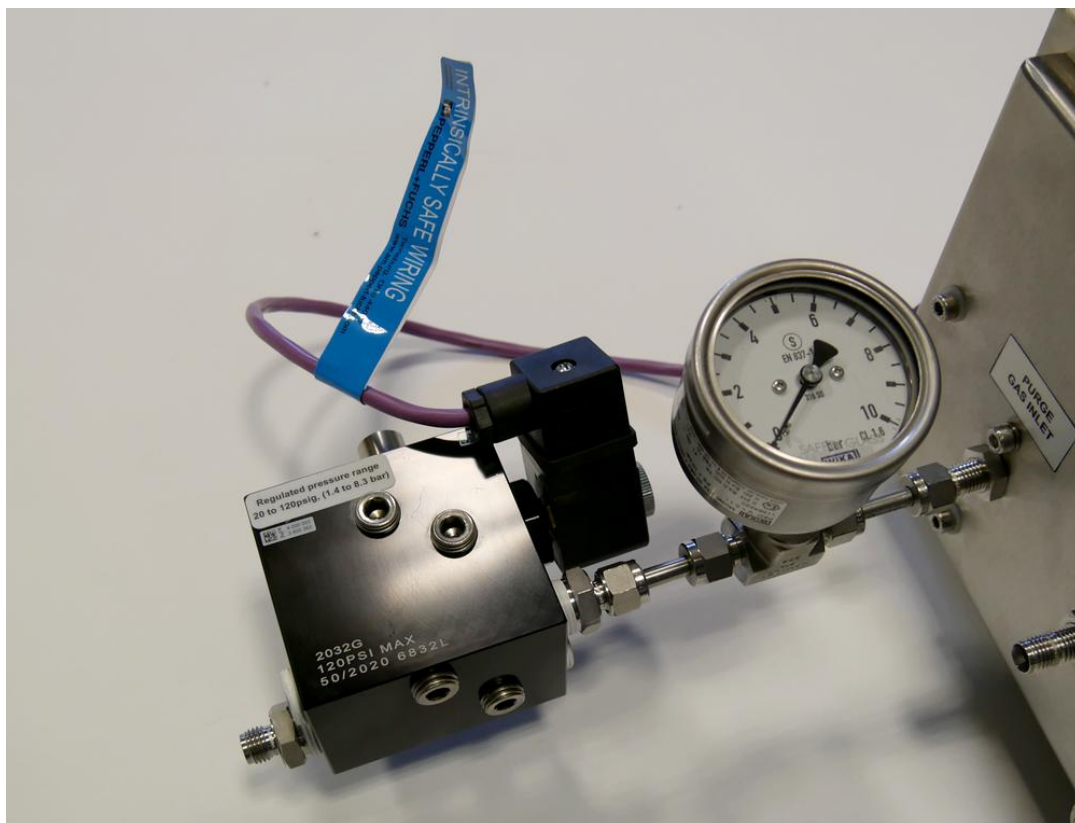


Figure 166. Manifold installed.

11.3.2. Vent installation

1. Connect the relief vent communication cable (8) between the purge controller (3) and the relief vent (2). On the controller side, lead the cable through the M12 gland.
2. Figure 167 After installation, affix the included blue stickers with the words “Intrinsically safe wiring” to both ends of the cable (Figure 168).

Wire number	Vent cable wire color	6500 controller terminal designation
1	Brown	“Vent +”
2	Blue	“Vent -”
3	White	“Vent A”
4	Black	“Vent B”
5	Black with ring terminal	Connect to grounding screw (PE)

Table 66. Vent pressure and flow signal cable connection (6500 system).

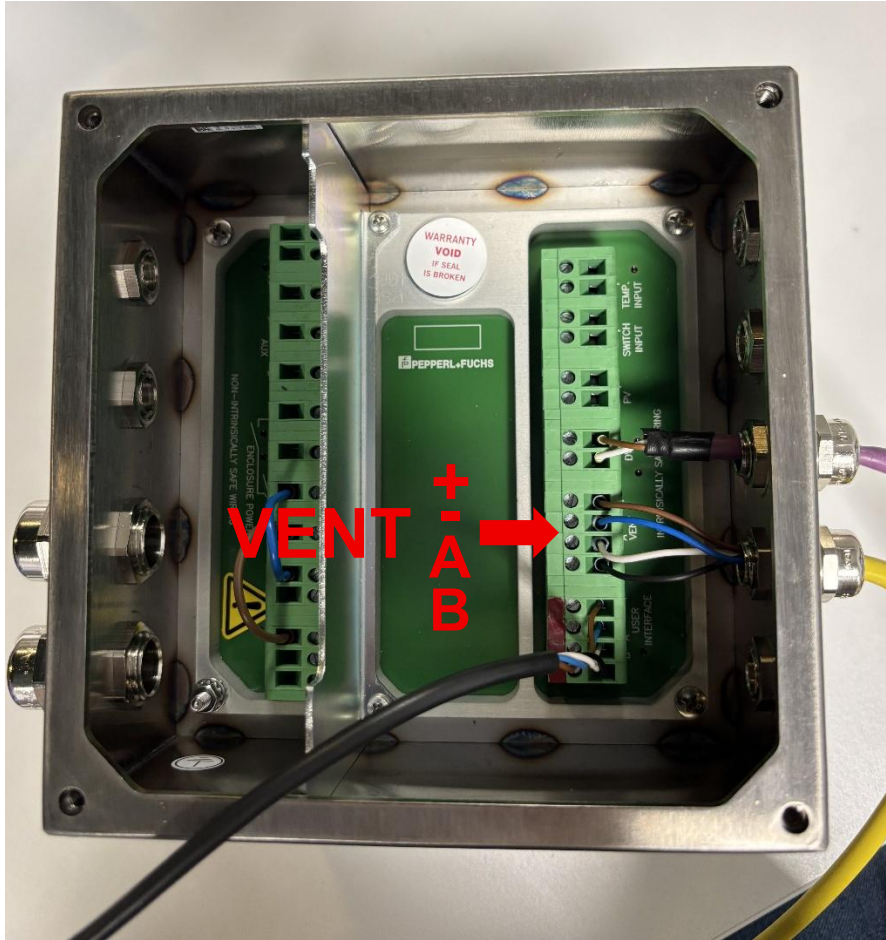


Figure 167. Vent connectors – controller side.

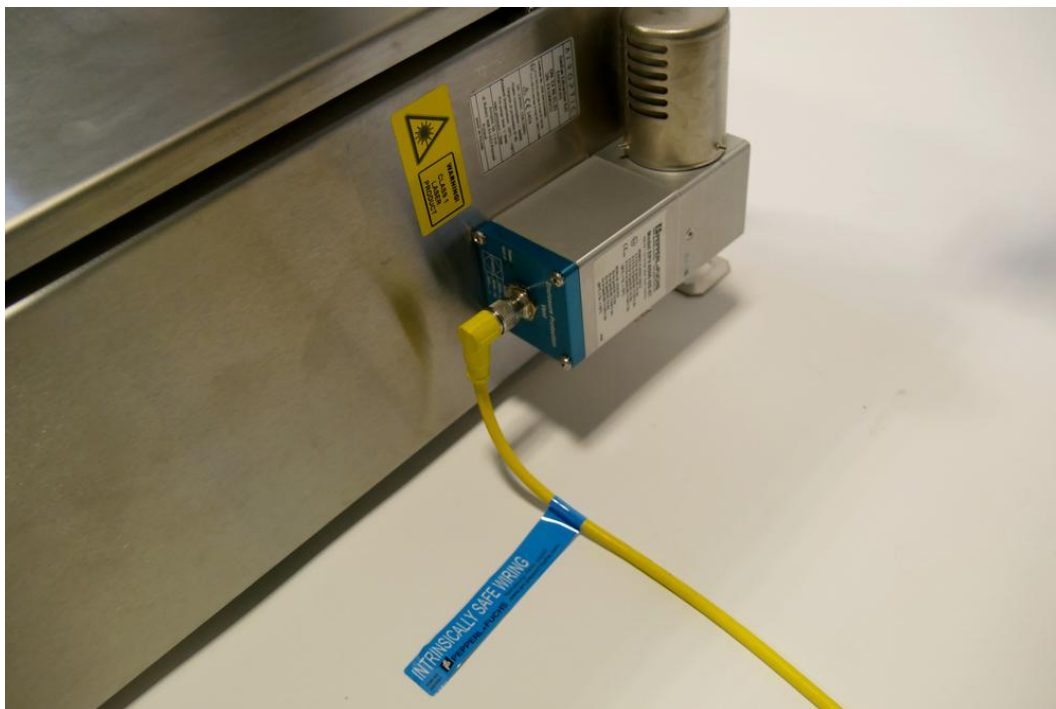


Figure 168. Vent cable installed.

11.3.3. Power supply installation

3. Connect the 3x1mm² power cable (6) (Figure 169) between the purge controller (3) and the analyzer (1) - through the M16 gland (**Figure 170** and **Figure 171**).

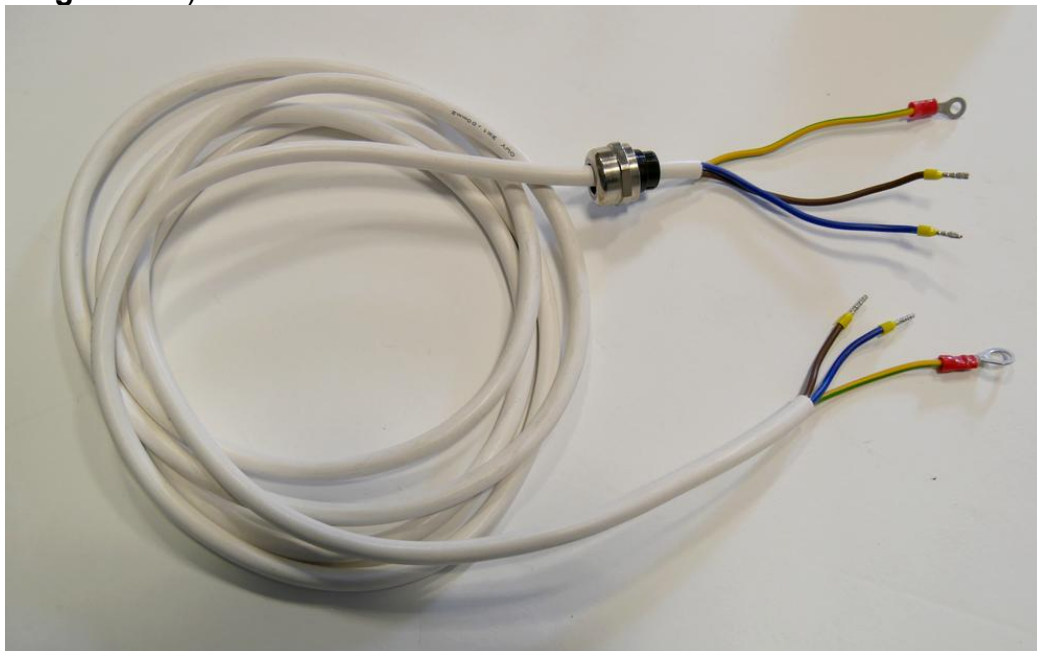


Figure 169. Analyzer supply cable.

Wire color	Description of the power supply input terminals	Description of the 6500 controller connection terminal
Brown	L	Relay contact “ENCLOSURE POWER OUT”
Blue	N	Relay contact “ENCLOSURE POWER OUT”
Green/Yellow	PE symbol	Connect to internal grounding screw (PE)

Table 67. Description of power terminals on the analyzer and controller side.

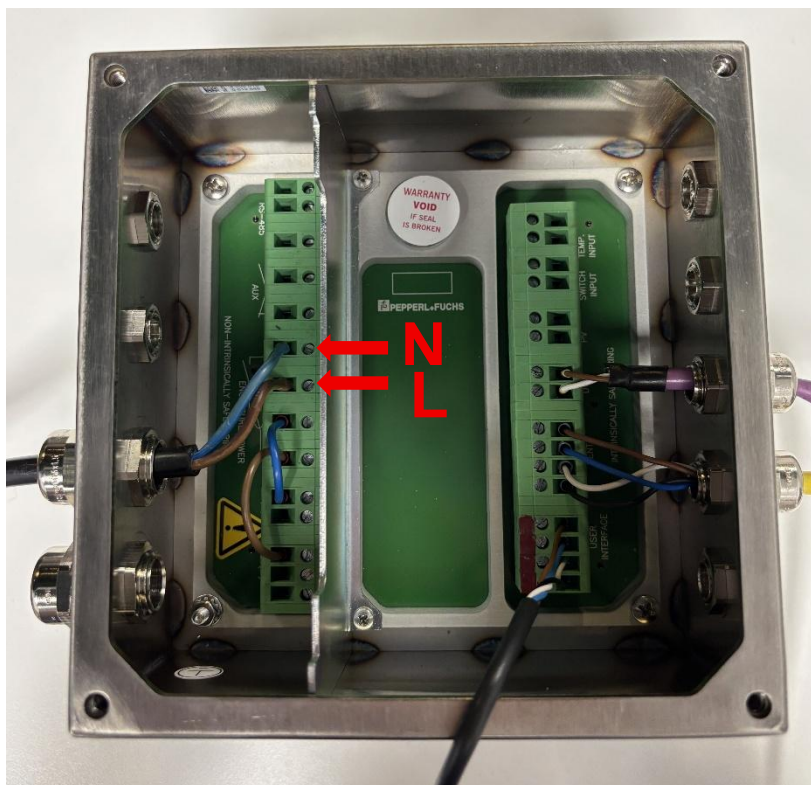


Figure 170. Analyzer power supply connection – controller side.

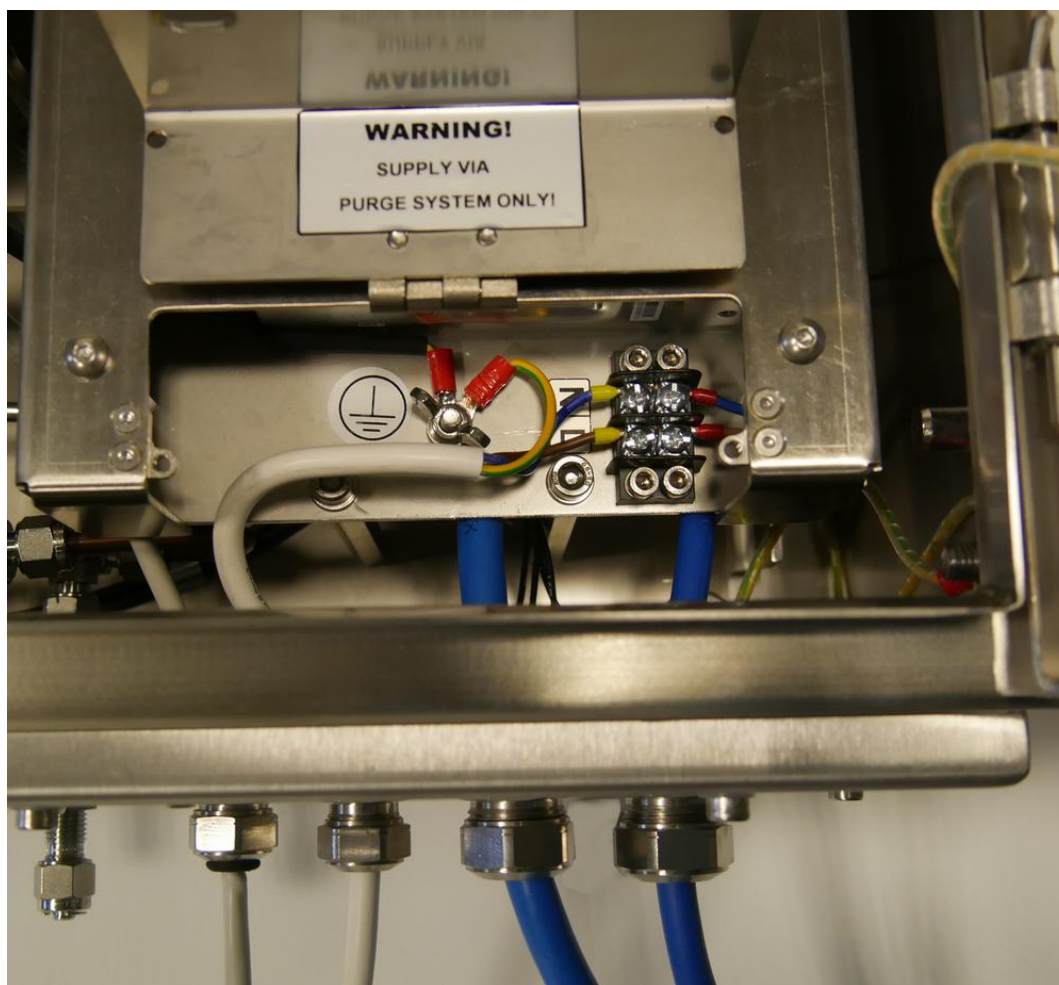


Figure 171. Analyzer power supply connection – analyzer side.

4. Connect the external 3x1mm² power cable (5) (cable not included in the delivery, Figure 172) into purging controller (3) through the M16 gland as shown in Figure 173. Screw the PE nut with 7mm socket wrench.

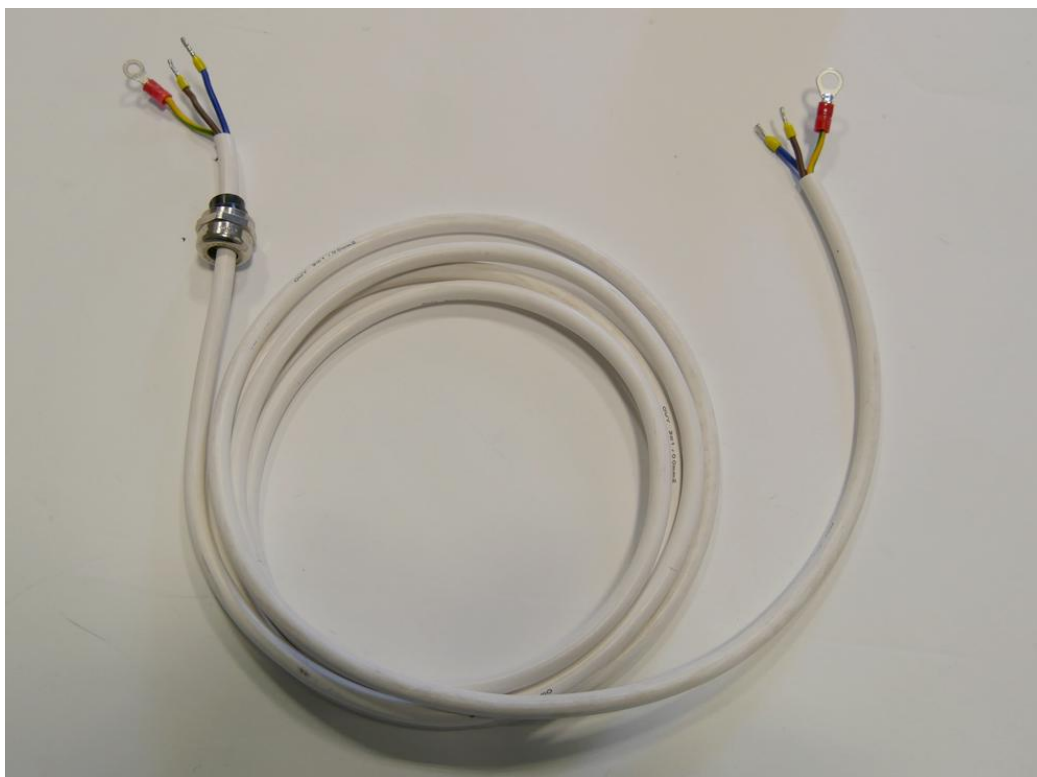


Figure 172. Main supply power cable.

Wire number	Cable wire color	6500 controller terminal designation
1	Brown	"L+"
2	Blue	"N-"
3	Yellow/Green	Connect to internal grounding screw (PE)

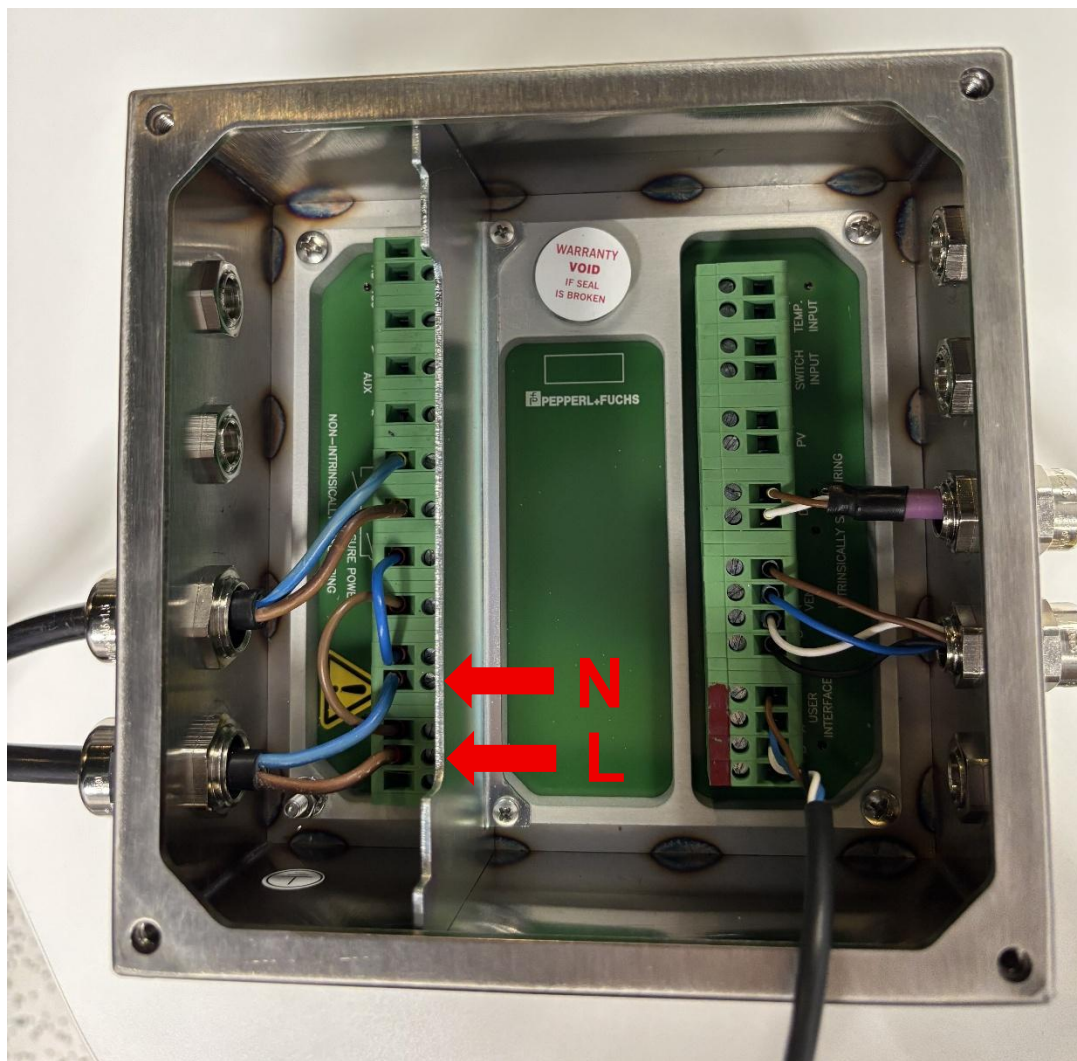


Figure 173. Main power supply cable installation.

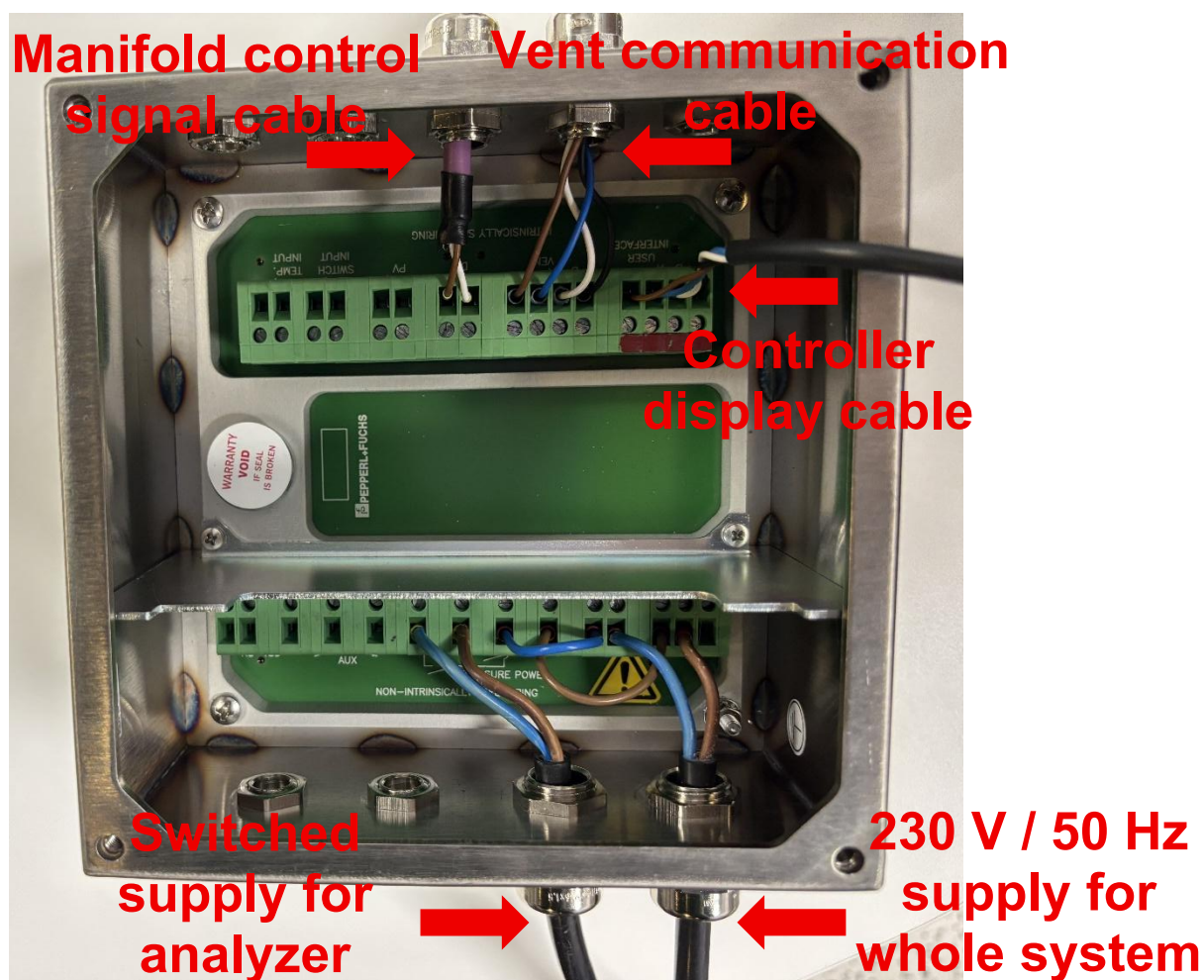


Figure 174. Properly installed electrical connections in the purge controller.

5. Close the analyzer and purge controller covers. Make sure all glands and covers are tightened well. Controller and analyzer housings should be sealed before starting (**Figure 175** and **Figure 176**). Use 16mm and 20mm wrenches for sealing controller glands and 19mm and 24mm wrenches for sealing analyzer glands.

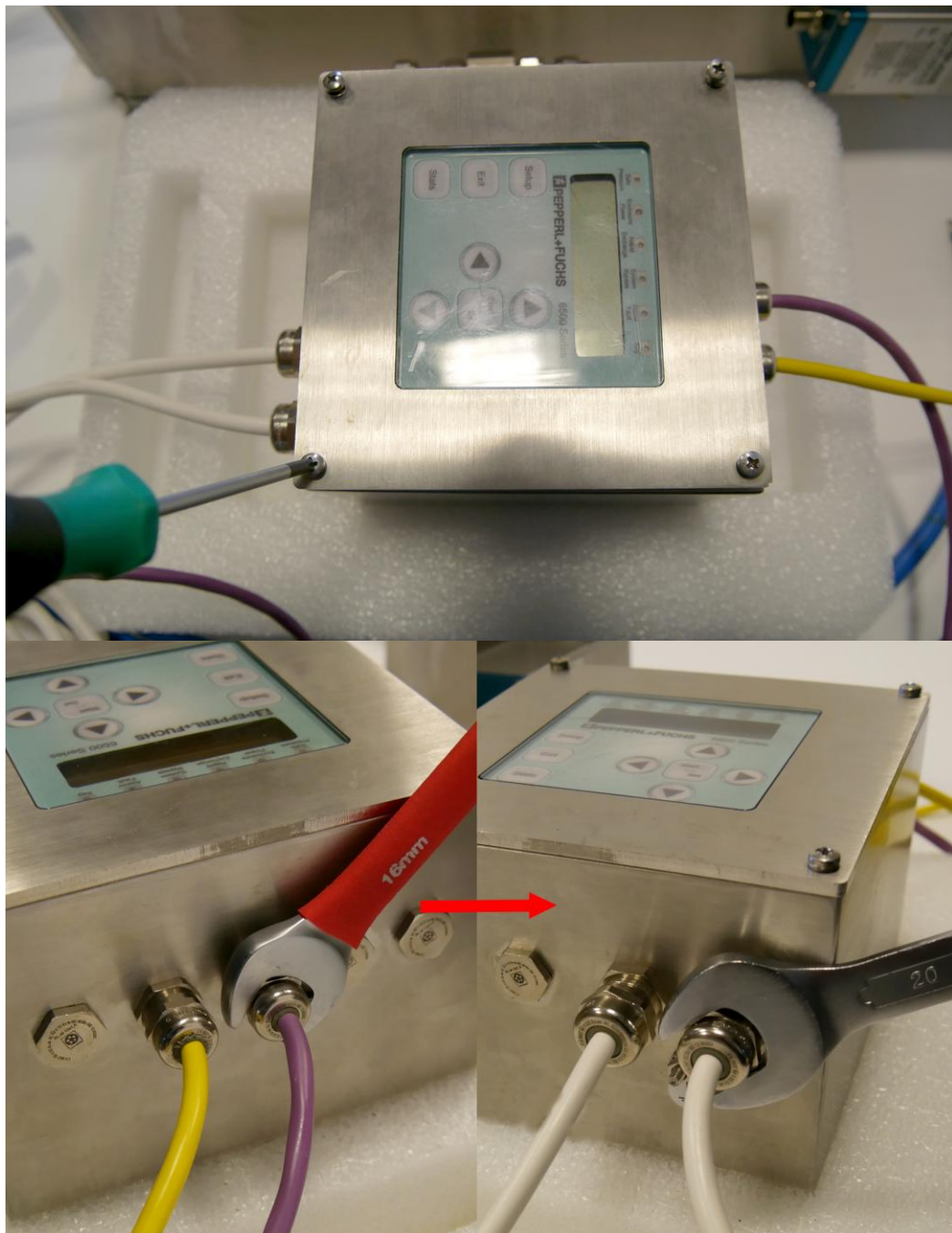


Figure 175. Closing and sealing the controller.

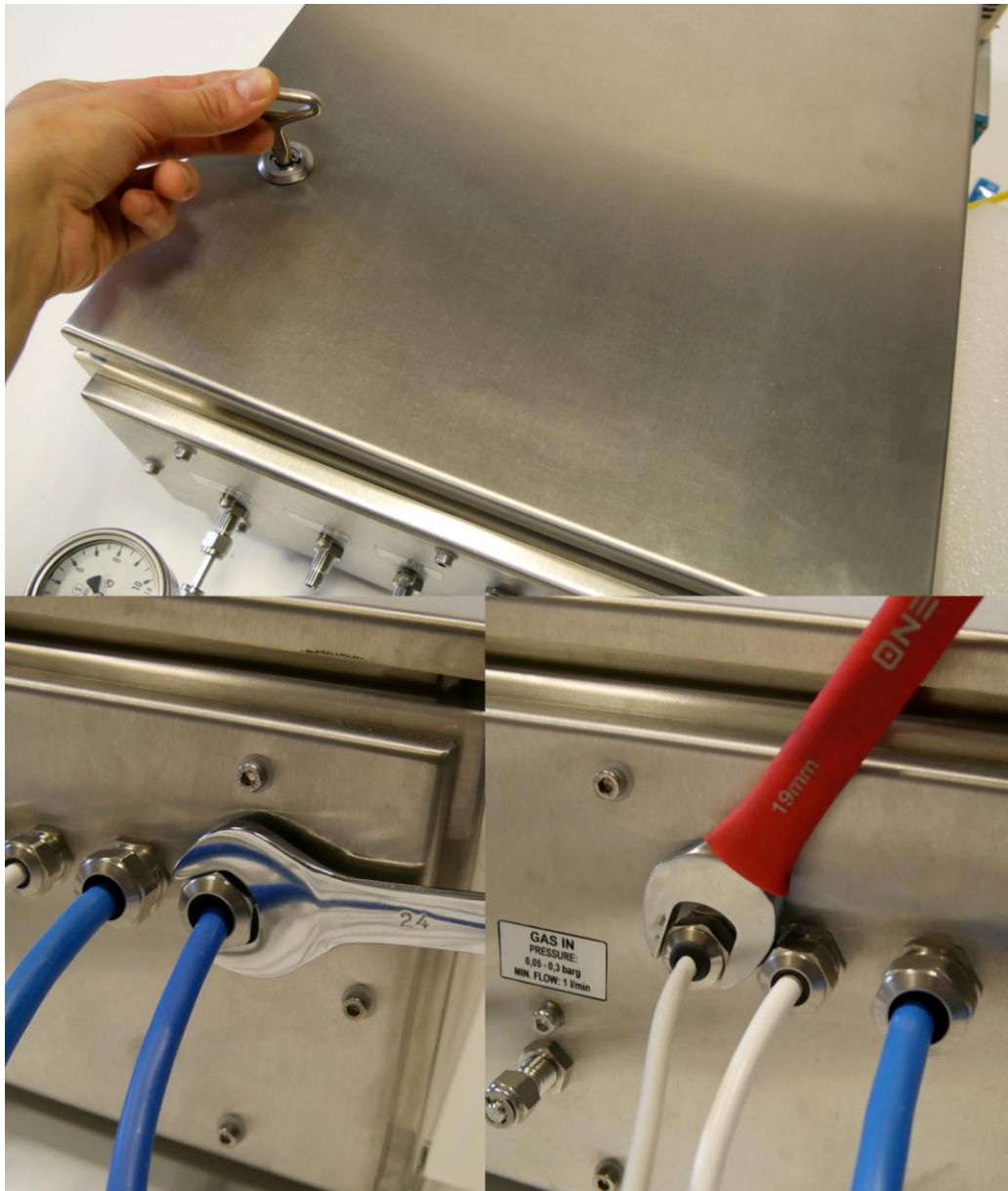


Figure 176. Closing and sealing the analyzer.

6. Make sure that all cables are insulated and that the insulation does not show signs of chafing or cutting. There should be no bare wires nor terminals exposed directly in the hazardous zone.
7. Installation is completed.

11.4. First start of the purge system

1. Make sure that the inlet pressure of the manifold block (4) is zero. Supply 230V / 50Hz power to the purging controller power input (5).
2. Wait about 20s for the initialization of the controller, after initialization, the message "Waiting for safe conditions" will appear on the screen of the controller. The operating parameters of the controller, i.e. pressure measured on the relief vent - "Vent pressure", gas flow ("Vent flow rate") and the percentage progress of the purge gas exchange ("purge gas exchange") are visible on the display of the controller after pressing the up arrow or down.

WARNING

All purge controller settings are predefined by Airoptic Sp. z o.o. The user is not authorized to make changes to them.

3. Apply gas to the inlet of the purging system (9). The pressure at the inlet of the manifold block should be in range 1.4 - 8 barg (measured after opening the manifold – i.e. when the pressure on the relief vent is over 1.4mbarg and the blue "safe pressure" LED lights up on the controller screen).

If the pressure on the relief vent could not rise above 1.4mbarg, it means that there are leaks in the system or the needle valve of the manifold block (4) is too closed and should be opened - a special key is included in the kit - opening the needle valve should be done slowly by watching the pressure reading from the controller display. It is not recommended to open the needle valve completely.

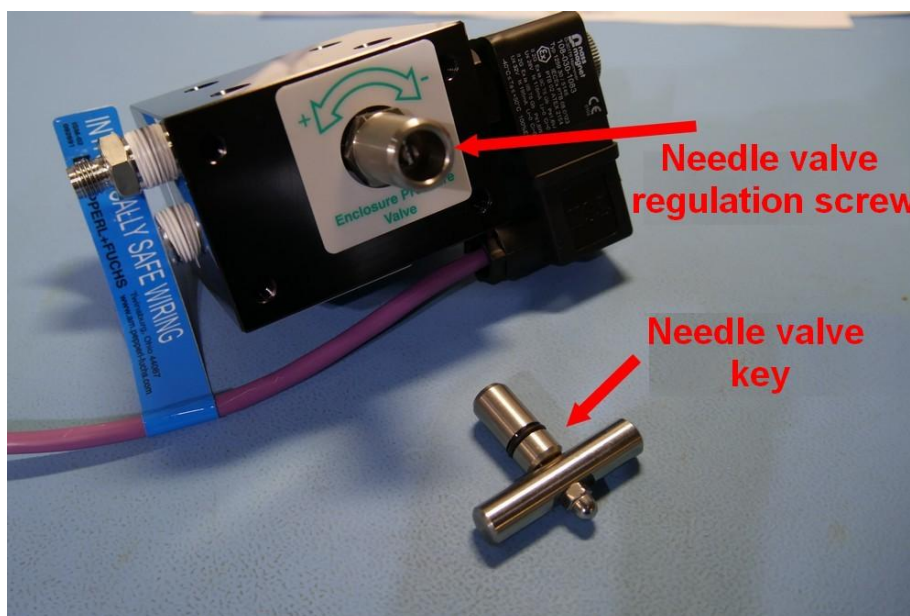


Figure 177. Adjustment of the needle valve in the manifold block

4. The purge procedure will begin after the first flow read from the relief vent. The blue "Rapid exchange" LED will light up and the controller will start calculating the volume of the replaced gas based on the current flow value. The percentage progress of the gas exchange of the analyzer housing is visible in the main menu on the controller display after selecting the appropriate field with the up / down arrows.
5. When purging is complete, the manifold block (4) will close, gas will flow only through its needle valve to reduce the flow (continuous pressurization phase), and the analyzer is energized. The "Enclosure power" LED on the controller display will then turn green.
6. Power to the analyzer will be cut off when the relief vent overpressure is reduced to 1.4mbarg. When the pressure returns, the purge procedure will start again automatically.

11.5. Zone 1 and 21 purging system enclosures mounting

Enclosure of the 6500 controller should be mounted in proximity to GasEye Extractive housing using four M4 screws and spring washers. Holes for screws are placed on the back of the 6500 controller enclosure, see **Figure 178**.

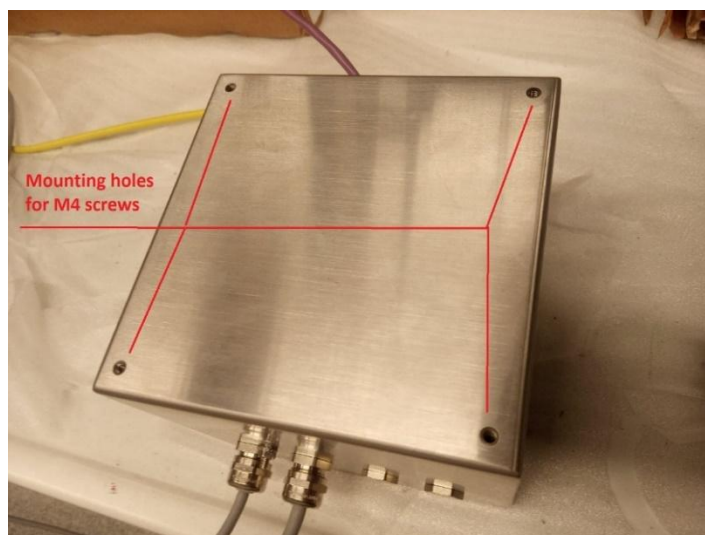


Figure 178. Mounting of the 6500 controller

This enclosure should be mounted in a way that does not block user access to the glands and display. Enclosure must not be exposed to UV light sources and direct sunlight.

Manifold should be mounted near GasEye Extractive using four kit-included screws (1/4"-20, 316 stainless steel) in a way that does not block user access to gas inlet and outlet and also to the needle valve regulation screw, see **Figure 179**.

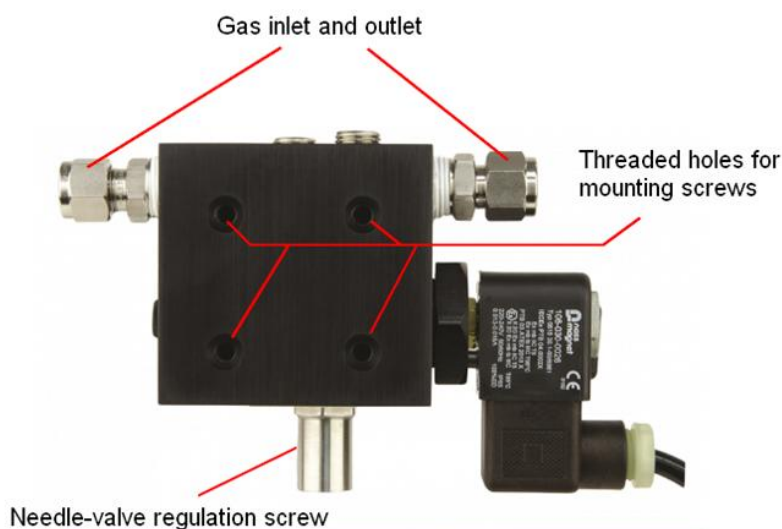


Figure 179. Manifold mounting holes.

11.6. Zone 1/21 purging system adjustment possibilities

6500-type purging systems are supplied by Airoptic with already configured software and hardware settings. However, some parameters can be adjusted by the user, those are:

- Inlet gas pressure

User must supply regulated pressure gas source into manifold inlet. Pressure must not exceed 8 barG. This pressure must be regulated to the value that gives the vent pressure reading on controller display of range 1.4 - 24 mbar (during purging).

- Average gas flow rate after purging

During purging procedure, 6500 controller opens manifold block completely, increasing gas flow through the system. After respective purge time there is no need to purge more so the solenoid valve is being closed and gas flows only through a needle valve which level of opening can be adjusted by the user after purging (special key is included in the kit).

This adjustment regulates average value of the gas flow. If the needle valve is opened more, the flow is greater and compensation for system leakages is better, although the consumption of the gas will be greater too – even more than 40l/min. If the needle valve is rather closed, pressure at the vent may not raise above safe value (1.4mbar) and the power for GasEye system will be then interrupted.

This needle valve is pre-adjusted by Airoptic - however, it is recommended to slowly adjust this needle valve to obtain vent pressure reading above ~2.5mbar (gives optimal gas consumption – around 13l/min).

WARNING

Customer is not allowed to change any other purging system settings nor replace any hardware element.

11.7. System pressurization failure alarm

If pressurization failure of the enclosures occurs, power to the GasEye is cut-off by the 6500 purging controller. At the same time, auxiliary contacts of 6500 controller (AUX) are switched on when pressurization is too low. Those contacts can be used to generate additional alarms signals or switching. To use it properly, additional M12, stainless-steel gland must be installed near the AUX contacts:

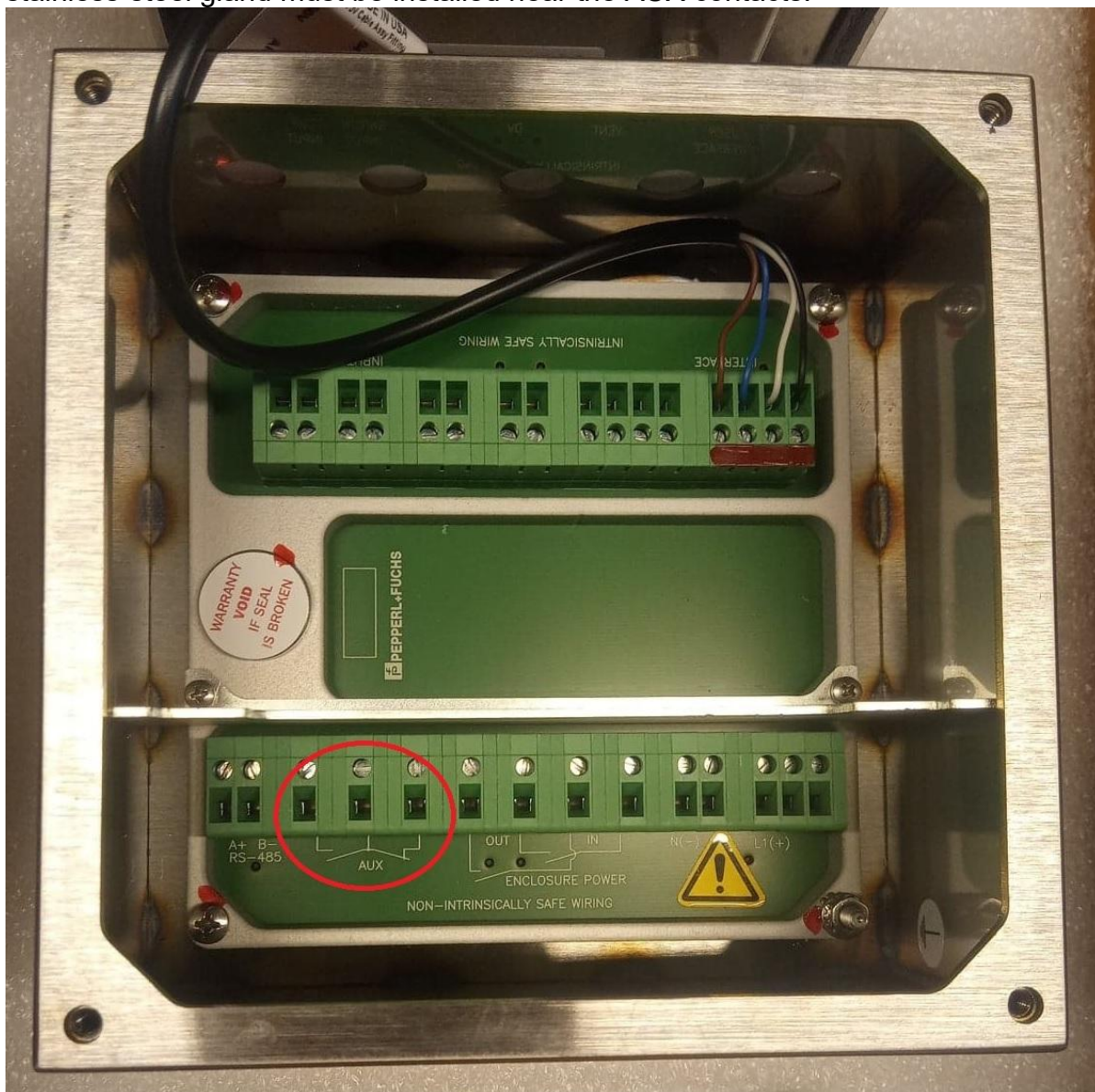


Figure 180. Alarm terminals for pressurization failure.

When alarm occurs, AUX contacts are energized and switched other way than visible on the picture above (white schematic lines on PCB).

Airoptic Sp. z o.o. supplies purging system controller without any connection to the auxiliary contacts nor dedicated gland installed.

11.8. System electrical connections – intrinsic safety warnings

Even though power to the GasEye analyzer is cut-off by the purging controller (in case of pressurization loss), not all electrical connections that customer is supplying to the system are safe (intrinsically safe). Those are:

- Externally powered analog or digital connections to analyzer (through Airopitic's 'customer cable')
- Externally powered ethernet communication cable
- Externally powered Modbus communication cable
- Externally powered ProfiNet communication cable
- Externally powered Profibus communication cable

WARNING

All non-intrinsically safe connections with GasEye analyzer that are powered other way than through the 6500 purge controller, must be cut-off when pressurization failure occurs to ensure safety.

To do this, auxiliary (AUX) alarm contacts in purging controller could be used, e.g. to control a switch to cut-off all non-intrinsically safe, externally powered electrical connections to the GasEye analyzer.

We recommend that in case neither a switch nor intrinsically safe connection can be used, customer should choose to use active analog input and output settings on the GasEye analyzer as they will be switched off by the purge controller. Similarly, digital output should be powered from the same switched supply provided to power the GasEye (i.e. from 6500 purge controller).

11.9. Connection and configuration of the PT100 temperature sensor (optional)

The purging controller type 6500 enables the connection of a PT100 type resistive temperature sensor. To combine the sensor and the reading as an alarm as an alarm to disconnect power to the analyzer, follow these steps:

1. Disconnect or close the purge gas access to the system and disconnect the equipment from the power supply.
2. Pass the PT100 sensor cable through the M12 gland in controller and connect its leads to the connectors marked "TEMP INPUT"

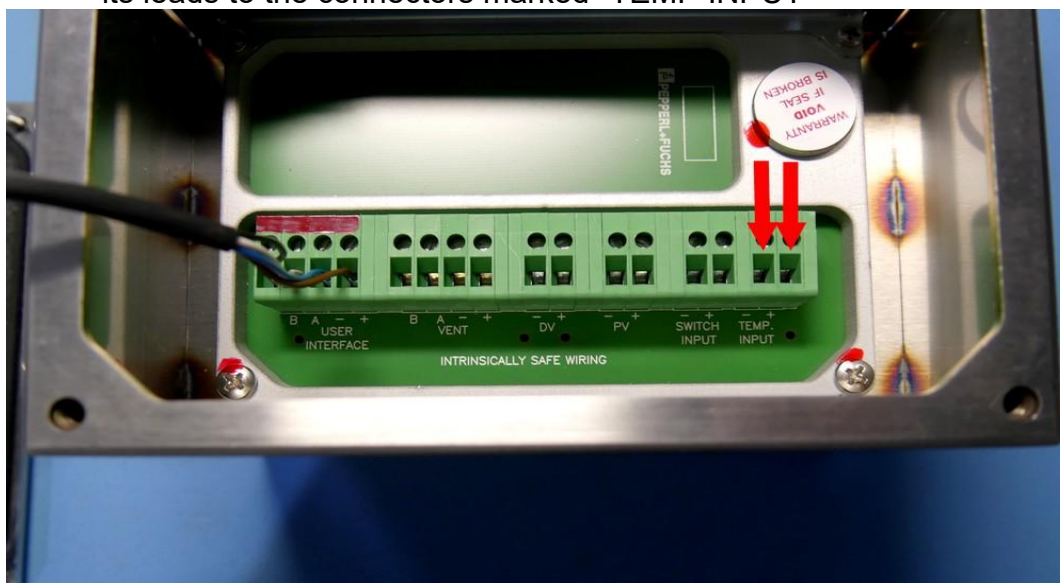


Figure 181. Terminals for connecting the PT100 temperature sensor.

3. Make sure the purge gas is disconnected or has zero pressure on the inlet and activate the purge controller.
4. Enter the controller SETUP options by entering the access PIN with arrows in the following sequence: up-> down-> up-> down and confirm with ENTER. From the menu, select INPUT SETTINGS -> TEMP AS INPUT -> TEMP 1 INPUT -> TEMP FUNCTION -> IMMEDIATE SHUTDOWN, then from the same TEMP 1 INPUT menu select the field ON SET POINT and set the desired alarm activation temperature value at which the power is to be disconnected analyzer. Then also configure the value of the field OFF SET POINT to the value of the alarm deactivation temperature.
5. After an alarm occurs, when the temperature drops below the OFF SET POINT value, the controller will automatically attempt to restart the purge procedure after which the analyzer will be re-energized.
6. Disconnect power to the device.
7. Place the temperature sensor in a suitable place in the analyzer after it has been passed through the analyzer housing bushing.
8. Close the analyzer and controller covers and start the system by feeding pressure purge gas according to the procedure described in section 8.7.

11.10. System conservation for zone 1 and 21

In order to insure safe and convenient operating conditions of 6500-type purging system, subsequent requirements must be satisfied:

- Vent pressure reading on the controller display must not exceed 24 mbar.
- Ex certified manometer should be installed right after solenoid valve for inlet pressure monitoring
- Temperature of the inlet gas must not exceed 60°C
- External parts made of plastic should be cleaned with a damp cloth, with the addition of antistatic fluids
- All metal parts of the system must be grounded
- System must not be exposed to UV light sources and direct sunlight
- When servicing, installing, and commissioning, the area must be free of all combustible material and/or hazardous explosive gas
- Only the terminal compartment of the control unit is accessible to users. Under no circumstances shall the control unit, manifold or vent be dismantled or removed from the supplied enclosure
- In case of any system failure, please contact Airoptic Sp. z o.o.

12. Troubleshooting

As described in Chapter 9.2.11, the system status is indicated by two LEDs placed on the front panel of the transmitter unit, next to the display. In the table below the possible modes of operation are presented. Please note that during the start-up procedure the red LED will flash until the procedure is completed (approx. 30 minutes).

Green - OFF

Red - OFF

Green - ON

Red - OFF

Green - OFF

Red - ON

System off

System operational

System operational

Possible issue: *low transmission*

1. Check the transmission value.

If transmission is below threshold value. Contact manufacturer.

2. Pump is not working correctly. Check pump status and reset pump via HMI or Webserver.

3. Temperature/pressure sensors are wrongly configured or are not working. Please verify ranges provided in AIN tab and verify if proper signal is provided into temperature/pressure_IS parameter via HMI or using Webserver

Green - OFF

Red - FLASHING

System not operational – startup procedure not completed

Red LED flashing (remaining for more than 30 minutes after power on) may indicate that an internal analyzer issue has occurred. Please restart the system and check whether the system restart resolves the issue. If not, contact Airoptic representative.

13. Contact information



Address

Airoptic Sp. z o.o.
ul. Rubiez 46B
61-612 Poznan, Poland



Phone

+48 61 6272 128



Email

General contact
info@airoptic.pl

Sales
sales@airoptic.pl

Support
support@airoptic.pl



Website

www.airoptic.pl

Appendix 1. Average life of the main components of the analyzer.

1. Laser

Mean time to failure (MTTF): 50 000 hours.

2. Detector

Mean time to failure (MTTF): 50 000 hours.

3. Pump

- a. Complete pump replacement every 2 years.
- b. Change the membrane at least once a year during continuous operation of the instrument.

Appendix 2. Parameters list.

Below the full list of parameters available through the WebServer is presented. For each parameter there is a brief description of its functionality.

ID	Name	Description
8000	PROCESS.TEMP_IS	Process temperature input signal selection
8001	PROCESS.TEMP_MANUAL_VALUE	Process temperature manual value in [°C]
8003	PROCESS.PRESS_IS	Process pressure input signal selection
8004	PROCESS.PRESS_SENSOR_TYPE	Pressure sensor type selection (absolute/ gauge)
8005	PROCESS.PRESS_MANUAL_VALUE	Process pressure manual value in [mbar]
8010	MEAS.PATH_LENGTH_CH_1	Measuring path length channel 1 in [m]
8011	MEAS.PATH_LENGTH_CH_2	Measuring path length channel 2 in [m]
8012	MEAS.RESPONSE_TIME_T90	Response time (T90) in [s]
8106	GAS101.SPAN_CALIBRATION	Span calibration factor
8107	GAS101.OFFSET	Span offset value
8126	GAS102.SPAN_CALIBRATION	Span calibration factor
8127	GAS102.OFFSET	Span offset value
8146	GAS103.SPAN_CALIBRATION	Span calibration factor
8147	GAS103.OFFSET	Span offset value
8166	GAS104.SPAN_CALIBRATION	Span calibration factor
8167	GAS104.OFFSET	Span offset value
8186	GAS105.SPAN_CALIBRATION	Span calibration factor
8187	GAS105.OFFSET	Span offset value
81A6	GAS106.SPAN_CALIBRATION	Span calibration factor
81A7	GAS106.OFFSET	Span offset value
81C6	GAS107.SPAN_CALIBRATION	Span calibration factor
81C7	GAS107.OFFSET	Span offset value
81E6	GAS108.SPAN_CALIBRATION	Span calibration factor
81E7	GAS108.OFFSET	Span offset value
8209	TEMP.SPAN_CALIBRATION	Span calibration factor
820A	TEMP.OFFSET	Span offset value
9300	DOUT.DO1	Signal selection for digital output
9301	DOUT.DO2	Signal selection for digital output
9302	DOUT.DO3	Signal selection for digital output
9303	DOUT.DO4	Signal selection for digital output
9500	AOUT.FORCE_MANUAL_MODE_ENABLE	Force manual mode for all analog outputs
9501	AOUT.SCALE_ENABLE	Enable scaling range for all analog outputs
9510	AOUT1.SELECT_SIGNAL	Measurement signal selection for the output
9511	AOUT1.MANUAL_VALUE	Manual mode value in scaling range
9512	AOUT1.SCALE_MIN	Scaling range value corresponds to 4 mA
9513	AOUT1.SCALE_MAX	Scaling range value corresponds to 20 mA
9520	AOUT2.SELECT_SIGNAL	Measurement signal selection for the output
9521	AOUT2.MANUAL_VALUE	Manual mode value in scaling range
9522	AOUT2.SCALE_MIN	Scaling range value corresponds to 4 mA
9523	AOUT2.SCALE_MAX	Scaling range value corresponds to 20 mA
9530	AOUT3.SELECT_SIGNAL	Measurement signal selection for the output
9531	AOUT3.MANUAL_VALUE	Manual mode value in scaling range
9532	AOUT3.SCALE_MIN	Scaling range value corresponds to 4 mA
9533	AOUT3.SCALE_MAX	Scaling range value corresponds to 20 mA
9540	AOUT4.SELECT_SIGNAL	Measurement signal selection for the output
9541	AOUT4.MANUAL_VALUE	Manual mode value in scaling range
9542	AOUT4.SCALE_MIN	Scaling range value corresponds to 4 mA
9543	AOUT4.SCALE_MAX	Scaling range value corresponds to 20 mA
9600	AIN.SCALE_ENABLE	Enable scaling range for all analog inputs
9610	AIN1.SCALE_MIN	Scaling range value corresponds to 4 mA
9611	AIN1.SCALE_MAX	Scaling range value corresponds to 20 mA
9620	AIN2.SCALE_MIN	Scaling range value corresponds to 4 mA
9621	AIN2.SCALE_MAX	Scaling range value corresponds to 20 mA
9630	AIN3.SCALE_MIN	Scaling range value corresponds to 4 mA
9631	AIN3.SCALE_MAX	Scaling range value corresponds to 20 mA

9640	AIN4.SCALE_MIN	Scaling range value corresponds to 4 mA
9641	AIN4.SCALE_MAX	Scaling range value corresponds to 20 mA
9901	NET.SYSTEM_IP_ADDRESS	System IP address (x.x.x.x, default: 192.168.16.13)
9902	NET.SYSTEM_IP_MASK	System IP mask (x.x.x.x, default: 255.255.255.0)
9903	NET.GATEWAY_IP_ADDR	Gateway IP address (x.x.x.x, default: 192.168.16.1)
9904	NET.DNS_IP_ADDR	DNS IP address (x.x.x.x, default: 8.8.8.8)
9905	NET.STREAM_ENABLE	Enable UDP streaming
9906	NET.STREAM_IP_ADDR	UDP IP address for streaming (for broadcast select x.x.x.255)
9907	NET.STREAM_UDP_PORT	UDP port number
9908	NET.STREAM_INTERVAL	Sampling time for the UDP streaming in [ms]
A100	ANB.IP_ADDRESS	Add-on module IP address (x.x.x.x)
A101	ANB.IP_MASK	Add-on module IP mask (x.x.x.x)
A102	ANB.GATEWAY_IP_ADDR	Add-on module gateway IP address (x.x.x.x)
A103	ANB.DHCP	Add-on module DHCP enable/disable
BTN	ANB.SHOW	Add-on module register map presentation
A200	RTC.SECOND	Second
A201	RTC.MINUTE	Minute
A202	RTC.HOUR	Hour
A203	RTC.DAY	Day
A204	RTC.MONTH	Month selection
A205	RTC.YEAR	Year
9A01	HMI.PASSWORD	Password for HMI
9C00	ALARM1.ENABLE	Alarm enable/disable
9C01	ALARM1.AUTORESET_ENABLE	Alarm autoreset enable/disable
9C02	ALARM1.RESET	Alarm manual reset
9C03	ALARM1.NORMAL_STATE	Alarm normal state value
9C04	ALARM1.SIGNAL	Alarm signal selection
9C05	ALARM1.OPERATOR	Alarm mathematical operator
9C06	ALARM1.THRESHOLD	Alarm threshold value
9C07	ALARM1.HYSTERESIS	Alarm hysteresis value
9C10	ALARM2.ENABLE	Alarm enable/disable
9C11	ALARM2.AUTORESET_ENABLE	Alarm autoreset enable/disable
9C12	ALARM2.RESET	Alarm manual reset
9C13	ALARM2.NORMAL_STATE	Alarm normal state value
9C14	ALARM2.SIGNAL	Alarm signal selection
9C15	ALARM2.OPERATOR	Alarm mathematical operator
9C16	ALARM2.THRESHOLD	Alarm threshold value
9C17	ALARM2.HYSTERESIS	Alarm hysteresis value
9C20	ALARM3.ENABLE	Alarm enable/disable
9C21	ALARM3.AUTORESET_ENABLE	Alarm autoreset enable/disable
9C22	ALARM3.RESET	Alarm manual reset
9C23	ALARM3.NORMAL_STATE	Alarm normal state value
9C24	ALARM3.SIGNAL	Alarm signal selection
9C25	ALARM3.OPERATOR	Alarm mathematical operator
9C26	ALARM3.THRESHOLD	Alarm threshold value
9C27	ALARM3.HYSTERESIS	Alarm hysteresis value
9C30	ALARM4.ENABLE	Alarm enable/disable
9C31	ALARM4.AUTORESET_ENABLE	Alarm autoreset enable/disable
9C32	ALARM4.RESET	Alarm manual reset
9C33	ALARM4.NORMAL_STATE	Alarm normal state value
9C34	ALARM4.SIGNAL	Alarm signal selection
9C35	ALARM4.OPERATOR	Alarm mathematical operator
9C36	ALARM4.THRESHOLD	Alarm threshold value
9C37	ALARM4.HYSTERESIS	Alarm hysteresis value
9C40	ALARM5.ENABLE	Alarm enable/disable
9C41	ALARM5.AUTORESET_ENABLE	Alarm autoreset enable/disable
9C42	ALARM5.RESET	Alarm manual reset
9C43	ALARM5.NORMAL_STATE	Alarm normal state value
9C44	ALARM5.SIGNAL	Alarm signal selection
9C45	ALARM5.OPERATOR	Alarm mathematical operator
9C46	ALARM5.THRESHOLD	Alarm threshold value
9C47	ALARM5.HYSTERESIS	Alarm hysteresis value
9C50	ALARM6.ENABLE	Alarm enable/disable

9C51	ALARM6.AUTORESET_ENABLE	Alarm autoreset enable/disable
9C52	ALARM6.RESET	Alarm manual reset
9C53	ALARM6.NORMAL_STATE	Alarm normal state value
9C54	ALARM6.SIGNAL	Alarm signal selection
9C55	ALARM6.OPERATOR	Alarm mathematical operator
9C56	ALARM6.THRESHOLD	Alarm threshold value
9C57	ALARM6.HYSTERESIS	Alarm hysteresis value
9C60	ALARM7.ENABLE	Alarm enable/disable
9C61	ALARM7.AUTORESET_ENABLE	Alarm autoreset enable/disable
9C62	ALARM7.RESET	Alarm manual reset
9C63	ALARM7.NORMAL_STATE	Alarm normal state value
9C64	ALARM7.SIGNAL	Alarm signal selection
9C65	ALARM7.OPERATOR	Alarm mathematical operator
9C66	ALARM7.THRESHOLD	Alarm threshold value
9C67	ALARM7.HYSTERESIS	Alarm hysteresis value
9C70	ALARM8.ENABLE	Alarm enable/disable
9C71	ALARM8.AUTORESET_ENABLE	Alarm autoreset enable/disable
9C72	ALARM8.RESET	Alarm manual reset
9C73	ALARM8.NORMAL_STATE	Alarm normal state value
9C74	ALARM8.SIGNAL	Alarm signal selection
9C75	ALARM8.OPERATOR	Alarm mathematical operator
9C76	ALARM8.THRESHOLD	Alarm threshold value
9C77	ALARM8.HYSTERESIS	Alarm hysteresis value
9C80	ALARM9.ENABLE	Alarm enable/disable
9C81	ALARM9.AUTORESET_ENABLE	Alarm autoreset enable/disable
9C82	ALARM9.RESET	Alarm manual reset
9C83	ALARM9.NORMAL_STATE	Alarm normal state value
9C84	ALARM9.SIGNAL	Alarm signal selection
9C85	ALARM9.OPERATOR	Alarm mathematical operator
9C86	ALARM9.THRESHOLD	Alarm threshold value
9C87	ALARM9.HYSTERESIS	Alarm hysteresis value
9C90	ALARM10.ENABLE	Alarm enable/disable
9C91	ALARM10.AUTORESET_ENABLE	Alarm autoreset enable/disable
9C92	ALARM10.RESET	Alarm manual reset
9C93	ALARM10.NORMAL_STATE	Alarm normal state value
9C94	ALARM10.SIGNAL	Alarm signal selection
9C95	ALARM10.OPERATOR	Alarm mathematical operator
9C96	ALARM10.THRESHOLD	Alarm threshold value
9C97	ALARM10.HYSTERESIS	Alarm hysteresis value